The CHAMPION LINES

CROSS-INDEX OF PROCESSES AND

Processes	Aigrette Enamel	Wedgewood Enamel	Hamilton Enamel	Velvett Enamel	Champion Colored Coated	White Litho	Hingefold Enamel	XXX Embossing Cover Paper	Koatine
Ben Day					103			175	
Ben Day 2-Color								177	
Ben Day 4-Color	342,343	390,391	57 366,367	414,415			438,439		486,487
Gelatine									
Halftone 65 Screen	330,331	378,379	354,355	402,403			426,427		474,475
Halftone 100 Screen	332,333	380,381	356,357	404,405			428,429		476,477
Halftone 120 Screen	334,335	382,383	358,359	77,406,407			430,431	151	478,479
Halftone 133 Screen	344,345	25,35,39 392	43,45,47 368,369	63,65,67,75 416,417	87,91,109	119,121	141,143 440,441	161	183,185,187 488,489
Halftone 150 Screen	11,13,15	23,27,37			89,107,111	123	139	153,159,163	
Halftone Vignette 120 Screen									
Halftone Vignette 133 Screen		29	49	69,79	113	125		165	189
Halftone Vignette 150 Screen	17				93		145		
Halftone High-Light 120 Screen									
Halftone High-Light 133 Screen				81	95			167	193
Halftone High-Light 150 Screen			53		115				
Halftone 2 Colors 120 Screen									
Halftone 4-Color Process 120 Screen									191
Halftone 2 Colors 133 Screen			55	83	97			169	195
Halftone 3-Color Process 133 Screen								155	
Halftone 3-Color Process 150 Screen							147		
Halftone 4-Color Process 120 Screen									191
Halftone 4-Color Process 133 Screen	19,338,339	31,386,387	51,362,363	71,410,411			434,435		482,483
Lithography	348,349		372,373	420,421		396,397	444,445		492,493
Offset Process	346,347 350,351		370,371 374,375	418,419 422,423		394,395 398,399	442,443 446,447		490,491 494,495
Photogravure Hand									
Photogravure Rapid									
Photogravure Rapid 4 Colors									
Steel Engraving									
Type									
Woodcut	340,341	388,389	364,365	412,413	99		436,437	171	484,485
Zinc Line Engraving	336,337	384,385	59,360,361	408,409	101,105		432,433	173,179	480,481
Zinc Line Engraving With Tint									

PAPERS SHOWN IN THIS BOOK

Processes	Champion Super	Champion English Finish	Champion Eggshell	Champion Machine Finish	Mimeo-graph Paper	Champion Bond	Champion Index Bristol	Cream Post Card Bristol	Capitol Post Card
Ben Day			241			287	315	319	
Ben Day 2-Color			243						
Ben Day 4-Color	462,463	510,511	235,251 558,559	534,535		582,583		606,607	
Gelatine								634,635	
Halftone 65 Screen	450,451	498,499	546,547	522,523		570,571		594,595	
Halftone 100 Screen	452,453	211,500,501	548,549	259,524,525		572,573		596,597	
Halftone 120 Screen	454,455	213,227,231 502,503	550,551	261,263 526,527		574,575		598,599	
Halftone 133 Screen	199,201,203 464,465	215,229 512,513	560,561	536,537		584,585		608,609	
Halftone 150 Screen									
Halftone Vignette 120 Screen		217		265					
Halftone Vignette 133 Screen	205								
Halftone Vignette 150 Screen									
Halftone High-Light 120 Screen		221		269					
Halftone High-Light 133 Screen									323
Halftone High-Light 150 Screen									
Halftone 2 Colors 120 Screen		223		271					
Halftone 4-Color Process 120 Screen	207	219		267					
Halftone 2 Colors 133 Screen									
Halftone 3-Color Process 133 Screen									
Halftone 3-Color Process 150 Screen									
Halftone 4-Color Process 120 Screen	207	219		267					
Halftone 4-Color Process 133 Screen	458,459	506,507	554,555	530,531		578,579		602,603	
Lithography	468,469	516,517	564,565	540,541		588,589		612,613	
Offset Process	466,467 470,471	514,515 518,519	562,563 566,567	538,539 542,543		586,587 590,591		610,611 614,615	
Photogravure Hand		626,627							
Photogravure Rapid		618,619 622,623							
Photogravure Rapid 4 Colors		620,621							
Steel Engraving						630,631			
Type			247		273,279	291			
Woodcut	460,461	508,509	237,253 556,557	532,533		580,581		604,605	
Zinc Line Engraving	456,457	504,505	239,245,255 552,553	528,529		285,576,577		600,601	
Zinc Line Engraving With Tint						283			

Papers Shown in this Book

	PAGES
Aigrette Enamel	9, 329
Wedgewood Enamel	21, 377
Hamilton Enamel	41, 353
Velvett Enamel	61, 401
Wedgewood Enamel (India Tint)	33
Velvett Enamel (Colored)	73
Champion Colored Coated	85
White Litho (Coated One Side)	117
Hingefold Enamel	137, 425
XXX Embossing Cover Paper	149
XXX Embossing Cover Paper (Colored)	157
Koatine	181, 473
Champion Super	197, 449
Champion English Finish	209, 497, 617
Champion English Finish (India Tint)	225
Champion Eggshell	233, 545
Champion Eggshell (India Tint)	249
Champion Machine Finish	257, 521
Mimeograph Paper	273
Champion Bond	281, 569, 629
Champion Bond (Colored)	289
Champion Index Bristol	313
Cream Post Card Bristol	317, 593, 633
Capitol Post Card	321
Graphic Encyclopedia	329–636

GIFT OF
Champion Coated Paper Company

SIGILLVM · VNIVERSITATIS · CALIFORNIENSIS
FIAT LVX
MDCCCLXVIII

EX LIBRIS

A BOOK
OF SAMPLES OF PAPERS

A BOOK OF SAMPLES OF PAPERS

MANUFACTURED TO

PRINT PROPERLY ALL KINDS OF ILLUSTRATIONS

TOGETHER WITH

A BOOK OF THE SAME PAPERS
PRINTED AND LITHOGRAPHED
IN ALL OF THE PRINCIPAL
PROCESSES USED FOR
ILLUSTRATION

NEW YORK
1922

TS1220
C5

Copyrighted, 1922, by
THE CHAMPION COATED PAPER COMPANY
NEW YORK CITY

Gift of

UNIV. OF CALIFORNIA

Papers and boards in this book were manufactured by The Champion Coated Paper Company, Hamilton, Ohio, and the book issued from their New York office, 324 Pearl Street

492748

This book is issued by the following organizations, who will furnish any further information desired as to the papers used and their availability for your use in any quantity at once.

Alexander-Holden Paper Company
American Paper Mills Corporation
H. P. Andrews Paper Company
Thomas Barrett & Son
Beekman Paper & Card Company
Bishop Paper Company
Canfield Paper Company
Clement & Stockwell
Conrow Brothers
Coy, Hunt & Company
F. A. Flinn, Inc.
Harper Paper Company
W. D. Harper, Inc.
C. B. Hewitt & Brothers
C. F. Hubbs & Company
R. C. Kastner Paper Company
Kennelly Paper Company
Lasher & Lathrop, Inc.
J. E. Linde Paper Company
Merriam Paper Company
G. W. Millar & Company
Maurice O'Meara Company
A. W. Pohlman Paper Company
Sutphin Paper Company, Inc.
Vernon Brothers & Company
P. E. Vernon & Company
White-Burbank Paper Company
Whitehead & Alliger Company
C. W. Williams & Company

Univ. of California

How to Use this Book

Consult the index inside the front cover which gives the whole story—study it carefully. All papers and boards used are taken from warehouse stock and are not made specially for this book.

The cut in indexing will show variation in tone or color on the various weights—this will always be so, as paper-making has never overcome this color variation.

No description of the way the papers are made or the book printed is given,—results show what can be done commercially, the edition being a large one.

Each exhibit is printed as well as it can be commercially on the character of the stock—the object being to show what should not be attempted as much as what should be.

The first 328 pages are printed on papers suitable for the illustrations used. After page 328 the pages show all kinds of illustrations on all kinds of papers, so that comparisons of results may be made at a glance.

This is a daring thing even to attempt; therefore do not judge the results shown after page 328 in this book, as proving the value of the papers used, or the workmanship of the organizations producing the book, but rather as an encyclopedia of the Graphic Arts, showing what will happen if certain sorts of plates are used on certain grades of paper.

The comments printed on the pages following 328 were written after the sheets were printed, and serve as a guide in the more successful use of this book, which is dedicated to the advancement of the printing trade and a clearer understanding of what can and cannot be accomplished by this Art of Arts.

UNIV. OF CALIFORNIA

AIGRETTE ENAMEL

STOCKED IN THE FOLLOWING SIZES

25 x 38 – 80, 100, 120
28 x 44 – 104, 117, 130
38 x 50 – 160, 200

120
100
80

Aigrette Enamel
25 x 38 – 120

UNIV. OF CALIFORNIA

150-SCREEN HALF-TONE
From a photograph from the Duplessis painting of Franklin in the Metropolitan Museum of Art

Aigrette Enamel
25 x 38 – 100

100
80

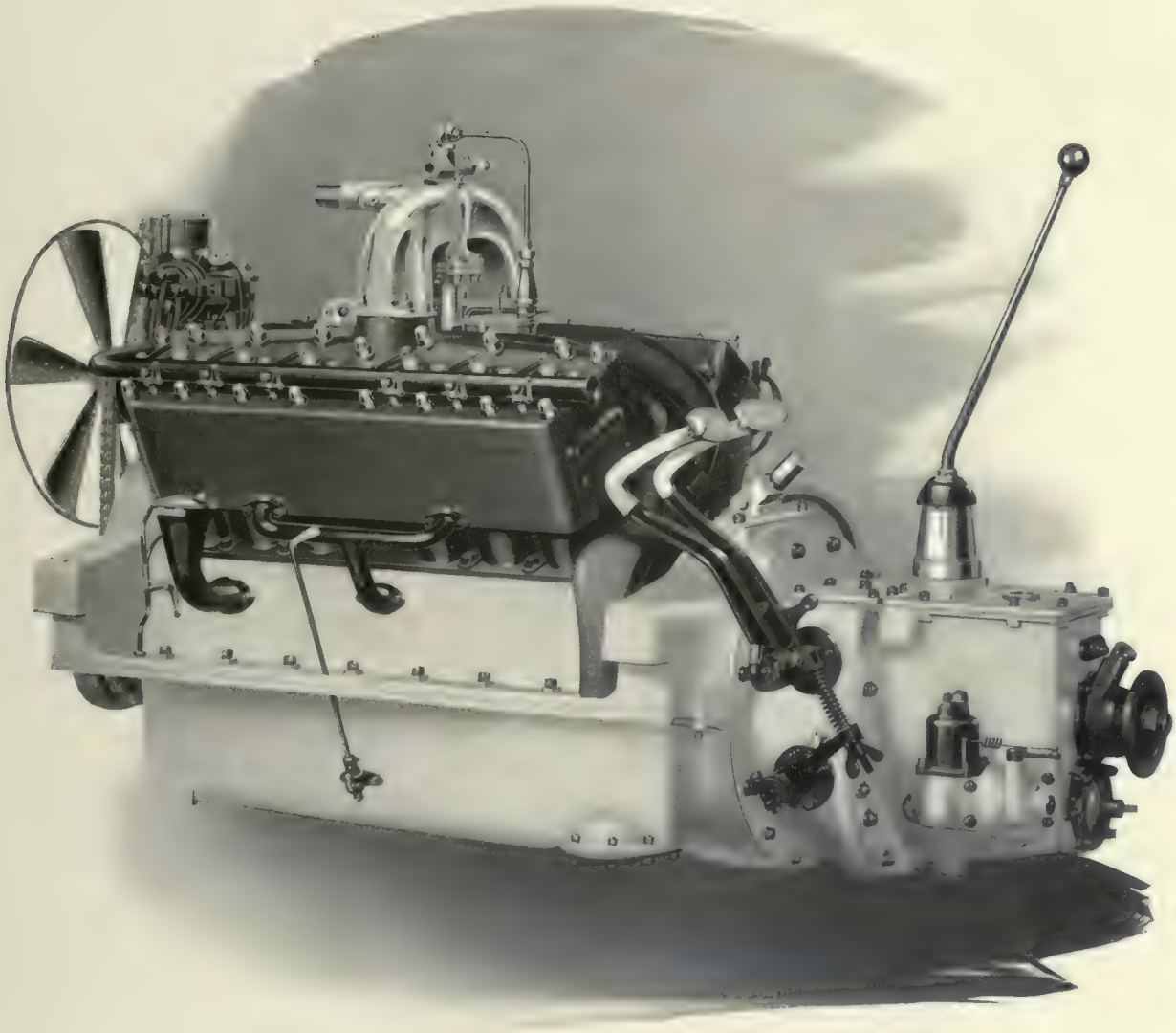
UNIV. OF
CALIFORNIA

150-SCREEN HALF-TONE
From a photograph by Underhill

Aigrette Enamel
25 x 38 – 80

150-SCREEN HALF-TONE
From a wash-drawing by Maurice Griffenhagen

Aigrette Enamel
25 x 38 – 80



150-SCREEN VIGNETTED HALF-TONE
From a highly retouched photograph
Courtesy of the Packard Motor Car Co.

Aigrette Enamel
25 x 38 – 100

133-SCREEN FOUR-COLOR PROCESS PLATE
From a painting
Courtesy of Hickey-Freeman Co., Rochester, N. Y.

Aigrette Enamel
25 x 38 – 120

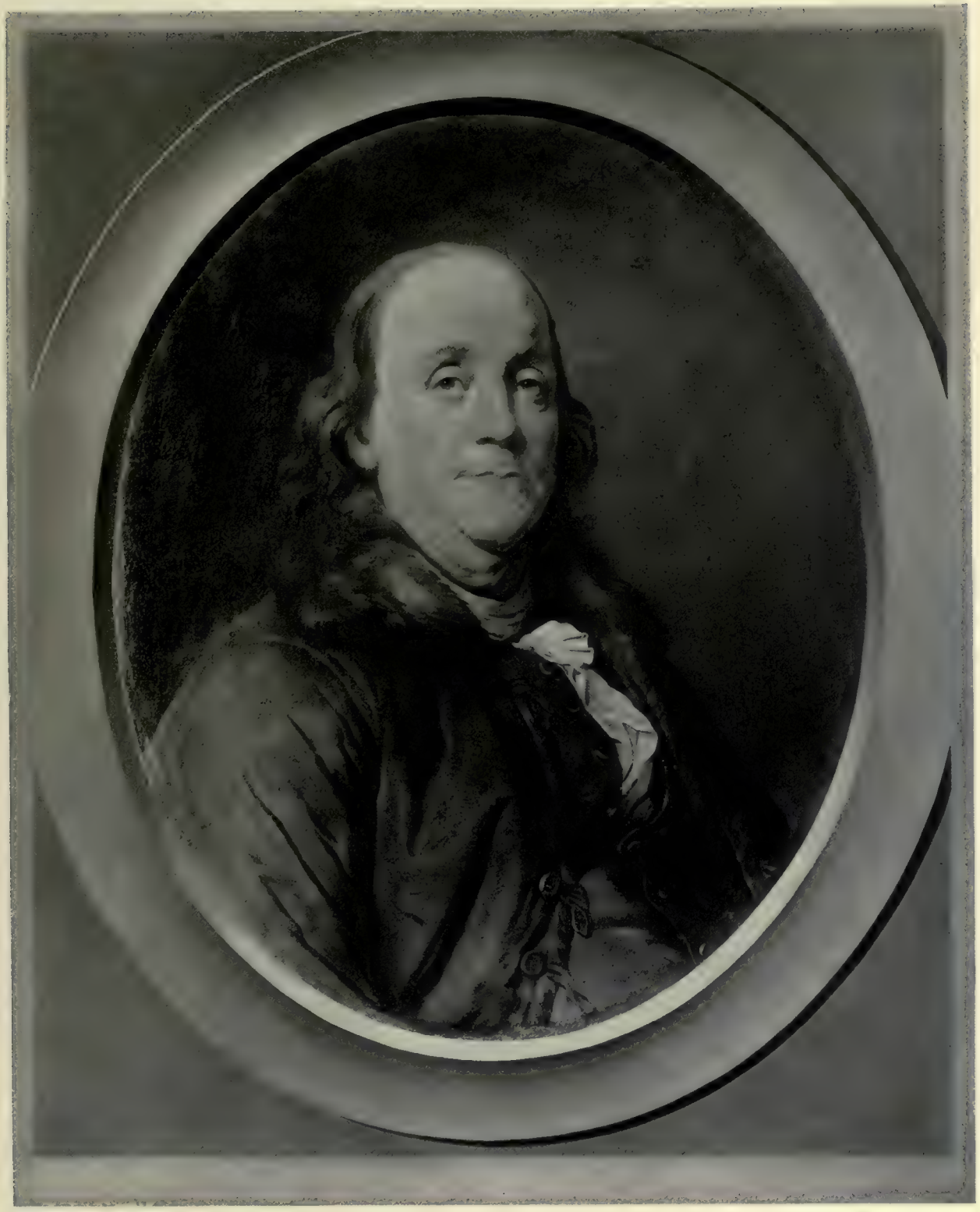
WEDGEWOOD ENAMEL

STOCKED IN THE FOLLOWING SIZES

25 x 38 — 75, 90, 110
28 x 44 — 95, 115
38 x 50 — 150, 180, 220

110
90
75

Wedgewood Enamel
25 x 38 — 110



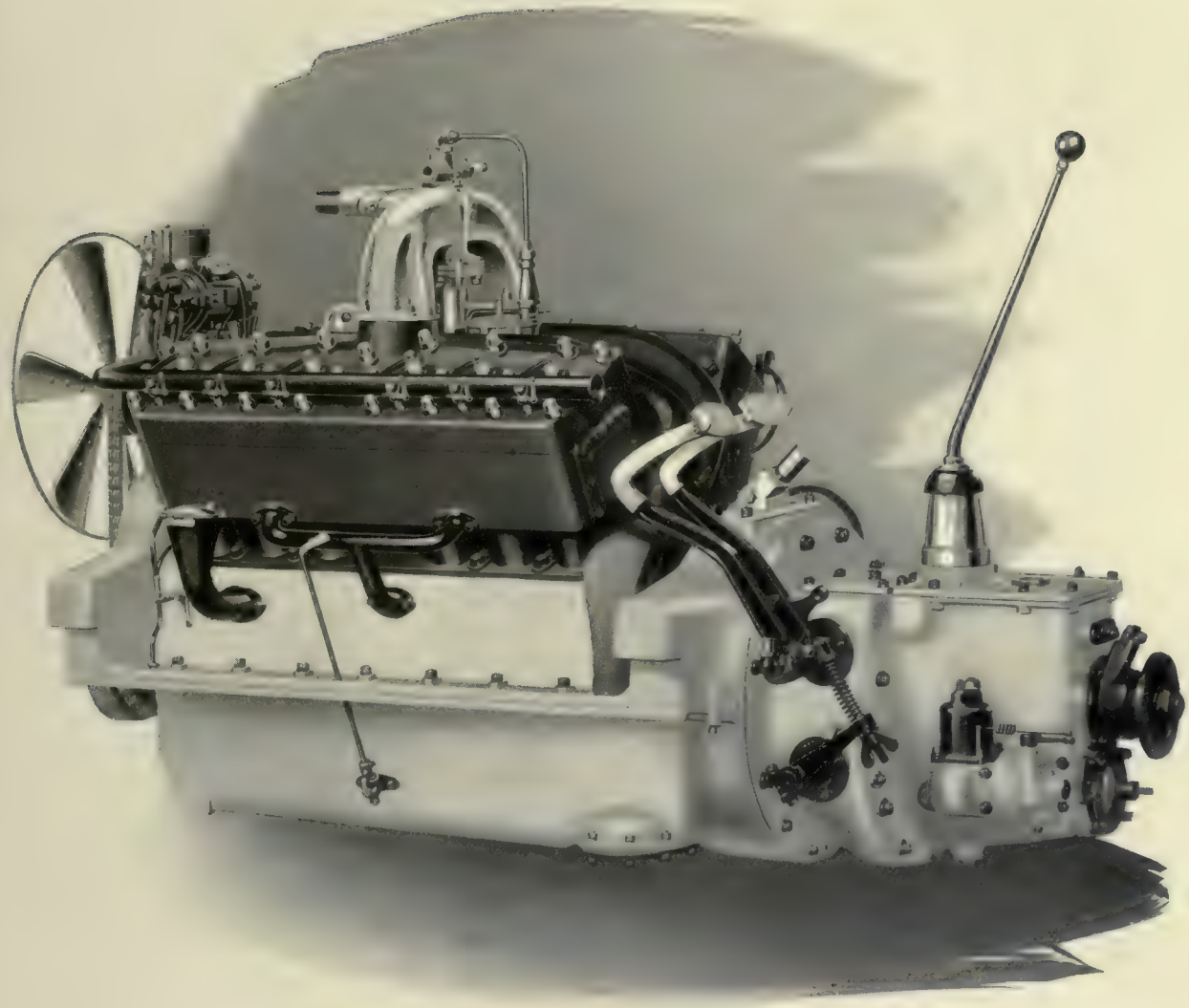
150-SCREEN HALF-TONE
From a photograph from the Duplessis painting in the Metropolitan Museum of Art

Wedgewood Enamel
25 x 38 — 90

133-SCREEN HALF-TONE
From a photograph by Underhill

150-SCREEN HALF-TONE
From a wash drawing by Maurice Griffenhagen

Wedgewood Enamel
25 x 38—75



133-SCREEN VIGNETTED HALF-TONE
From a highly retouched photograph
Courtesy of the Packard Motor Car Company

Wedgewood Enamel
25 x 38—90

133-SCREEN FOUR-COLOR PROCESS PLATE
Courtesy of Hickey-Freeman Co.
Rochester, N. Y.

Wedgewood Enamel
25 x 38—110

WEDGEWOOD ENAMEL

INDIA TINT

STOCKED IN THE FOLLOWING SIZES

25 x 38 — 75, 90, 110
28 x 44 — 95, 115
38 x 50 — 150, 180

Wedgewood Enamel
INDIA TINT
25 x 38 — 75

133-SCREEN HALF-TONE
From a photograph from the Duplessis painting in the Metropolitan Museum of Art

Wedgewood Enamel
INDIA TINT
25 x 38—75

150-SCREEN HALF-TONE
From a photograph by Underhill

Wedgewood Enamel
INDIA TINT
25 x 38—75

133-SCREEN HALF-TONE
From a wash drawing by Maurice Griffenhagen

Wedgewood Enamel
INDIA TINT
25 x 38—75

HAMILTON ENAMEL

STOCKED IN THE FOLLOWING SIZES

25 x 38 – 60, 70, 80, 100, 120, 140
28 x 44 – 78, 91, 104, 117, 130, 155
33 x 46 – 96, 112, 128, 144, 160
38 x 50 – 120, 140, 160, 200

120
100
80
70
60

Hamilton Enamel
25 x 38 – 120

133-SCREEN HALF-TONE
From a photograph from the Duplessis painting of Franklin in the Metropolitan Museum of Art

100
80
70
60

Hamilton Enamel
25 x 38 – 100

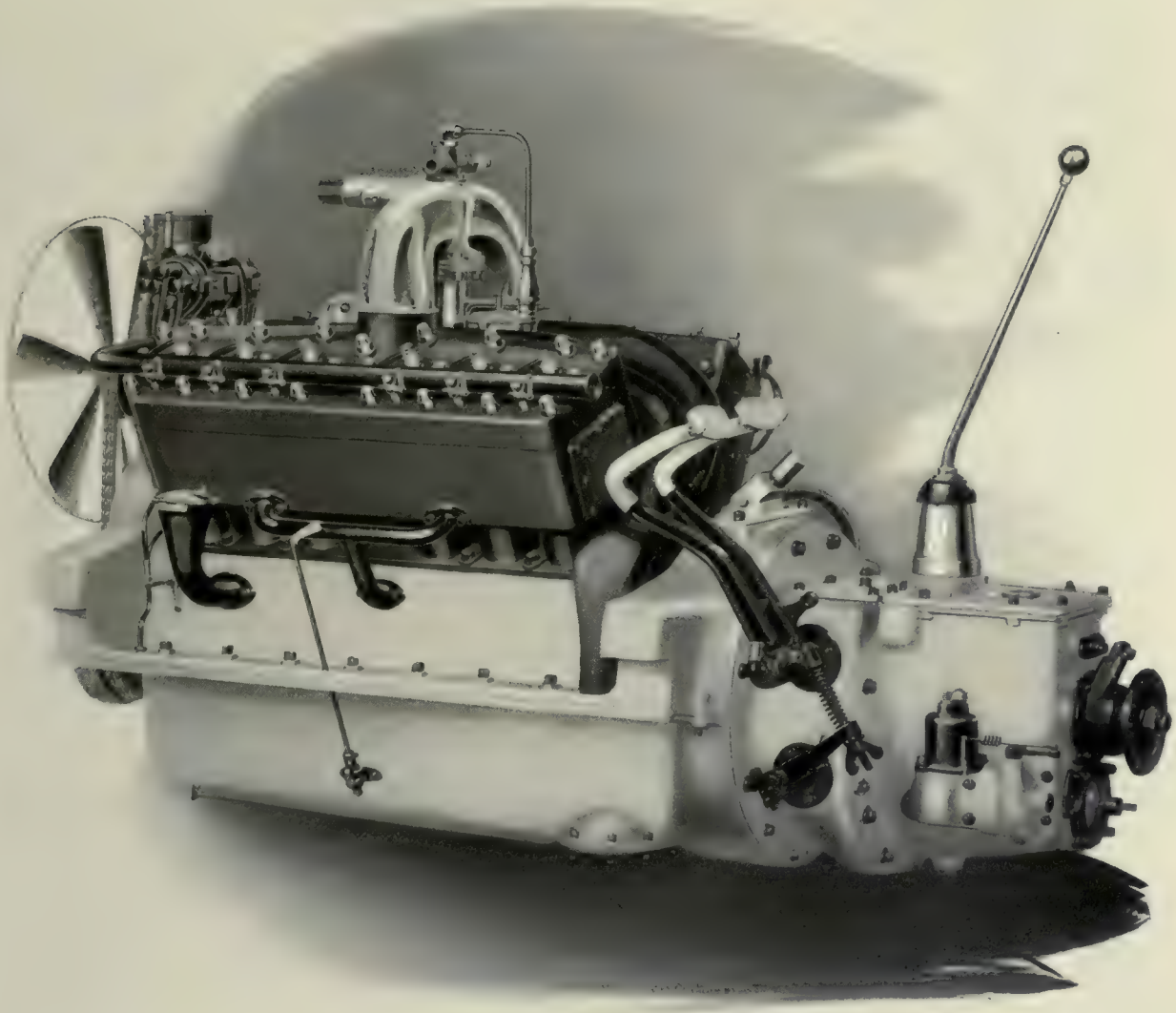
133-SCREEN HALF-TONE
From a photograph by Underhill

80
70
60

Hamilton Enamel
25 x 38 – 80

133-SCREEN HALF-TONE
From a wash-drawing by Maurice Griffenhagen

Hamilton Enamel
25 x 38 – 70



133-SCREEN VIGNETTED HALF-TONE
From a highly retouched photograph
Courtesy of the Packard Motor Car Co.

Hamilton Enamel 60
25 x 38 – 60

133-SCREEN FOUR-COLOR PROCESS PLATE
From a painting
Courtesy of Hickey-Freeman Co., Rochester, N. Y.

Hamilton Enamel
25 x 38 – 60

150-SCREEN HIGH-LIGHT HALF-TONE
From a pencil drawing by Harley D. Nichols

Hamilton Enamel
25 x 38 – 70

133-SCREEN HALF-TONE
From a photograph by Henry T. Lindeberg

Hamilton Enamel
25 x 38 – 80

120-SCREEN FOUR-COLOR BEN DAY PLATE
From a colored drawing
Courtesy of Stanford Briggs, Inc.

Hamilton Enamel
25 x 38 – 100

ZINC LINE-ENGRAVING
From a pen-and-ink drawing
Courtesy of Stanford Briggs, Inc.

Hamilton Enamel
25 x 38 – 120

VELVETT ENAMEL

STOCKED IN THE FOLLOWING SIZES

25 x 38 – 70, 80, 100
28 x 44 – 90, 104, 117
38 x 50 – 160

100

80

Velvett Enamel
25 x 38 – 100

133-SCREEN HALF-TONE
From a photograph from the Duplessis painting in the Metropolitan Museum of Art

80

Velvett Enamel
25 x 38—80

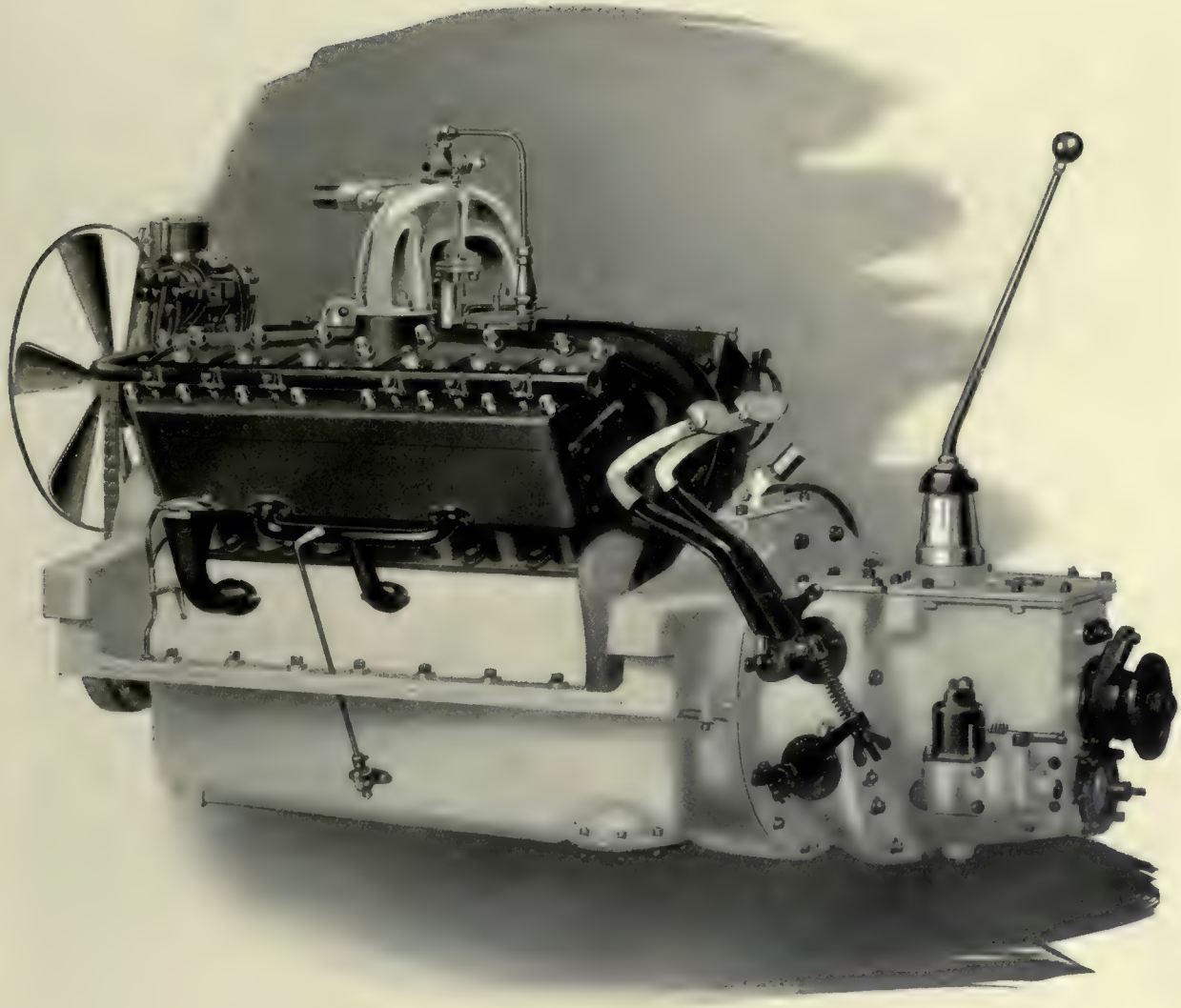
133-SCREEN HALF-TONE
From a wash drawing by Maurice Griffenhagen

Velvett Enamel
25 x 38—70

133-SCREEN HALF-TONE
From a photograph by Underhill

Velvett Enamel
25 x 38 — 70

70



133-SCREEN VIGNETTED HALF-TONE
From a highly retouched photograph
Courtesy of the Packard Motor Car Company

Velvett Enamel
25 x 38 — 80

133-SCREEN FOUR-COLOR PROCESS PLATE
Courtesy of Hickey-Freeman Co.
Rochester, N. Y.

Velvett Enamel
25 x 38 — 100

VELVETT ENAMEL

COLORS

STOCKED IN THE FOLLOWING SIZES

Buff	25 x 38 – 80 28 x 44 – 104
Gray	25 x 38 – 80 28 x 44 – 104
India Tint	25 x 38 – 70, 80, 100 28 x 44 – 91, 104, 117, 130

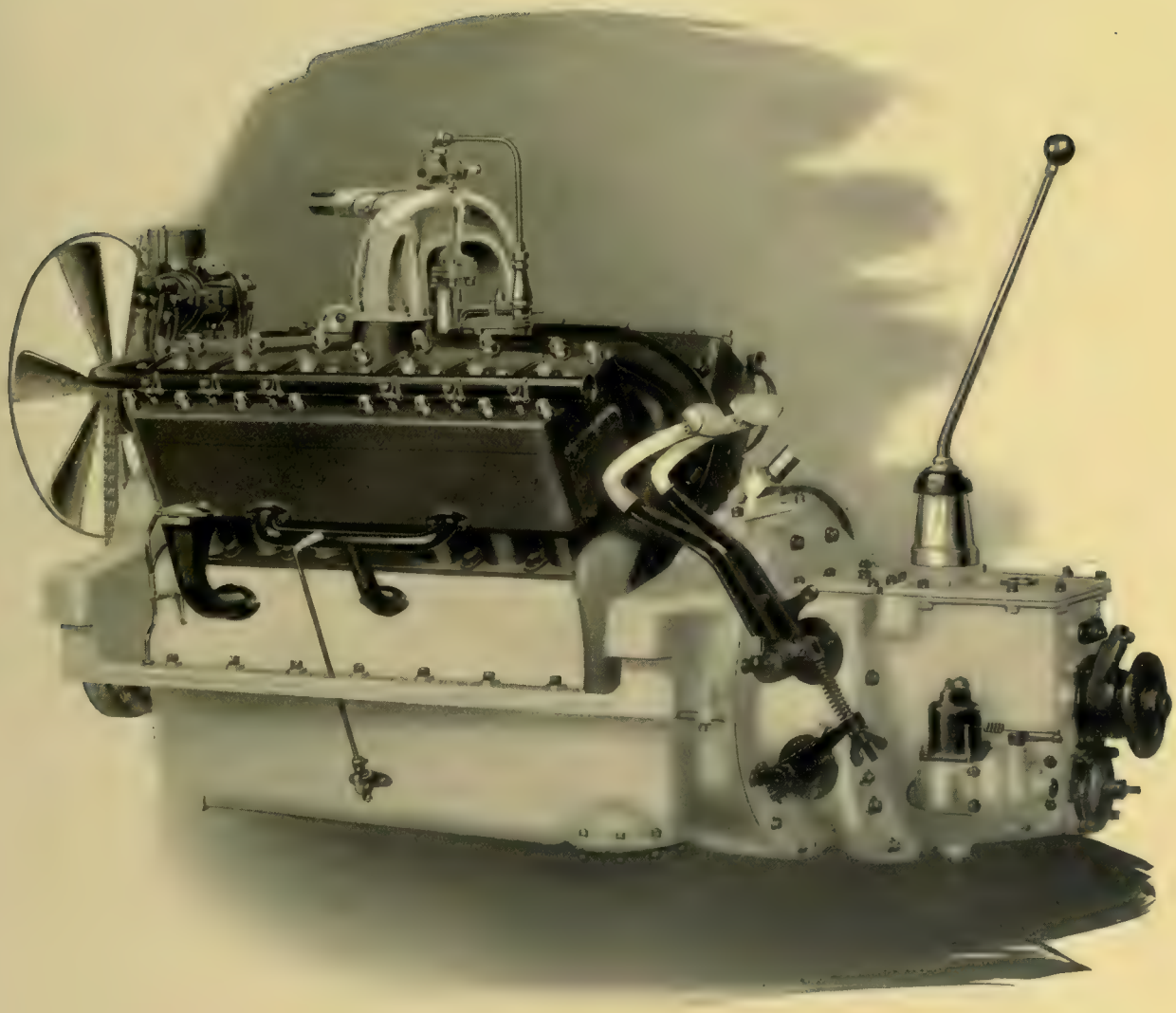
Velvett Enamel
INDIA TINT
25 x 38 – 80

133-SCREEN HALF-TONE
From a photograph from the Duplessis painting in the Metropolitan Museum of Art

Velvett Enamel
GRAY
25 x 38—80

120-SCREEN HALF-TONE
From a photograph by Underhill

Velvett Enamel
BUFF
25 x 38—80



133-SCREEN VIGNETTED HALF-TONE
From a highly retouched photograph
Courtesy of the Packard Motor Car Company

Velvett Enamel
BUFF
25 x 38—80

133-SCREEN HIGH LIGHT HALF-TONE
From pencil drawing by Harley D. Nichols

Velvett Enamel
GRAY
25 x 38—80

133-SCREEN HALF-TONE
From a photograph by Henry T. Lindeberg

Velvett Enamel
INDIA TINT
25 x 38—80

CHAMPION COLORED COATED

STOCKED IN THE FOLLOWING SIZES

Azure, E. B.	25 x 38 – 80
	25 x 40 – 105
Buff, E. B.	25 x 38 – 80
	25 x 40 – 105
Goldenrod, E. B.	25 x 38 – 80
	25 x 40 – 105
Gray, E. B.	25 x 38 – 80
	25 x 40 – 105
Green, E. B.	25 x 38 – 80
	25 x 40 – 105
India, E. B.	25 x 38 – 80
	25 x 40 – 105
	28 x 44 – 104, 117
Primrose, E. B.	25 x 38 – 80
Rose, E. B.	25 x 38 – 80
	25 x 40 – 105

Champion Colored Coated
AZURE
25 x 38 – 80

133-SCREEN HALF-TONE
From a photograph from the Duplessis painting of Franklin in the Metropolitan Museum of Art

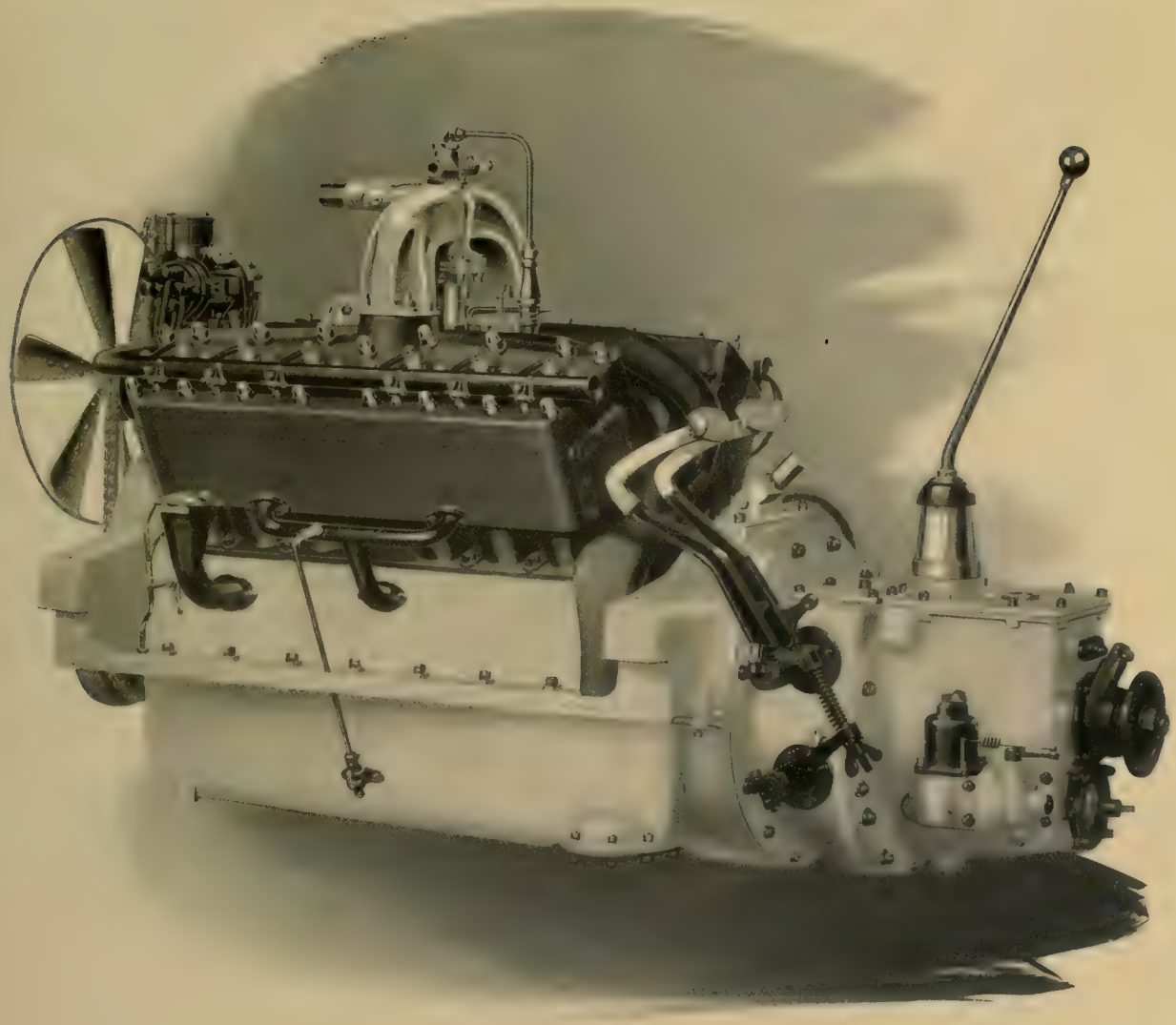
Champion Colored Coated
GOLDENROD
25 x 38 – 80

150-SCREEN HALF-TONE
From a photograph by Underhill

Champion Colored Coated
GREEN
25 x 38 – 80

133-SCREEN HALF-TONE
From a wash-drawing by Maurice Griffenhagen

Champion Colored Coated
BUFF
25 x 38 – 80



150-SCREEN VIGNETTED HALF-TONE
From a highly retouched photograph
Courtesy of the Packard Motor Car Co.

Champion Colored Coated
INDIA
25 x 38 – 80

133-SCREEN HIGH-LIGHT HALF-TONE
From a pencil drawing by Harley D. Nichols

Champion Colored Coated
GRAY
25 x 38 – 80

133-SCREEN HALF-TONE
From a photograph by Henry T. Lindeberg

Champion Colored Coated
PRIMROSE
25 x 38 – 80

WOODCUT
By Julius J. Lankes

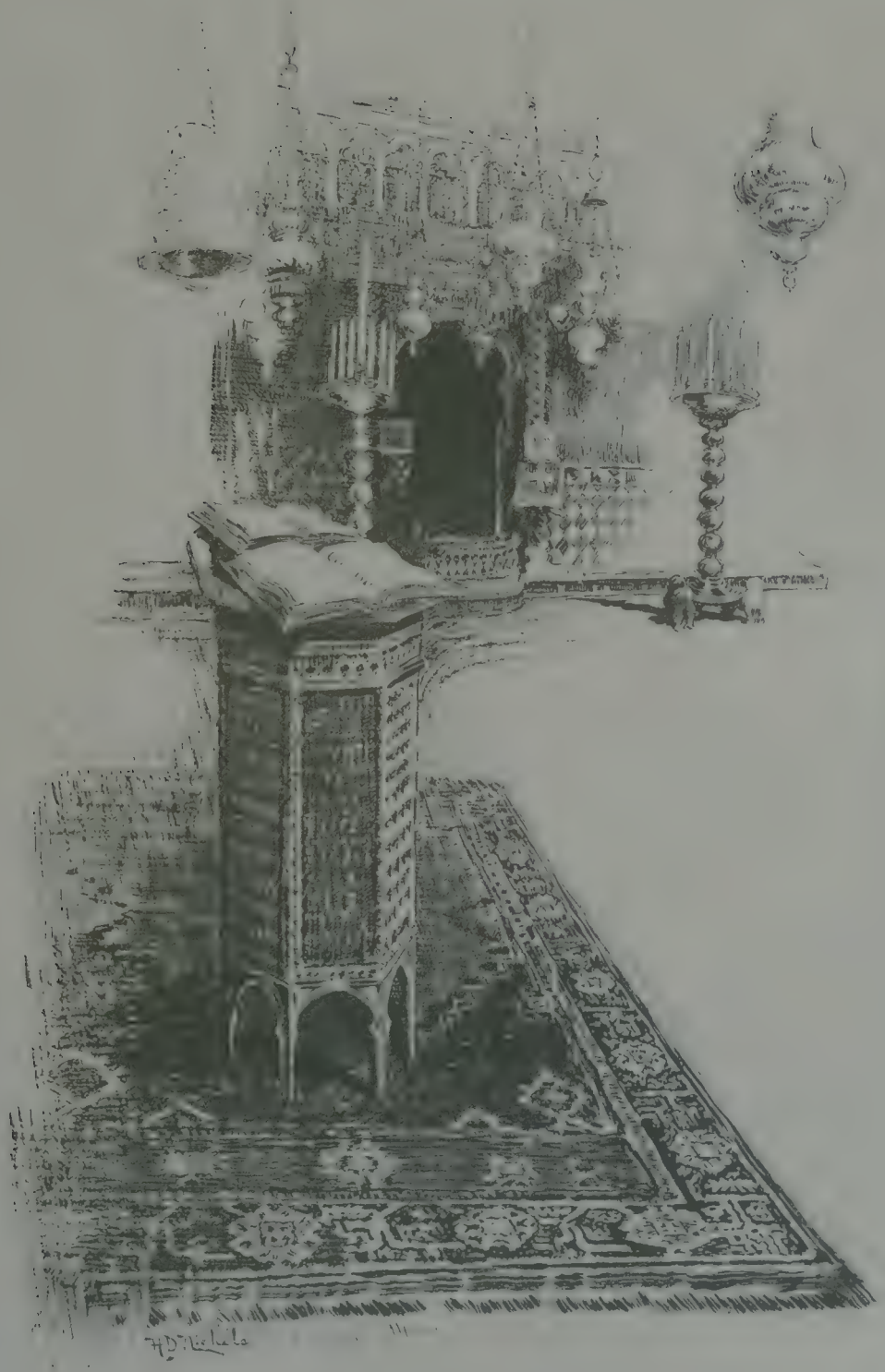
Champion Colored Coated
ROSE
25 x 38 – 80

ZINC LINE-ENGRAVING
From a pen-and-ink drawing
Courtesy of Stanford Briggs, Inc.

Champion Colored Coated
ROSE
25 x 38 – 80

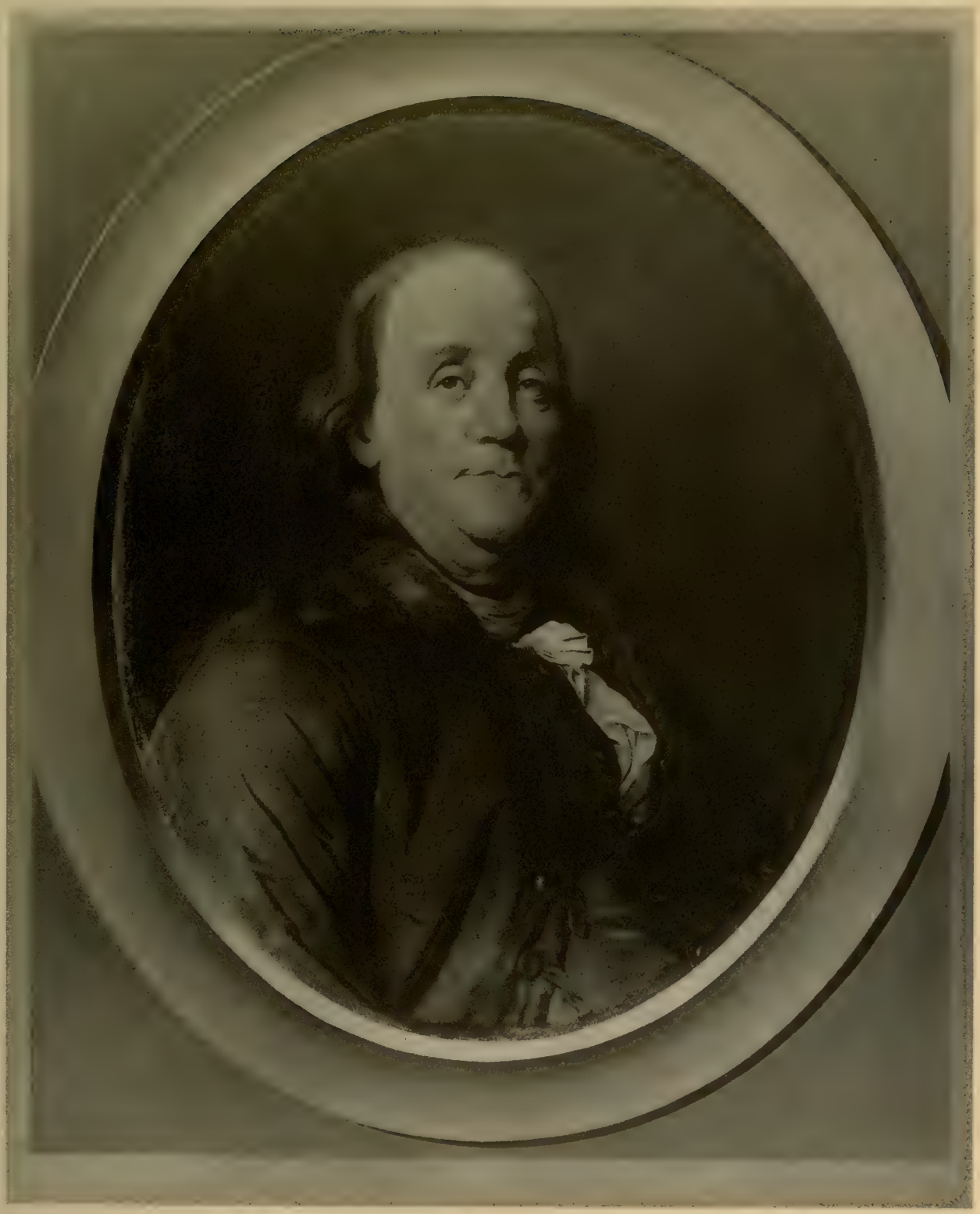
BLACK-AND-WHITE BEN DAY PLATE
Courtesy of Stanford Briggs, Inc.

Champion Colored Coated
PRIMROSE
25 x 38 – 80



ZINC LINE-ENGRAVING
From a dry-brush drawing by Harley D. Nichols

Champion Colored Coated
GRAY
25 x 38 – 80



150-SCREEN HALF-TONE
From a photograph from the Duplessis painting of Franklin in the Metropolitan Museum of Art

Champion Colored Coated
INDIA
25 x 38 – 80

133-SCREEN HALF-TONE
From a photograph by Underhill

Champion Colored Coated
BUFF
25 x 38 – 80

150-SCREEN HALF-TONE
From a wash-drawing by Maurice Griffenhagen

Champion Colored Coated
GREEN
25 x 38 – 80

133-SCREEN VIGNETTED HALF-TONE
From a highly retouched photograph
Courtesy of the Packard Motor Car Co.

Champion Colored Coated
GOLDENROD
25 x 38 – 80

150-SCREEN HIGH-LIGHT HALF-TONE
From a pencil drawing by Harley D. Nichols

Champion Colored Coated
AZURE
25 x 38 – 80

WHITE LITHO

COATED ONE SIDE

STOCKED IN THE FOLLOWING SIZES

22 x 28 – 35, 40, 52
25 x 38 – 50, 60, 70, 80, 100
28 x 44 – 65, 78, 91, 104
38 x 50 – 120

100
80
70
60
50

White Litho
COATED ONE SIDE
25 x 38 – 100

133-SCREEN HALF-TONE
From a photograph from the Duplessis painting of Franklin in the Metropolitan Museum of Art

80
70
60
50

White Litho
COATED ONE SIDE
25 x 38 – 80

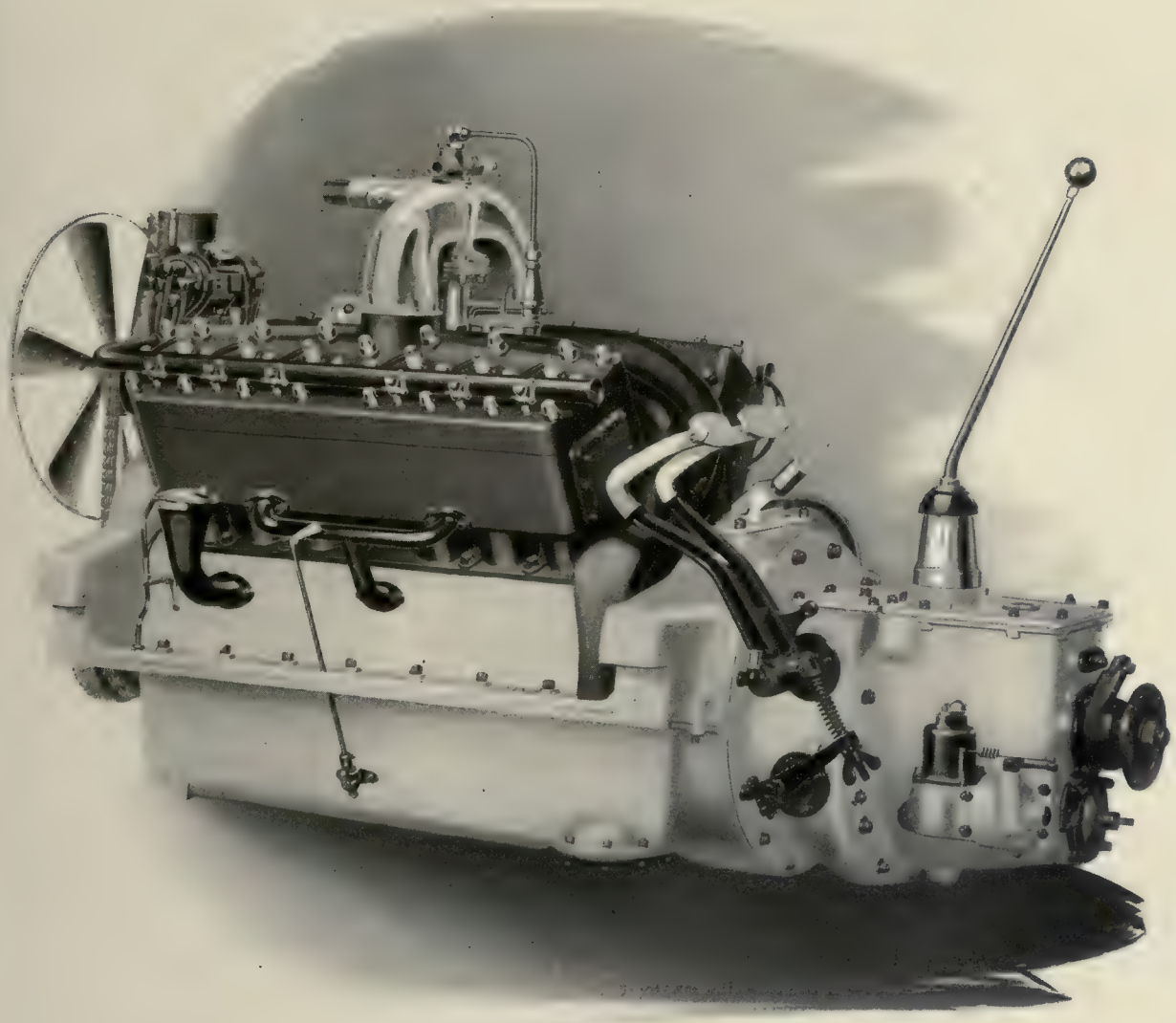
133-SCREEN HALF-TONE
From a photograph by Underhill

70
60
50

White Litho
COATED ONE SIDE
25 x 38 – 70

150-SCREEN HALF-TONE
From a wash-drawing by Maurice Griffenhagen

White Litho
COATED ONE SIDE
25 x 38 – 60
60
50



133-SCREEN/VIGNETTED HALF-TONE
From a highly retouched photograph
Courtesy of the Packard Motor Car Co.

White Litho
COATED ONE SIDE
25 x 38 – 50

50

White Litho
COATED ONE SIDE
25 x 38 – 50

White Litho
COATED ONE SIDE
25 x 38 – 60

White Litho
COATED ONE SIDE
25 x 38 – 70

White Litho
COATED ONE SIDE
25 x 38 – 80

White Litho
COATED ONE SIDE
25 x 38 – 100

HINGEFOLD ENAMEL

FOLDS BOTH WAYS

STOCKED IN THE FOLLOWING SIZES

25 x 38 – 80, 100, 120
29 x 45 – 137, 165
38 x 50 – 160, 200

120
100
80

Hingefold Enamel
25 x 38 – 120

150-SCREEN HALF-TONE
From a photograph from the Duplessis painting of Franklin in the Metropolitan Museum of Art

100
80

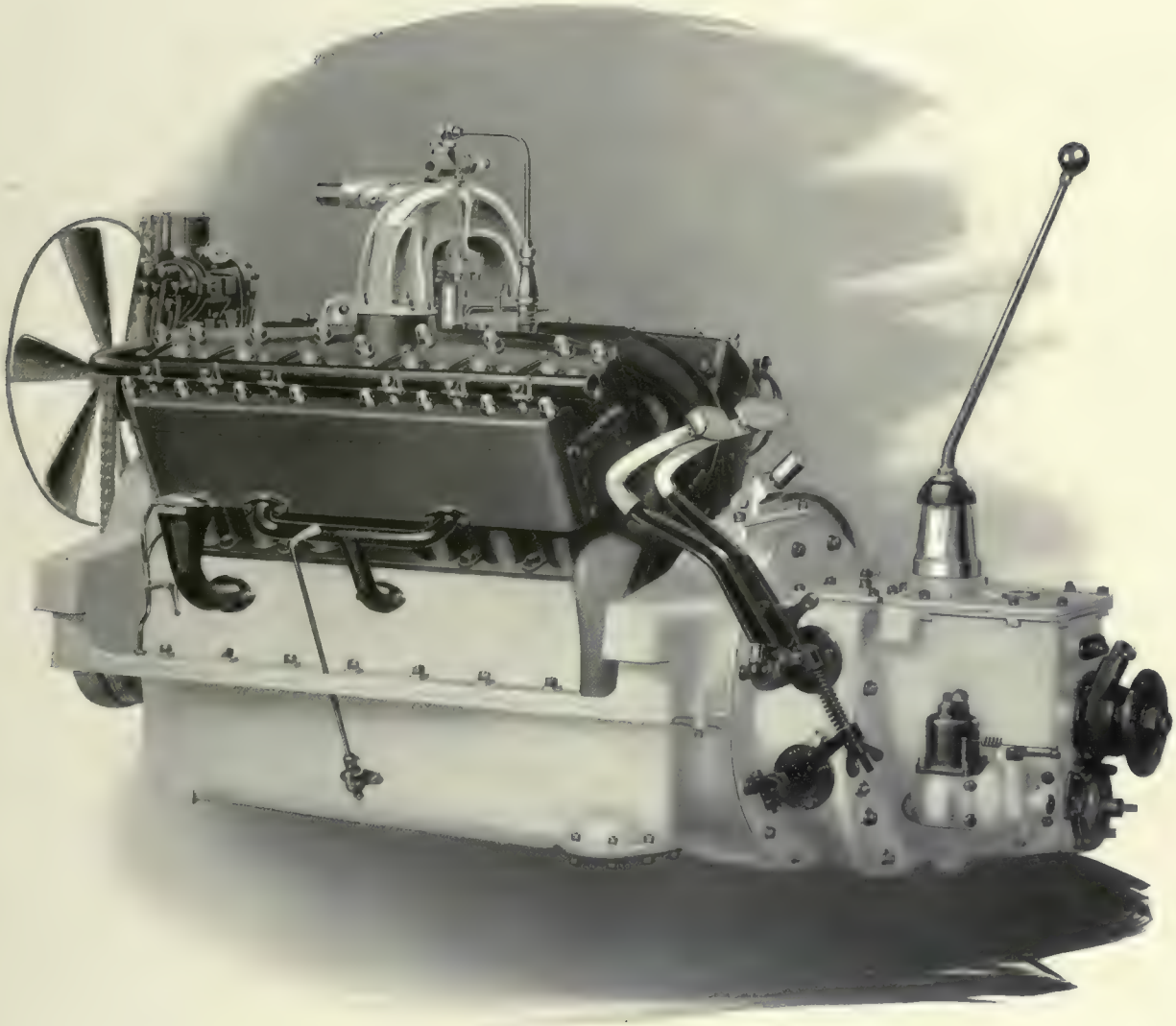
Hingefold Enamel
25 x 38 – 100

133-SCREEN HALF-TONE
From a photograph by Underhill

Hingefold Enamel 80
25 x 38 – 80

133-SCREEN HALF-TONE
From a wash-drawing by Maurice Griffenhagen

Hingefold Enamel
25 x 38 – 80



150-SCREEN VIGNETTED HALF-TONE
From a highly retouched photograph
Courtesy of the Packard Motor Car Co.

Hingefold Enamel
25 x 38 – 100

150-SCREEN THREE-COLOR PROCESS PLATE
From a water-color
Courtesy of Lord & Taylor, New York

Hingefold Enamel
25 x 38 – 120

XXX EMBOSSING COVER PAPER

COATED

STOCKED IN THE FOLLOWING SIZES

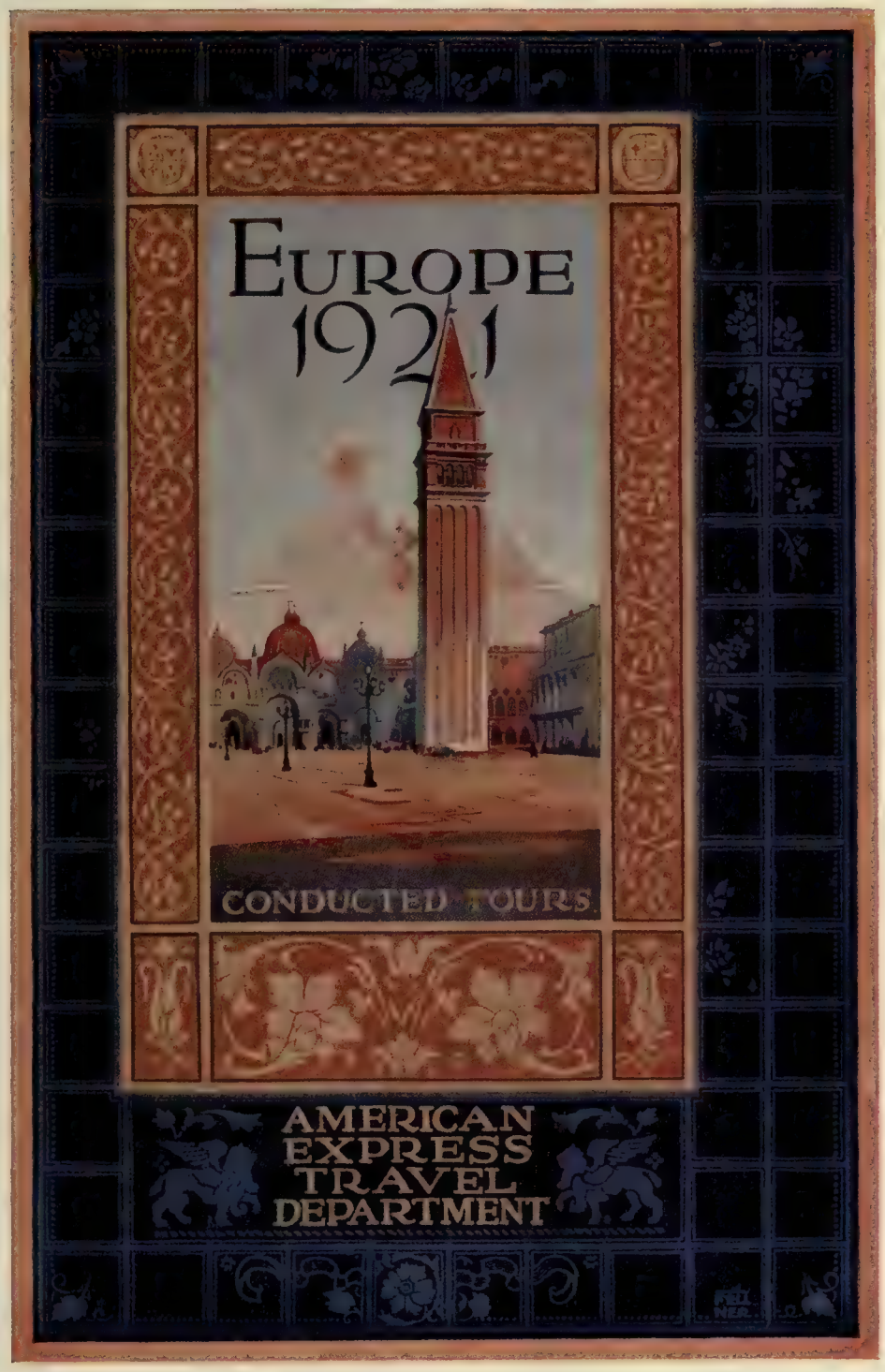
20 x 26 – 60
20 x 26 – 80
23 x 33 – 87
23 x 33 – 117

120-SCREEN HALF-TONE
From a photograph from the Duplessis painting of Franklin in the Metropolitan Museum of Art

XXX Embossing Cover Paper
20 x 26 – 60

150-SCREEN HALF-TONE
From a photograph by Underhill

XXX Embossing Cover Paper
20 x 26 – 60



133-SCREEN THREE-COLOR PROCESS PLATE
From a water-color
Courtesy of American Express Co.

XXX Embossing Cover Paper
20 x 26 – 80

XXX EMBOSSING COVER PAPER

COLORED—COATED

STOCKED IN THE FOLLOWING COLORS AND SIZES

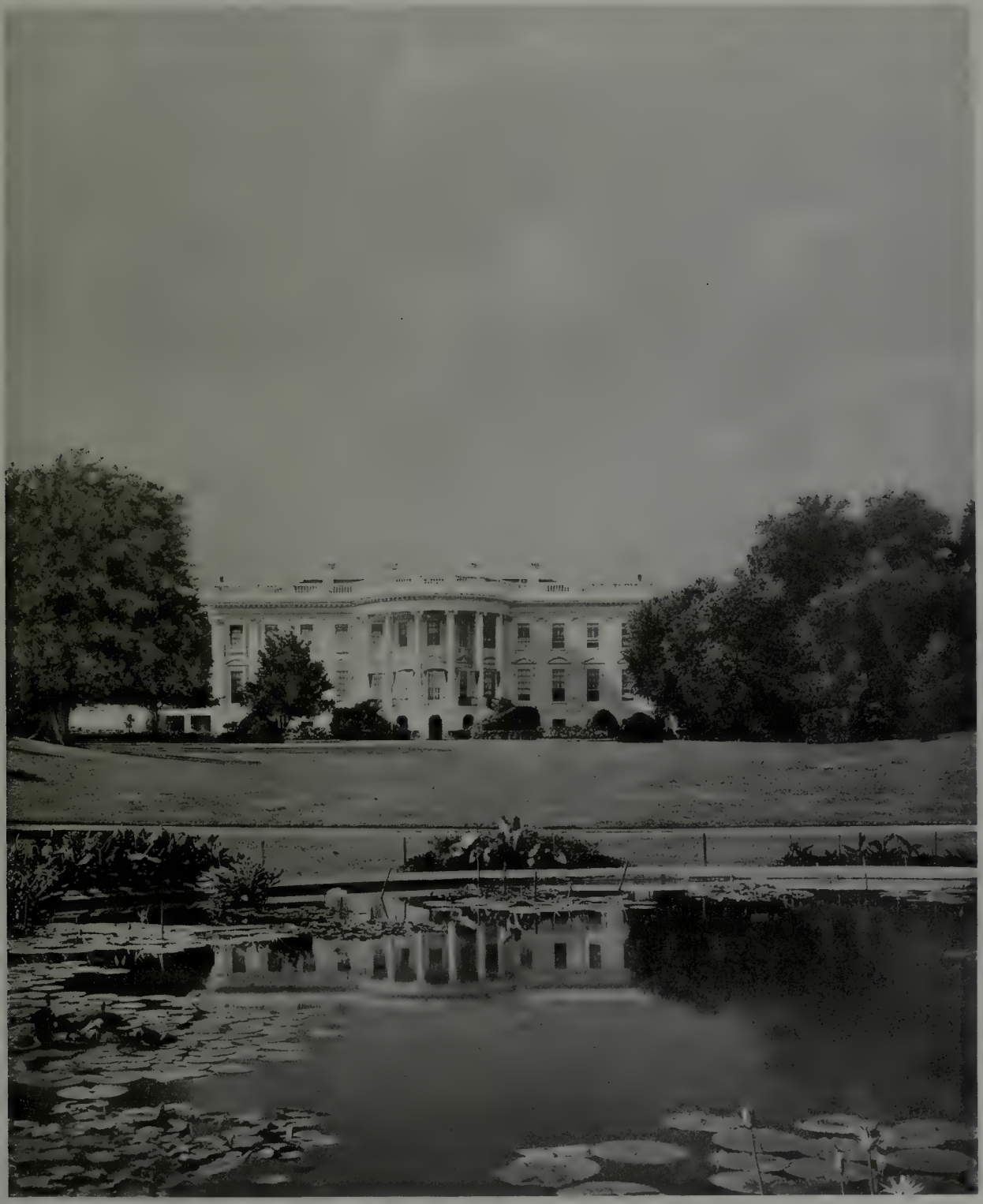
AZURE, GRAY,
GREEN, INDIA, PRIMROSE, ROSE

20 x 26 – 60
20 x 26 – 80
23 x 33 – 87
23 x 33 – 117

XXX Embossing Cover Paper
GREEN
20 x 26 – 60

150-SCREEN HALF-TONE
From a photograph from the Duplessis painting of Franklin in the Metropolitan Museum of Art

XXX Embossing Cover Paper
INDIA
20 x 26 – 60

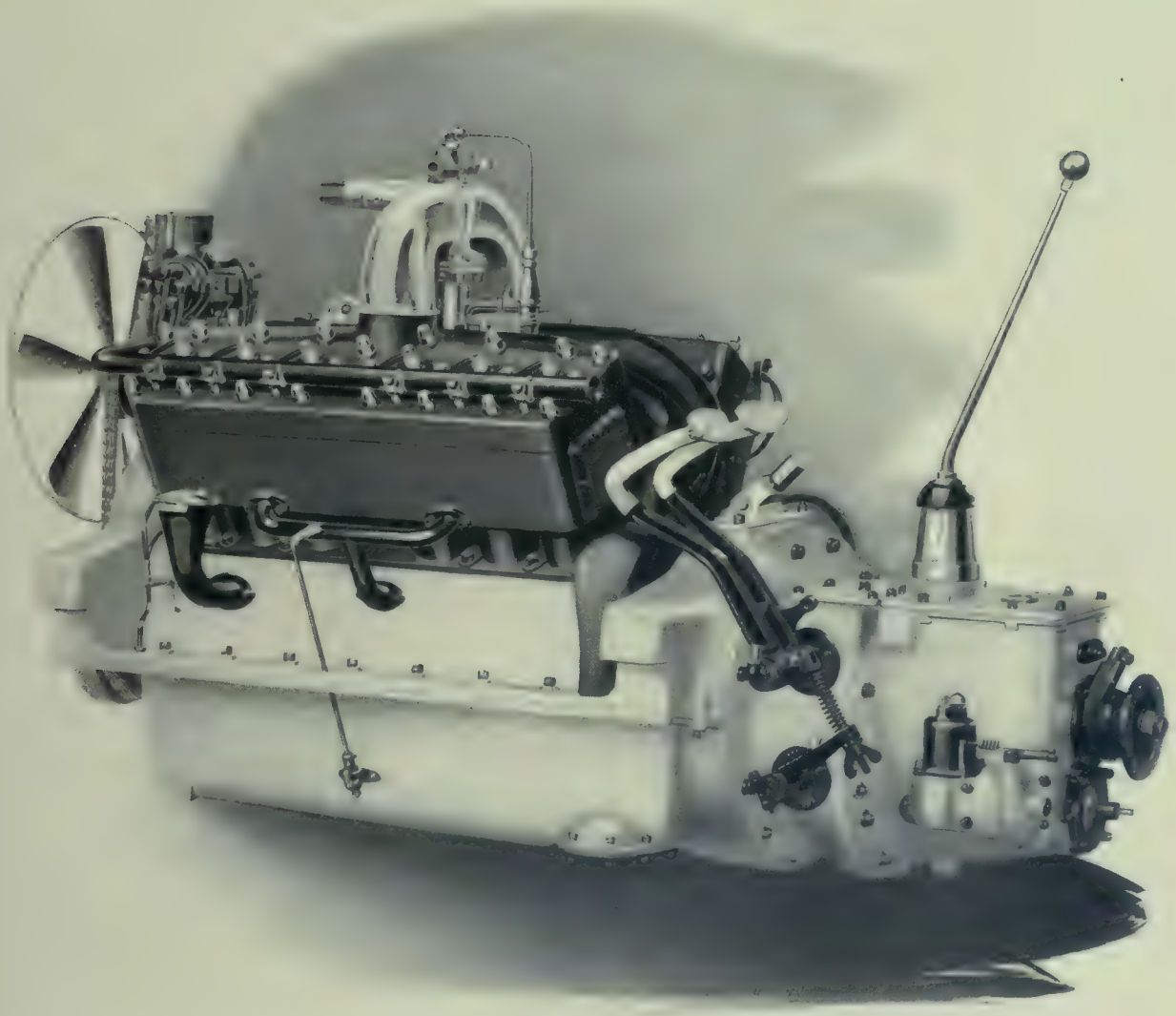


133-SCREEN HALF-TONE
From a photograph by Underhill

XXX Embossing Cover Paper
GRAY
20 x 26 – 60

150-SCREEN HALF-TONE
From a wash-drawing by Maurice Griftenhagen

XXX Embossing Cover Paper
PRIMROSE
20 x 26 – 60



133-SCREEN VIGNETTED HALF-TONE
From a highly retouched photograph
Courtesy of the Packard Motor Car Co.

XXX Embossing Cover Paper
AZURE
20 x 26 – 60

133-SCREEN HIGH-LIGHT HALF-TONE
From pencil drawing by Harley D. Nichols

XXX Embossing Cover Paper
ROSE
20 x 26 – 60

133-SCREEN HALF-TONE
From a photograph by Henry T. Lindeberg

XXX Embossing Cover Paper
ROSE
20 x 26 – 60

WOODCUT
By Julius J. Lankes

XXX Embossing Cover Paper
AZURE
20 x 26 – 60

ZINC LINE-ENGRAVING
From a pen-and-ink drawing
Courtesy of Stanford Briggs, Inc.

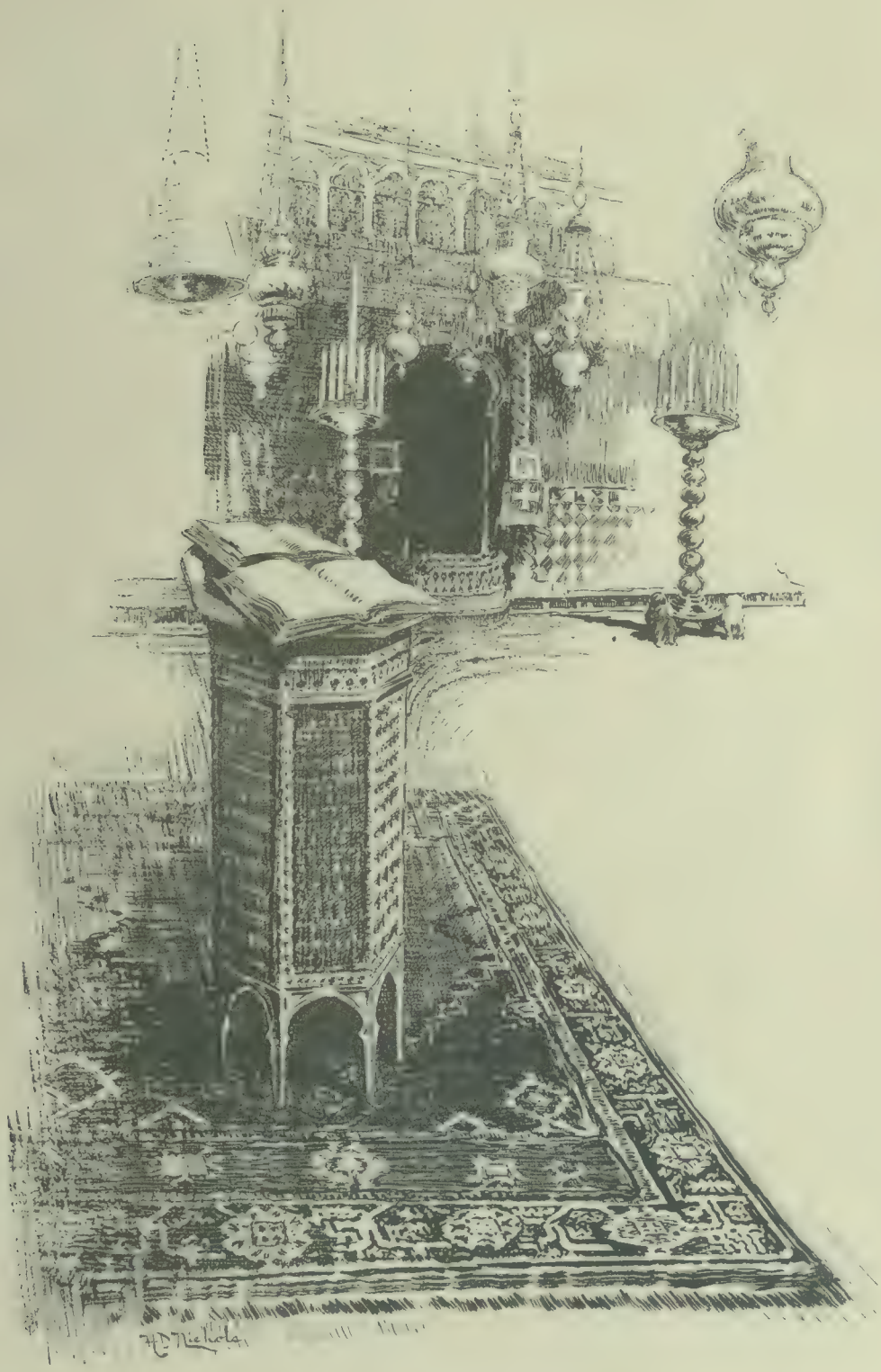
XXX Embossing Cover Paper
PRIMROSE
20 x 26 – 60

BLACK-AND-WHITE BEN DAY PLATE
Courtesy of Stanford Briggs, Inc.

XXX Embossing Cover Paper
GRAY
20 x 26 – 60

TWO-COLOR BEN DAY PLATE
Courtesy of Abraham & Straus, Brooklyn, N. Y.

XXX Embossing Cover Paper
INDIA
20 x 26 – 60



ZINC LINE-ENGRAVING
From a dry-brush drawing by Harley D. Nichols

XXX Embossing Cover Paper
GREEN
20 x 26 – 60

KOATINE

AN IMITATION COATED PAPER

STOCKED IN THE FOLLOWING SIZES

25 x 38 – 50, 60, 70, 80
28 x 44 – 65, 78, 104
33 x 46 – 80, 96, 128
38 x 50 – 100, 120

Koatine
25 x 38 – 80

133-SCREEN HALF-TONE
From a photograph from the Duplessis painting of Franklin in the Metropolitan Museum of Art

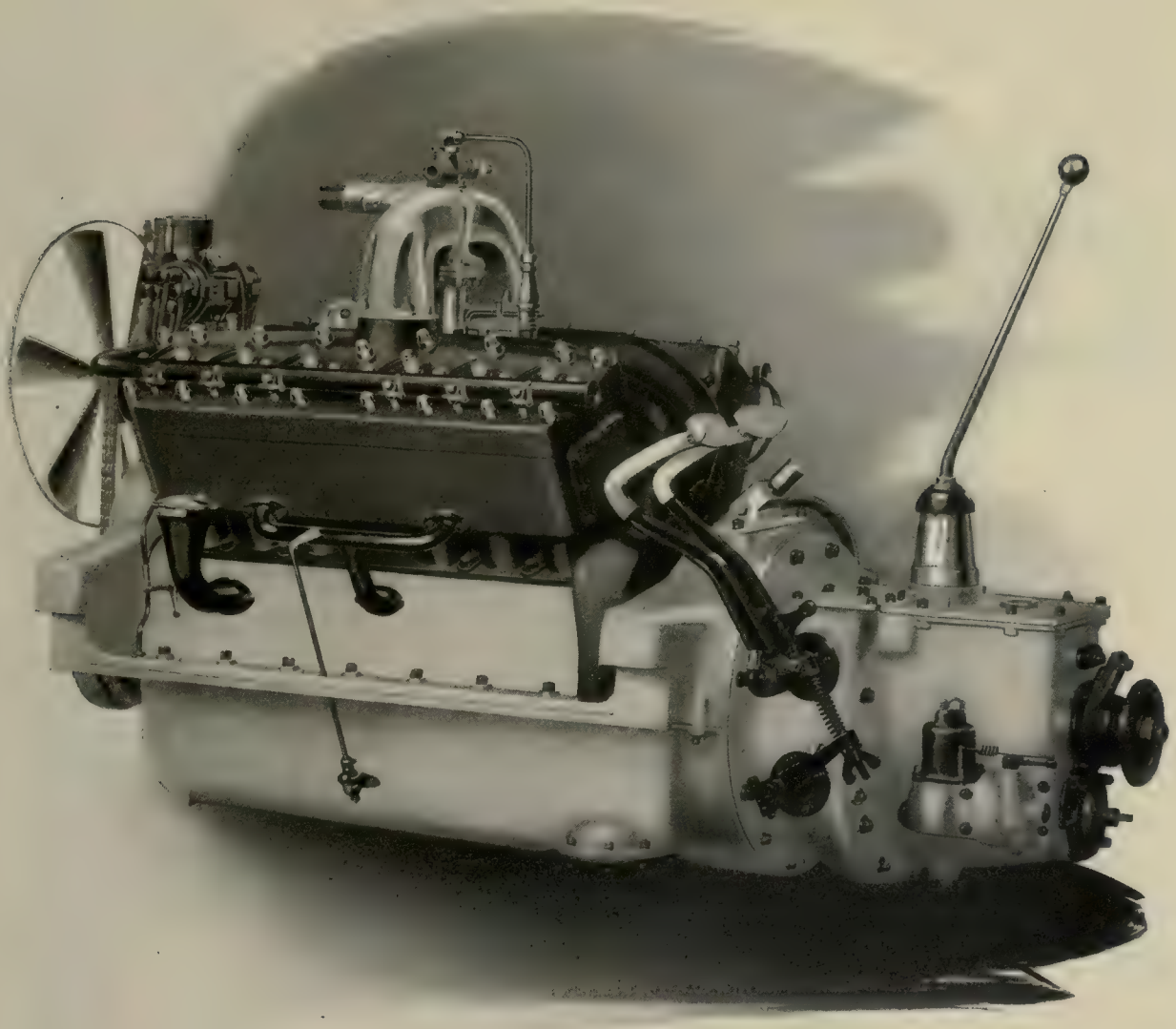
Koatine
25 x 38 – 70

133-SCREEN HALF-TONE
From a photograph by Underhill

Koatine
25 x 38 – 60

133-SCREEN HALF-TONE
From a wash-drawing by Maurice Griffenhagen

Koatine
25 x 38 – 50



133-SCREEN VIGNETTED HALF-TONE
From a highly retouched photograph
Courtesy of the Packard Motor Car Co.

Koatine
25 x 38 – 50

120-SCREEN FOUR-COLOR PROCESS PLATE
From a painting
Courtesy of Hickey-Freeman Co., Rochester, N. Y.

Koatine
25 x 38 – 60

133-SCREEN HIGH-LIGHT HALF-TONE
From a pencil drawing by Harley D. Nichols

Koatine
25 x 38 – 70

133-SCREEN HALF-TONE
From a photograph by Henry T. Lindeberg

Koatine
25 x 38 – 80

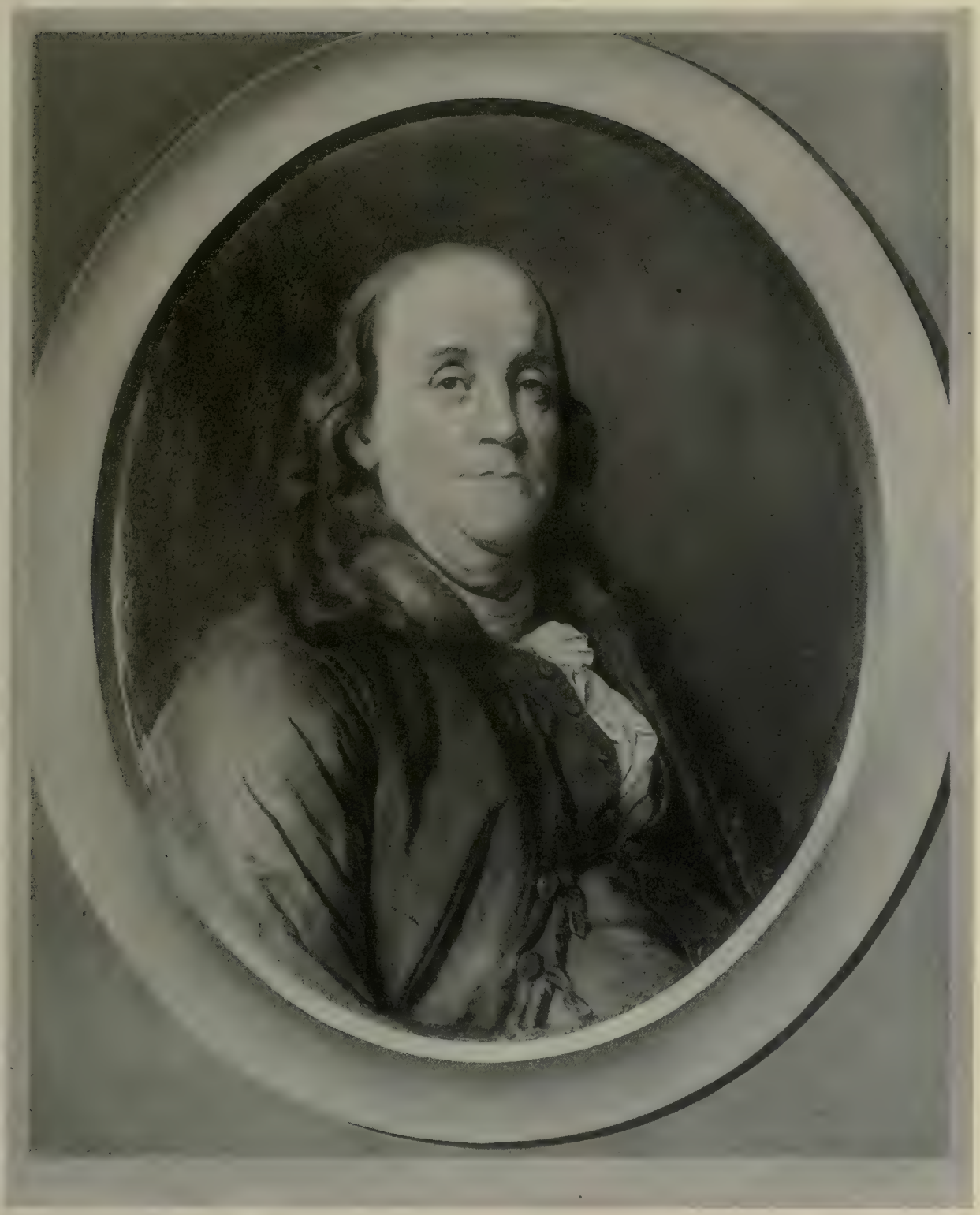
CHAMPION SUPER

STOCKED IN THE FOLLOWING SIZES

25 x 38 – 50, 60, 70
28 x 44 – 65, 78, 104, 117
33 x 46 – 80, 96
38 x 50 – 100, 120

Champion Super
25 x 38 – 70

70
60
50



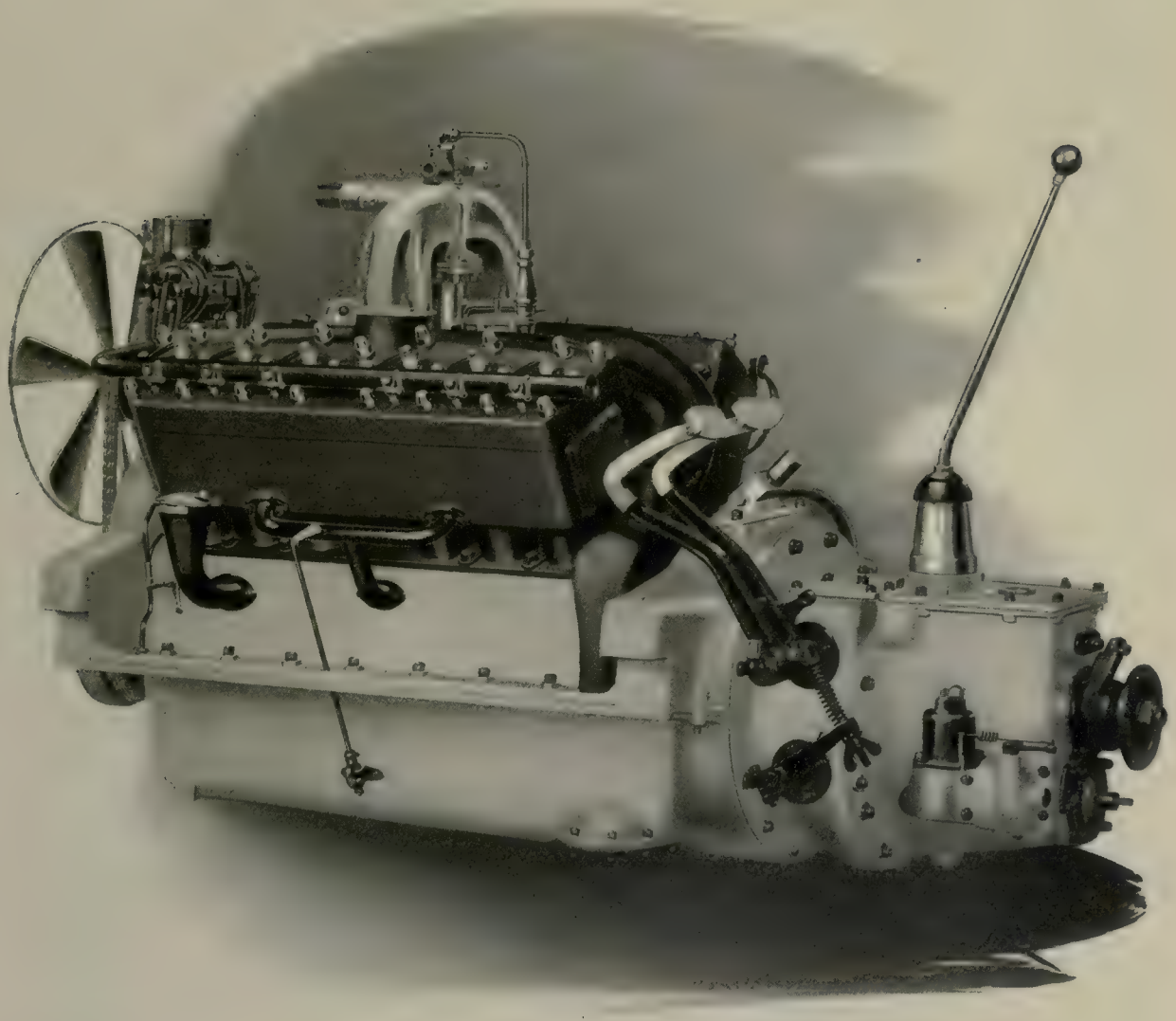
133-SCREEN HALF-TONE
From a photograph from the Duplessis painting of Franklin in the Metropolitan Museum of Art

Champion Super
25 x 38 – 60
60
50

133-SCREEN HALF-TONE
From a photograph by Underhill

133-SCREEN HALF-TONE
From a wash-drawing by Maurice Griffenhagen

Champion Super
25 x 38 – 50



133-SCREEN VIGNETTED HALF-TONE
From a highly retouched photograph
Courtesy of the Packard Motor Car Co.

Champion Super
25 x 38 – 60

120-SCREEN FOUR-COLOR PROCESS PLATE
From a painting
Courtesy of Hickey-Freeman Co., Rochester, N. Y.

Champion Super
25 x 38 – 70

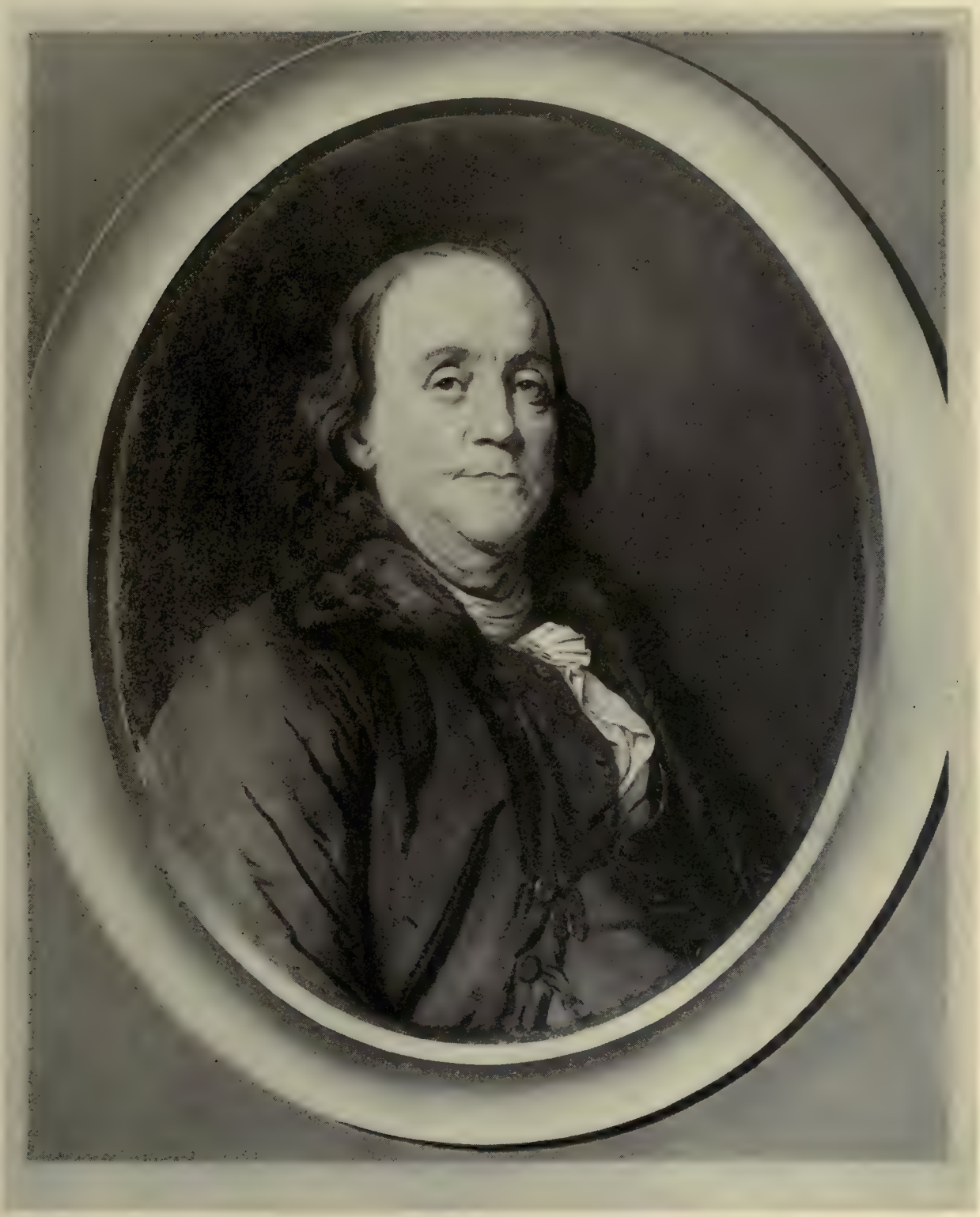
CHAMPION ENGLISH FINISH

STOCKED IN THE FOLLOWING SIZES

25 x 38 – 50, 60, 70, 80
28 x 44 – 65, 78, 104, 117, 130
33 x 46 – 80, 96
38 x 50 – 100, 120

80
70
60
50

Champion English Finish
25 x 38 – 80



100-SCREEN HALF-TONE
From a photograph from the Duplessis painting of Franklin in the Metropolitan Museum of Art

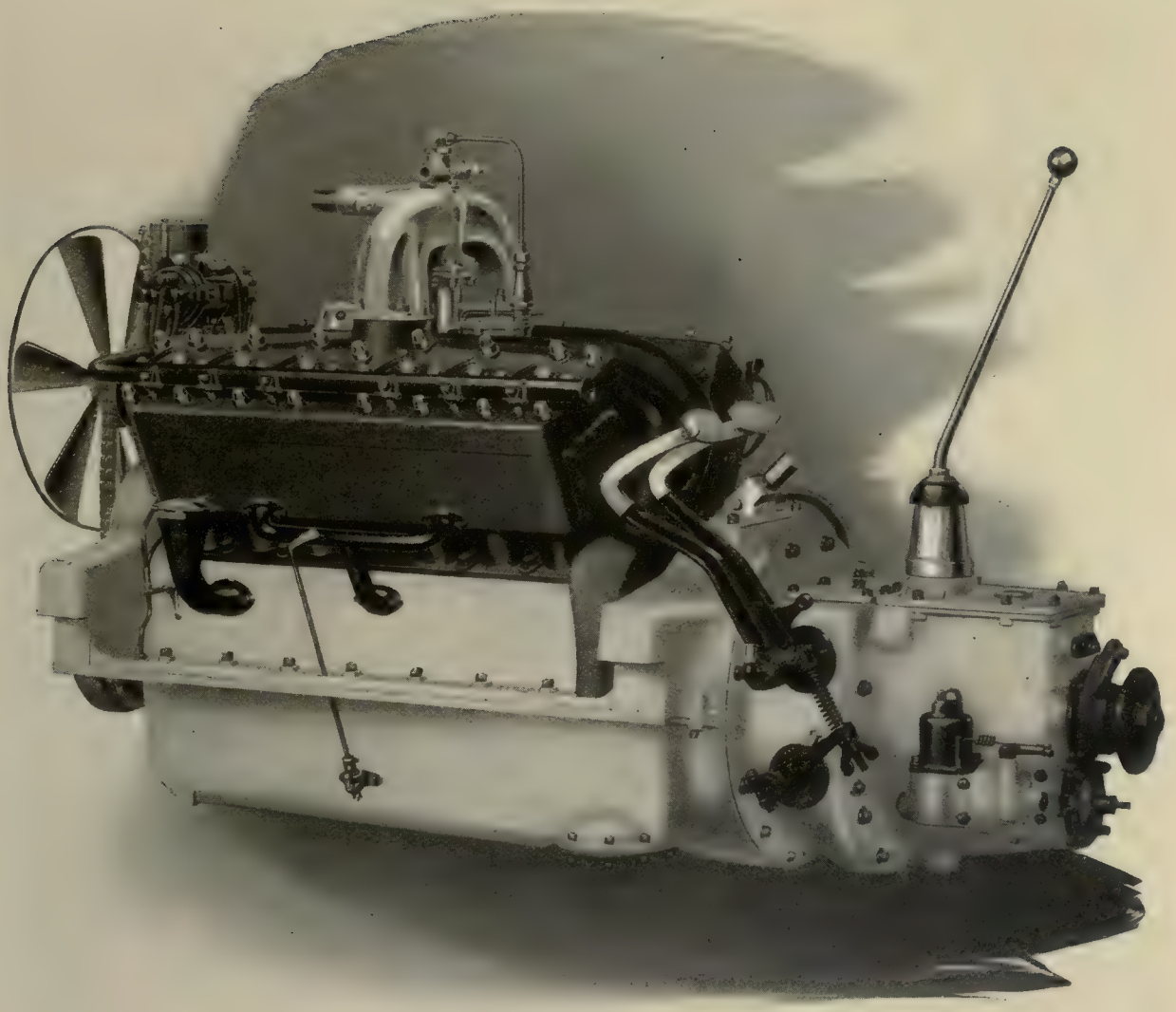
Champion English Finish
25 x 38 – 70

120-SCREEN HALF-TONE
From a photograph by Underhill

60

Champion English Finish 50
25 x 38 – 60

133-SCREEN HALF-TONE
From a wash-drawing by Maurice Griffenhagen



120-SCREEN VIGNETTED HALF-TONE
From a highly retouched photograph
Courtesy of the Packard Motor Car Co.

Champion English Finish
25 x 38 – 50

120-SCREEN FOUR-COLOR PROCESS PLATE
From a painting
Courtesy of Hickey-Freeman Co., Rochester, N. Y.

Champion English Finish
25 x 38 – 60

120-SCREEN HIGH-LIGHT HALF-TONE
From a pencil drawing by Harley D. Nichols

Champion English Finish
25 x 38 – 70

120-SCREEN HALF-TONE
From a photograph by Henry T. Lindeberg

Champion English Finish
25 x 38 – 80

CHAMPION ENGLISH FINISH

INDIA TINT

STOCKED IN THE FOLLOWING SIZES

25 x 38 – 60
28 x 44 – 78
33 x 46 – 96
38 x 50 – 120

120-SCREEN HALF-TONE
From a photograph from the Duplessis painting of Franklin in the Metropolitan Museum of Art

Champion English Finish
INDIA TINT
25 x 38 – 60

133-SCREEN HALF-TONE
From a photograph by Underhill

Champion English Finish
INDIA TINT
25 x 38 – 60

120-SCREEN HALF-TONE
From a wash-drawing by Maurice Griffenhagen

Champion English Finish
INDIA TINT
25 x 38 – 60

CHAMPION EGGSHELL

STOCKED IN THE FOLLOWING SIZES

25 x 38 – 50, 60, 70, 80, 100
28 x 44 – 78, 104, 117
30½ x 41 – 66, 79, 105
33 x 46 – 80, 96
38 x 50 – 100, 120

Champion Eggshell
25 x 38 – 80

85-SCREEN FOUR-COLOR BEN DAY PLATE
From a colored drawing
Courtesy of Stanford Briggs, Inc.

Champion Eggshell
25 x 38 – 70

70
60
50

WOODCUT
By Julius J. Lankes

Champion Eggshell
25 x 38 – 60

ZINC LINE-ENGRAVING
From a pen-and-ink drawing
Courtesy of Stanford Briggs, Inc.

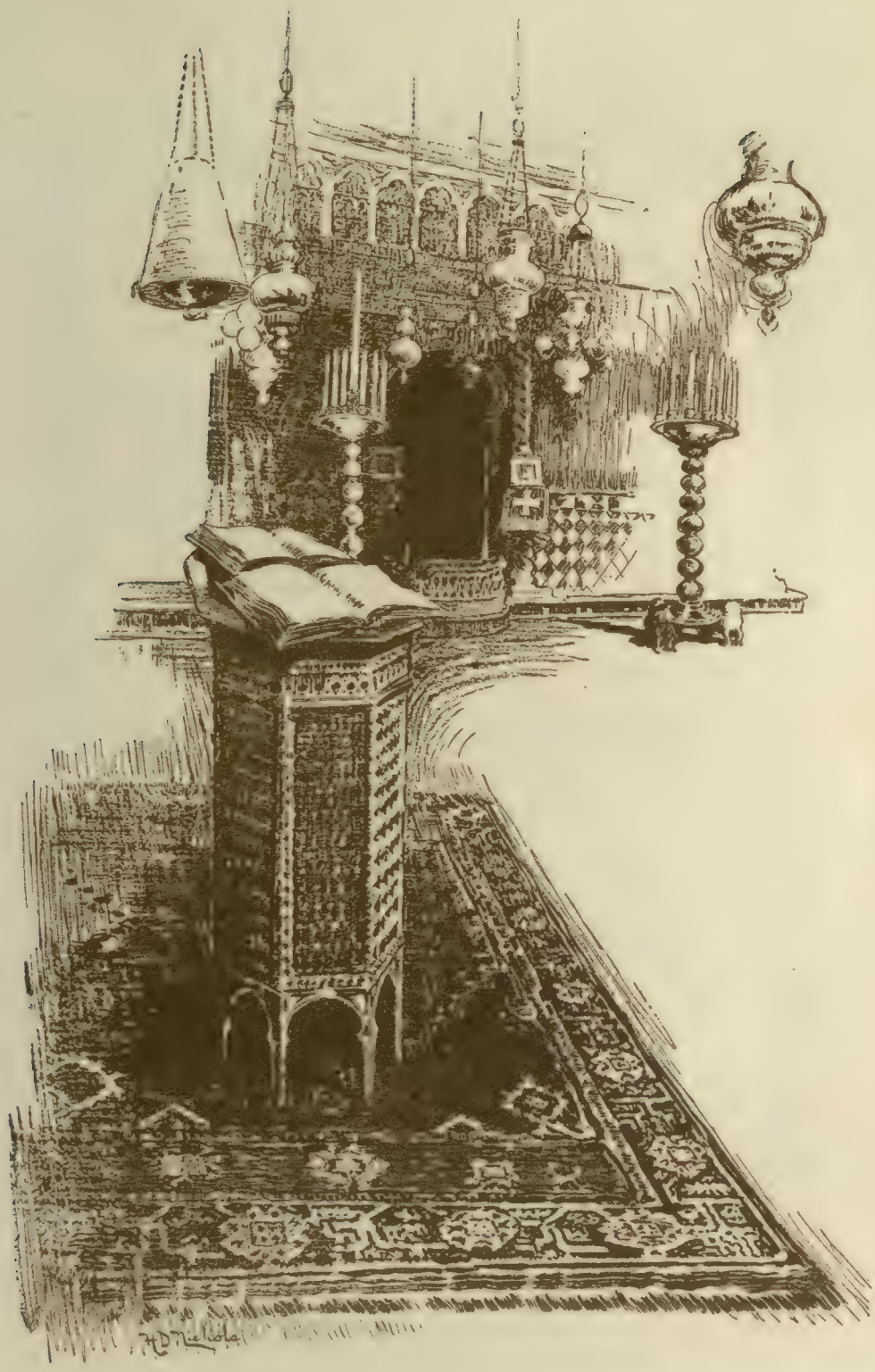
Champion Eggshell 50
25 x 38 – 50

BLACK-AND-WHITE BEN DAY PLATE
Courtesy of Stanford Briggs, Inc.

Champion Eggshell
25 x 38 – 50

TWO-COLOR BEN DAY PLATE
Courtesy of Abraham & Straus, Brooklyn, N. Y.

Champion Eggshell
25 x 38 – 60



ZINC LINE-ENGRAVING
From a dry-brush drawing by Harley D. Nichols

Champion Eggshell
25 x 38 – 70

The Printer's Creed

I believe in the sacredness of the Printed Page, in the fine embellishment of noble thoughts. I believe that next to the one who evolves the thought out of his brain, stands the Printer who clothes it with its proper setting. I believe we should honor the Gutenbergs, Caxtons, Franklins, and DeVinnes as we do the Homers, Chaucers, and Miltons. Blessed is the man that thinks; twice blessed is the man who receives the thought's inspiration; and thrice blessed is the man who ministers to us and to coming generations in the Art Preservative at the Press

W. C. Smith

Champion Eggshell
25 x 38 – 80

CHAMPION EGGSHELL

INDIA TINT

STOCKED IN THE FOLLOWING SIZES

25 x 38 – 60
28 x 44 – 78
33 x 46 – 96
38 x 50 – 120

Champion Eggshell
INDIA TINT
25 x 38 – 60

85-SCREEN FOUR-COLOR BEN DAY PLATE
From a colored drawing
Courtesy of Stanford Briggs, Inc.

Champion Eggshell
INDIA TINT
25 x 38 – 60

WOODCUT
By Julius J. Lankes

Champion Eggshell
INDIA TINT
25 x 38 – 60

ZINC LINE-ENGRAVING
From a pen-and-ink drawing
Courtesy of Stanford Briggs, Inc.

Champion Eggshell
INDIA TINT
25 x 38 – 60

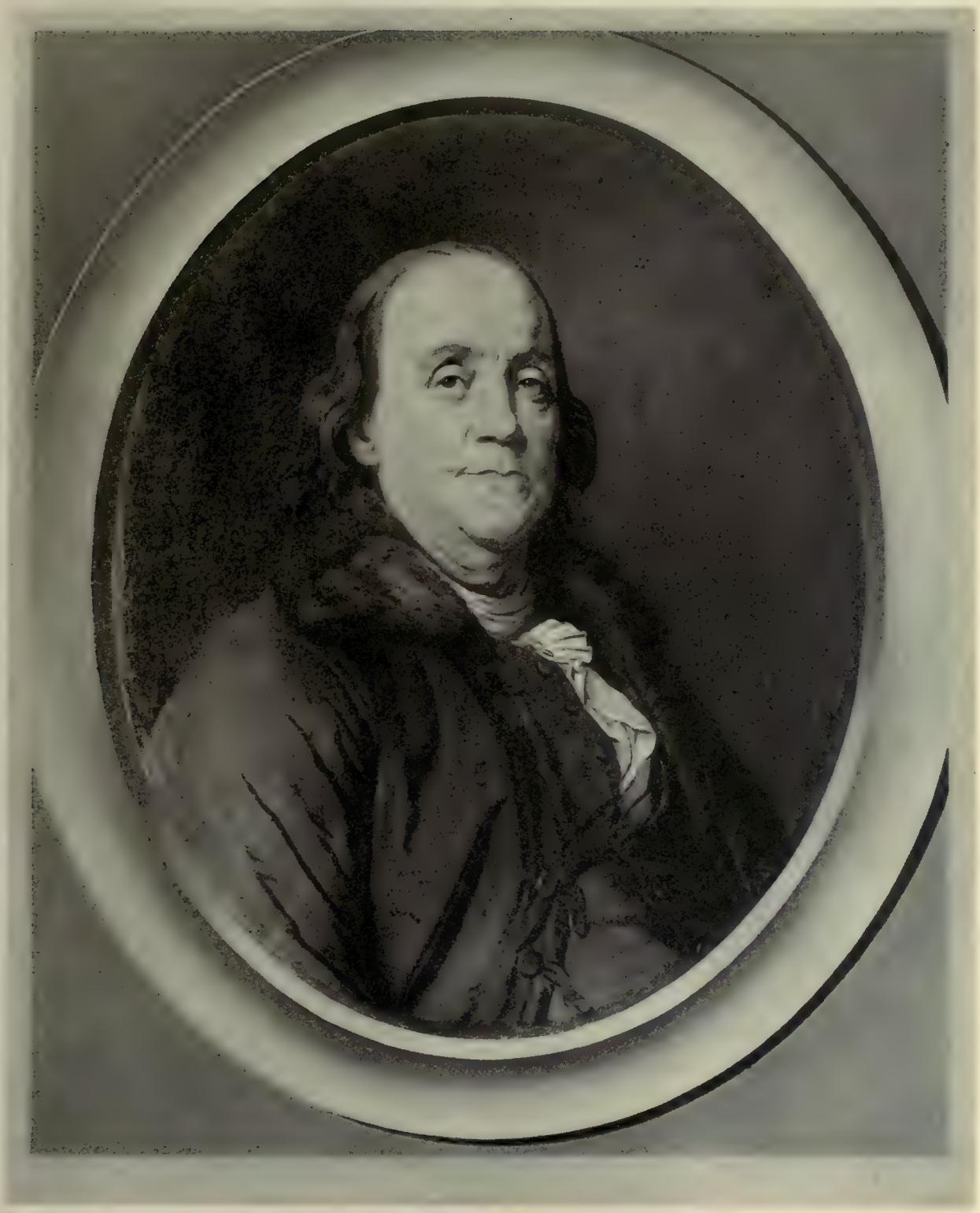
CHAMPION MACHINE FINISH

STOCKED IN THE FOLLOWING SIZES

25 x 38 – 40, 50, 60, 70
28 x 44 – 52, 65, 78, 91
33 x 46 – 64, 80, 96
38 x 50 – 80, 100, 120

70
60
50
40

Champion Machine Finish
25 x 38 – 70



100-SCREEN HALF-TONE
From a photograph from the Duplessis painting of Franklin in the Metropolitan Museum of Art

60

50

Champion Machine Finish
25 x 38 – 60

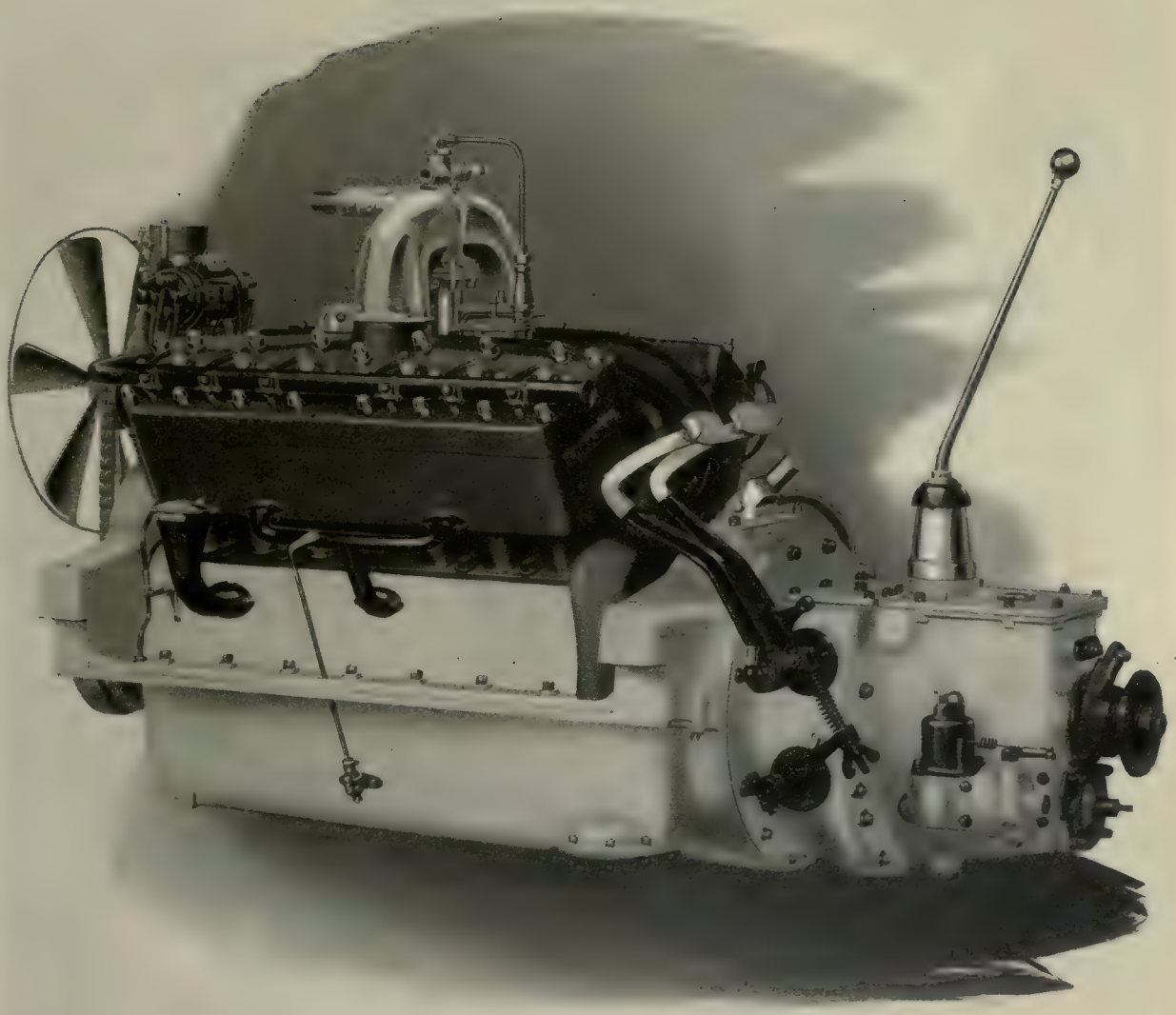
40

120-SCREEN HALF-TONE
From a photograph by Underhill

50

Champion Machine Finish 40
25 x 38 – 50

120-SCREEN HALF-TONE
From a wash-drawing by Maurice Griffenhagen



120-SCREEN VIGNETTED HALF-TONE
From a highly retouched photograph
Courtesy of the Packard Motor Car Co.

Champion Machine Finish
25 x 38 – 40

120-SCREEN FOUR-COLOR PROCESS PLATE
From a painting
Courtesy of Hickey-Freeman Co., Rochester, N. Y.

Champion Machine Finish
25 x 38 – 50

120-SCREEN HIGH-LIGHT HALF-TONE
From a pencil drawing by Harley D. Nichols

Champion Machine Finish
25 x 38 – 60

120-SCREEN HALF-TONE
From a photograph by Henry T. Lindeberg

Champion Machine Finish
25 x 38 – 70

MIMEOGRAPH PAPER

WHITE LAID

STOCKED IN THE FOLLOWING SIZES

8½ x 11 – 4
8½ x 11 – 5
17 x 22 – 16
17 x 22 – 20
17 x 28 – 20½
17 x 28 – 25½
22 x 34 – 32
22 x 34 – 40

Mimeograph Paper 16
17 x 22 – 16

Mimeograph Paper
17 x 22 – 16

Mimeograph Paper
17 x 22 – 20

CHAMPION BOND

STOCKED IN THE FOLLOWING SIZES

17 x 22 – 16, 20
19 x 24 – 19½, 24½
22 x 34 – 32, 40
24 x 38 – 39, 49
28 x 34 – 41, 51

COMBINATION PEN-AND-INK AND TINT PLATE
Courtesy of Chase National Bank

Champion Bond
17 x 22 – 16

ZINC LINE-ENGRAVING
From a pen-and-ink drawing
Courtesy of Stanford Briggs, Inc.

Champion Bond
17 x 22 – 16

BLACK-AND-WHITE BEN DAY PLATE
Courtesy of Stanford Briggs, Inc.

Champion Bond
17 x 22 – 20

CHAMPION BOND

COLORED

STOCKED IN THE FOLLOWING COLORS AND SIZES

BLUE, BUFF, CANARY,
GOLDENROD, GREEN, PINK

22 x 34 – 32, 40
24 x 38 – 39
28 x 34 – 41

Champion Bond
BUFF
17 x 22 – 20

ESTABLISHED 1856 INCORPORATED 1892

Tilden-Thurber Corporation

SILVERSMITHS, JEWELERS, IMPORTERS, ART GALLERIES

Gorham Mfg. Co's.
Representative in Providence

Lighting Fixtures, Oriental Rugs

Providence, R. I.

Champion Bond
PINK
17 x 22 – 20

Champion Bond
GREEN
17 x 22 – 20

Champion Bond
CANARY
17 x 22 – 20

Champion Bond
BLUE
17 x 22 – 20

Champion Bond
GOLDENROD
17 x 22 – 20

Champion Bond
GOLDENROD
17 x 22 – 20

Champion Bond
BLUE
17 x 22 – 20

Champion Bond
CANARY
17 x 22 – 20

Champion Bond
GREEN
17 x 22 – 20

Champion Bond
PINK
17 x 22 – 20

Champion Bond
BUFF
17 x 22 – 20

CHAMPION INDEX BRISTOL

STOCKED IN THE FOLLOWING SIZES

20½ x 24¾ – 70, 90
25½ x 30½ – 110, 140

Champion Index Bristol 70
20½ x 24¾ – 70

BLACK-AND-WHITE BEN DAY PLATE
Courtesy of Stanford Briggs, Inc.

Champion Index Bristol
20½ x 24¾ – 70

CREAM POSTCARD BRISTOL

STOCKED IN THE FOLLOWING SIZES

19¾	x 27¾	– 90
22	x 28	– 100
22½	x 28½	– 105
24	x 36	– 140
27¾	x 39½	– 180
28	x 44	– 200

Cream Postcard Bristol 90
19¾ x 27¾ – 90

BLACK-AND-WHITE BEN DAY PLATE
Courtesy of Stanford Briggs, Inc.

Cream Postcard Bristol
19¾ x 27¾ – 90

CAPITOL POST CARD

STOCKED IN THE FOLLOWING SIZES

22 x 28½ Coated one side
22 x 28½ Coated two sides

Capitol Post Card
COATED TWO SIDES
22 x 28½

133-SCREEN HIGH-LIGHT HALF-TONE
From a pencil drawing by E. Horter
Courtesy of Joseph Dixon Crucible Co., Jersey City, N. J.

Capitol Post Card
COATED TWO SIDES
22 x 28½

CAPITOL POST CARD

COATED ONE SIDE

Capitol Post Card
COATED ONE SIDE
22 x 28½

Capitol Post Card
COATED ONE SIDE
22 x 28½

The following pages are printed to show what results may be expected from using different processes of illustration on all varieties of book papers.

Notations are made on many of the pages suggesting different processes or papers to give the most satisfactory results.

The Offset and the Lithograph processes used throughout the balance of this book were printed on large sheets.

These two processes were included in the book to give a demonstration of how paper not specially manufactured for these processes would work.

The lesson to be learned from these pages is that paper, like all other manufactured products, should be made for the purpose for which it is to be used, if satisfactory results are to be obtained.

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident: that all men are created equal, that they are endowed by their Creator with certain unalien-

[*Twelve Point Scotch Double Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident: that all men are created equal, that they are endowed by their Creator with certain unalienable Rights,

[*Twelve Point Caslon Double Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident: that all men are created equal, that they are endowed by their Creator with certain unalienable Rights, that among these are Life, Liberty and the pursuit of happiness. That to secure these rights, Governments are instituted among Men, deriving their

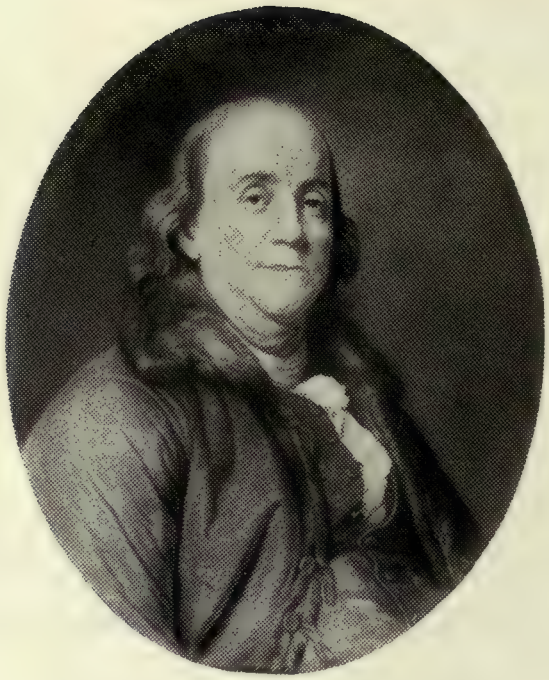
[*Twelve Point Cloister Single Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

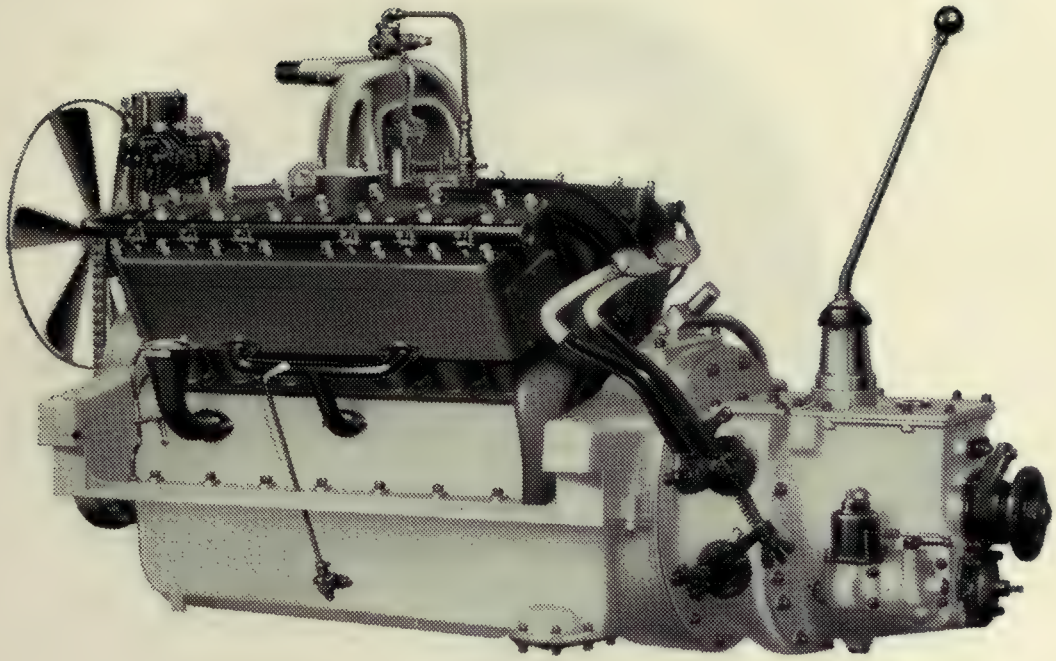
We hold these truths to be self-evident: that all men are created equal, that they are endowed by their Creator with certain unalien-

[*Twelve Point Bookman Double Leaded*]

Four styles of type printed on Aigrette Enameled Book

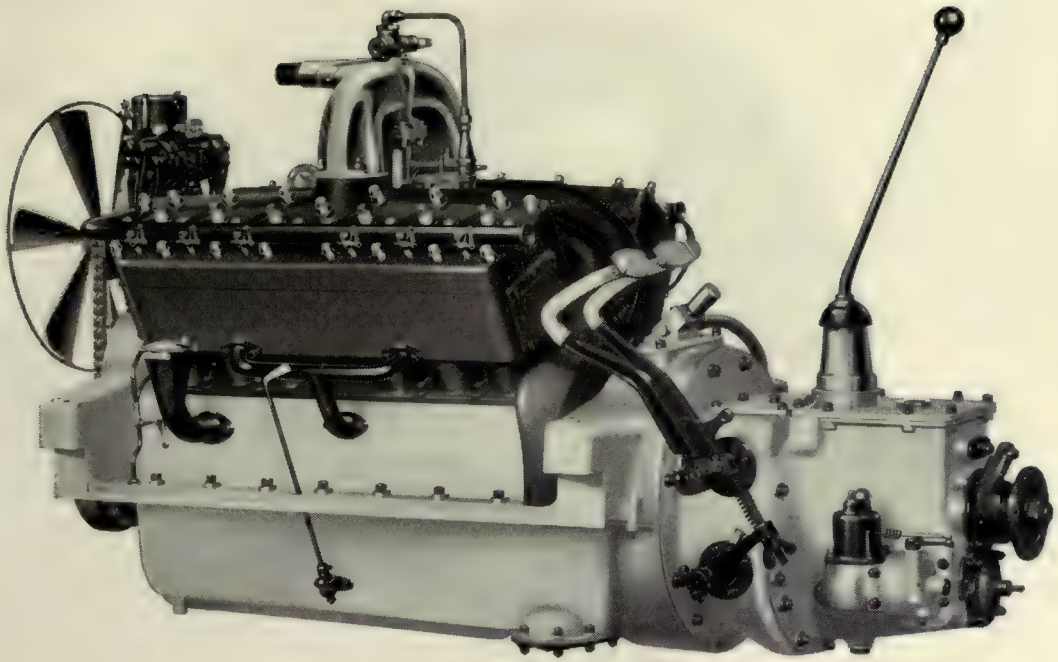


Sixty-five screen halftone is too coarse for Aigrette Enameled Book. 120 screen looks well, see page 334; but 133 (page 345) or 150 screen (page 11) is generally used



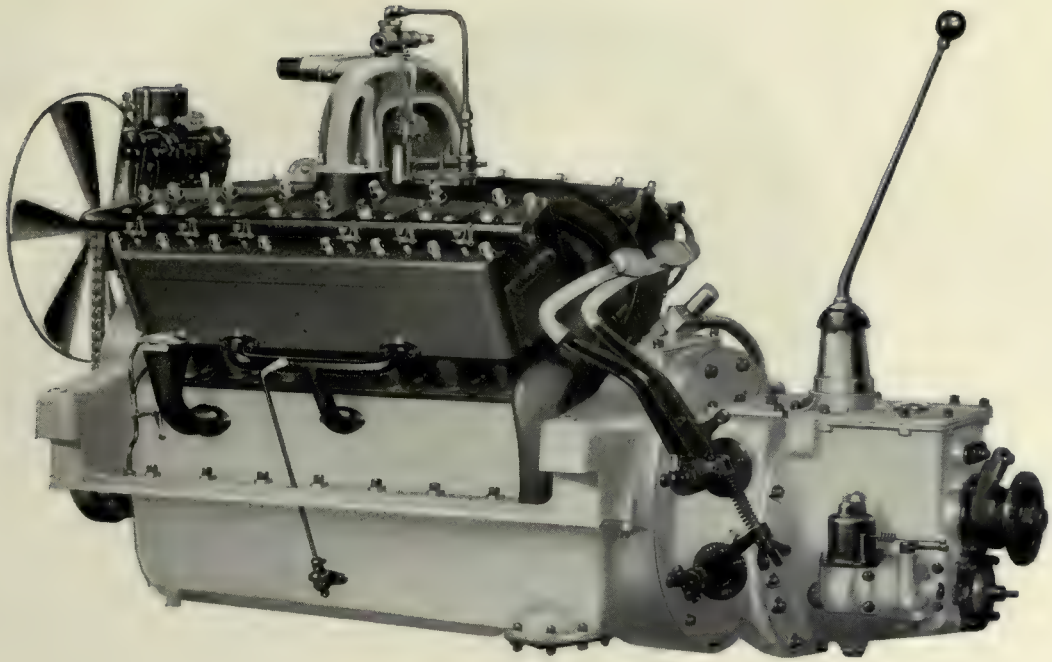
Sixty-five screen halftone is too coarse for Aigrette Enameled Book. 120 screen looks well, see page 335; but 133 (page 345) or 150 screen (pages 13 and 17) is generally used

One hundred screen halftone on Aigrette Enameled Book. Screen could be finer on this paper



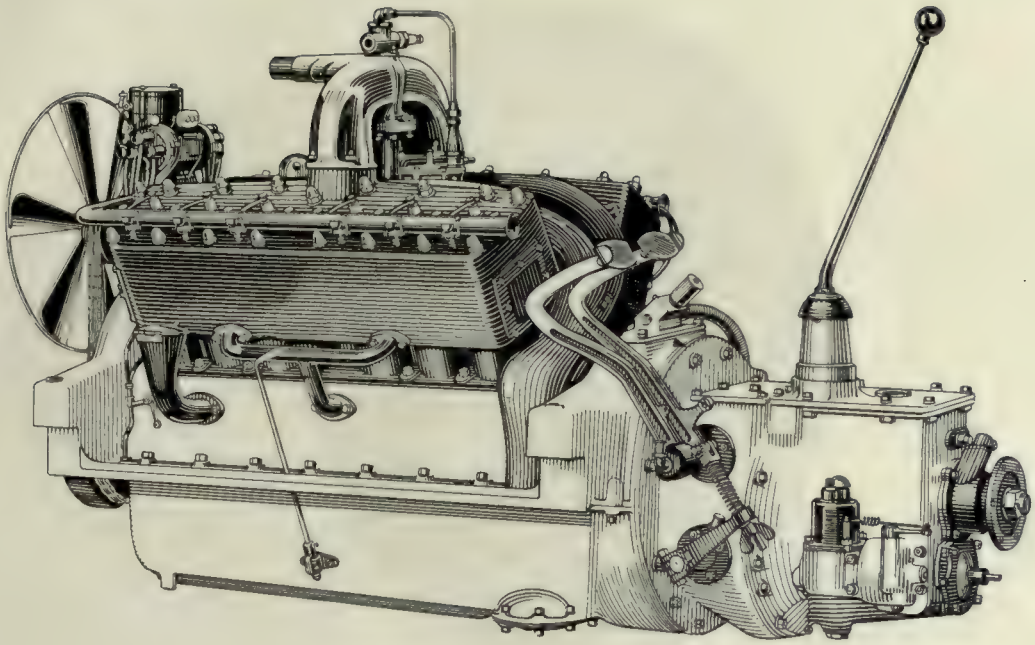
One hundred screen halftone on Aigrette Enameled Book. Screen could be finer on this paper

One hundred and twenty screen halftone on Aigrette Enameled Book. This paper will also take 133 (page 344) and 150 line screen (page 11)



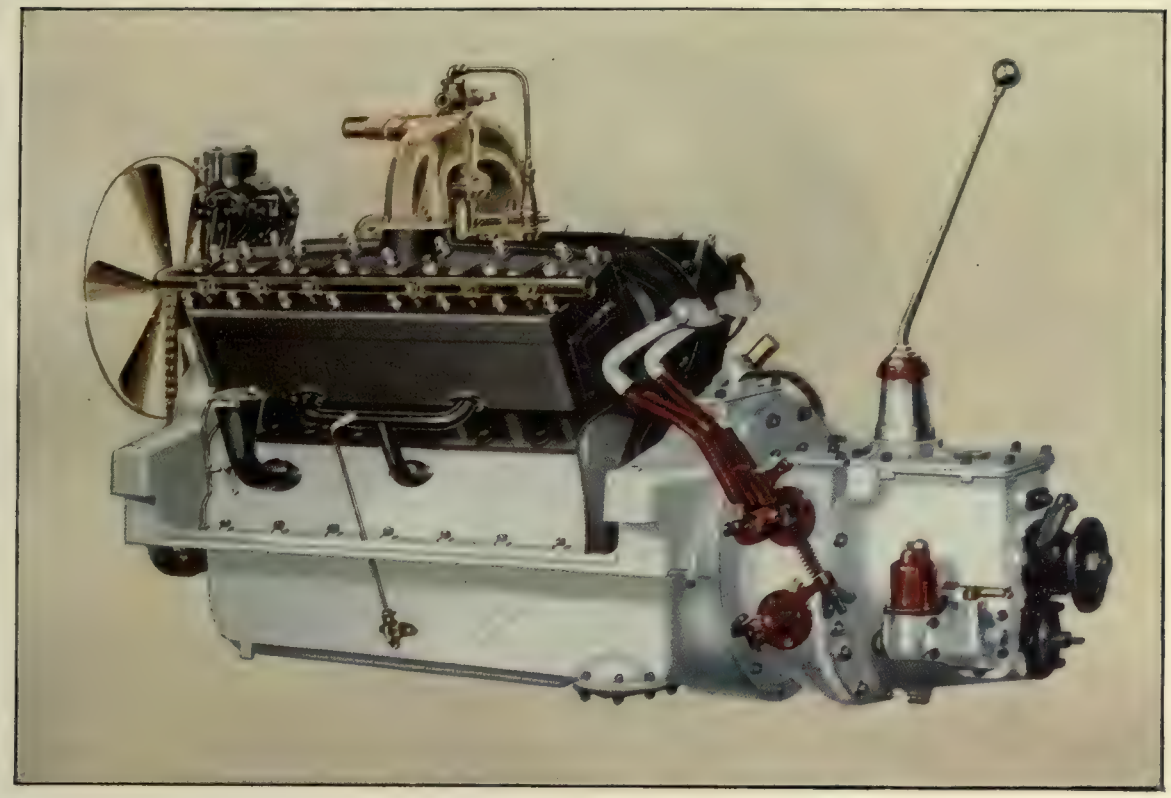
One hundred and twenty screen halftone on Aigrette Enameled Book. This paper will also take 133 (page 345) and 150 line screen (pages 13 and 17)

Zinc line cuts on Aigrette Enameled Book. Any paper will print this style of cut



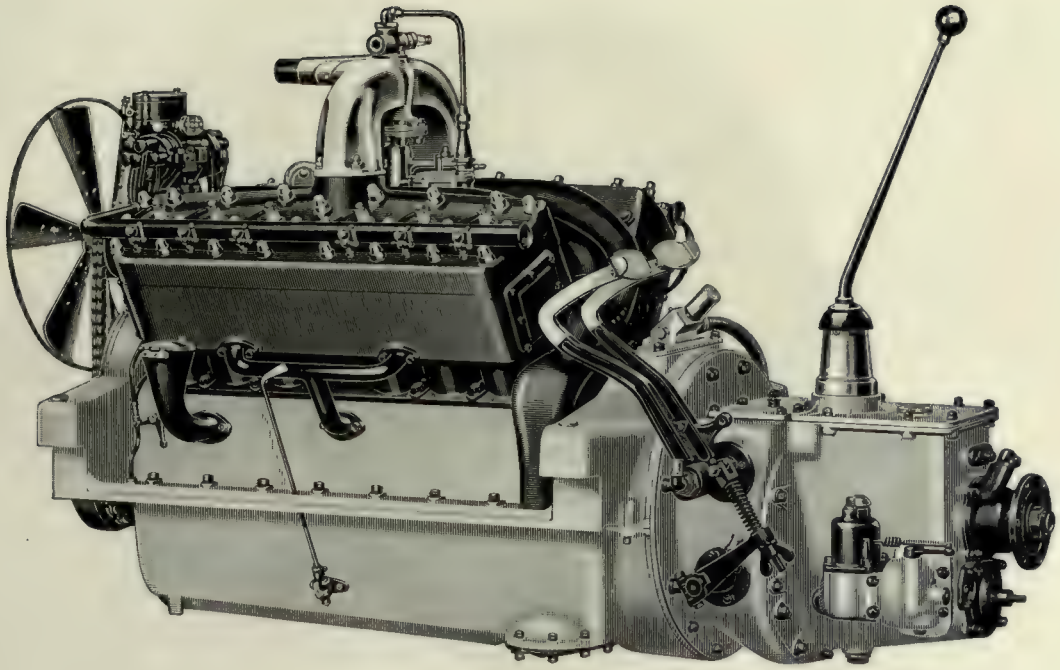
Zinc line cuts on Aigrette Enameled Book. Any paper will print this style of cut

Four-color Process on Aigrette Enameled Book — the ideal paper for this kind of printing

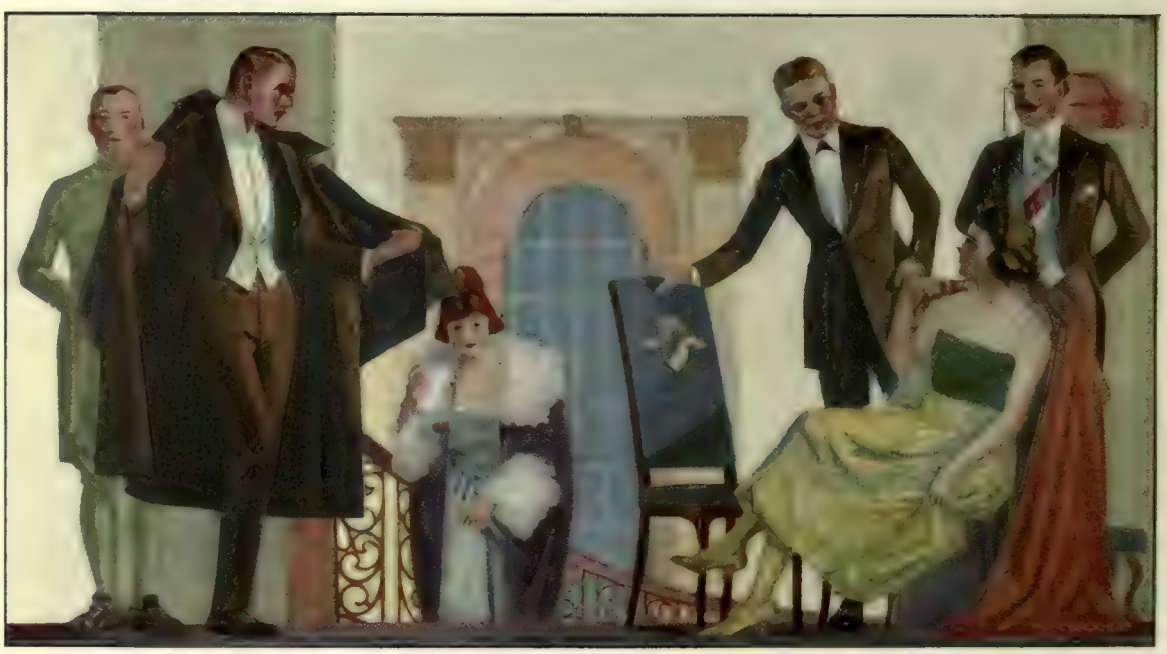


Four-color Process on Aigrette Enameled Book — the ideal paper for this kind of printing

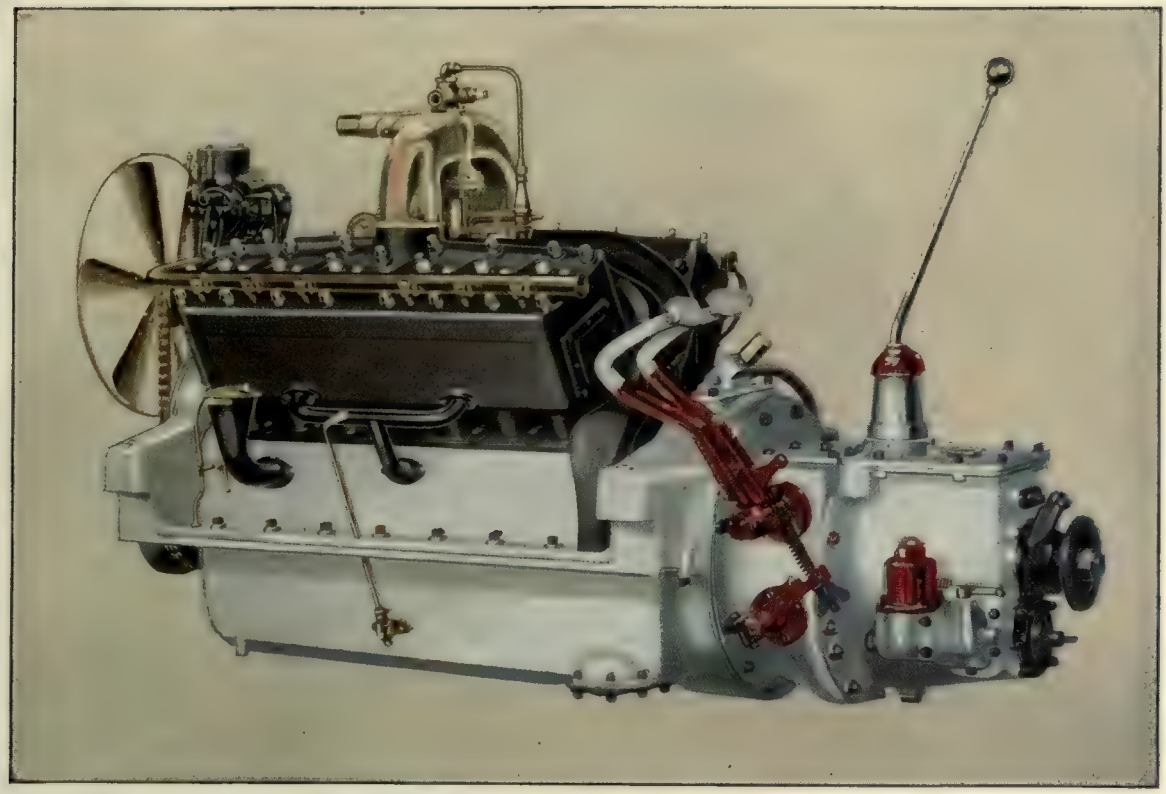
Aigrette Enameled Book prints wood cuts perfectly



Aigrette Enameled Book prints wood cuts perfectly

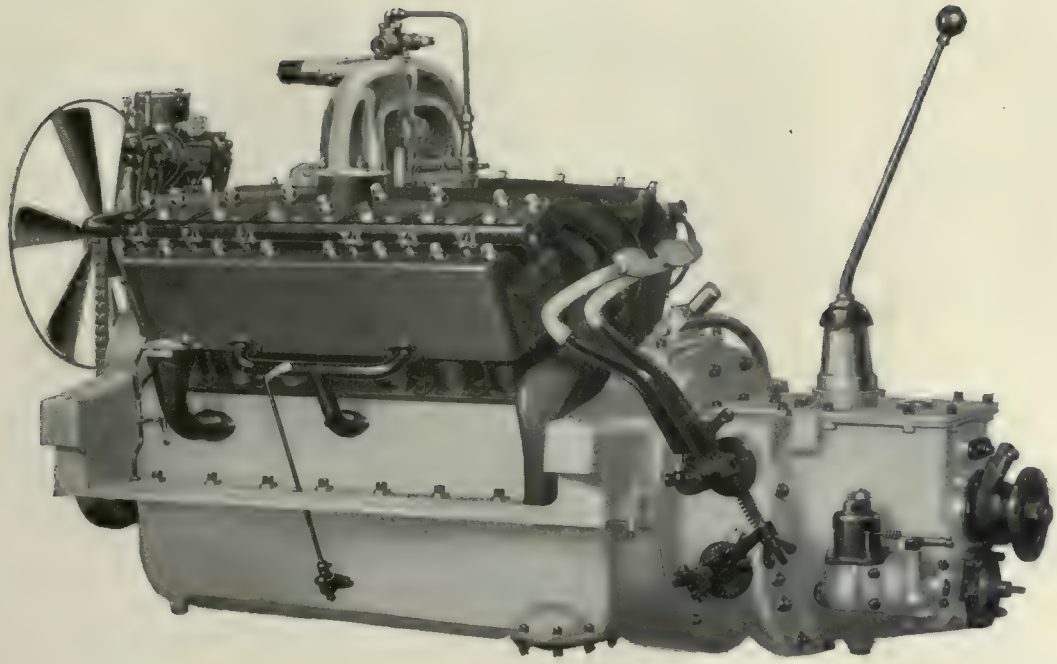


Aigrette Enameled Book takes four-color Benday work splendidly. But these plates can also be printed on uncoated paper, see pages 462 and 486

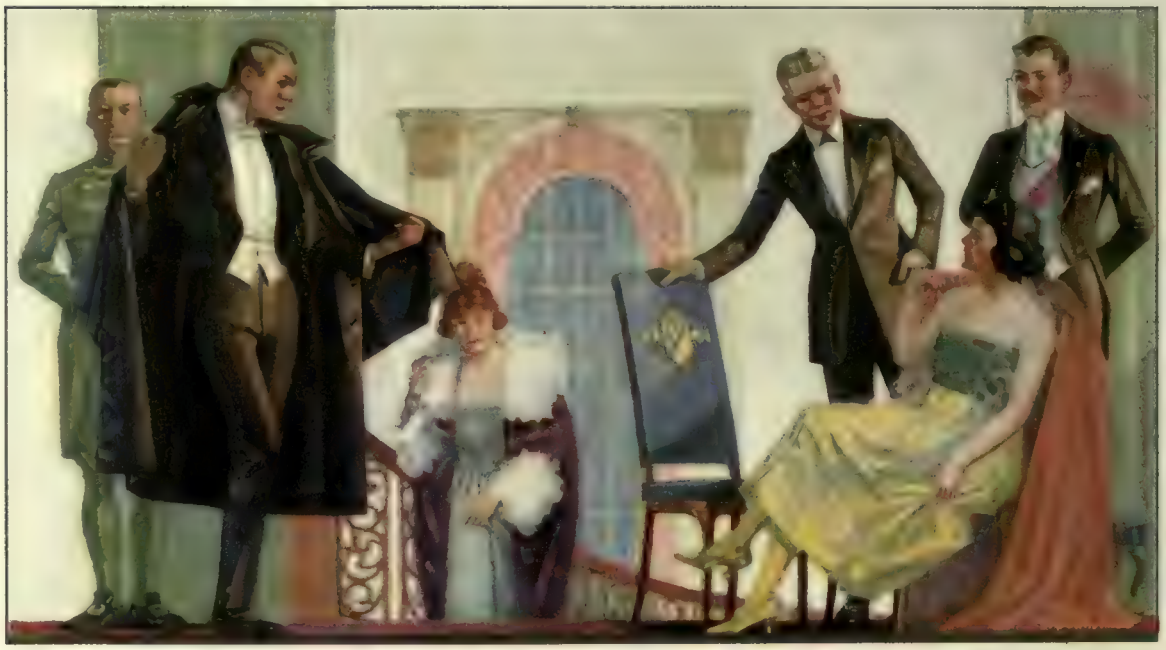


Aigrette Enameled Book takes four-color Benday work splendidly. But these plates can also be printed on uncoated paper, see pages 463 and 487

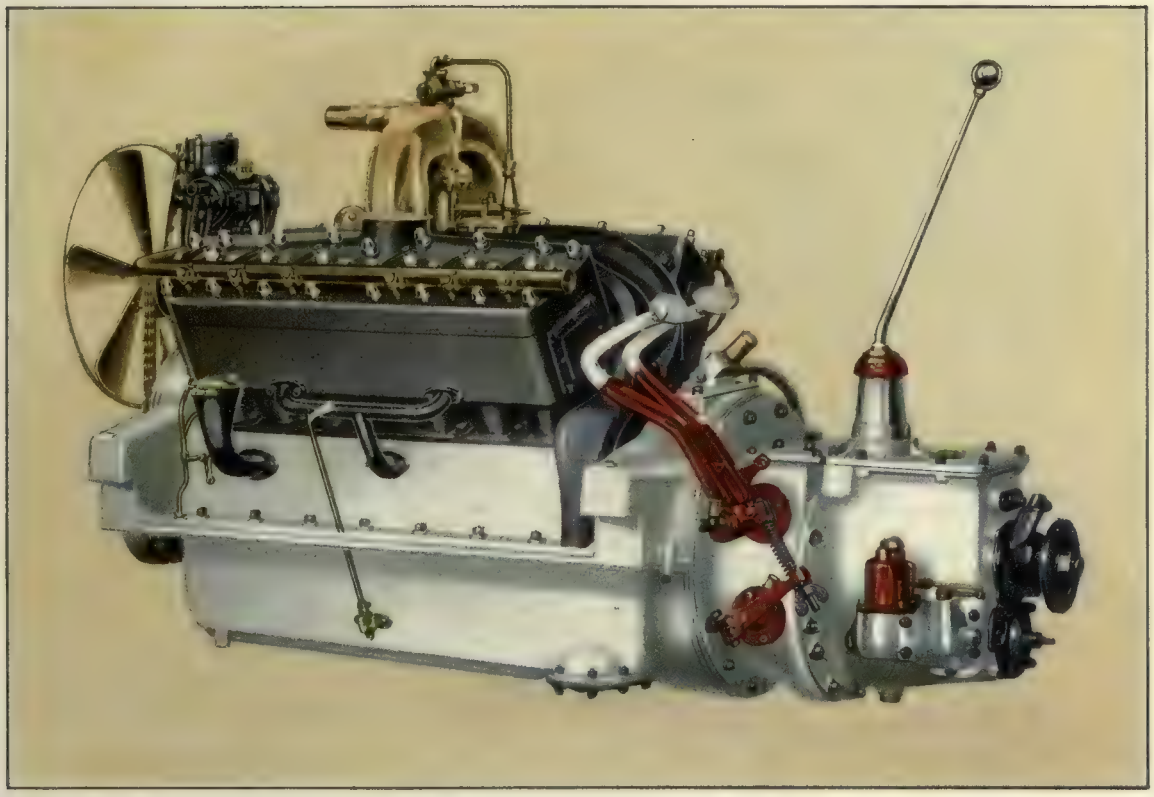
Doubletone Ink printed from 133 screen halftones gives this result on Aigrette Enameled Book



Doubletone ink printed from 133 screen halftones gives this result on Aigrette Enamel Book

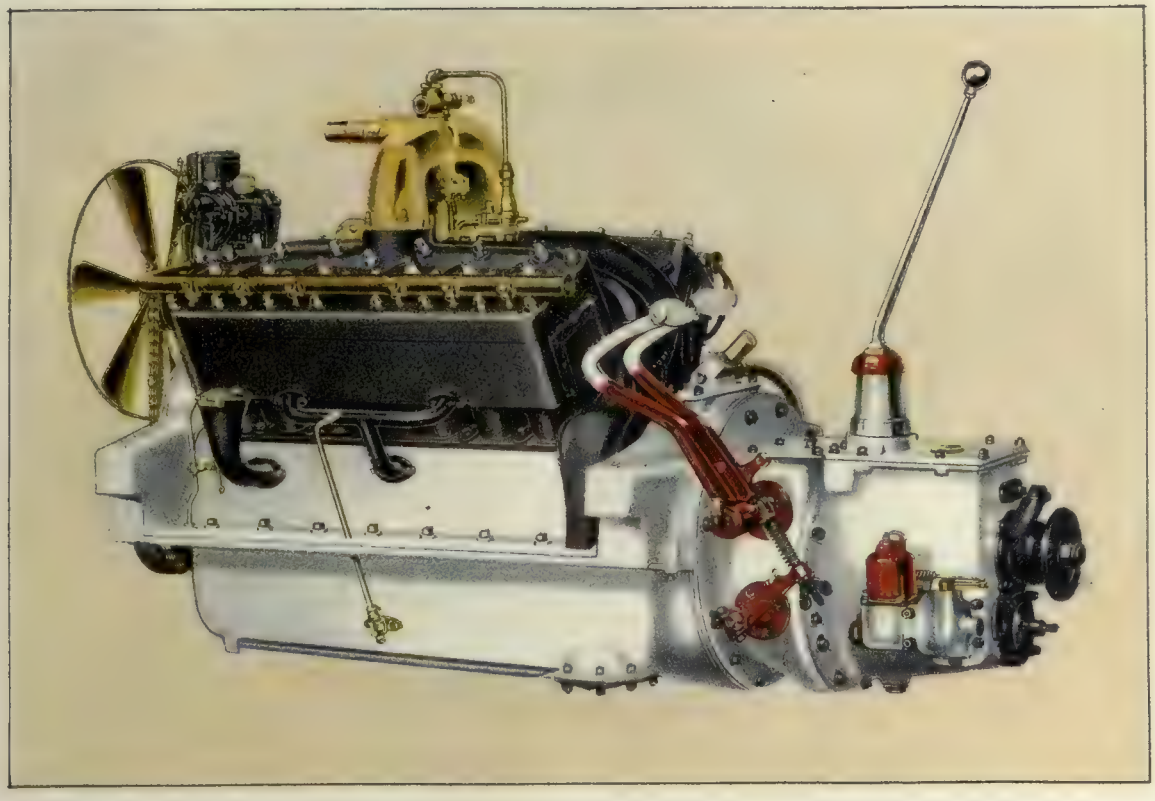


The Offset Process in six colors on Aigrette Enamel



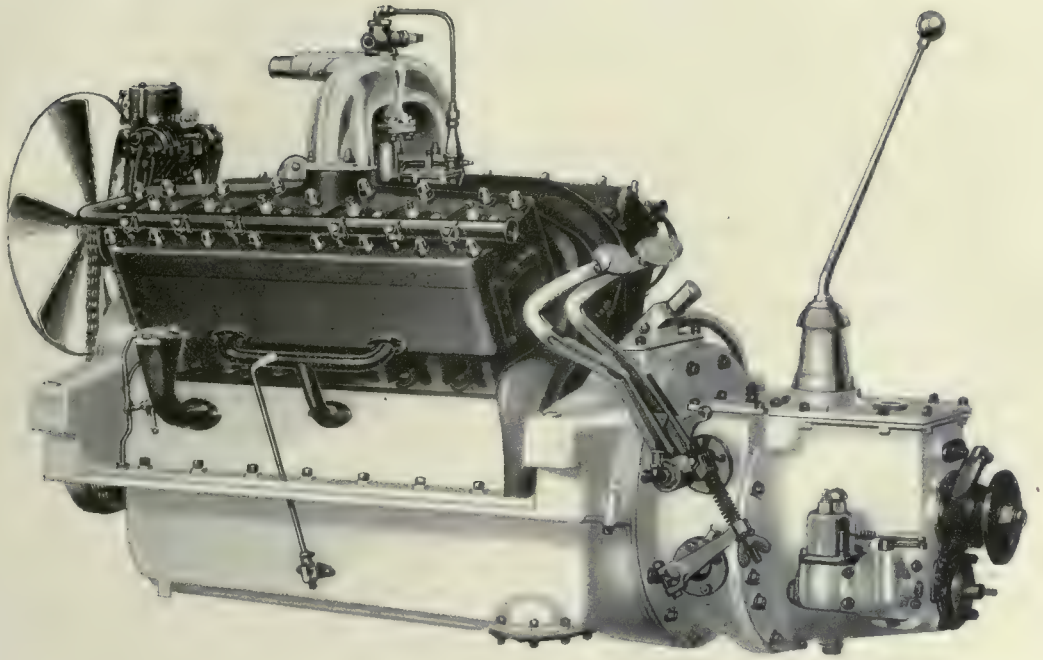
The Offset Process in six colors on Aigrette Enamel. This paper is not made for offset work

Aigrette Enamel is not adaptable to the Straight Lithographic Process in six colors unless made waterproof



Aigrette Enamel is not adaptable to the Straight Lithographic Process in six colors

Halftone by the Offset Process on Aigrette Enamel. It is advisable to use two colors as in the lower illustration



Halftone by the Offset Process on Aigrette Enamel. It is advisable to use two colors as in the upper illustration. This paper is not made for offset work

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident, that all men are created equal, that they are endowed by their Creator with certain unalien-

[*Twelve Point Scotch Double Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident, that all men are created equal, that they are endowed by their Creator with certain unalienable Rights,

[*Twelve Point Caslon Double Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the courses which impel them to the separation.

We hold these truths to be self-evident, that all men are created equal, that they are endowed by their Creator with certain unalienable Rights, that among these are Life, Liberty and the pursuit of happiness. That to secure these rights, Governments are instituted among Men, deriving their

[*Twelve Point Cloister Single Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident, that all men are created with certain unalienable Rights, that among these are Life, Liberty

[*Twelve Point Bookman Double Leaded*]

Four styles of type by the Straight Lithographic Process on Aigrette Enamel

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident: that all men are created equal, that they are endowed by their Creator with certain unalien-

[*Twelve Point Scotch Double Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident: that all men are created equal, that they are endowed by their Creator with certain unalienable Rights,

[*Twelve Point Caslon Double Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident: that all men are created equal, that they are endowed by their Creator with certain unalienable Rights, that among these are Life, Liberty and the pursuit of happiness. That to secure these rights, Governments are instituted among Men, deriving their

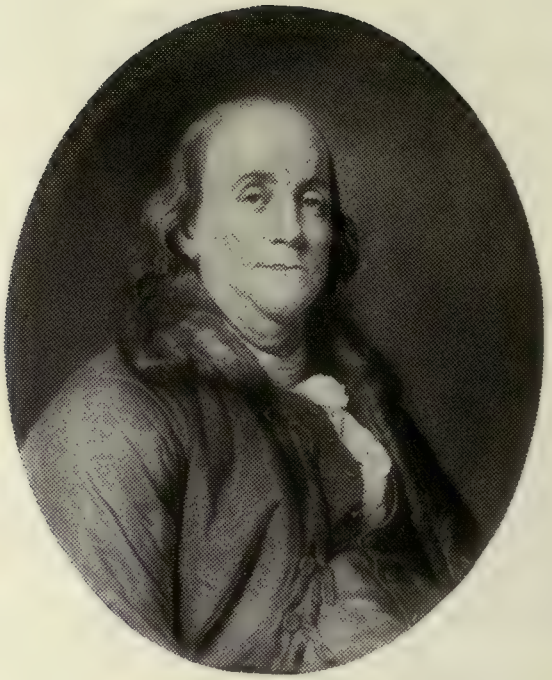
[*Twelve Point Cloister Single Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

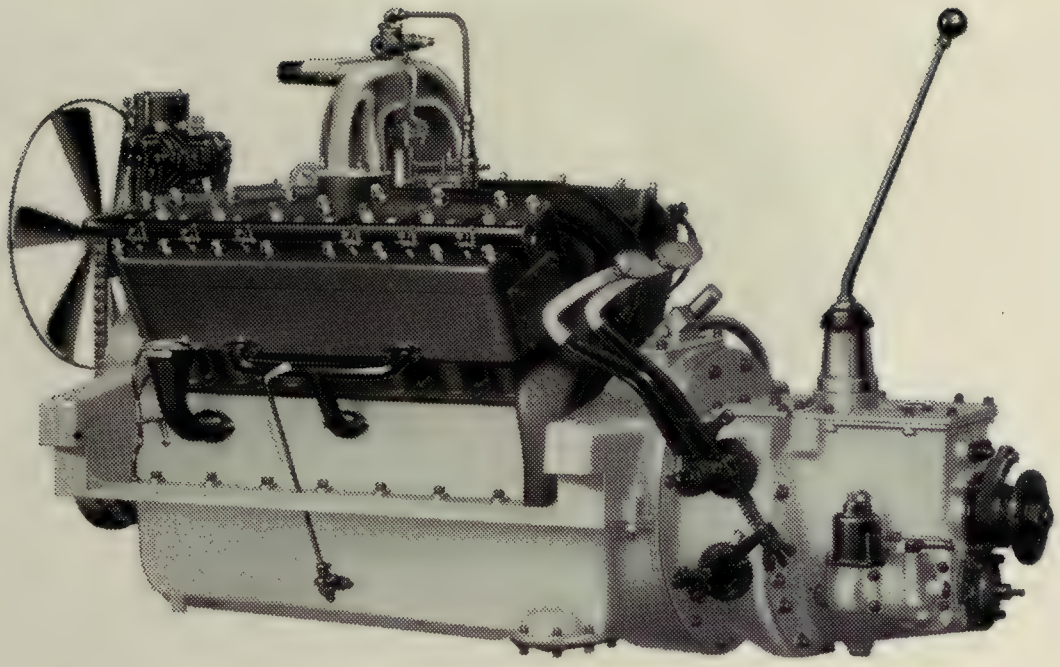
We hold these truths to be self-evident: that all men are created equal, that they are endowed by their Creator with certain unalien-

[*Twelve Point Bookman Double Leaded*]

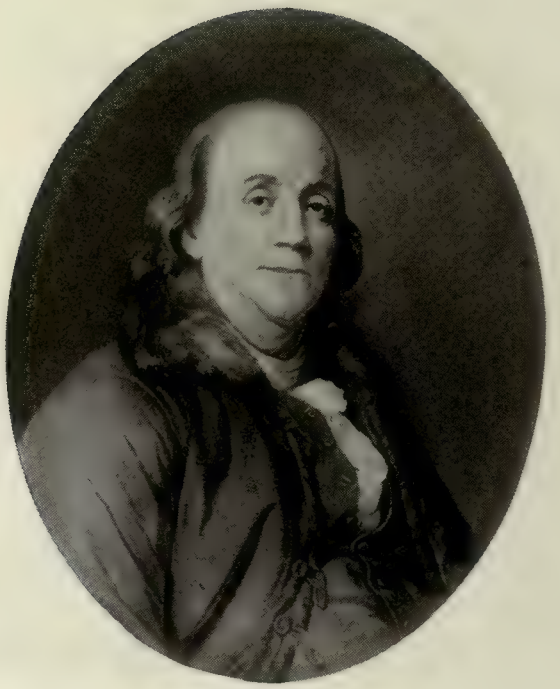
Four styles of type printed on Hamilton Enamel



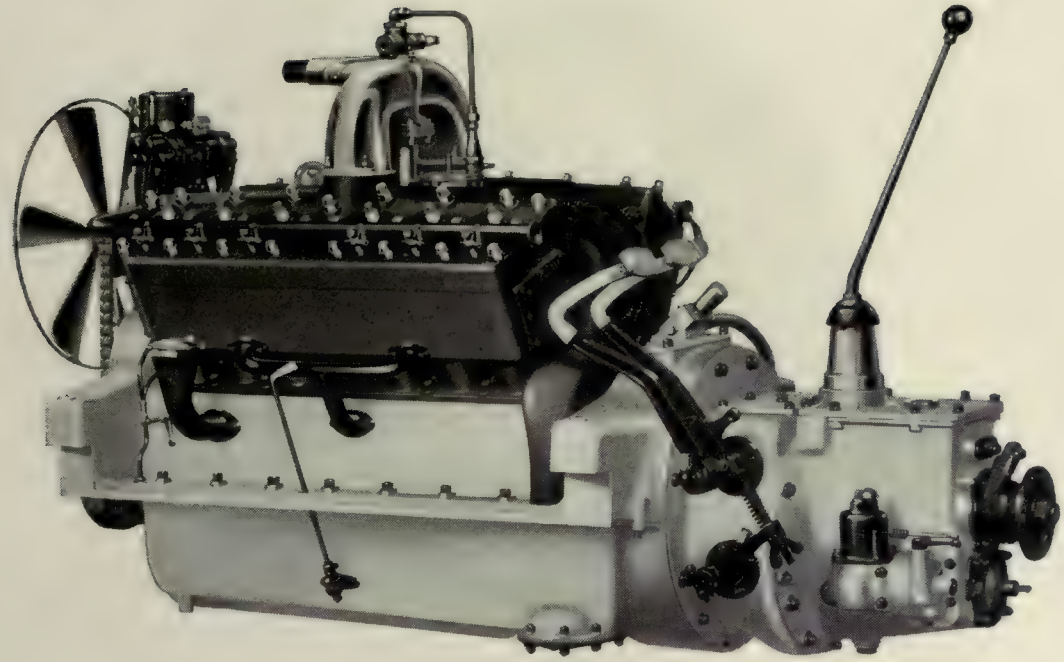
Sixty-five screen halftones are too coarse on Hamilton Enamel. 100 screen looks well (see page 356) 120 screen (see page 358) and 133 screen (page 368) prints extremely well on this paper



Sixty-five screen halftones are too coarse on Hamilton Enamel. 100 screen looks well (see page 357) 120 screen (see page 359) and 133 screen (page 369) prints extremely well on this paper

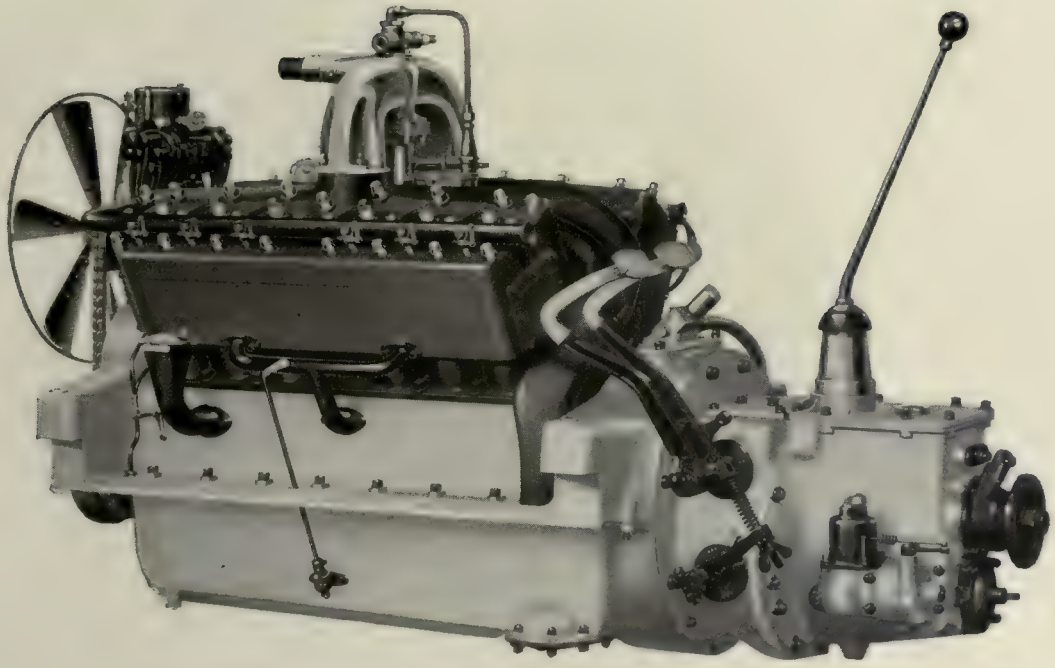


One hundred screen halftones on Hamilton Enamel look well. But this paper will take a finer screen



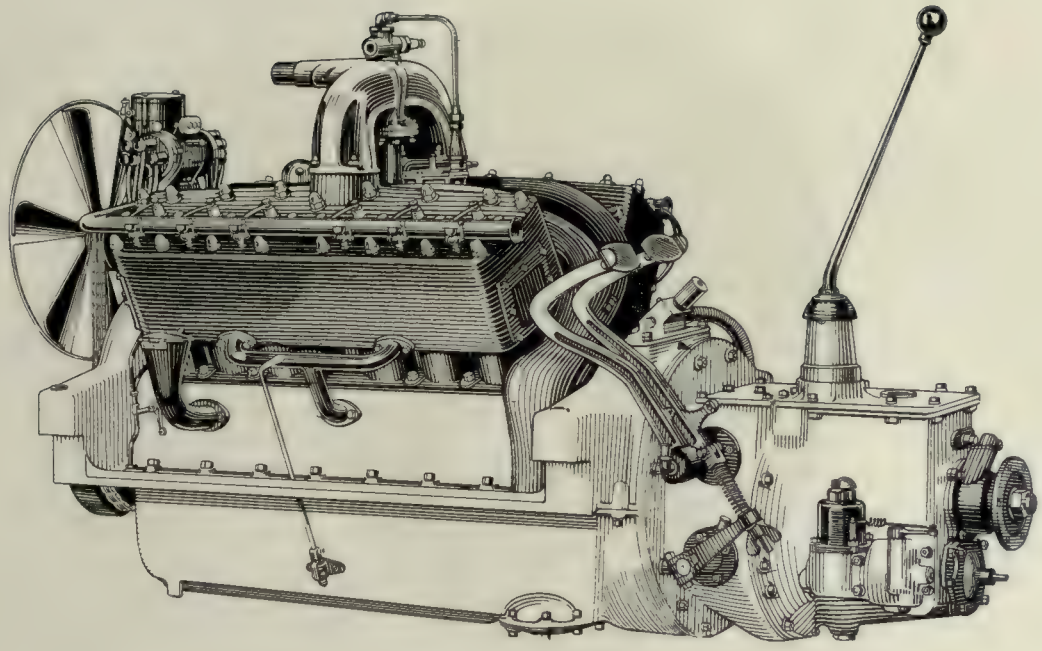
One hundred screen halftones on Hamilton Enamel look well. But this paper will take a finer screen

One hundred and twenty screen halftones on Hamilton Enamel print splendidly. This paper is also adapted to 133 screen, see page 368



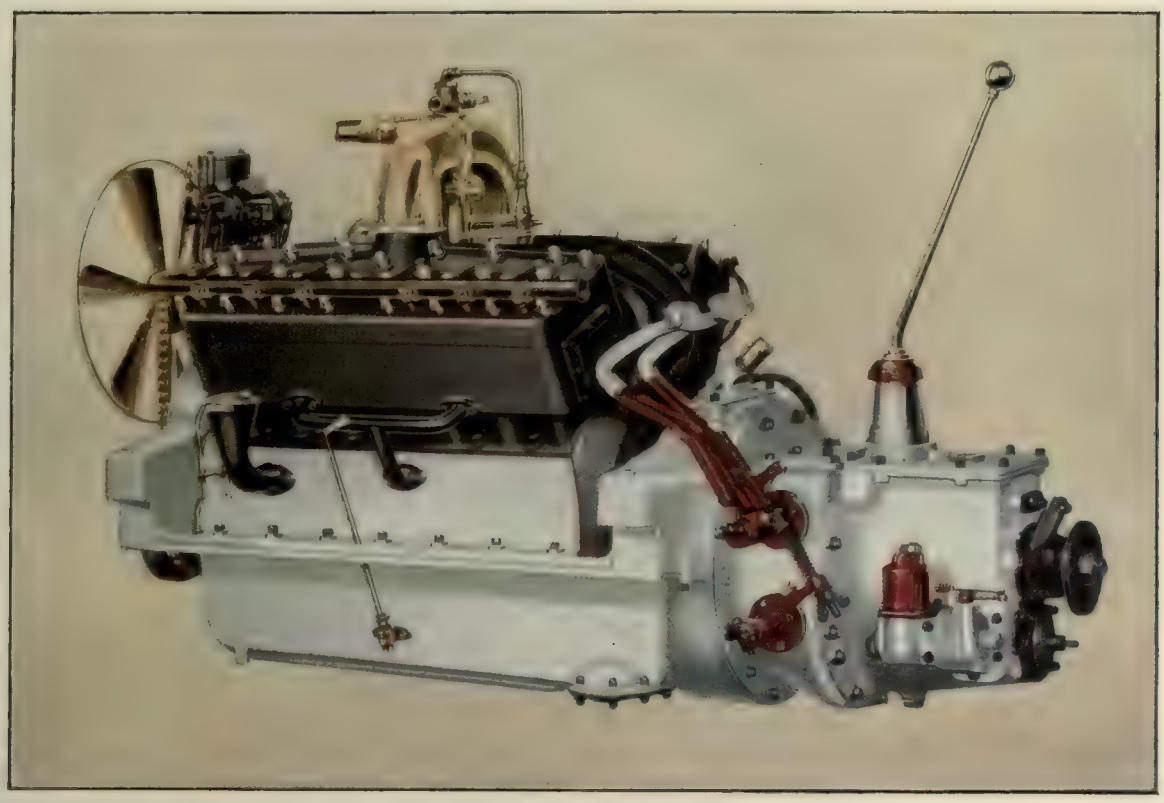
One hundred and twenty screen halftones on Hamilton Enamel print splendidly. This paper is also adapted to 133 screen, see page 369

Zinc line cuts on Hamilton Enamel. Any paper will print this style of cut



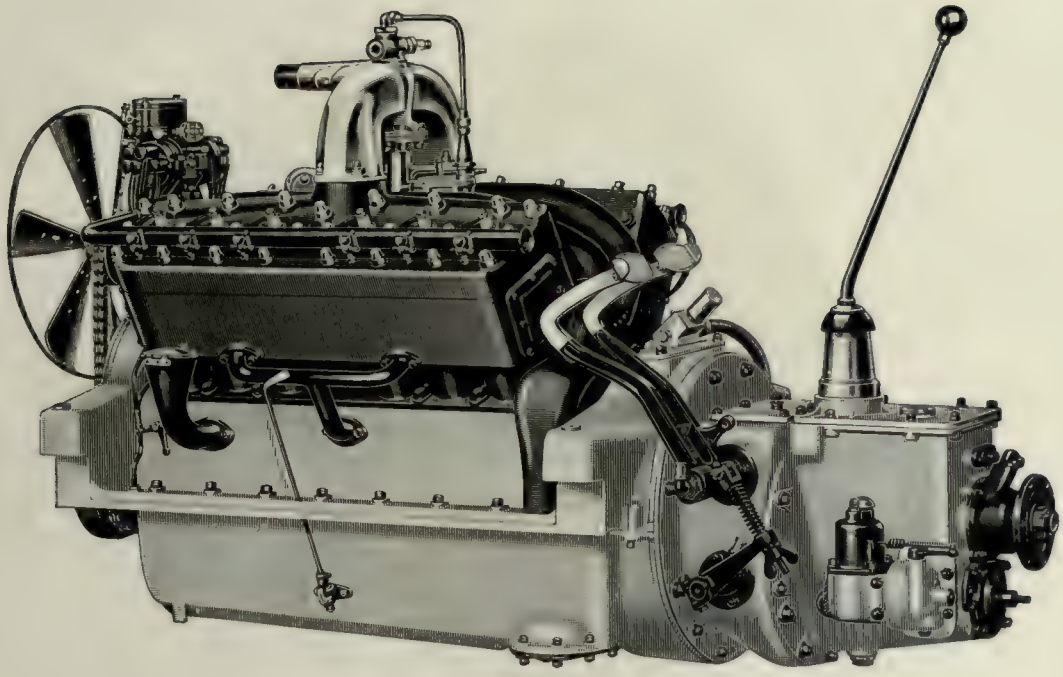
Zinc line cuts on Hamilton Enamel. Any paper will print this style of cut

Hamilton Enamel gives good results when printed with four-color process



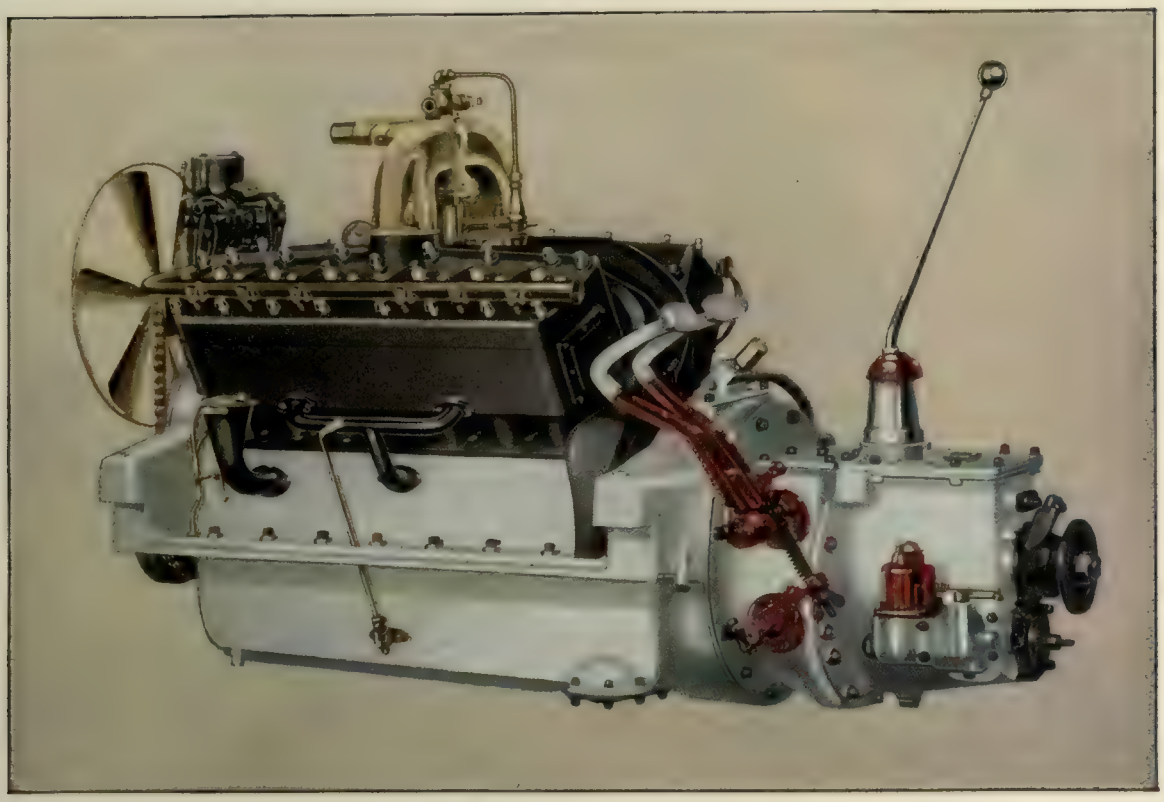
Hamilton Enamel gives good results when printed with four-color process

Wood cuts print well on Hamilton Enamel



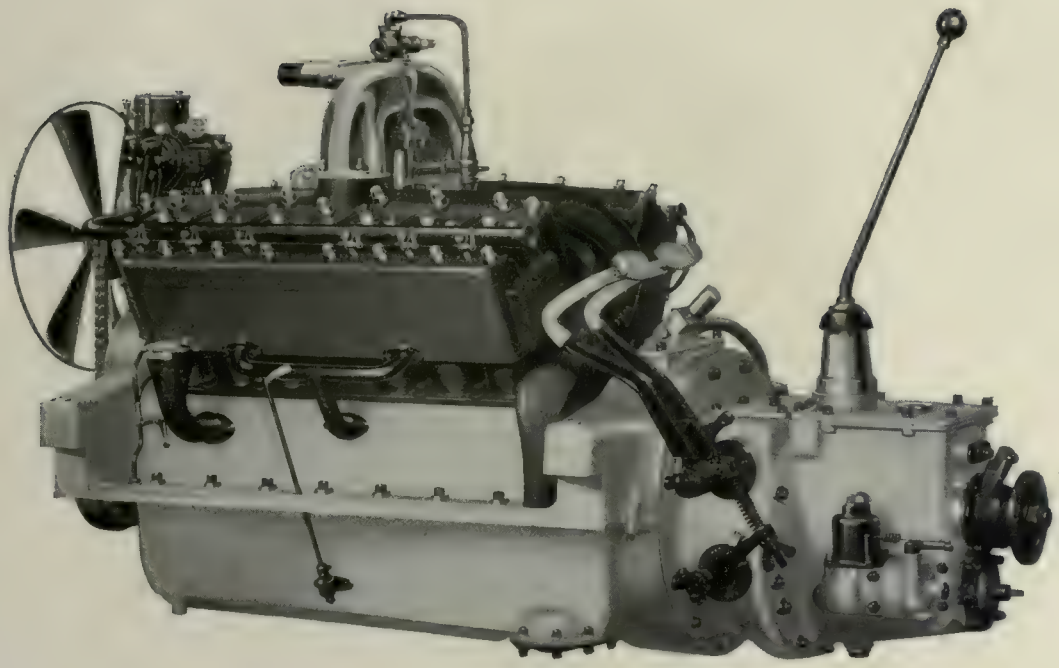
Wood cuts print well on Hamilton Enamel

These four-color Benday plates are printed on Hamilton Enamel. But they can also be printed on uncoated papers. See pages 462, 468, 510, 534, 582 and 606

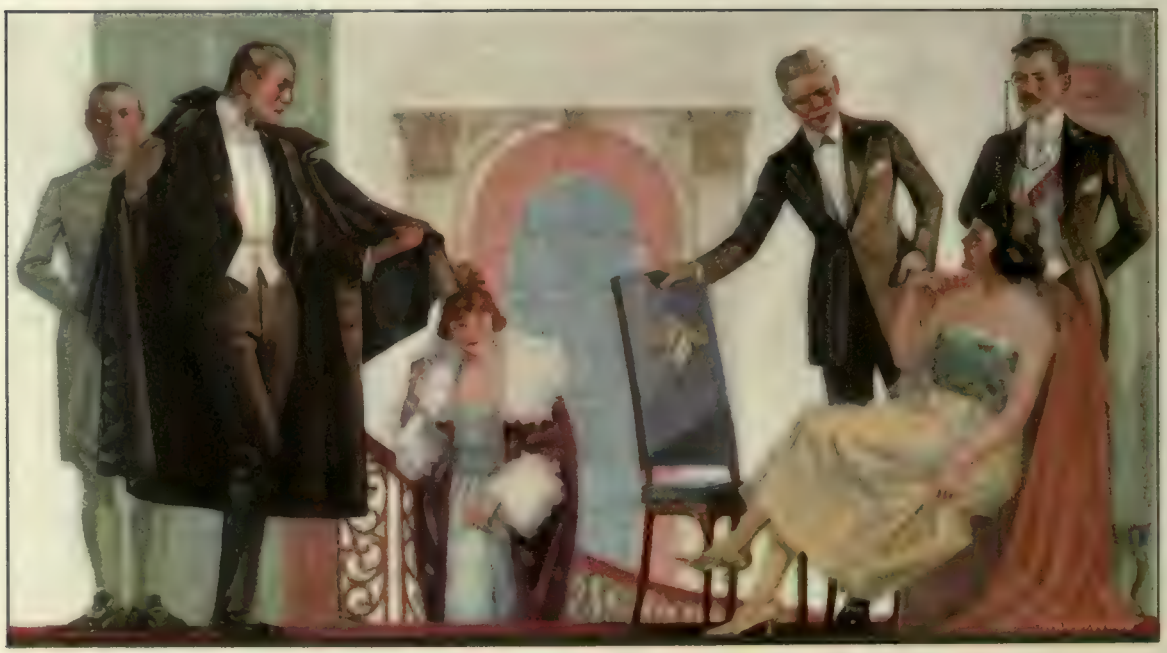


These four-color Benday plates are printed on Hamilton Enamel. But they can also be printed on uncoated papers. See pages 463, 469, 511, 535, 583 and 607

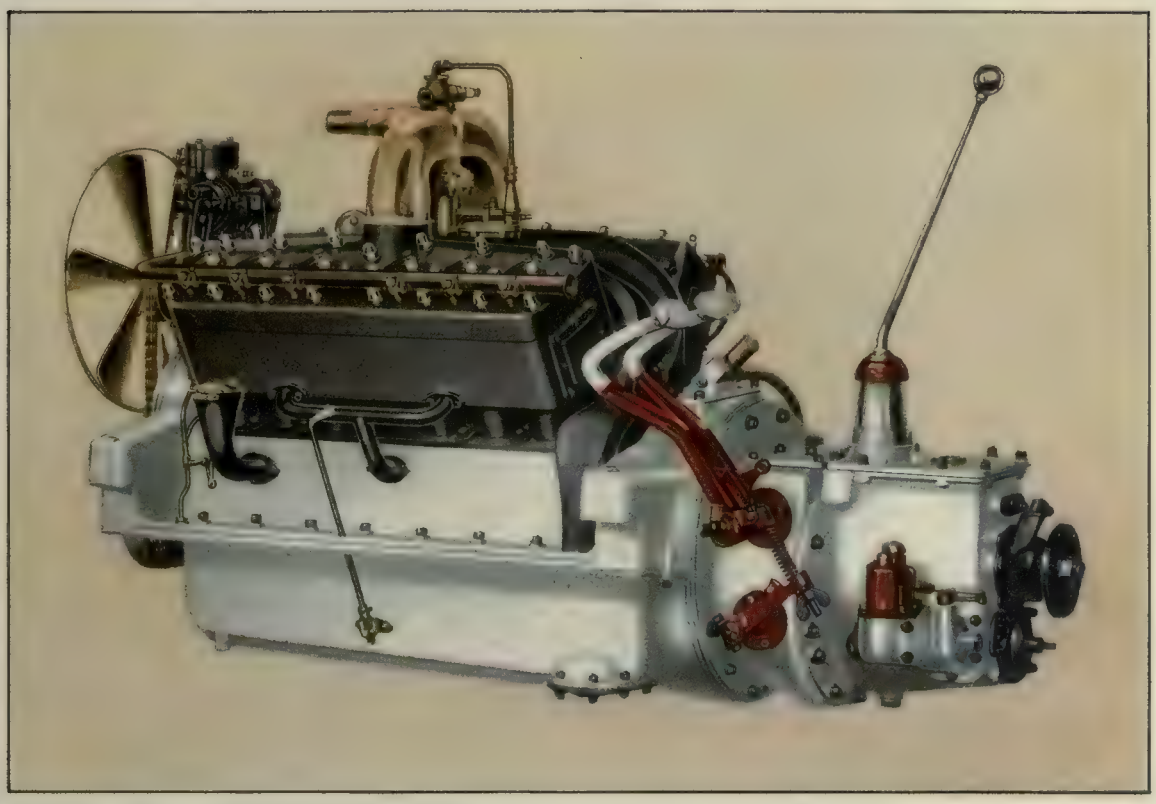
Fine results from printing 133 screen halftones in doubletone ink on Hamilton Enamel



Fine results from printing 133 screen halftones in doubletone ink on Hamilton Enamel

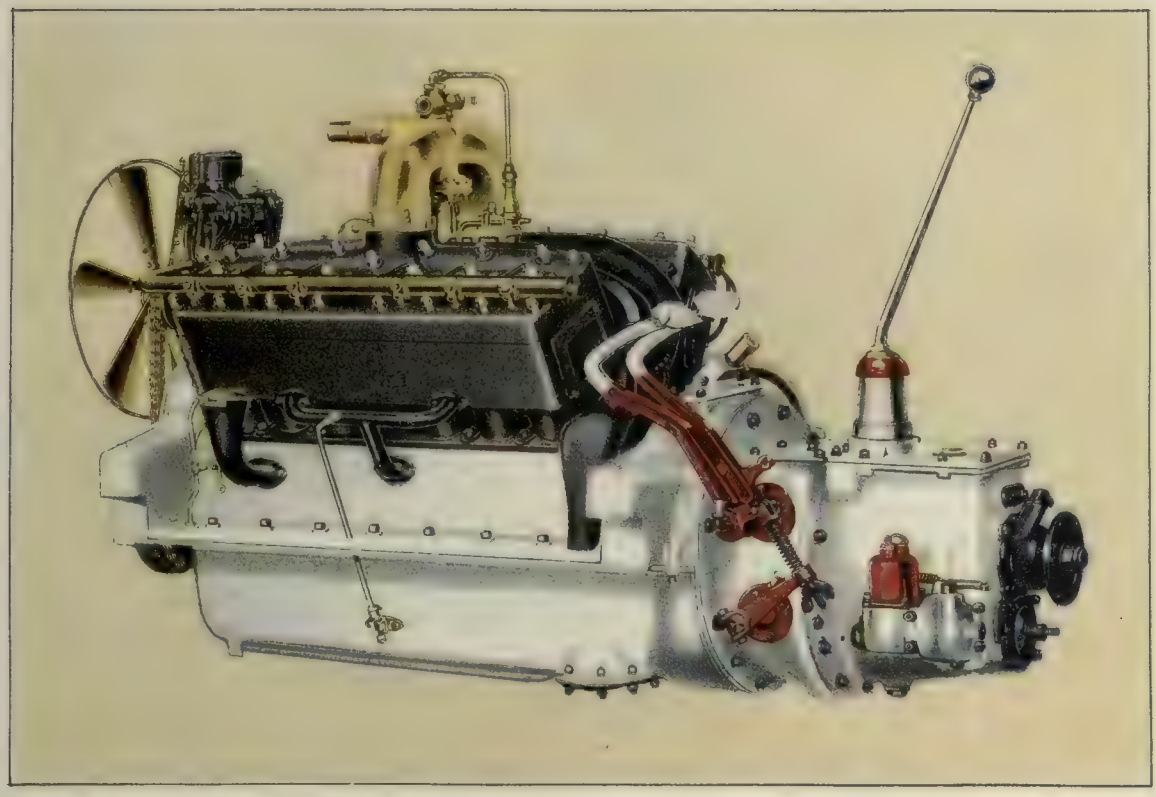


Hamilton Enamel printed in six colors by the Offset Process. This paper not adaptable for this process

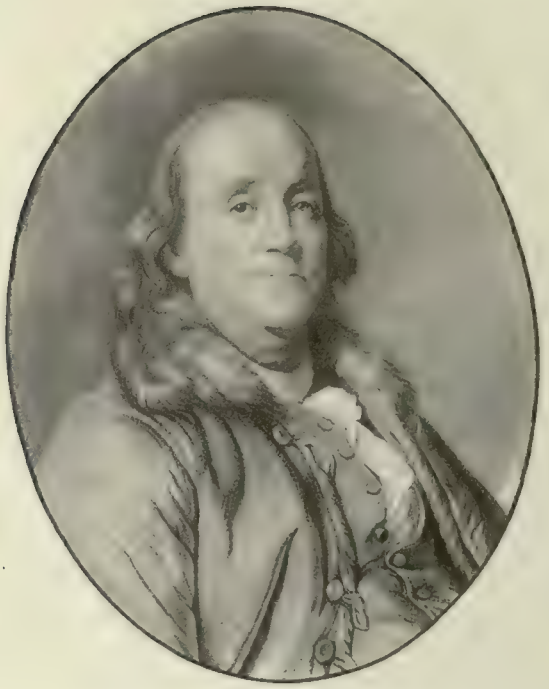


Hamilton Enamel printed in six colors by the Offset Process. This paper is not made for this process

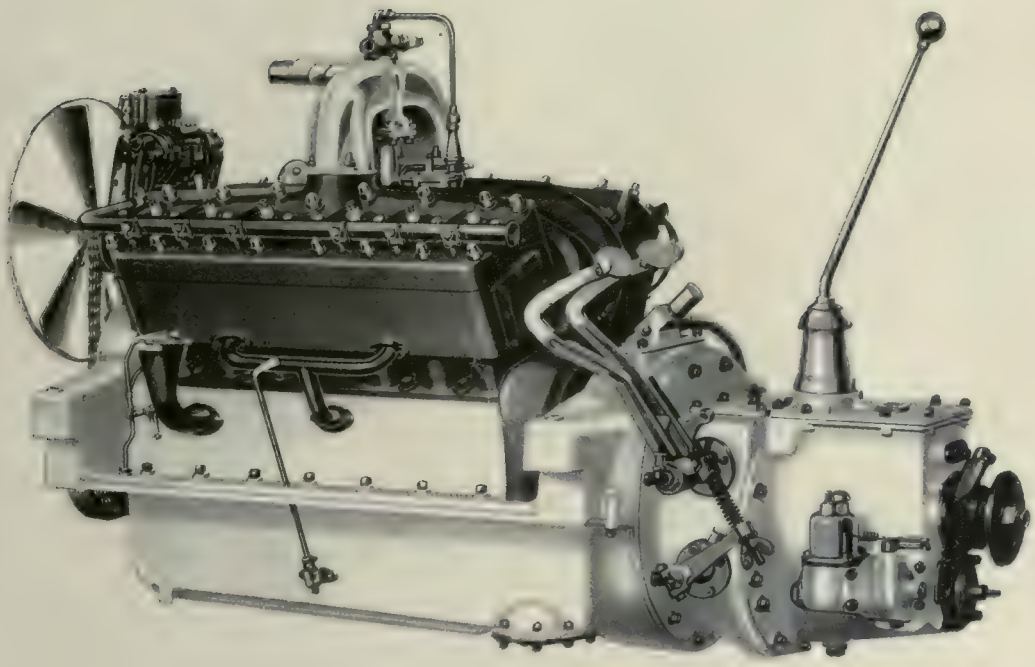
Hamilton Enamel printed in six colors by the Straight Lithographic Process. This paper is not made for this process



Hamilton Enamel printed in six colors by the Straight Lithographic Process. This paper not adaptable for this process



Halftone by the Offset Process on Hamilton Enamel. Better results obtained by using two colors as in the lower illustration. This paper not adaptable for this process



Halftone by the Offset Process on Hamilton Enamel. Better results can be obtained if two colors are used as in the upper illustration. This paper is not made for this process

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident, that all men are created equal, that they are endowed by their Creator with certain unalien-

[*Twelve Point Scotch Double Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident, that all men are created equal, that they are endowed by their Creator with certain unalienable Rights,

[*Twelve Point Caslon Double Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the courses which impel them to the separation.

We hold these truths to be self-evident, that all men are created equal, that they are endowed by their Creator with certain unalienable Rights, that among these are Life, Liberty and the pursuit of happiness. That to secure these rights, Governments are instituted among Men, deriving their

[*Twelve Point Cloister Single Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident, that all men are created with certain unalienable Rights, that among these are Life, Liberty

[*Twelve Point Bookman Double Leaded*]

Four styles of type by the Straight Lithographic Process on Hamilton Enamel

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident: that all men are created equal, that they are endowed by their Creator with certain unalien-

[*Twelve Point Scotch Double Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident: that all men are created equal, that they are endowed by their Creator with certain unalienable Rights,

[*Twelve Point Caslon Double Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident: that all men are created equal, that they are endowed by their Creator with certain unalienable Rights, that among these are Life, Liberty and the pursuit of happiness. That to secure these rights, Governments are instituted among Men, deriving their

[*Twelve Point Cloister Single Leaded*]

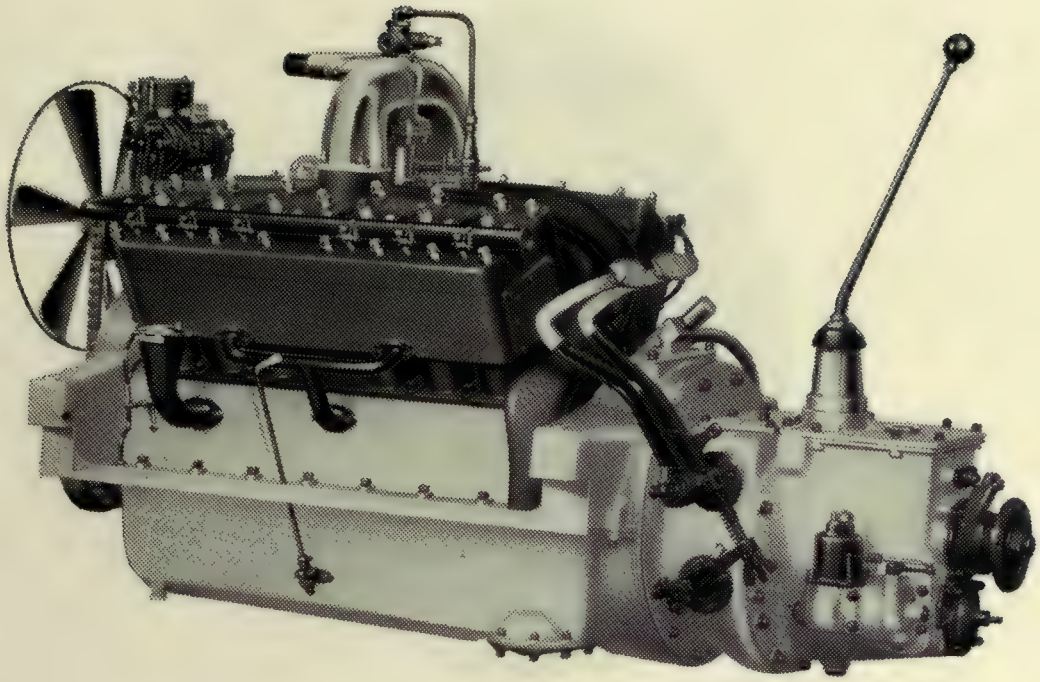
WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident: that all men are created equal, that they are endowed by their Creator with certain unalien-

[*Twelve Point Bookman Double Leaded*]

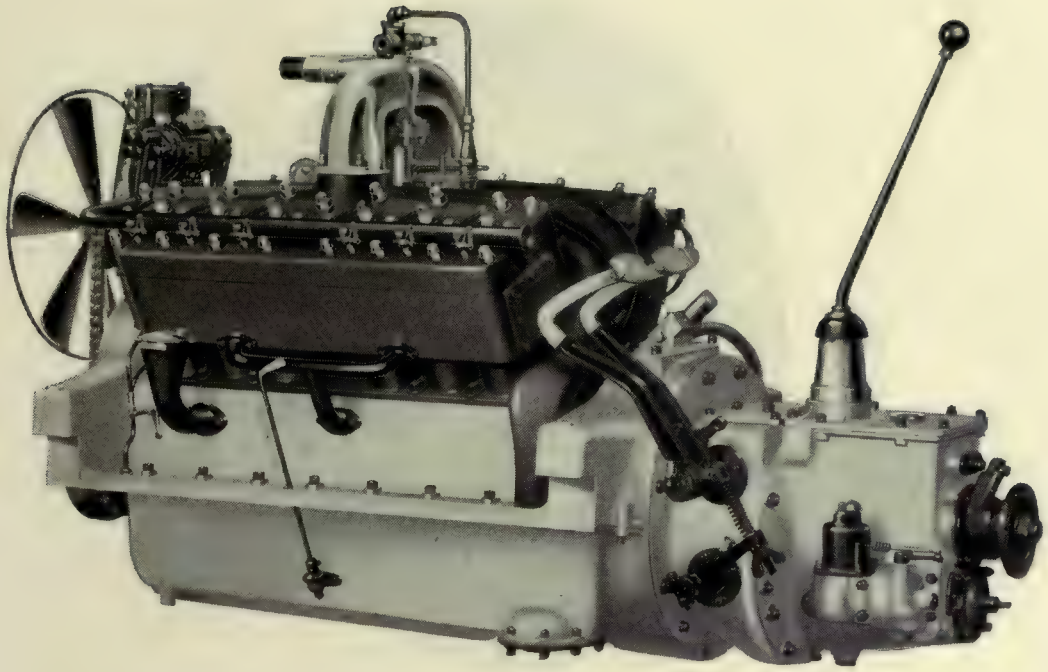
Four styles of type printed on Wedgewood Enamel

Sixty-five screen halftones are too coarse on Wedgewood Enamel. 120 screen looks better (see page 382) and 133 screen (page 392) prints extremely well on this paper



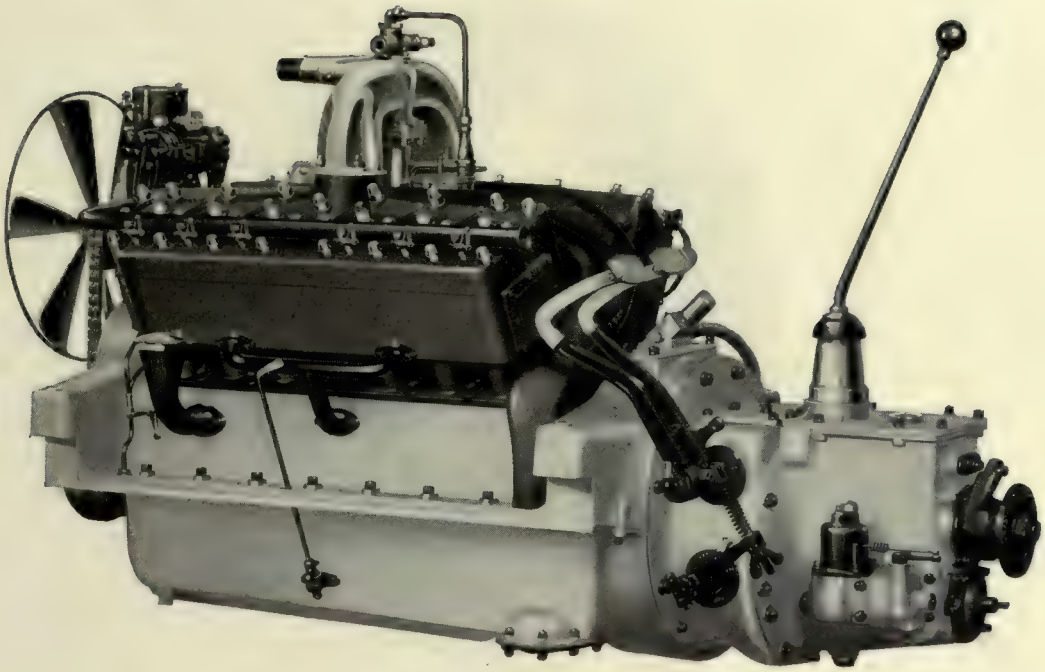
Sixty-five screen halftones are too coarse on Wedgewood Enamel. 120 screen looks better (see page 383) and 133 screen (page 392) prints extremely well on this paper

A finer screen than this, which is 100, should be used on Wedgewood Enamel. 120 screen (page 382) and 133 screen (page 392) are recommended

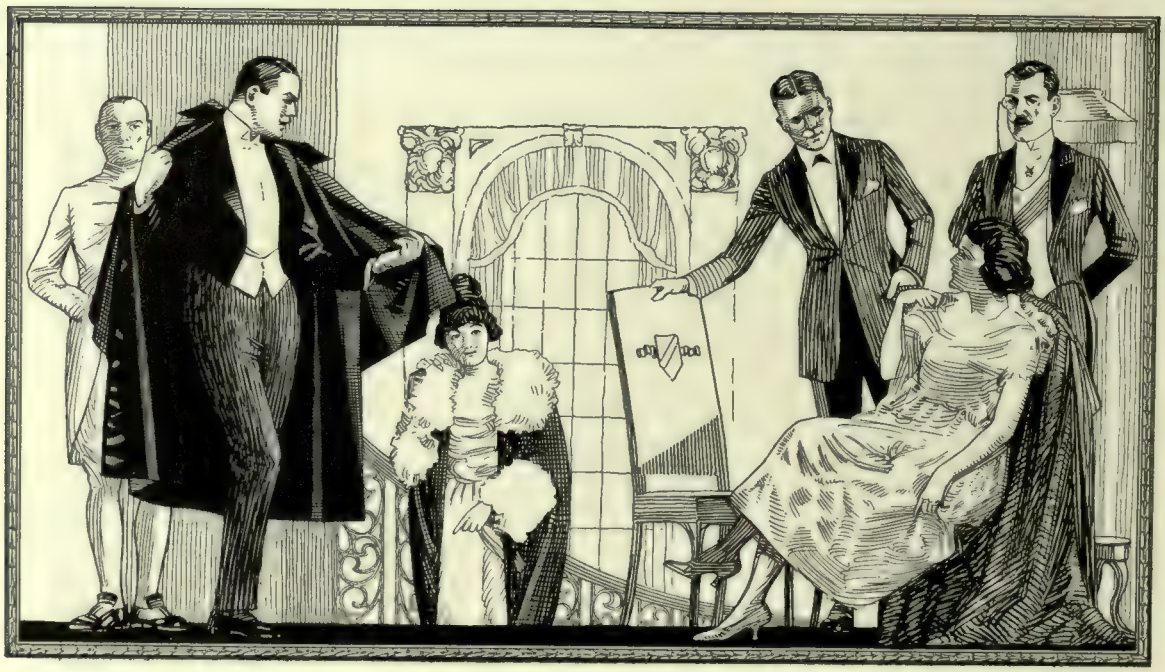


A finer screen than this, which is 100, should be used on Wedgewood Enamel. 120 screen (page 383) and 133 screen (page 392) are recommended

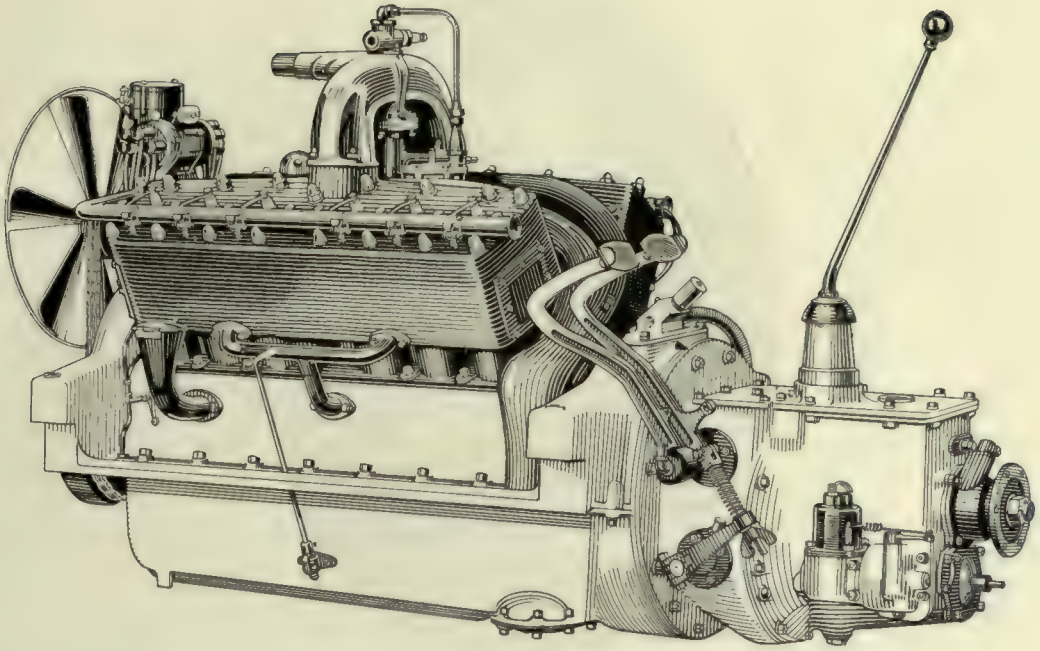
Wedgewood Enamel, printed with 120 screen halftones, gives a delightfully soft and pleasing result. For work with a finer screen see page 392



Wedgewood Enamel, printed with 120 screen halftones, gives a delightfully soft and pleasing result. For work with a finer screen see page 392

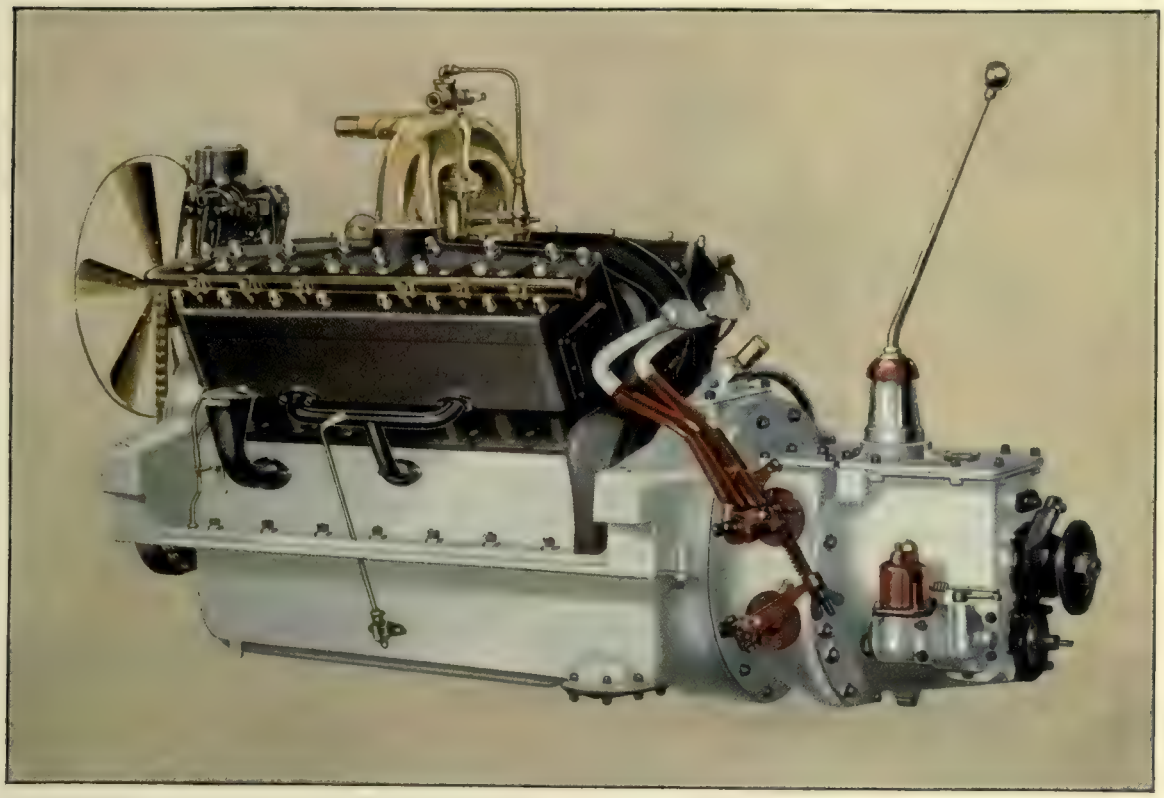


Zinc line cuts on Wedgewood Enamel. These cuts can be printed on any kind of book paper

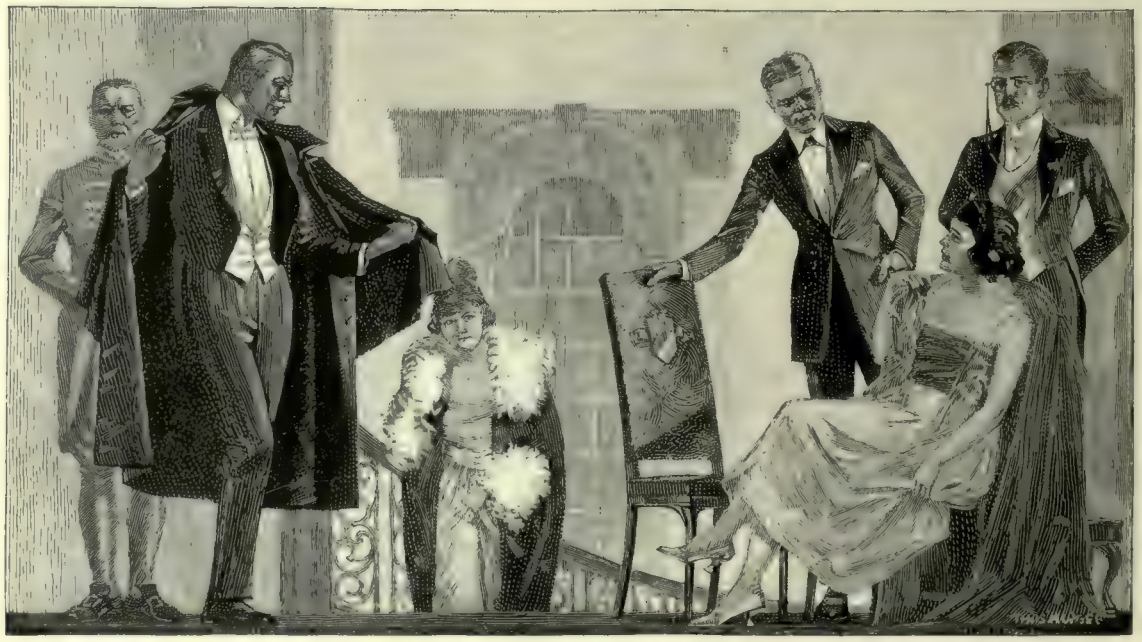


Zinc line cuts on Wedgewood Enamel. These cuts can be printed on any kind of book paper

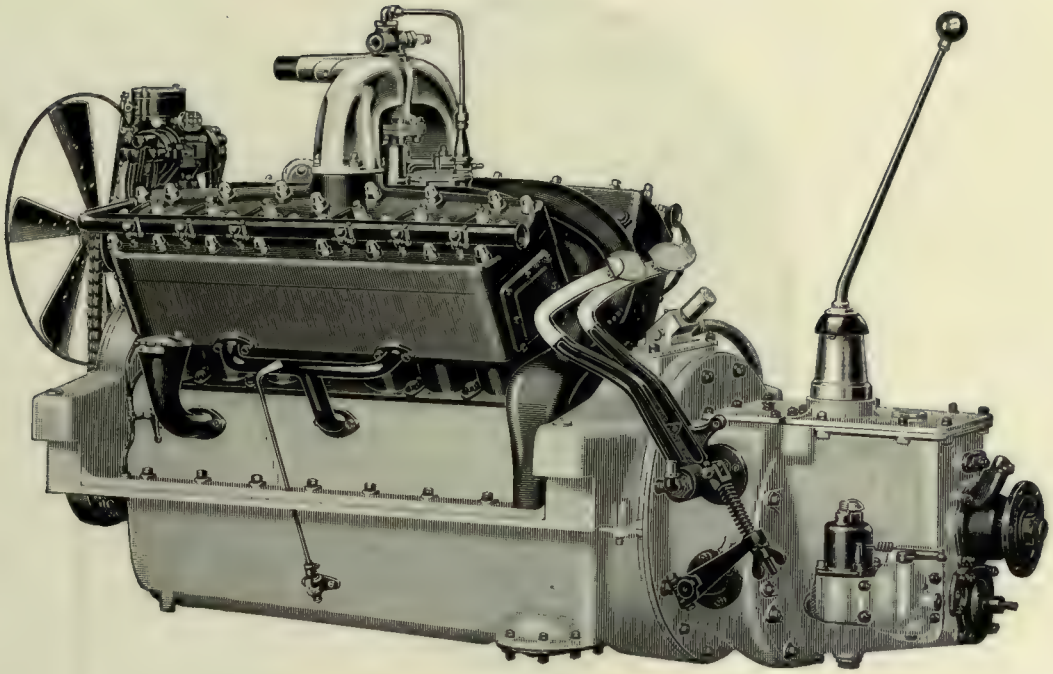
Pleasing results from printing 133 screen four-color process plates on Wedgewood Enamel
For more color see Benday work on page 390



Pleasing results from printing 133 screen four-color process plates on Wedgewood Enamel
For more color see Benday work on page 391

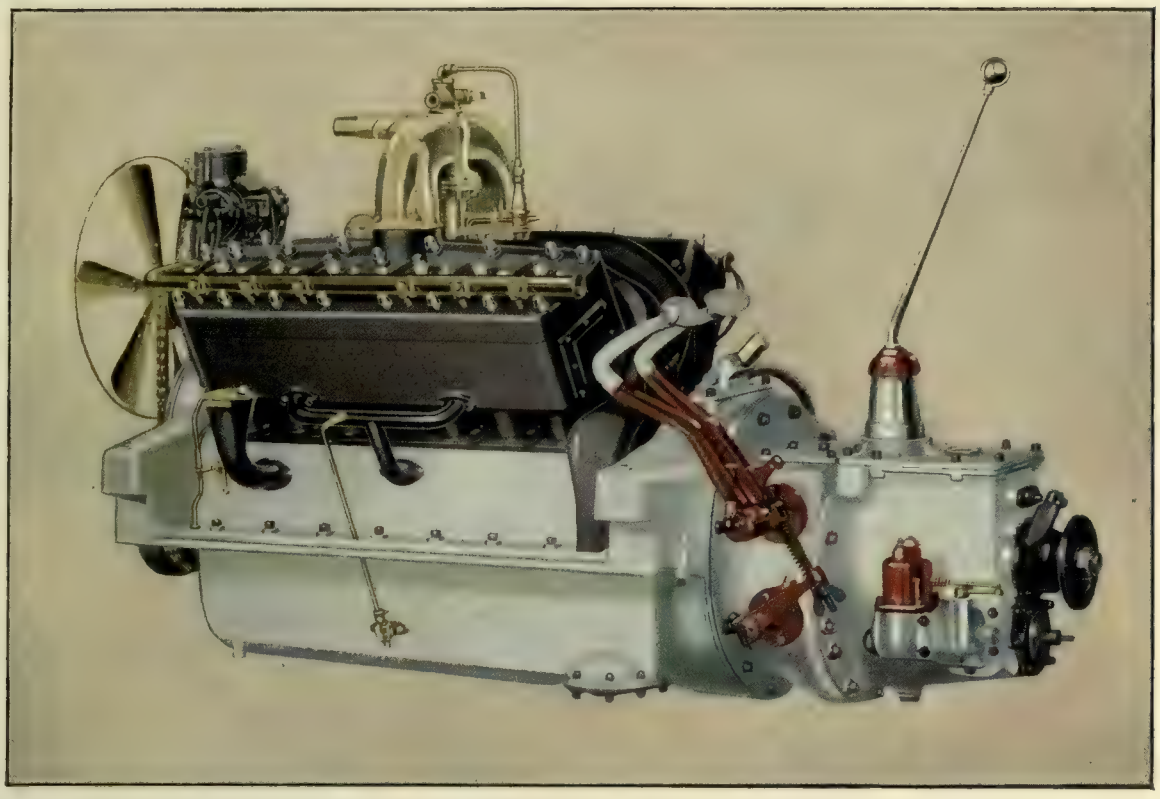


Wood engravings on Wedgewood Enamel



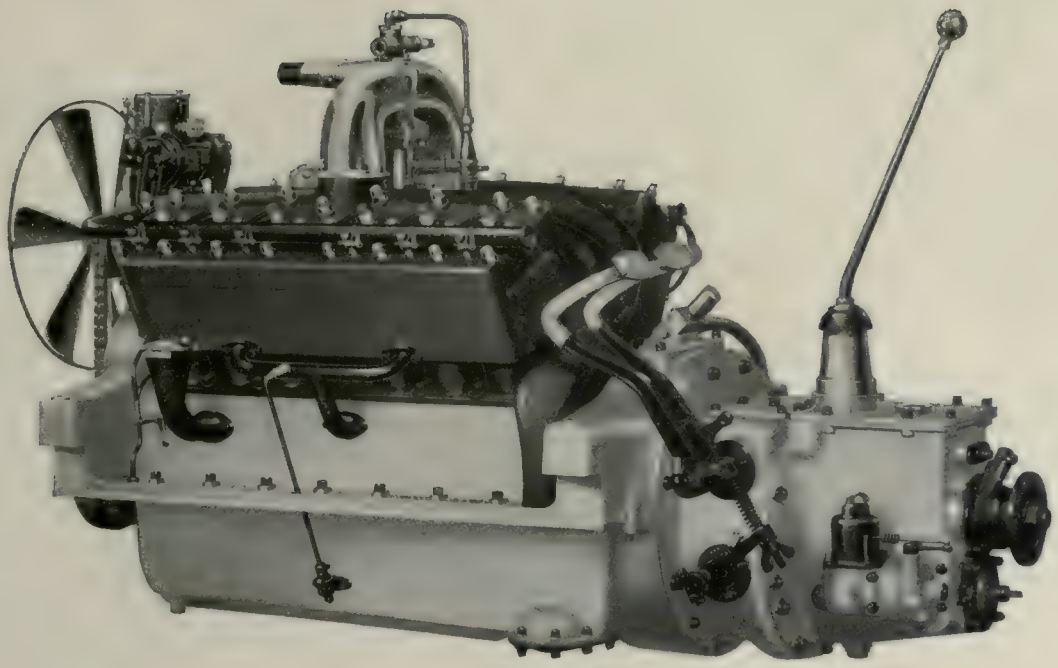
Wood engravings on Wedgewood Enamel

Four-color Benday plates print unusually well on Wedgewood Enamel



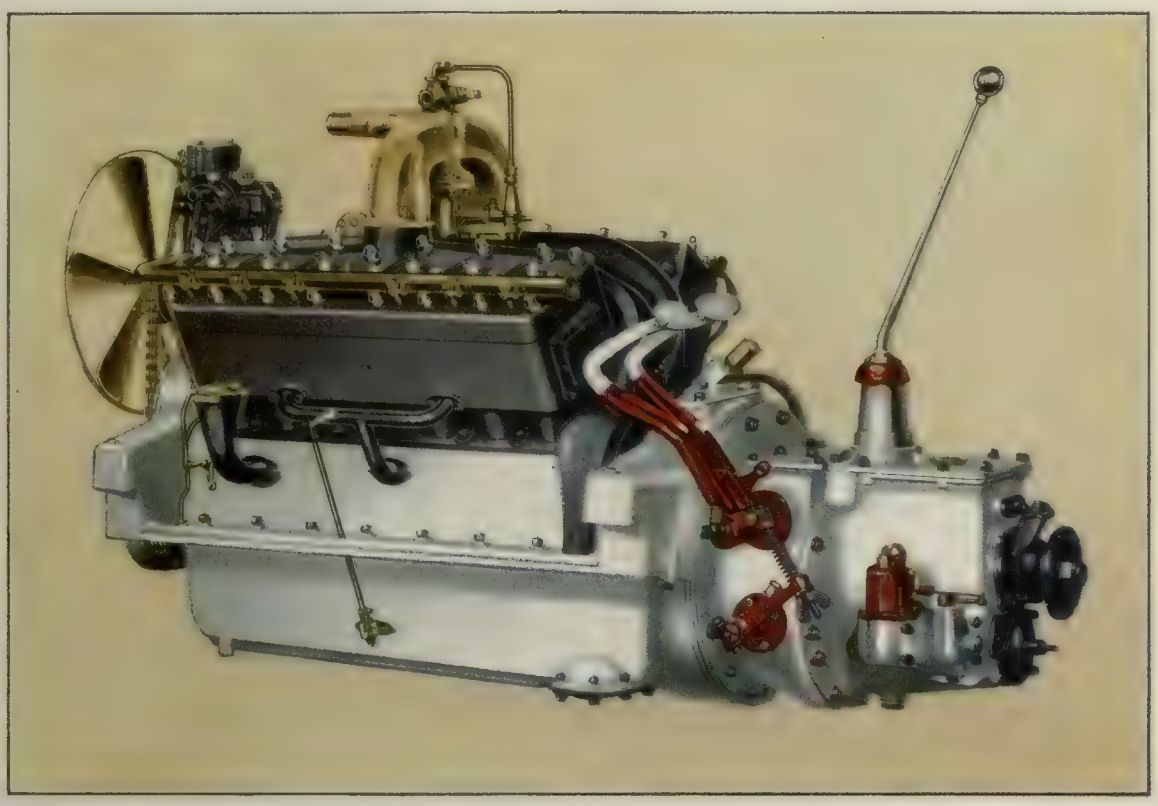
Four-color Benday plates print unusually well on Wedgewood Enamel

Extremely pleasing results from printing 133 screen halftones in doubletone ink on Wedgewood Enamel



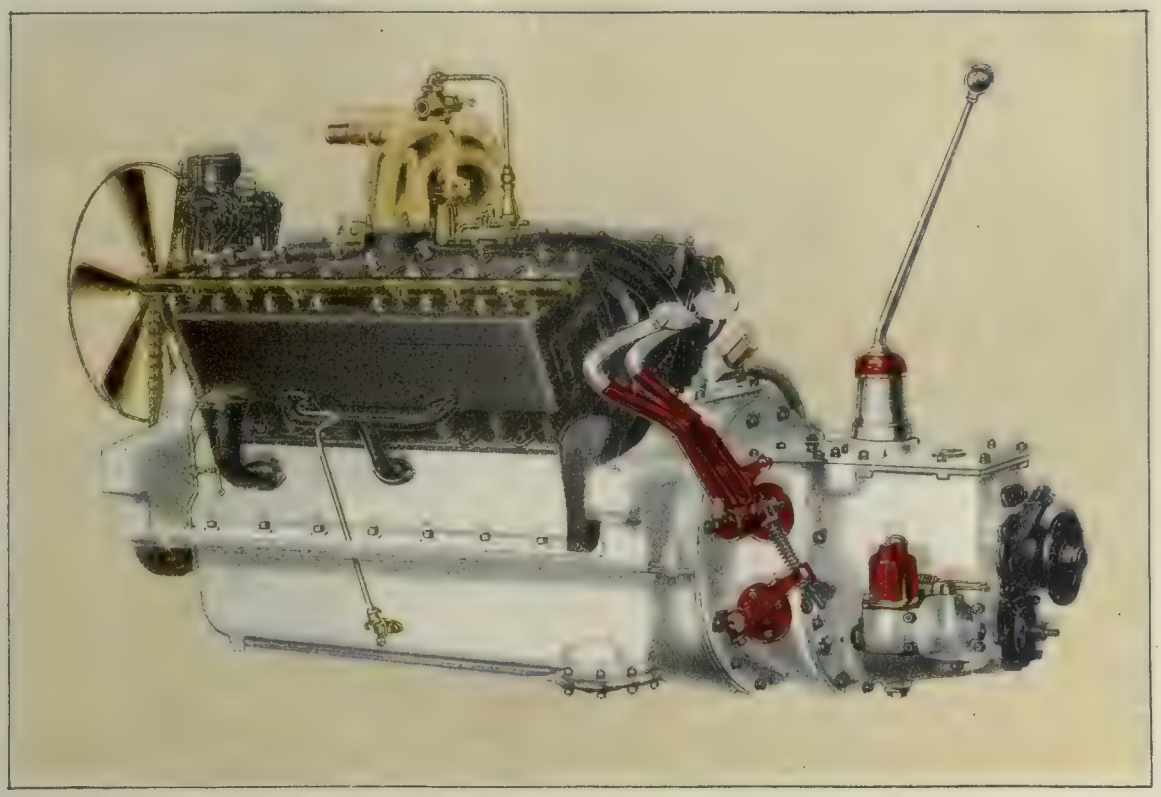
One hundred and thirty-three screen halftones printed in doubletone ink on
Lithographic coated

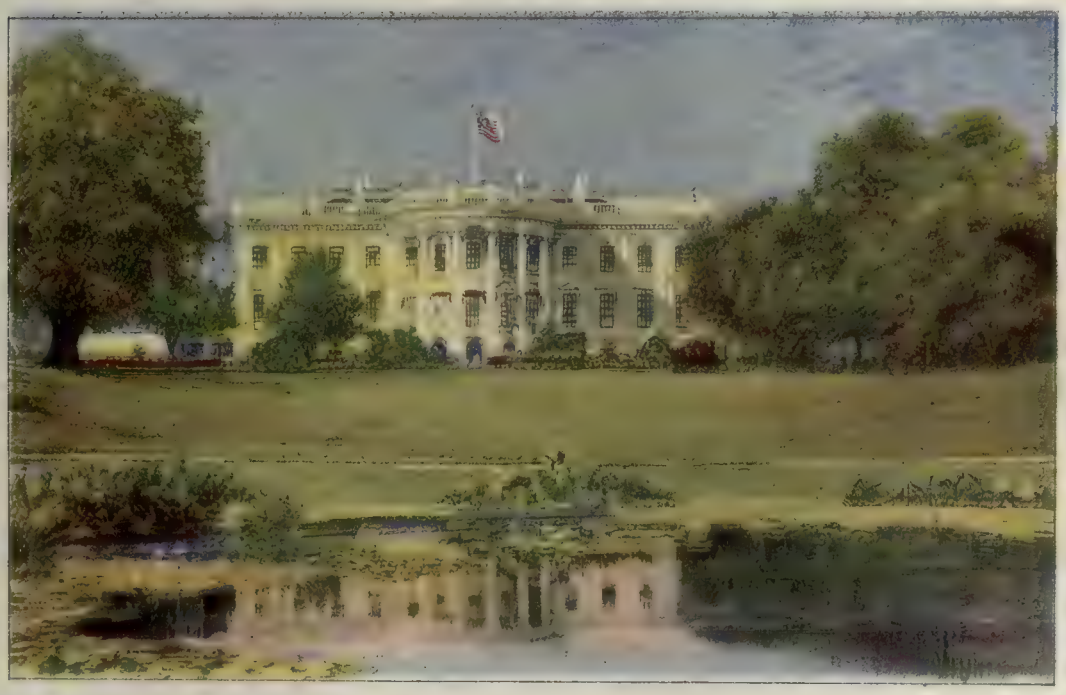
The Offset process in six colors on Lithographic Coated—a good paper for this process



The Offset Process in six colors on Lithographic Coated—a good paper for this process

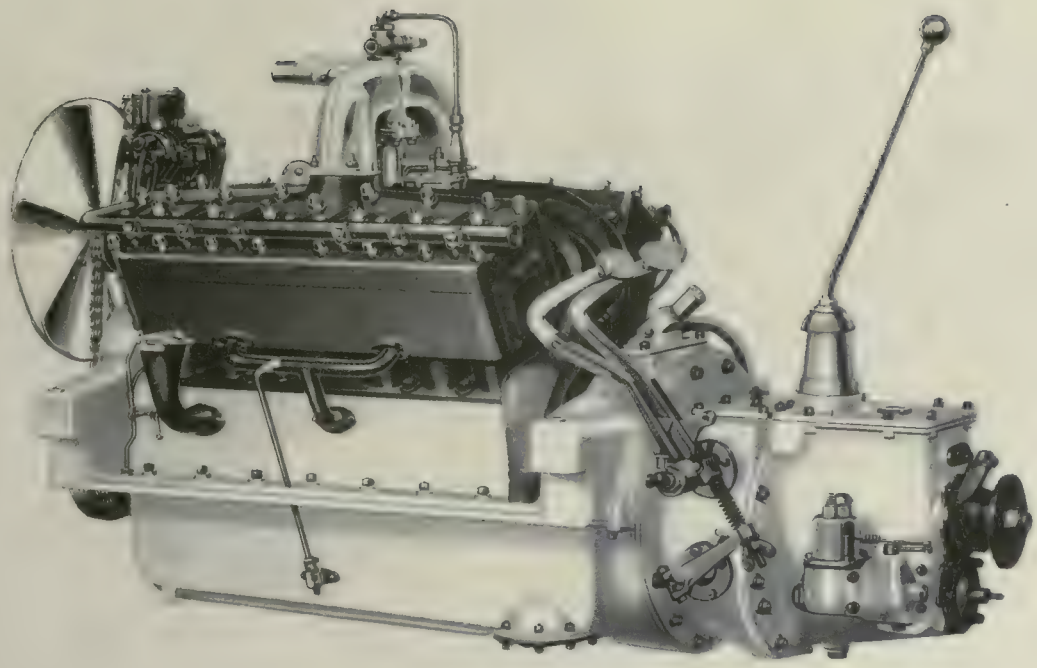
The Straight Lithographic Process in six colors on Lithographic Coated





Lithographic Process in six colors on Lithographic Coated

Halftone by the Offset Process on Lithographic Coated. Better results can be obtained by using two colors as in the lower illustration



Halftone by the Offset Process on Lithographic Coated. Better results can be obtained by using two colors as in the upper illustration

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident, that all men are created equal, that they are endowed by their Creator with certain unalien-

[*Twelve Point Scotch Double Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident, that all men are created equal, that they are endowed by their Creator with certain unalienable Rights,

[*Twelve Point Caslon Double Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the courses which impel them to the separation.

We hold these truths to be self-evident, that all men are created equal, that they are endowed by their Creator with certain unalienable Rights, that among these are Life, Liberty and the pursuit of happiness. That to secure these rights, Governments are instituted among Men, deriving their

[*Twelve Point Cloister Single Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident, that all men are created with certain unalienable Rights, that among these are Life, Liberty

[*Twelve Point Bookman Double Leaded*]

Four styles of type by the Straight Lithographic Process on Lithographic Coated stock

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident: that all men are created equal, that they are endowed by their Creator with certain unalien-

[*Twelve Point Scotch Double Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident: that all men are created equal, that they are endowed by their Creator with certain unalienable Rights,

[*Twelve Point Caslon Double Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident: that all men are created equal, that they are endowed by their Creator with certain unalienable Rights, that among these are Life, Liberty and the pursuit of happiness. That to secure these rights, Governments are instituted among Men, deriving their

[*Twelve Point Cloister Single Leaded*]

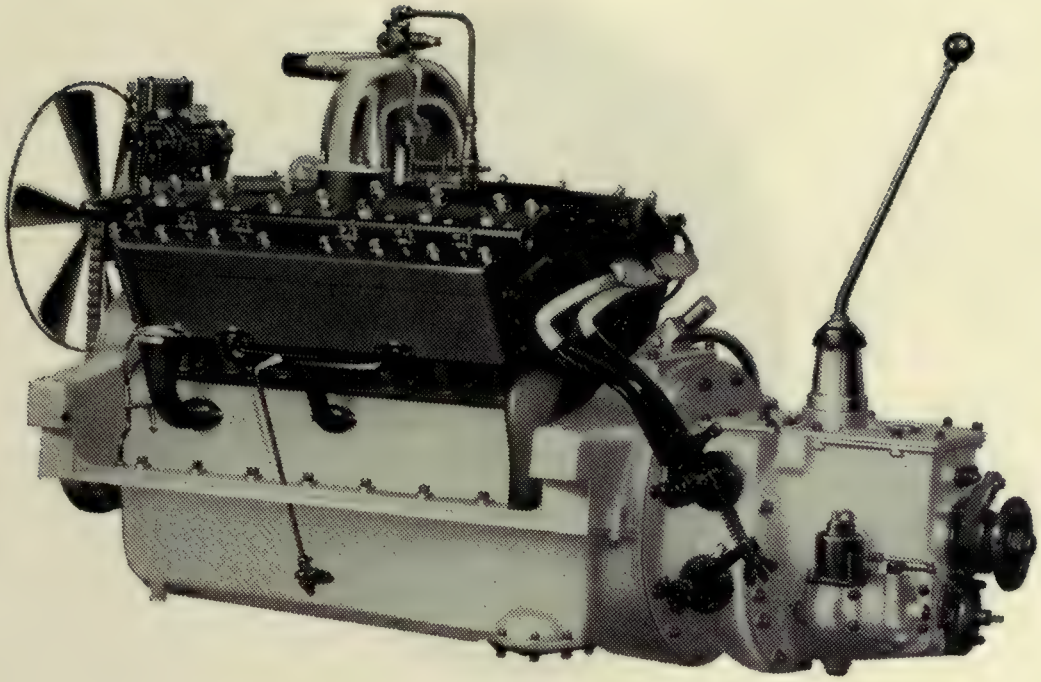
WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident: that all men are created equal, that they are endowed by their Creator with certain unalien-

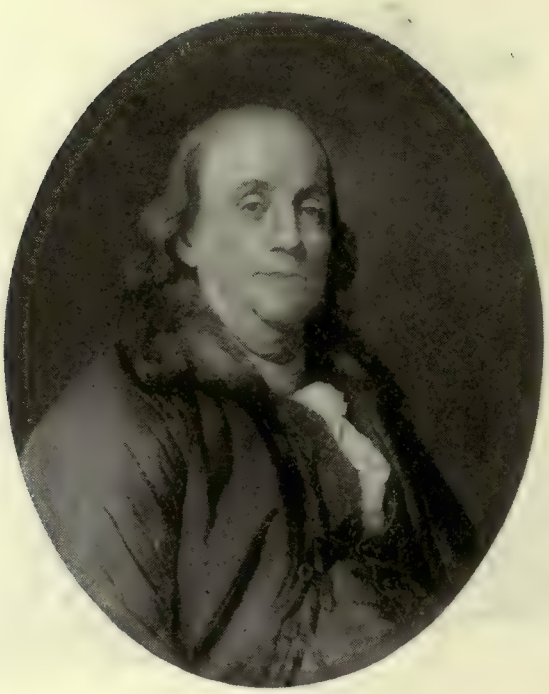
[*Twelve Point Bookman Double Leaded*]

Four styles of type printed on Velvett Enamel

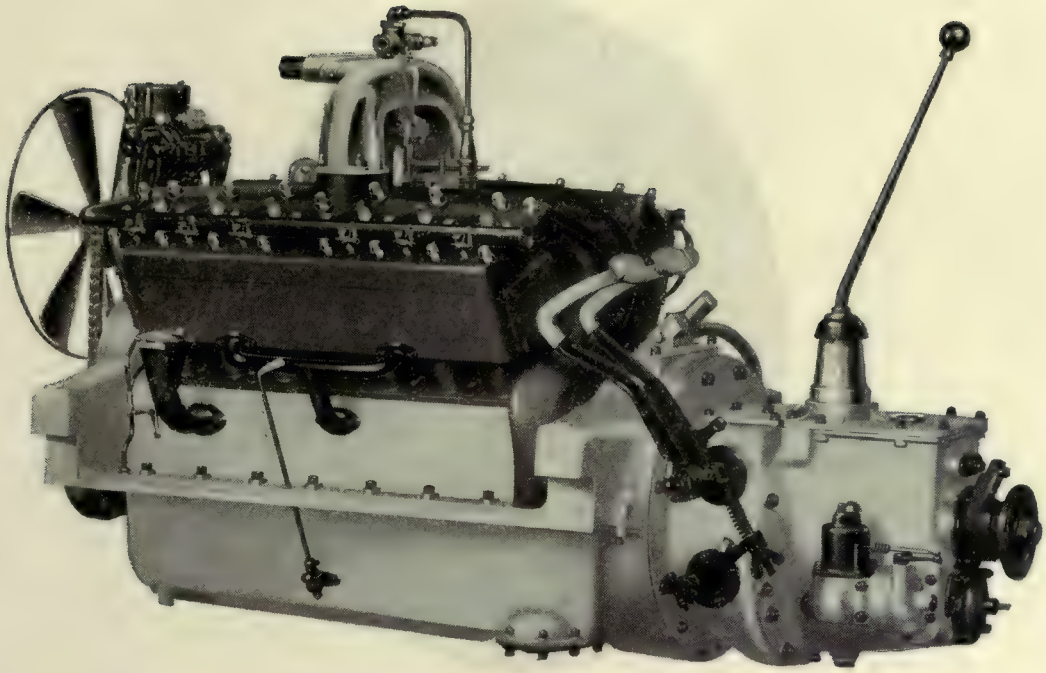
Sixty-five screen halftones are too coarse for Velvett Enamel. Better results are obtained by using 100 screen (see page 404), 120 screen (page 406), and 133 screen (page 416)



Sixty-five screen halftones are too coarse for Velvett Enamel. Better results are obtained by using 100 screen (see page 405), 120 screen (page 407), and 133 screen (page 416)

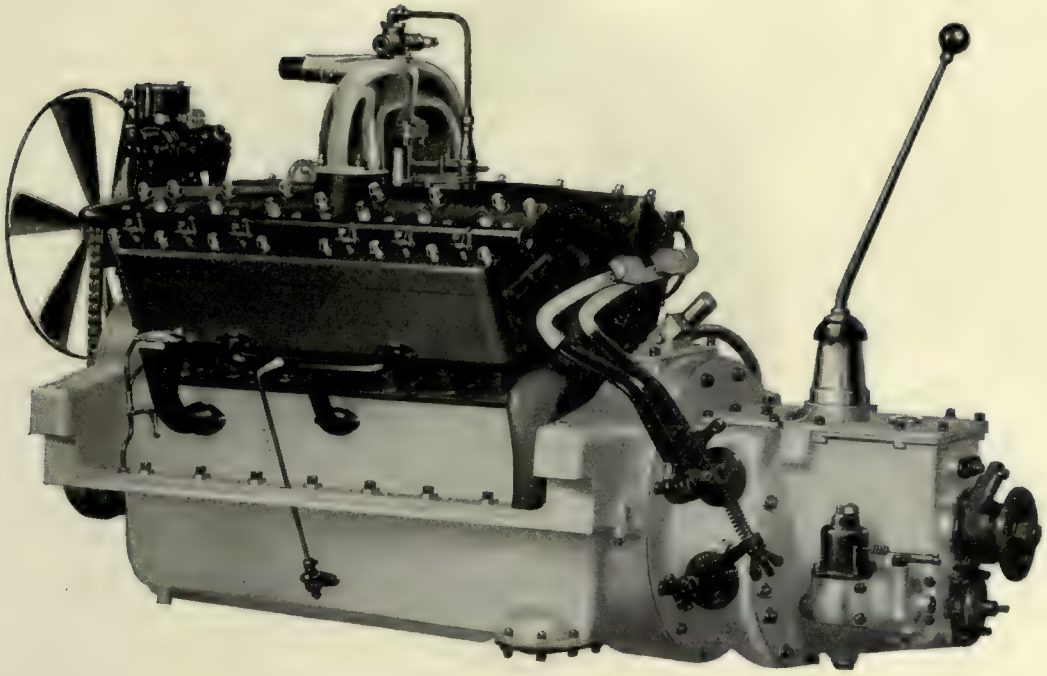


One hundred screen halftones printed on Velvett Enamel. For 120 screen see page 406, and 133 screen, page 416

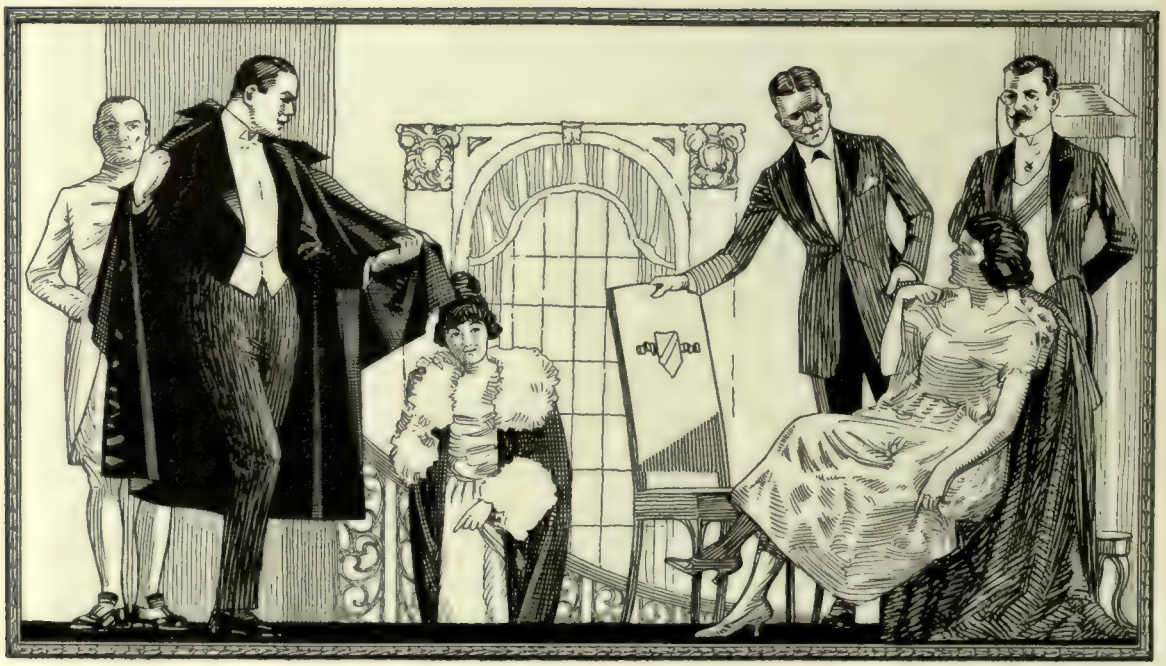


One hundred screen halftones printed on Velvett Enamel. For 120 screen see page 407, and 133 screen, page 416

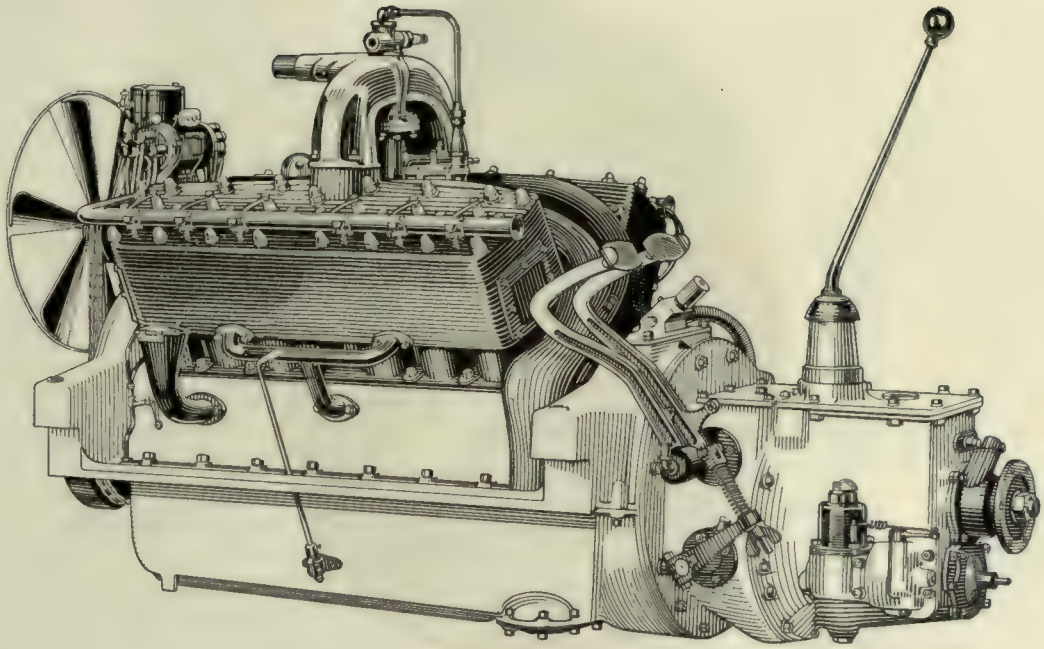
When selecting the screen for Velvett Enamel, 120, which is shown above, is a wise choice. For this paper the engraver should be instructed to etch his plates extra deep



When selecting the screen for Velvett Enamel, 120, which is shown above, is a wise choice. For this paper the engraver should be instructed to etch his plates extra deep

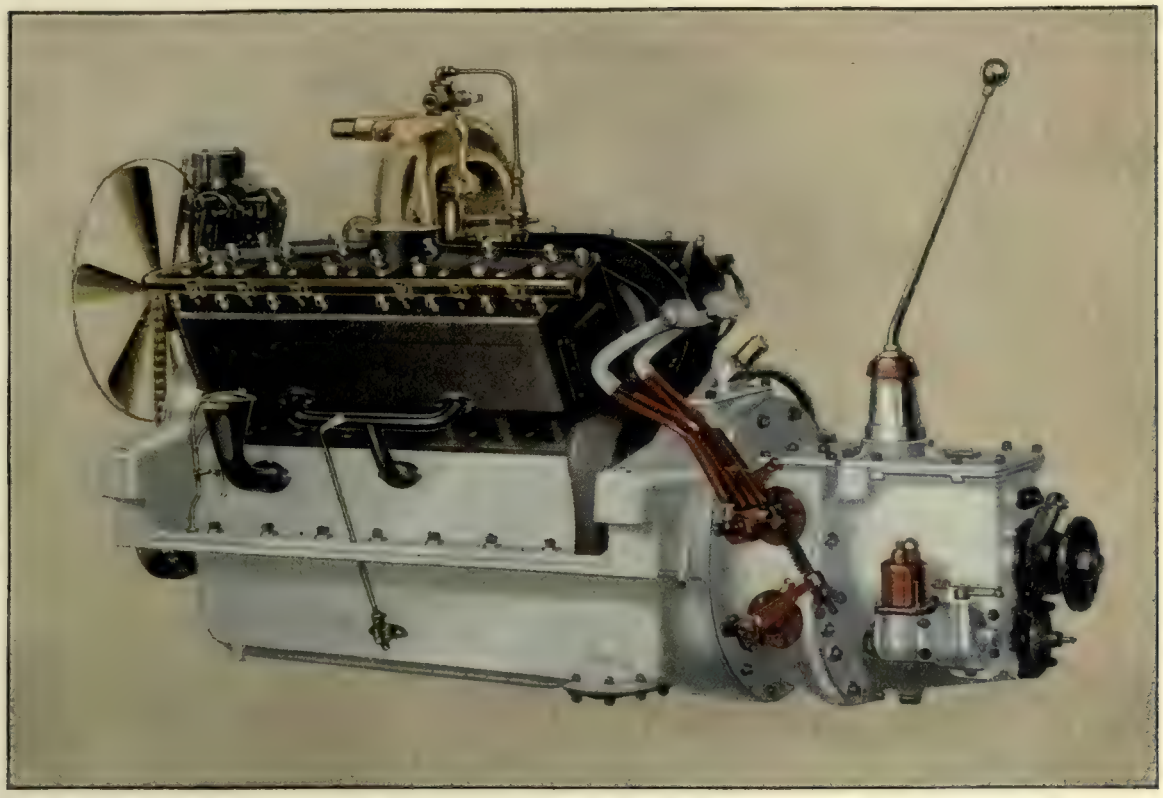


Zinc line cuts on Velvett Enamel. This style of engraving can be printed on any kind of book paper



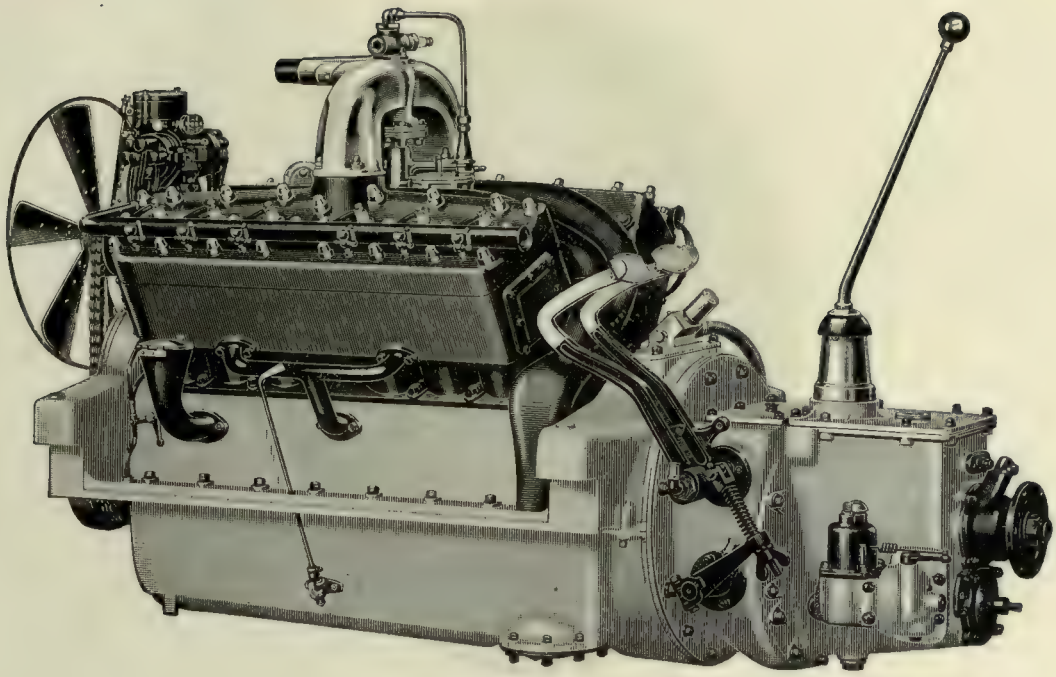
Zinc line cuts on Velvett Enamel. This style of engraving can be printed on any kind of book paper

Four-color process work on Velvett Enamel. For better results on dull-coated paper see Wedgewood Enamel (page 386)

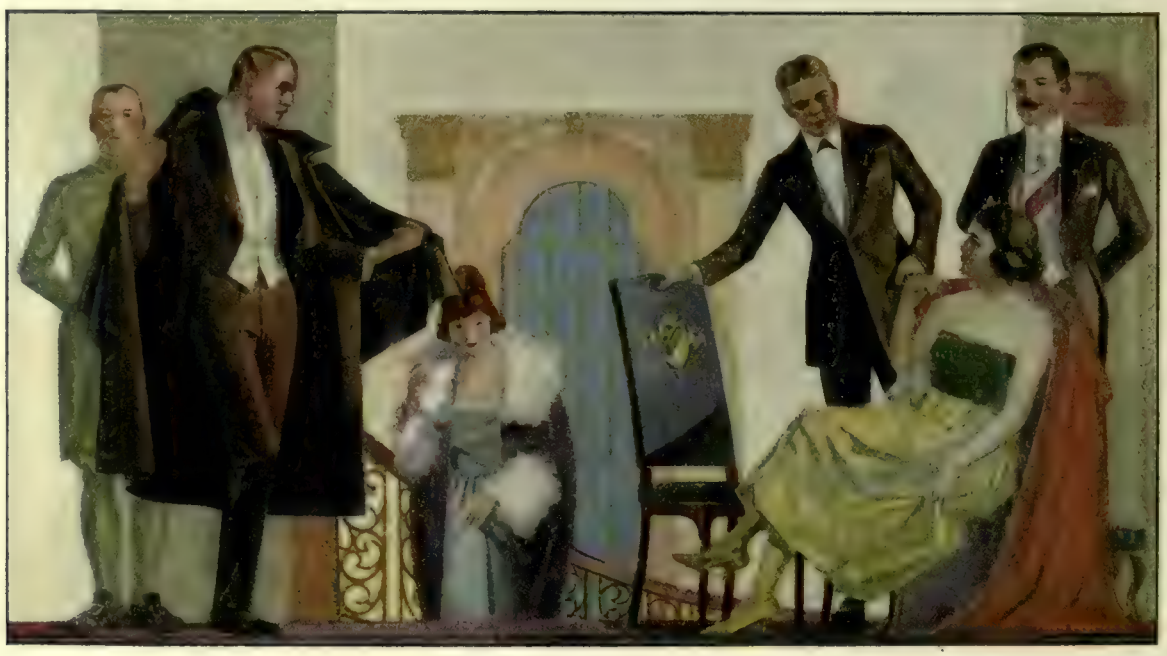


Four-color process work on Velvett Enamel. For better results on dull-coated paper see Wedgewood Enamel (page 387)

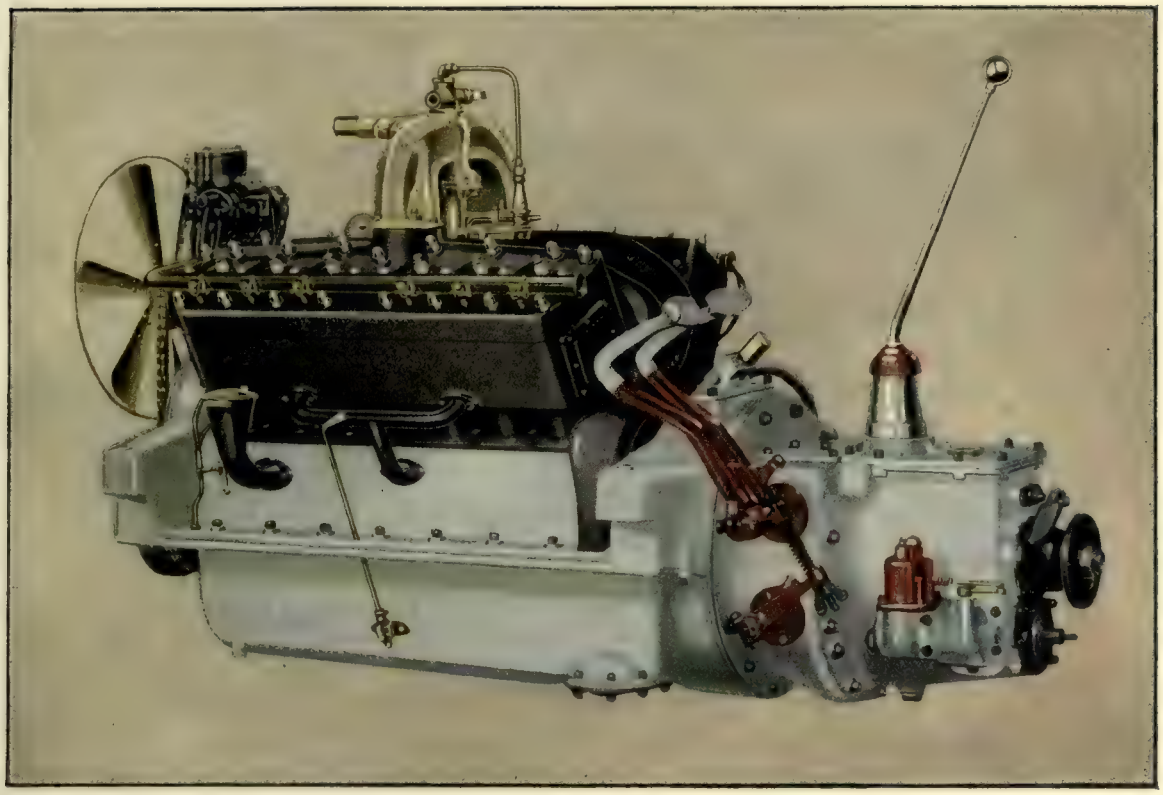
Wood engravings on Velvett Enamel



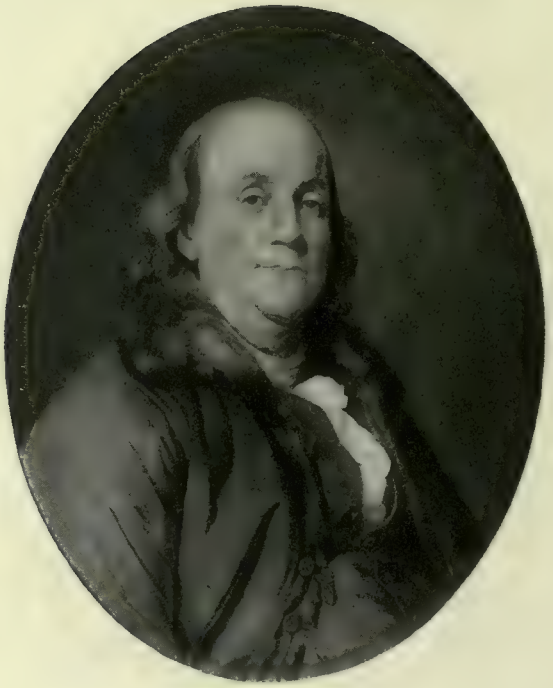
Wood engravings on Velvett Enamel



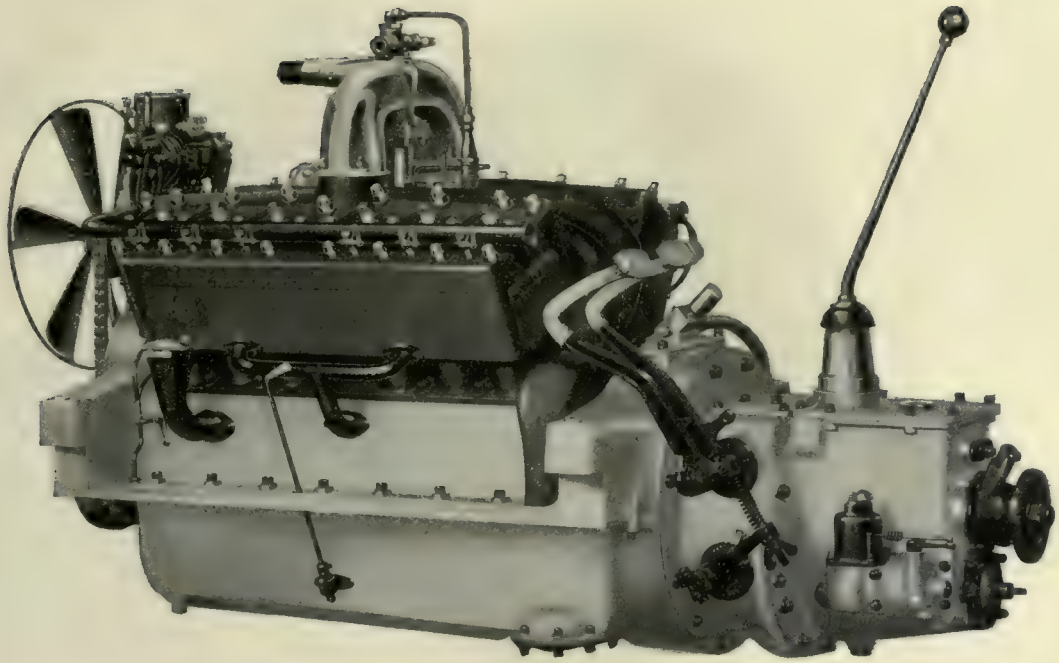
Four-color Benday plates print better on Velvett Enamel than do regular four-color process plates
Compare this with page 410



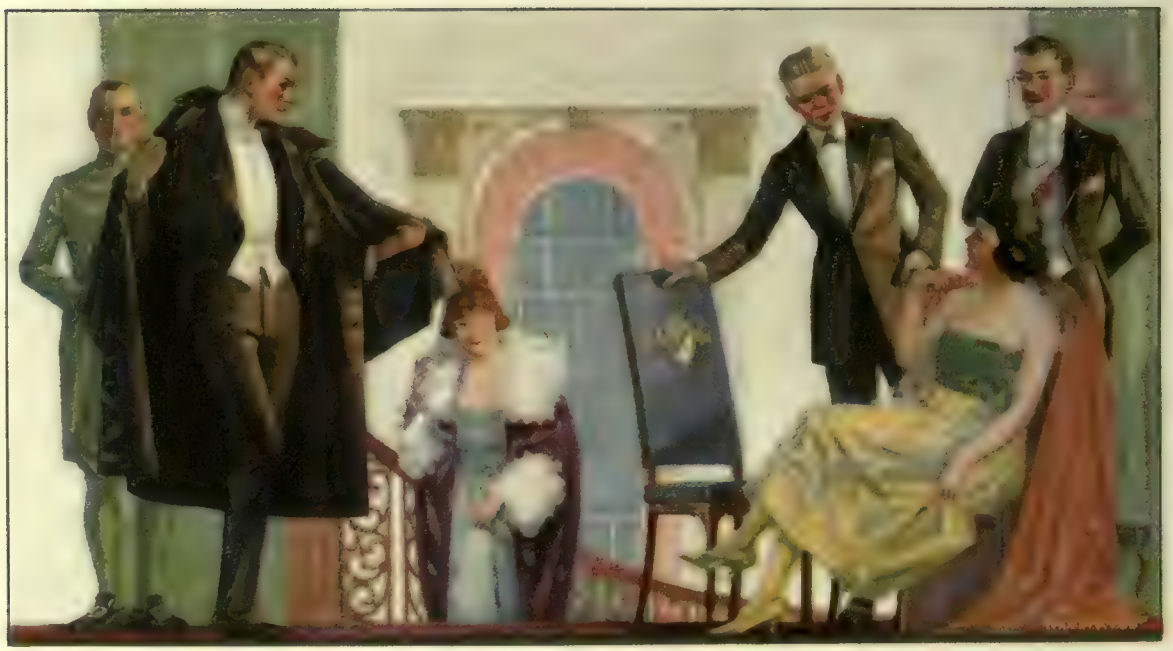
Four-color Benday plates print better on Velvett Enamel than do regular four-color process plates
Compare this with page 411



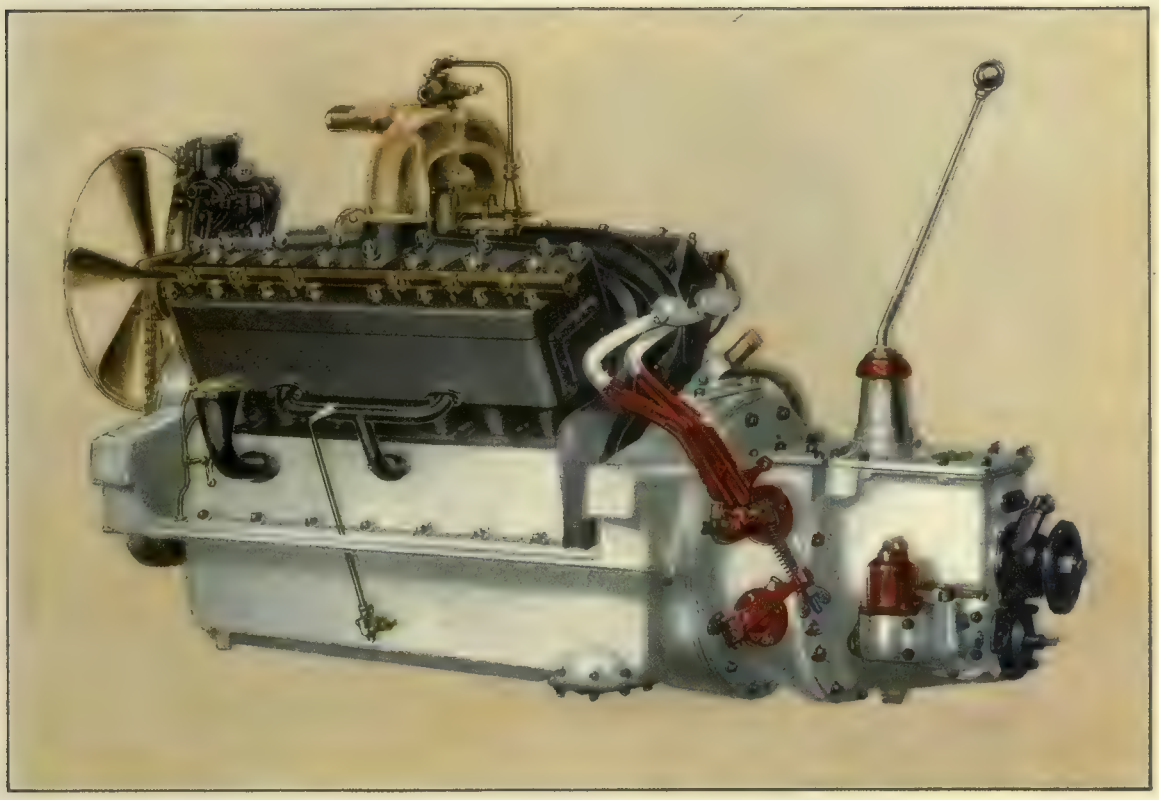
Doubletone ink printed from 133 screen halftones on Velvett Enamel

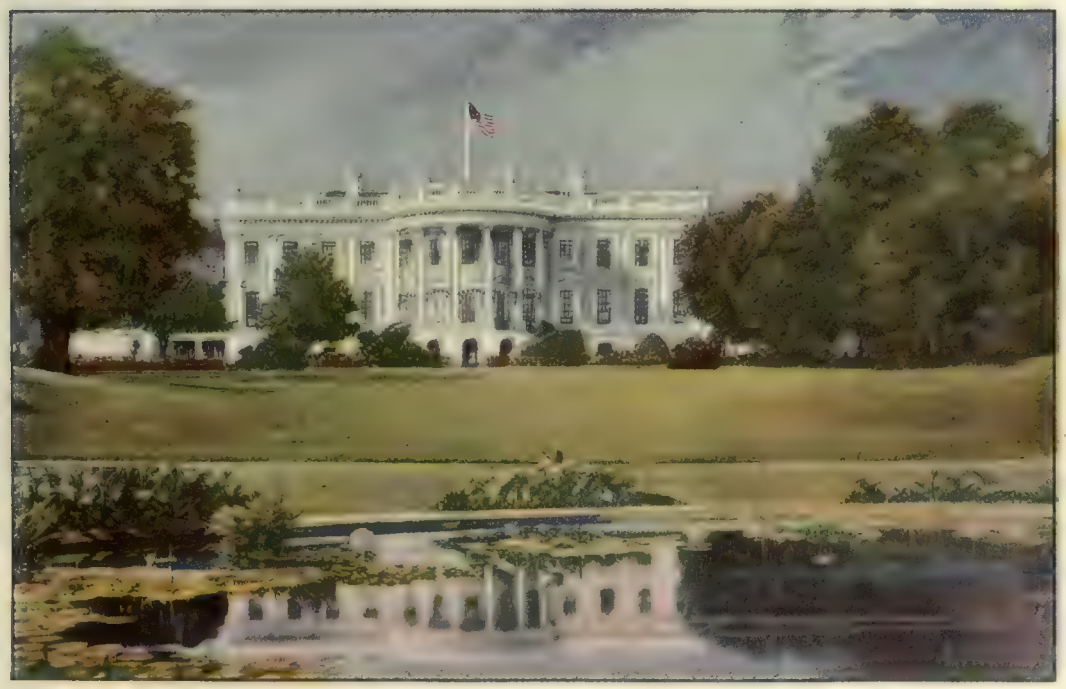


Doubletone ink printed from 133 screen halftones on Velvett Enamel



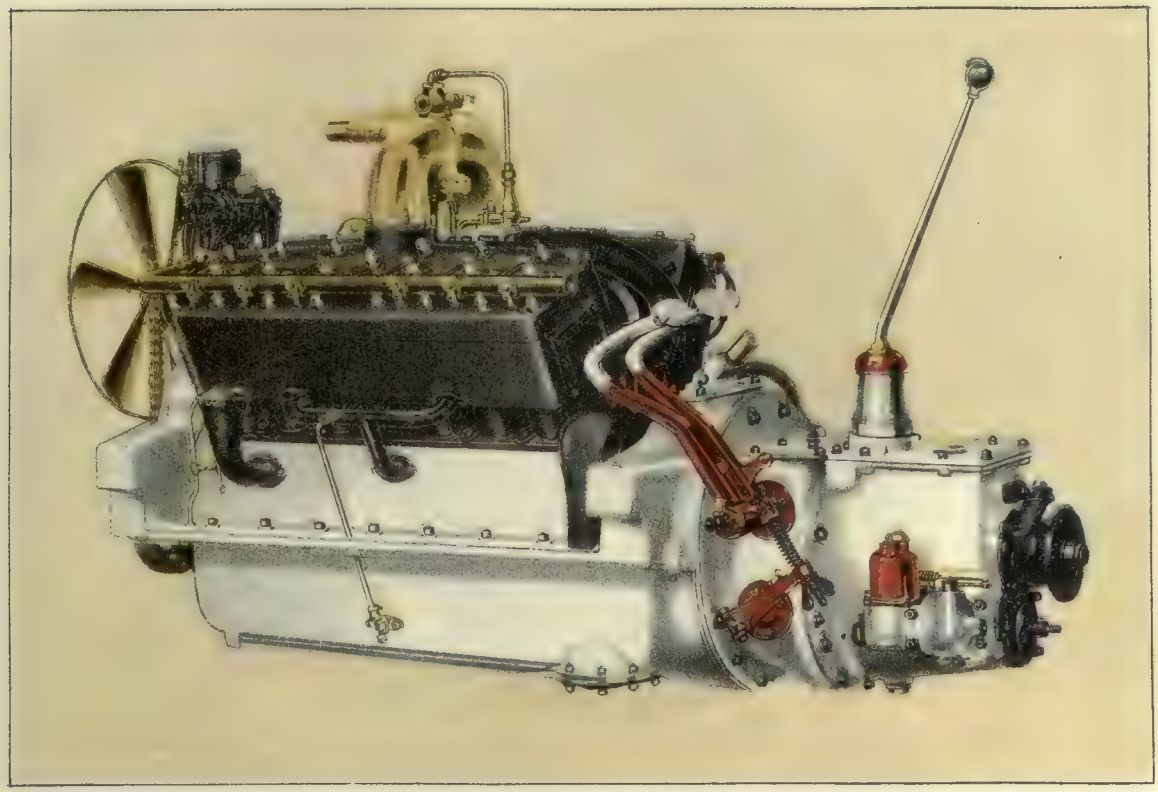
Velvett Enamel printed in six colors by the Offset Process. This paper is not made for this process





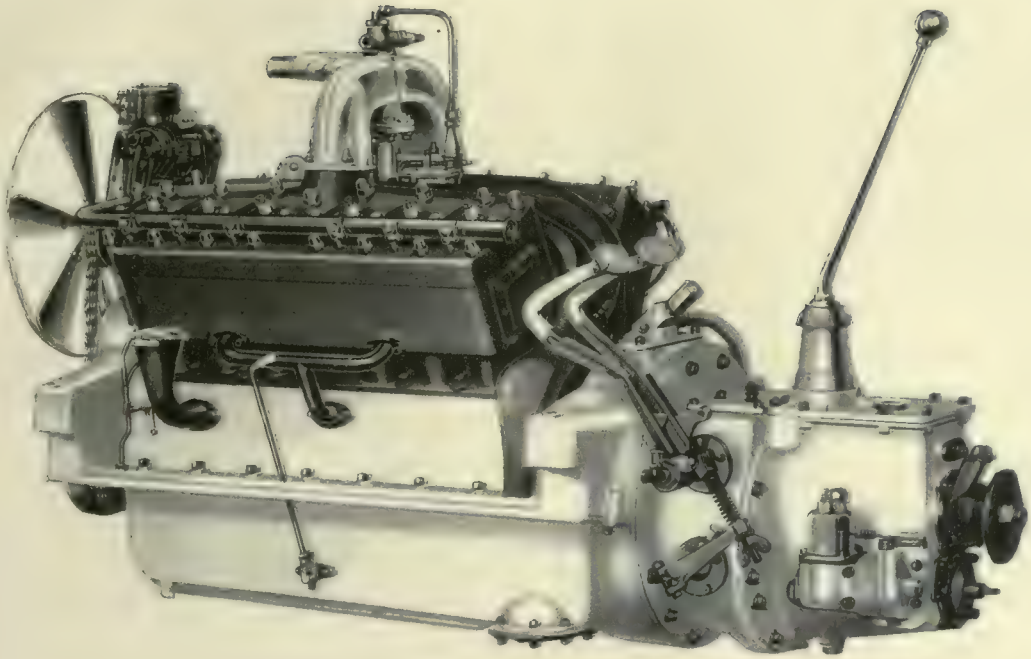
Velvett Enamel printed in six colors by the Offset Process. This paper not made for this process

Velvett Enamel is not adaptable to the Straight Lithographic Process in six colors. This paper not made for this process



Velvett Enamel is not adaptable to the Straight Lithographic Process in six colors

Velvett Enamel printed by the Halftone Offset Process. It is advisable to use two colors as in the lower illustration. This paper is not made for this process



Velvett Enamel printed by the Halftone Offset Process. It is advisable to use two colors as in the upper illustration. This paper not made for this process

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident, that all men are created equal, that they are endowed by their Creator with certain unalien-

[*Twelve Point Scotch Double Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident, that all men are created equal, that they are endowed by their Creator with certain unalienable Rights,

[*Twelve Point Caslon Double Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the courses which impel them to the separation.

We hold these truths to be self-evident, that all men are created equal, that they are endowed by their Creator with certain unalienable Rights, that among these are Life, Liberty and the pursuit of happiness. That to secure these rights, Governments are instituted among Men, deriving their

[*Twelve Point Cloister Single Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident, that all men are created with certain unalienable Rights, that among these are Life, Liberty

[*Twelve Point Bookman Double Leaded*]

Four styles of type by the Straight Lithographic Process on Velvett Enamel

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident: that all men are created equal, that they are endowed by their Creator with certain unalien-

[*Twelve Point Scotch Double Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident: that all men are created equal, that they are endowed by their Creator with certain unalienable Rights,

[*Twelve Point Caslon Double Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident: that all men are created equal, that they are endowed by their Creator with certain unalienable Rights, that among these are Life, Liberty and the pursuit of happiness. That to secure these rights, Governments are instituted among Men, deriving their

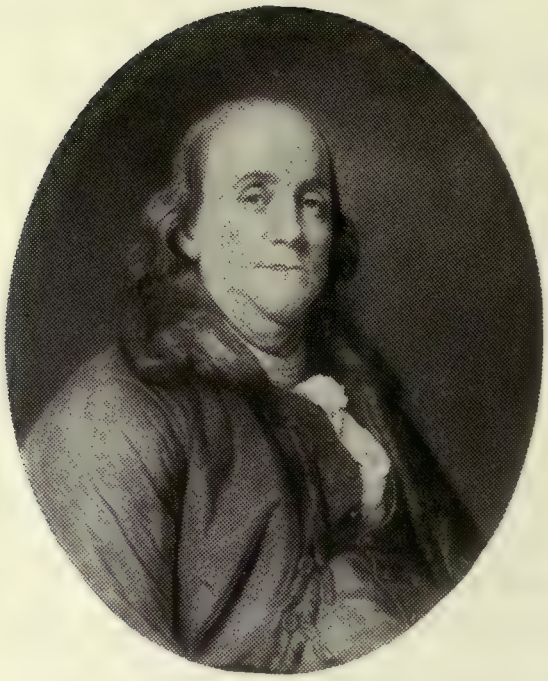
[*Twelve Point Cloister Single Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

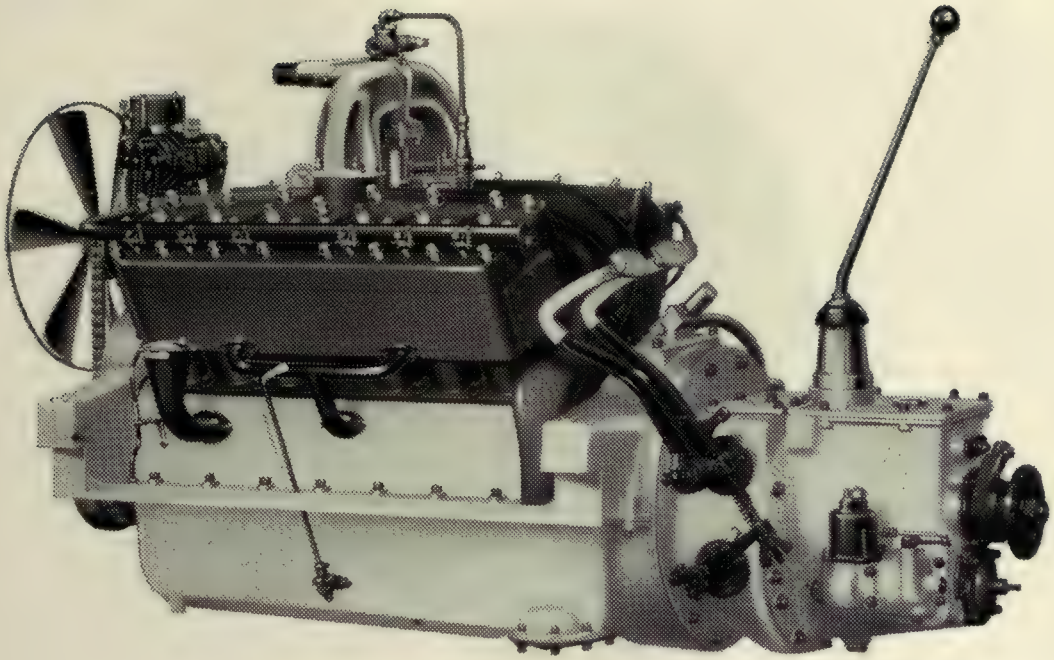
We hold these truths to be self-evident: that all men are created equal, that they are endowed by their Creator with certain unalien-

[*Twelve Point Bookman Double Leaded*]

Four styles of type printed on Hingefold Enamel

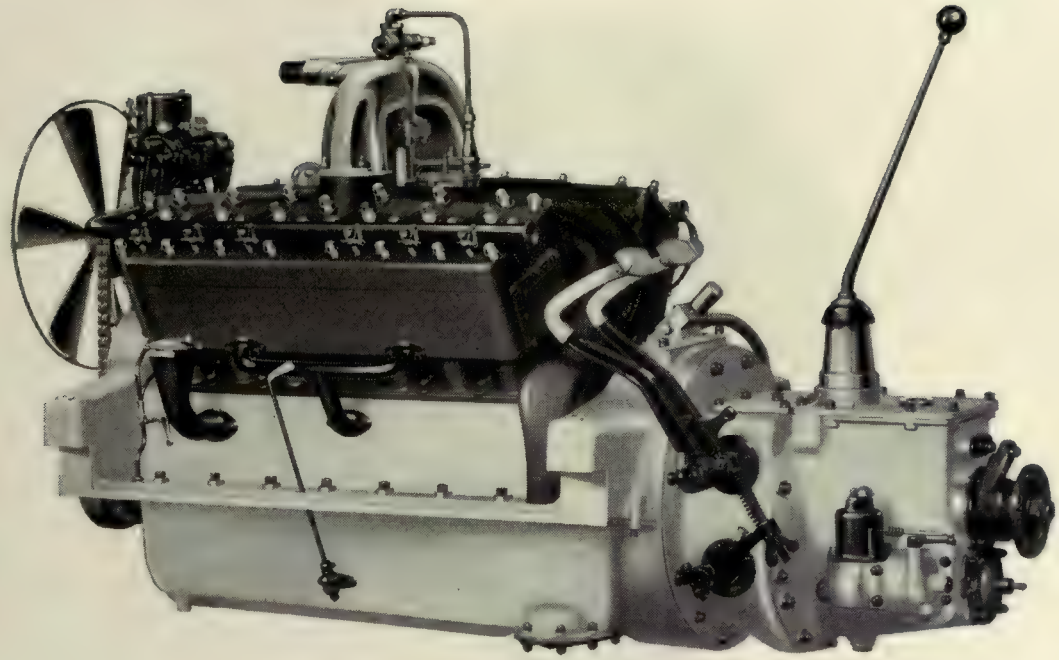


Do not use 65 screen halftones on Hingefold Enamel. The paper is too smooth for so coarse a screen



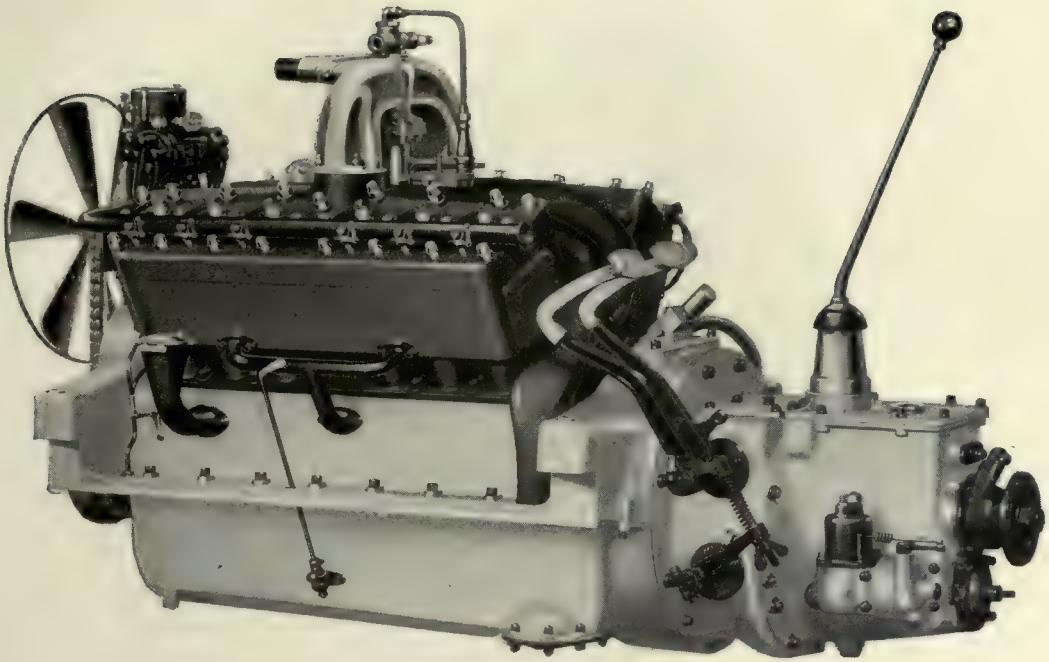
Do not use 65 screen halftones on Hingefold Enamel. The paper is too smooth for so coarse a screen

One hundred screen halftones are too coarse for Hingefold Enamel. See page 430 for better results

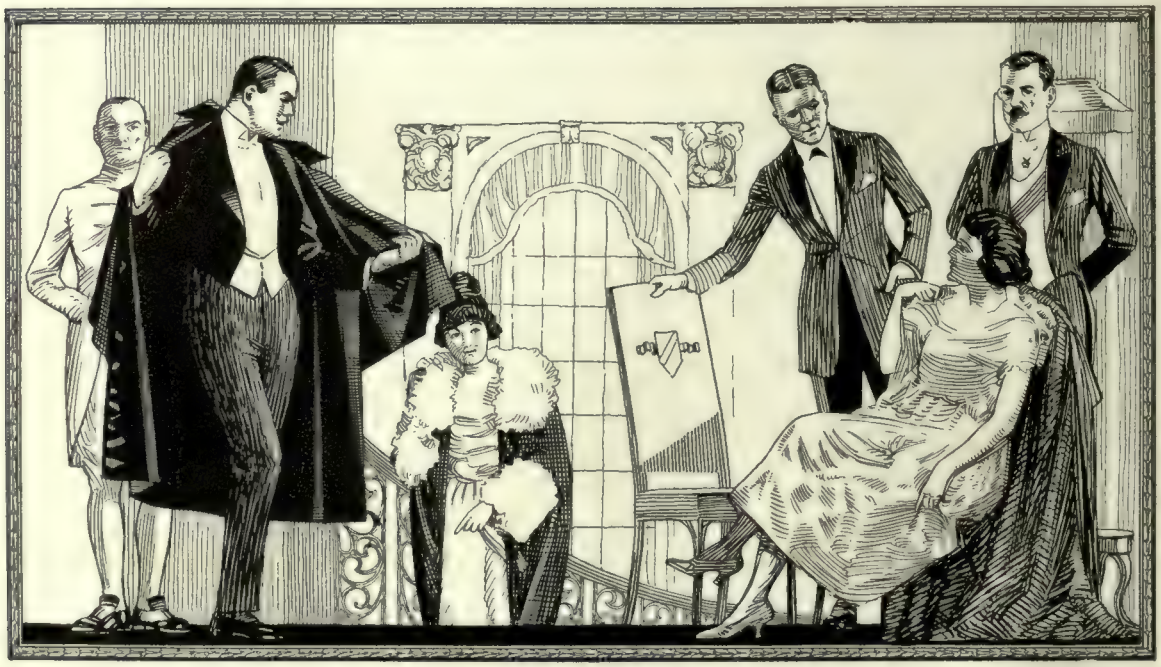


One hundred screen halftones are too coarse for Hingefold Enamel.
See page 431 for better results

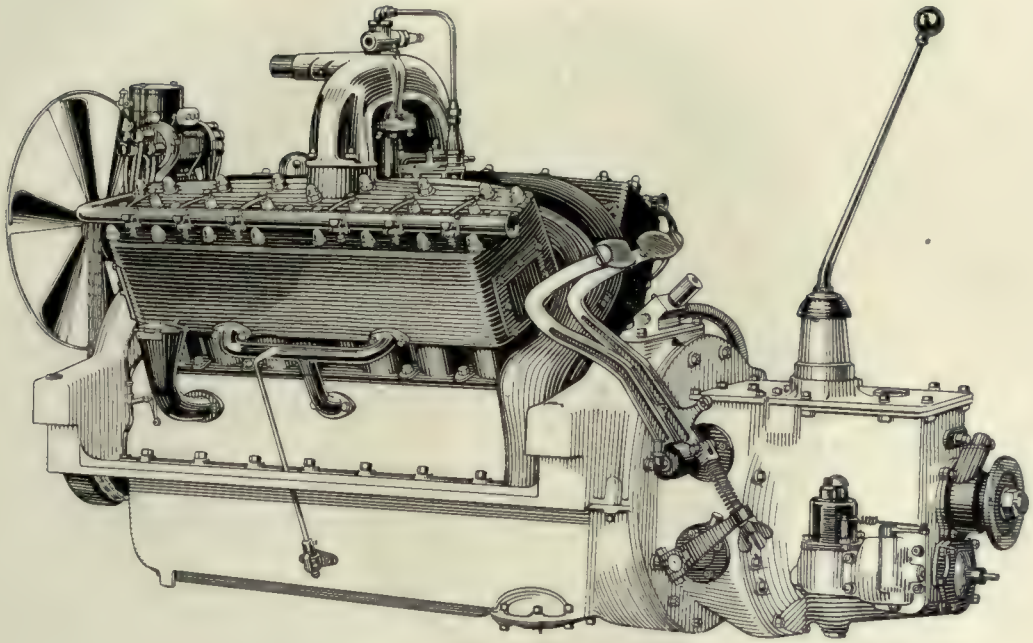
One hundred and twenty screen halftones print well on Hingefold Enamel. See page 139 for 150 screen and 440 for 133 screen, which are also recommended



One hundred and twenty screen halftones print well on Hingefold Enamel. See page 139 for 150 screen and page 441 for 133 screen, which are also recommended

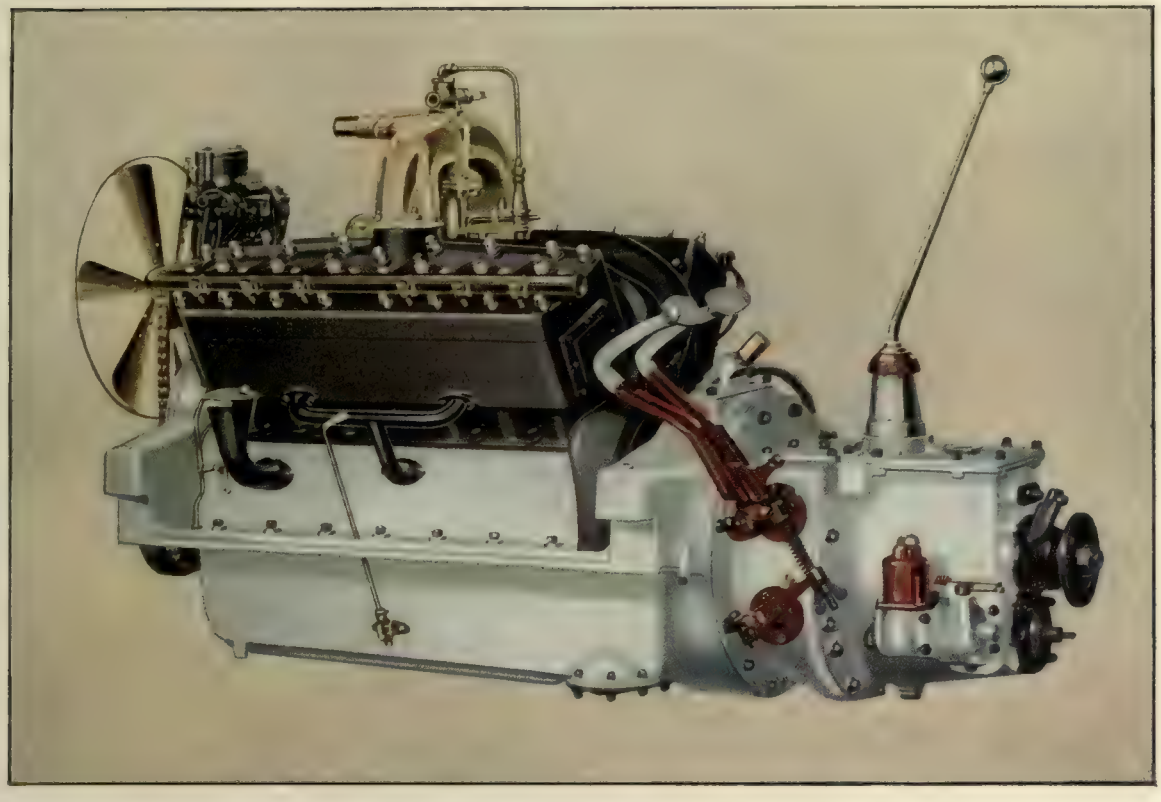


Zinc line cuts on Hingefold Enamel. This kind of engraving will print on any paper



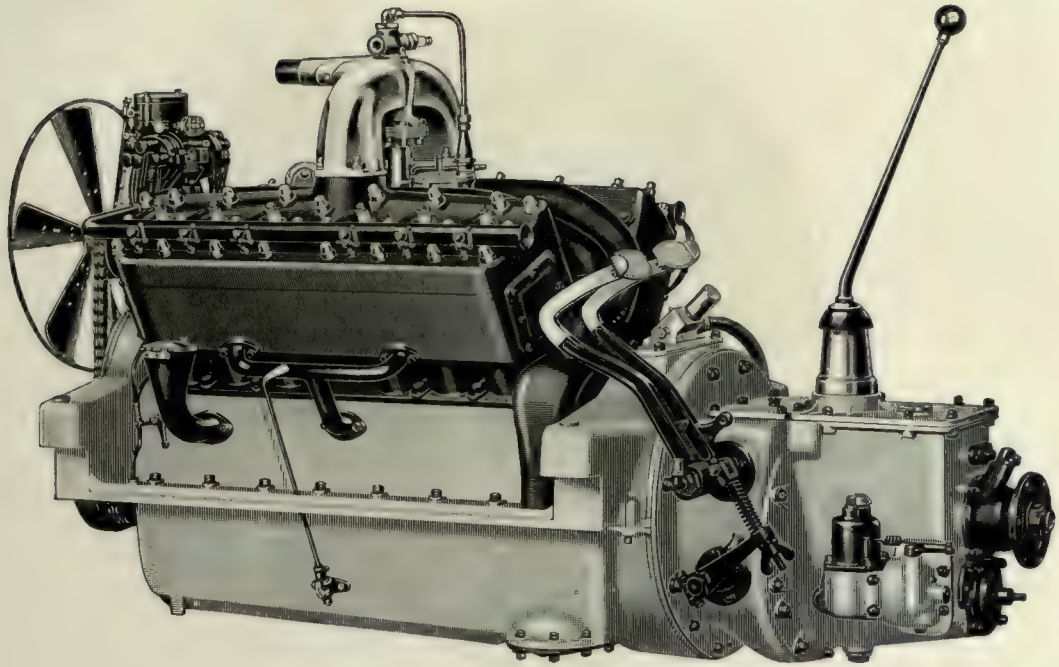
Zinc line cuts on Hingefold Enamel. This kind of engraving will print on any paper

Hingefold Enamel prints 133 screen four-color process plates perfectly



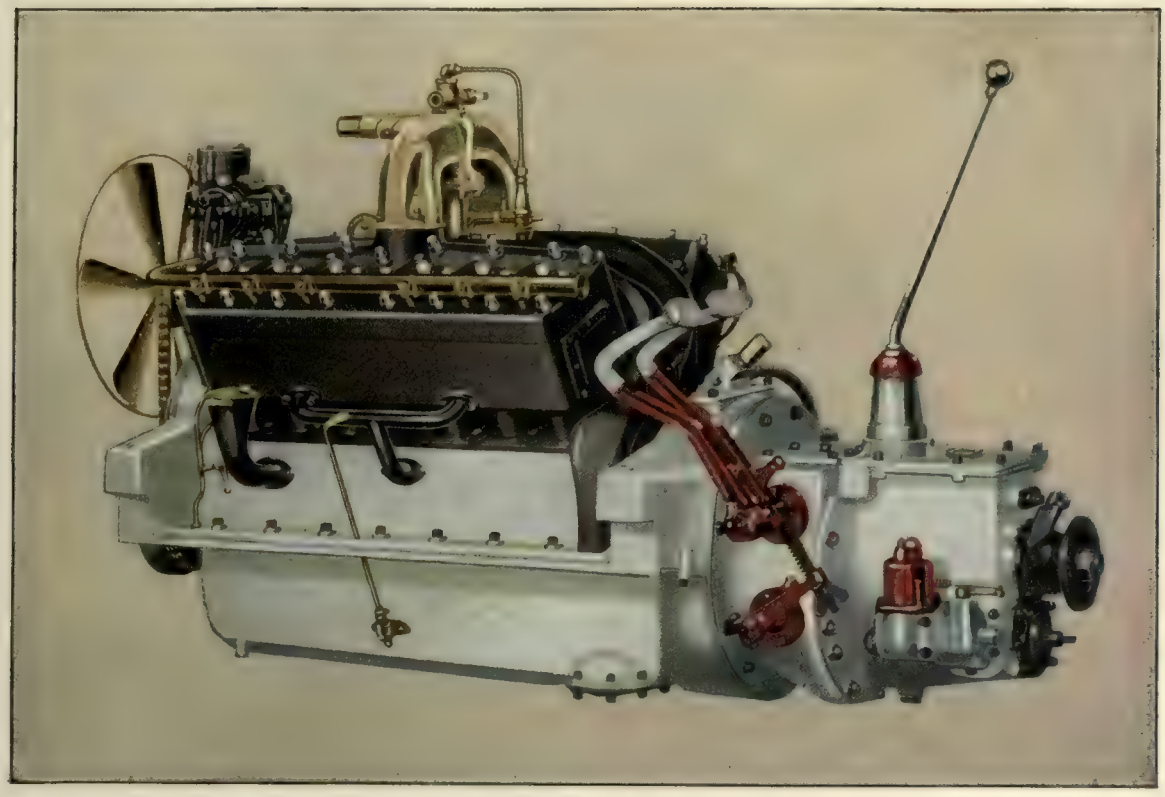
Hingefold Enamel prints 133 screen four-color process plates perfectly

Wood engravings on Hingefold Enamel



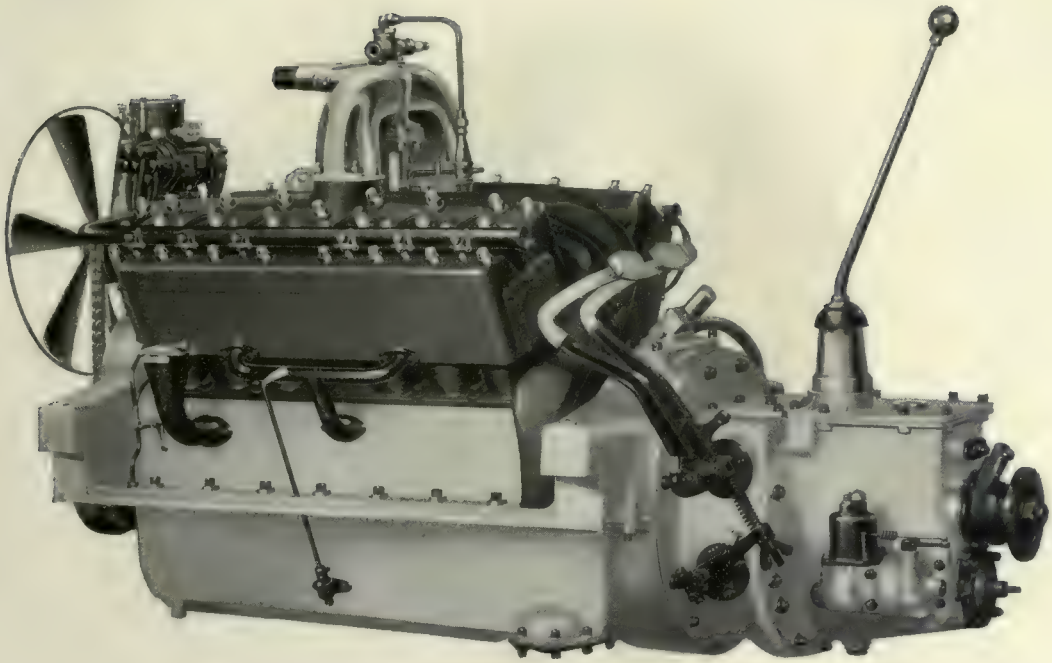
Wood engravings on Hingefold Enamel

Charming results from printing four-color Benday plates on Hingefold Enamel

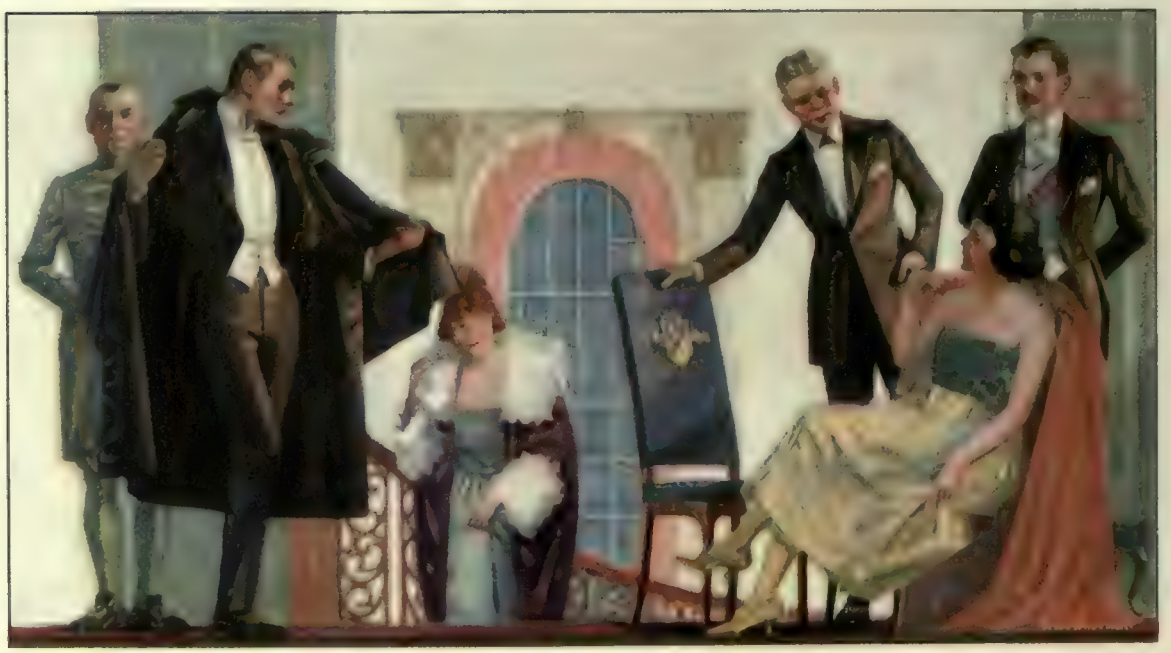


Charming results from printing four-color Benday plates on Hingefold Enamel

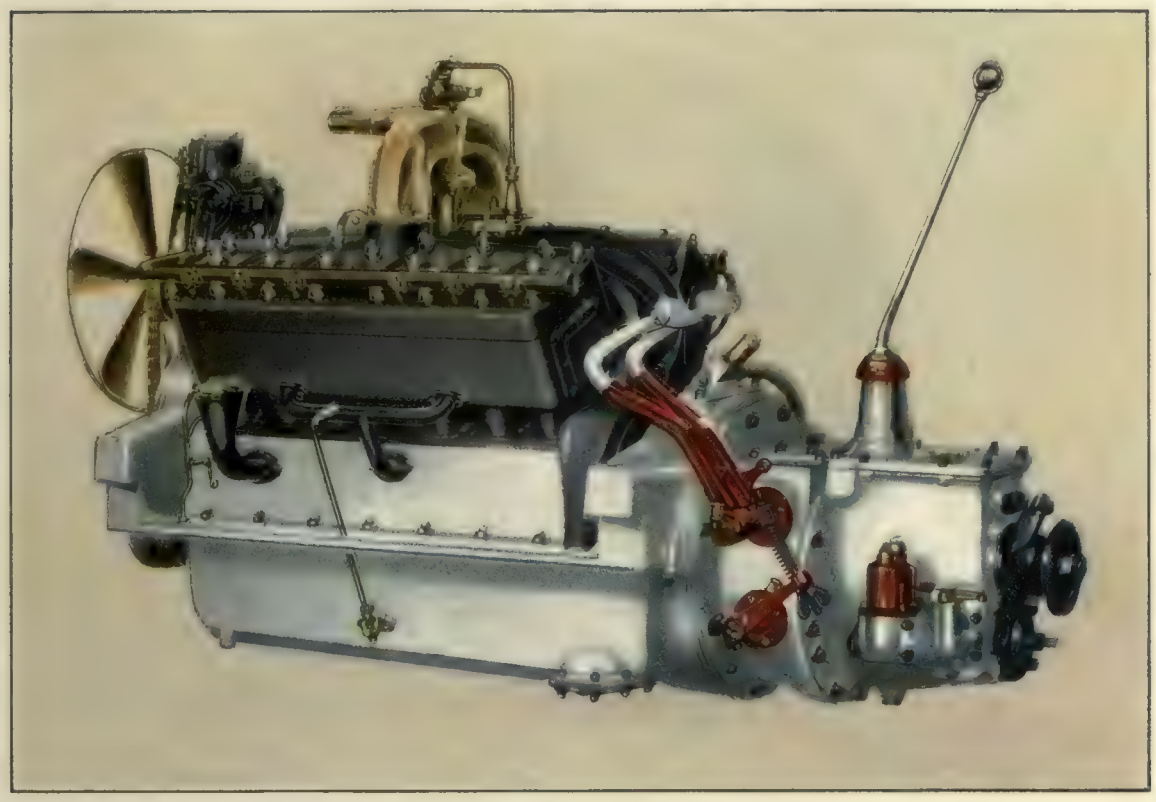
One hundred and thirty-three screen halftones printed with doubletone ink on Hingefold Enamel



One hundred and thirty-three screen halftones printed in doubletone ink on Hingefold Enamel

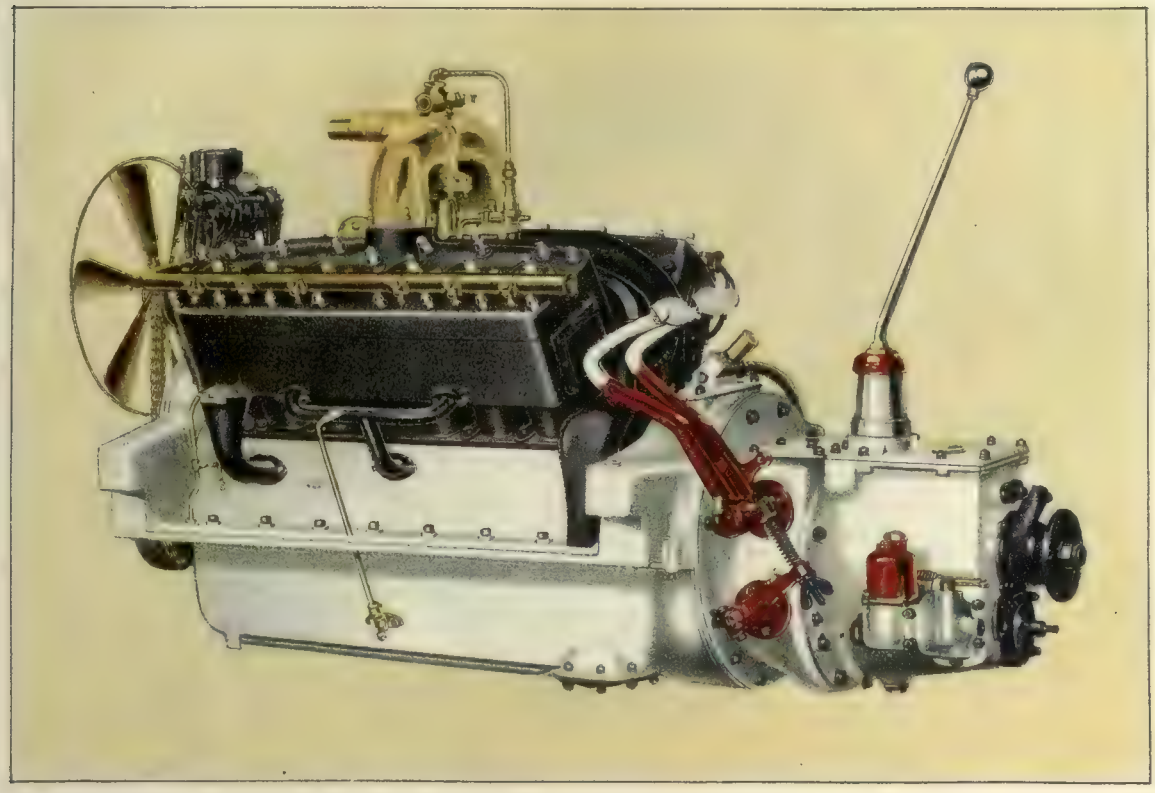


The Offset Process in six colors on Hingefold Enamel



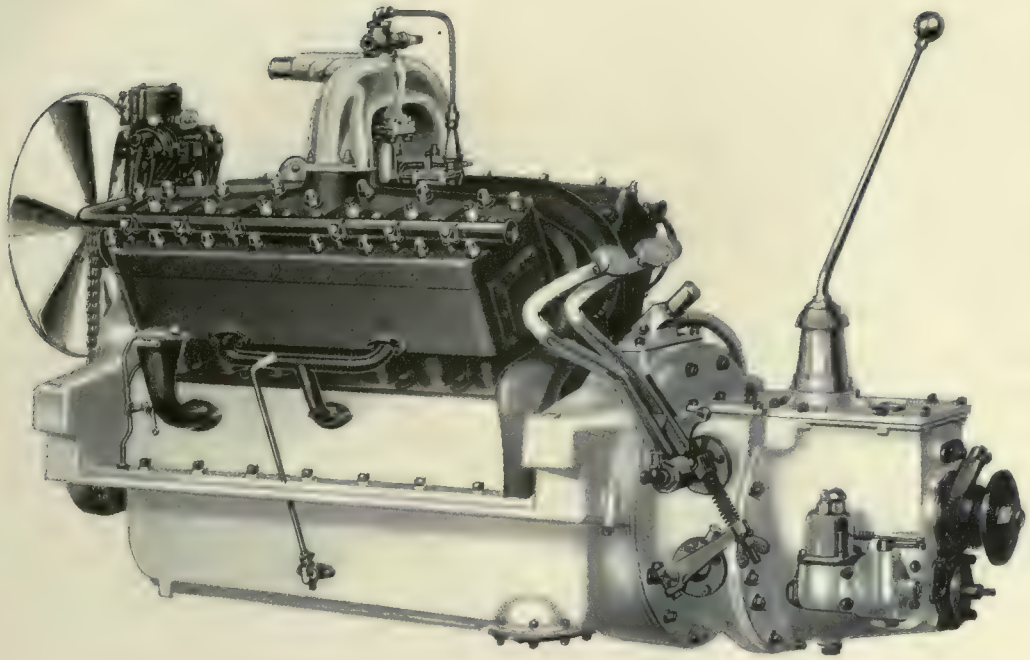
The Offset Process in six colors on Hingefold Enamel. This paper is not made for this process

Hingefold Enamel is not adaptable to the Straight Lithographic Process in six colors.
Lithographic coated paper should be used



Hingefold Enamel is not adaptable to the Straight Lithographic Process in six colors.
Lithographic coated paper should be used

Halftone by the Offset Process on Hingefold Enamel. Better results can be obtained if two colors are used as in the lower illustration



Halftone by the Offset Process on Hingefold Enamel. It is advisable to use two colors as in the upper illustration

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident, that all men are created equal, that they are endowed by their Creator with certain unalien-

[*Twelve Point Scotch Double Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident, that all men are created equal, that they are endowed by their Creator with certain unalienable Rights,

[*Twelve Point Caslon Double Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the courses which impel them to the separation.

We hold these truths to be self-evident, that all men are created equal, that they are endowed by their Creator with certain unalienable Rights, that among these are Life, Liberty and the pursuit of happiness. That to secure these rights, Governments are instituted among Men, deriving their

[*Twelve Point Cloister Single Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident, that all men are created with certain unalienable Rights, that among these are Life, Liberty

[*Twelve Point Bookman Double Leaded*]

Four styles of type by the Straight Lithographic Process on Hingefold Enamel

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident: that all men are created equal, that they are endowed by their Creator with certain unalien-

[*Twelve Point Scotch Double Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident: that all men are created equal, that they are endowed by their Creator with certain unalienable Rights,

[*Twelve Point Caslon Double Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident: that all men are created equal, that they are endowed by their Creator with certain unalienable Rights, that among these are Life, Liberty and the pursuit of happiness. That to secure these rights, Governments are instituted among Men, deriving their

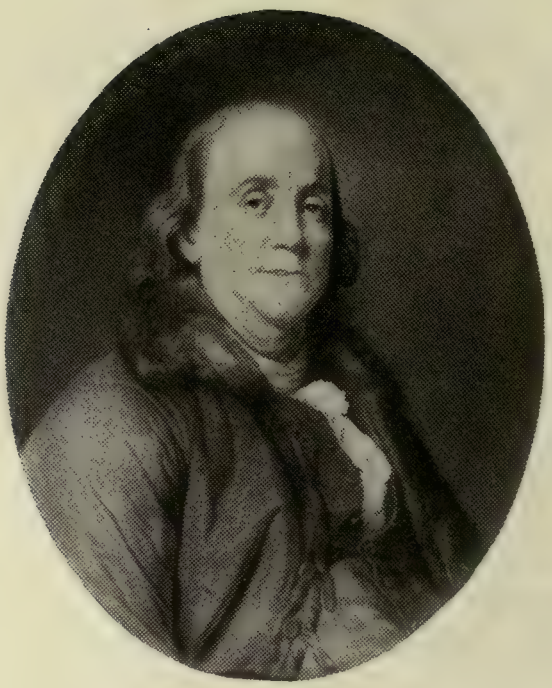
[*Twelve Point Cloister Single Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

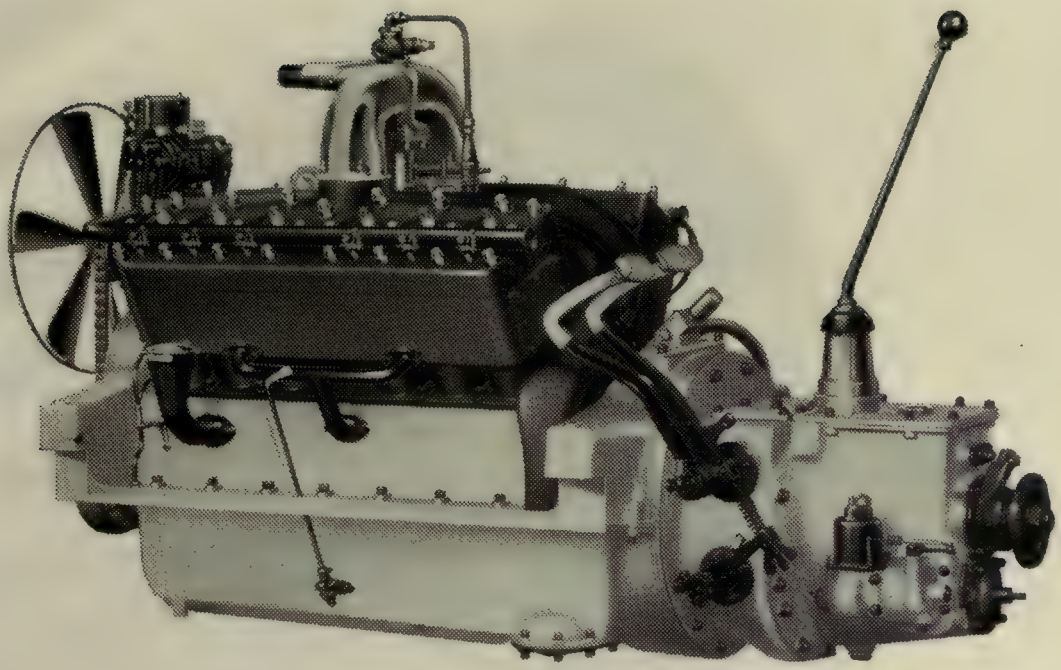
We hold these truths to be self-evident: that all men are created equal, that they are endowed by their Creator with certain unalien-

[*Twelve Point Bookman Double Leaded*]

Four styles of type printed on Champion Super

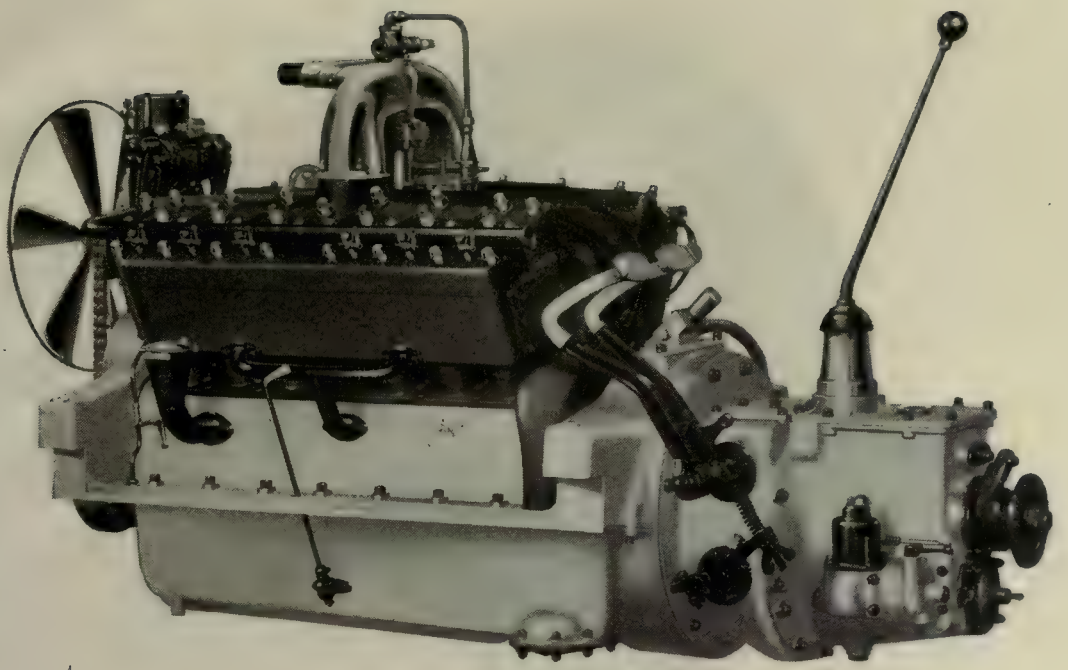


Do not choose 65 screen halftones for Champion Super. It is too coarse. See 120 screen on page 454



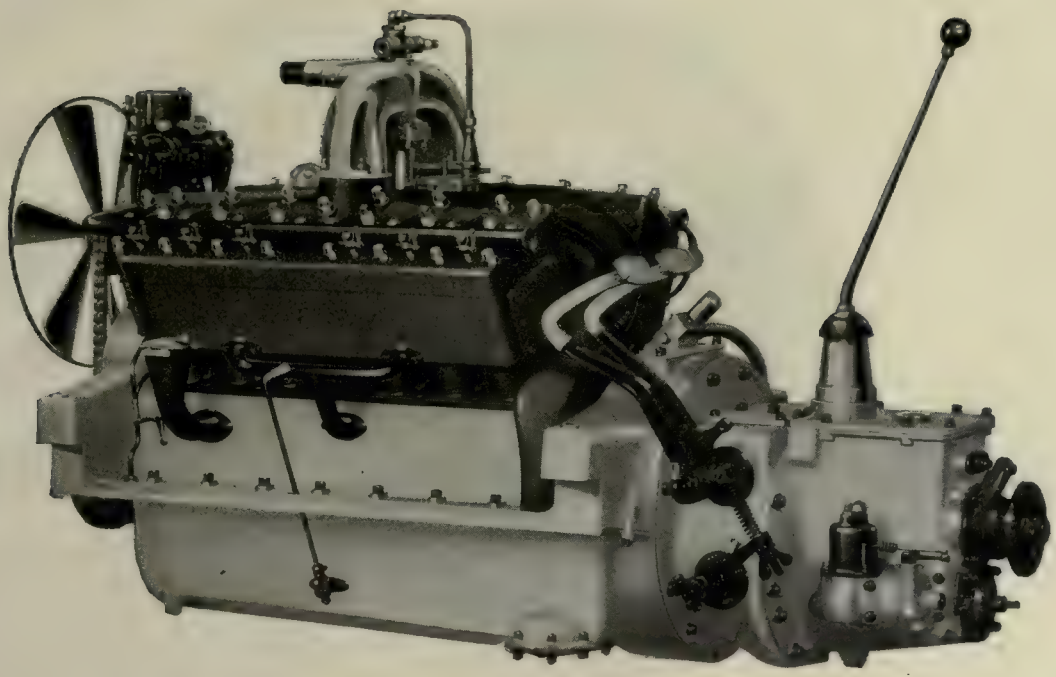
Do not choose 65 screen halftones for Champion Super It is too coarse.
See 120 screen on page 455

One hundred screen halftone work on Champion Super is better than the 65 screen but not so good as the 120 (see page 454)

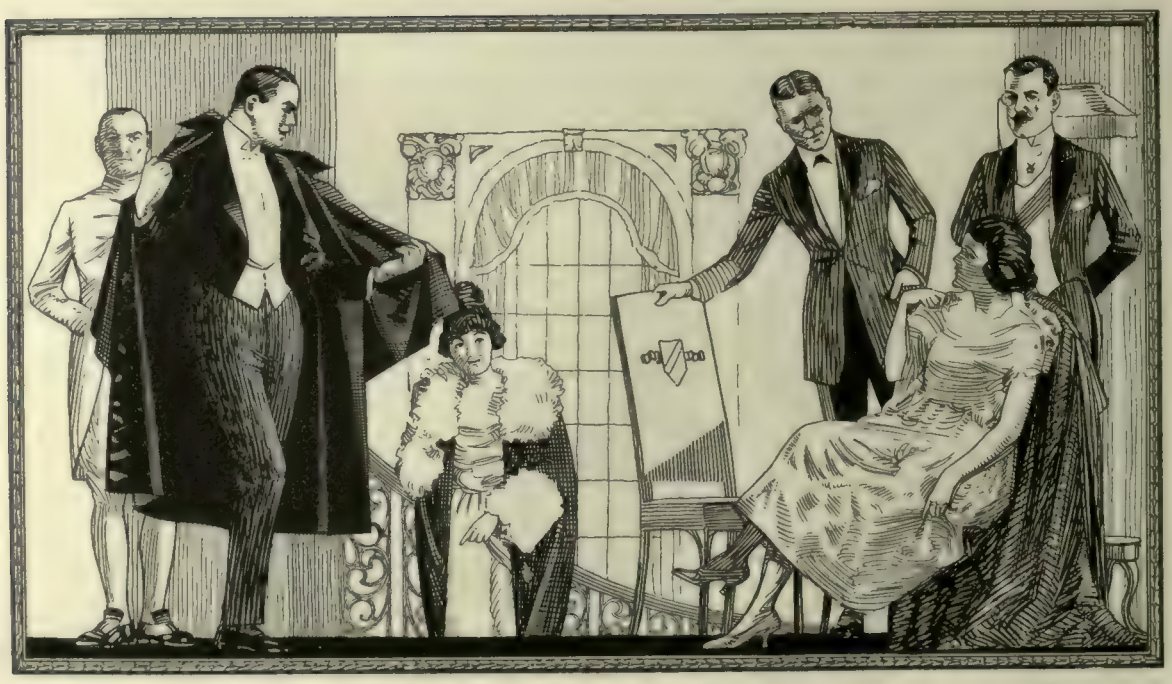


One hundred screen halftone work on Champion Super is better than the 65 screen but not so good as the 120 (see page 455)

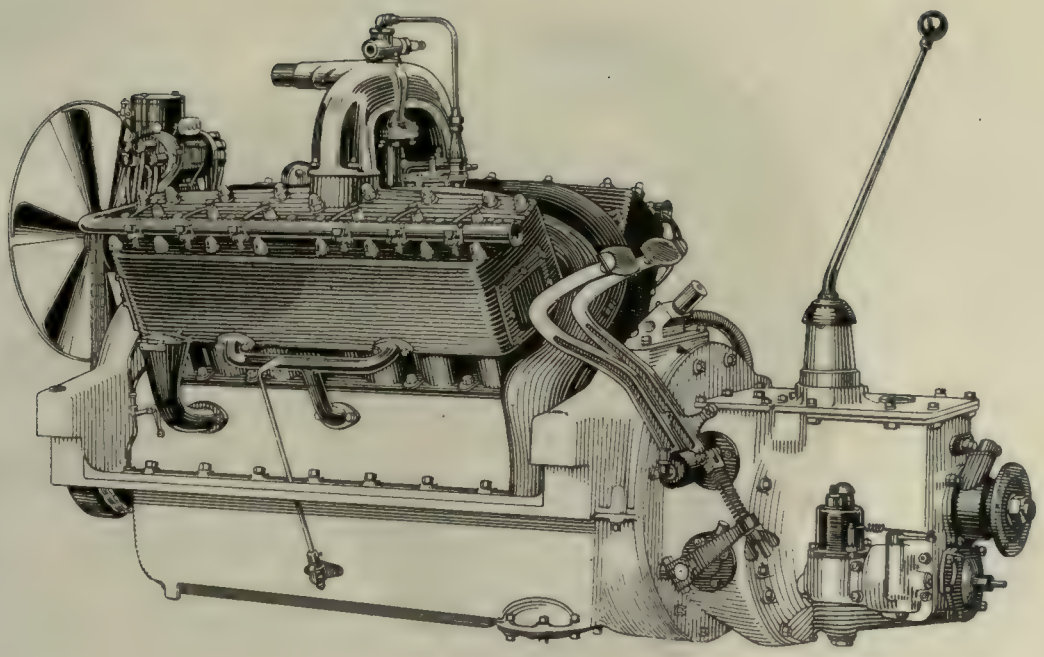
Here is a good combination, 120 screen halftones on Champion Super



Here is a good combination, 120 screen halftones on Champion Super

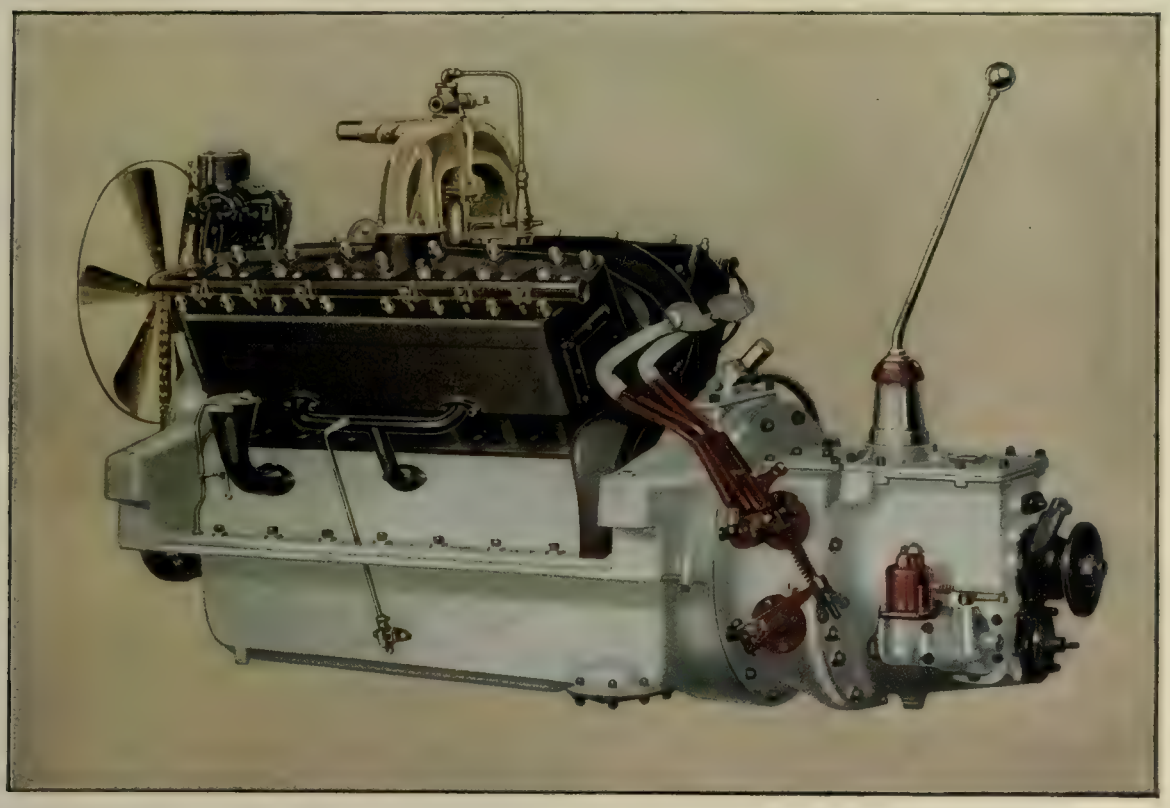


Zinc line cuts on Champion Super. This kind of engraving will print on any paper



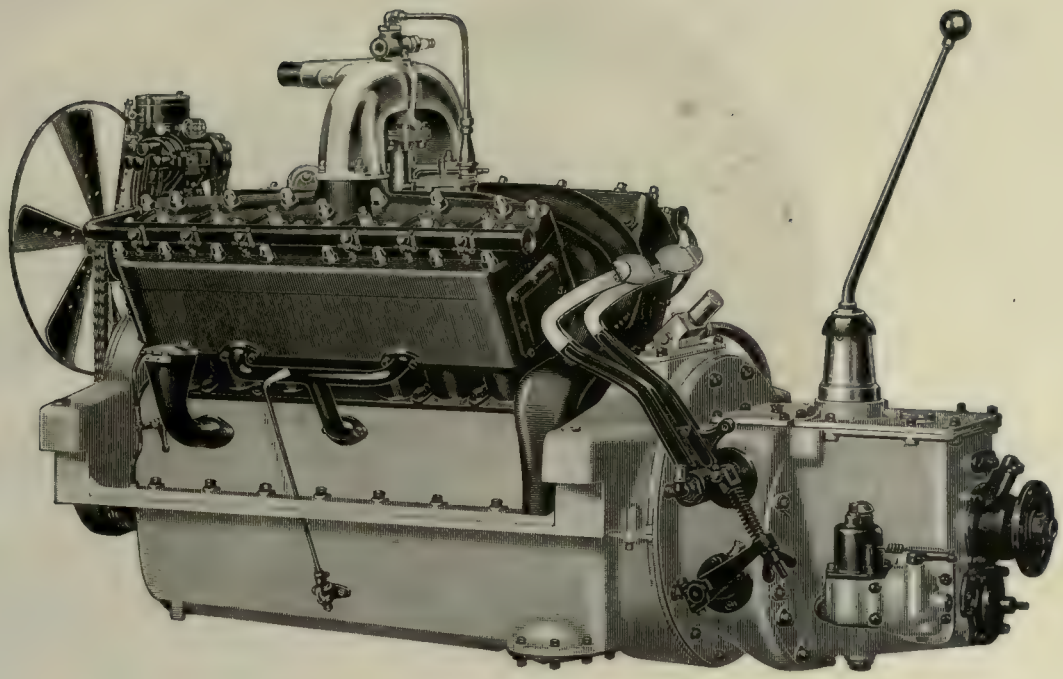
Zinc line cuts on Champion Super. This kind of engraving will print on any paper

Splendid result from printing 133 screen four-color process plates on Champion Super



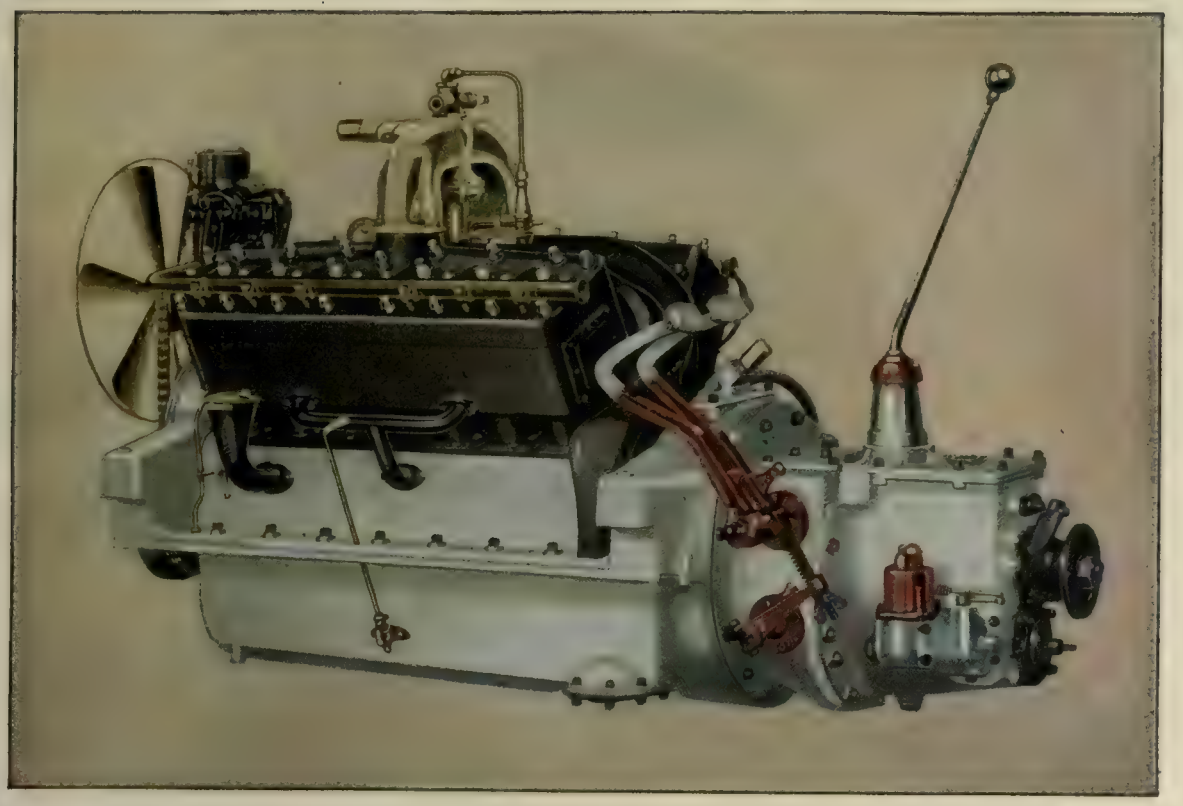
Splendid result from printing 133 screen four-color process plates on Champion Super

Wood engravings on Champion Super



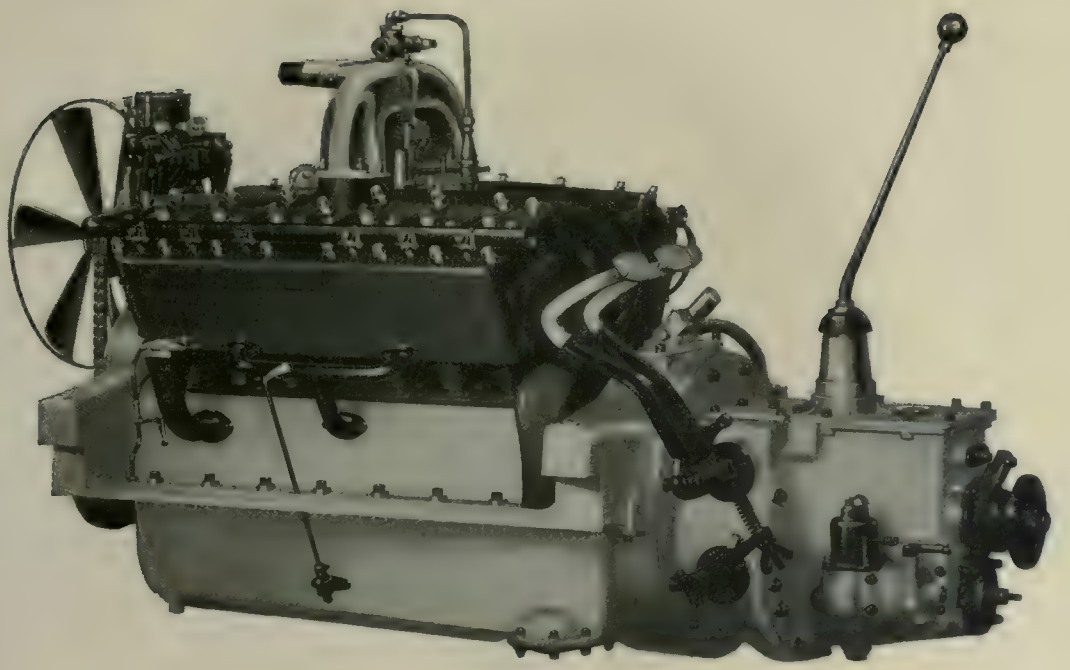
Wood engravings on Champion Super

These four-color Benday plates print excellently on Champion Super



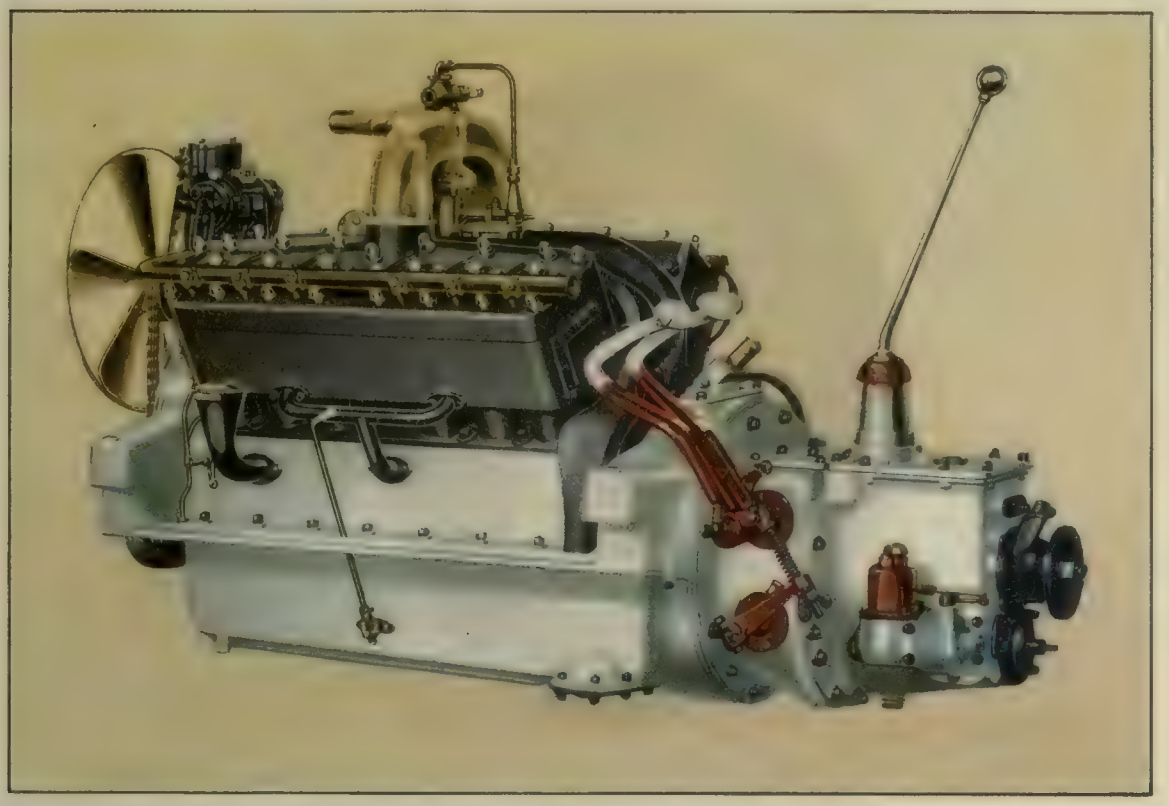
These four-color Benday plates print excellently on Champion Super

Note the rich tonal values from printing 133 screen halftones with doubletone ink on Champion Super



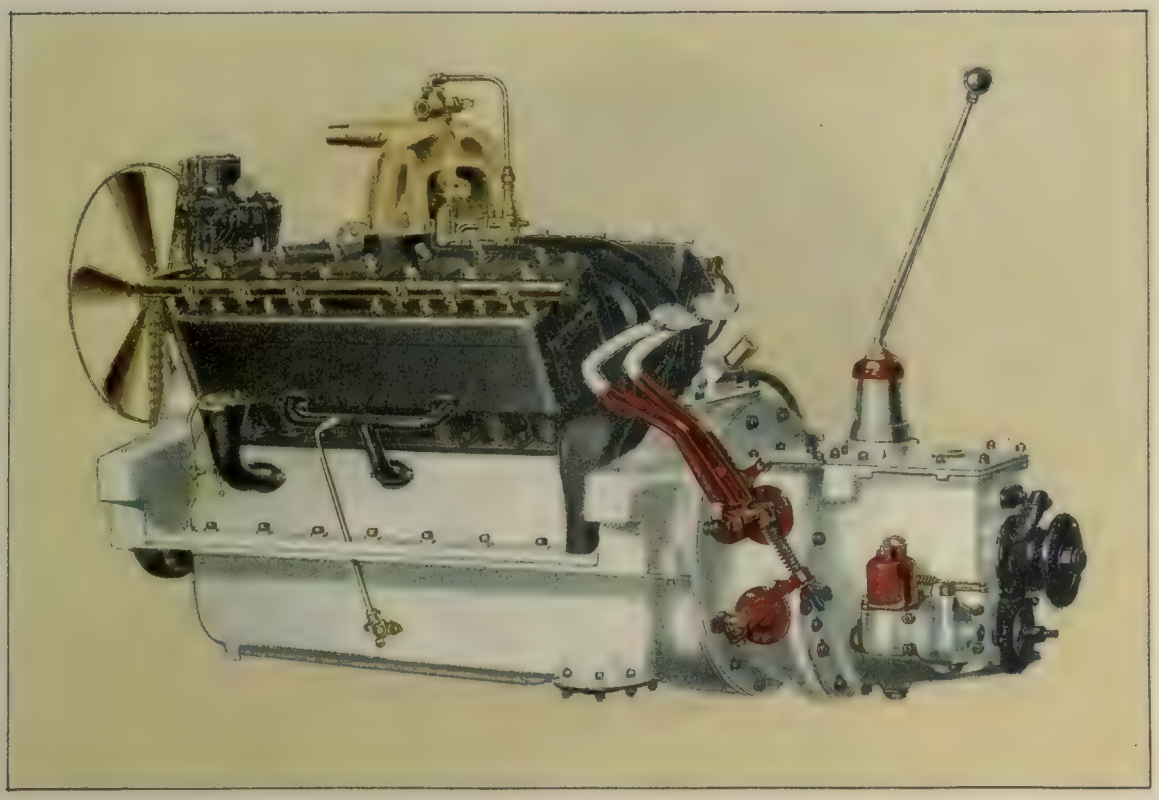
Note the rich tonal values from printing 133 screen halftones with doubletone ink on Champion Super

The Offset Process on Champion Super. This paper not made for this process



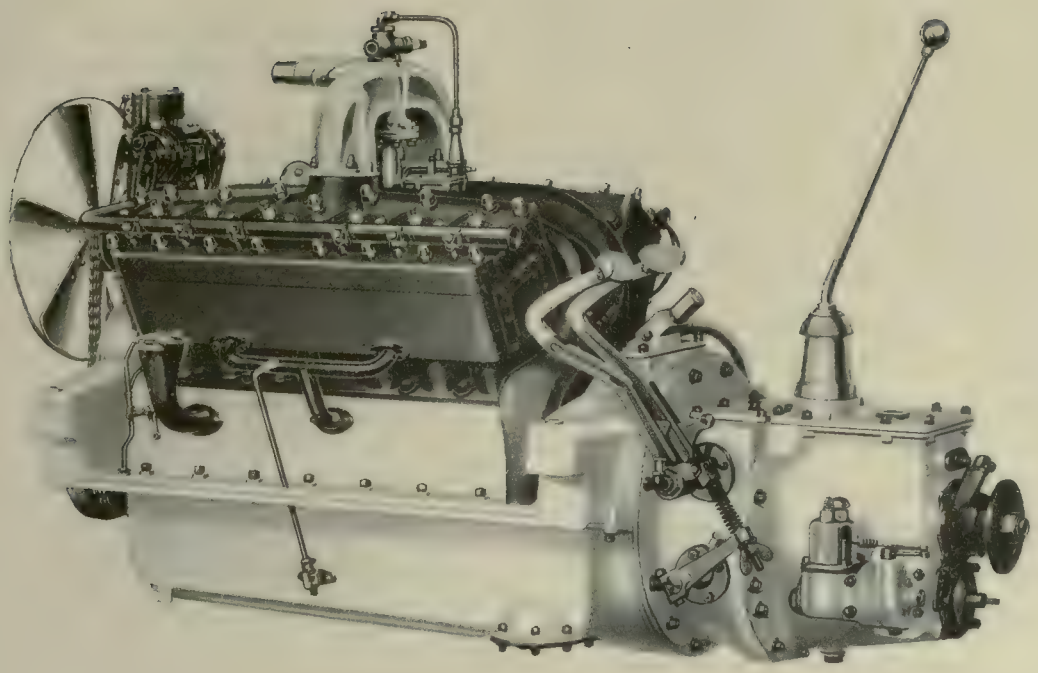
The Offset Process on Champion Super printed in six colors. This paper not made for this process

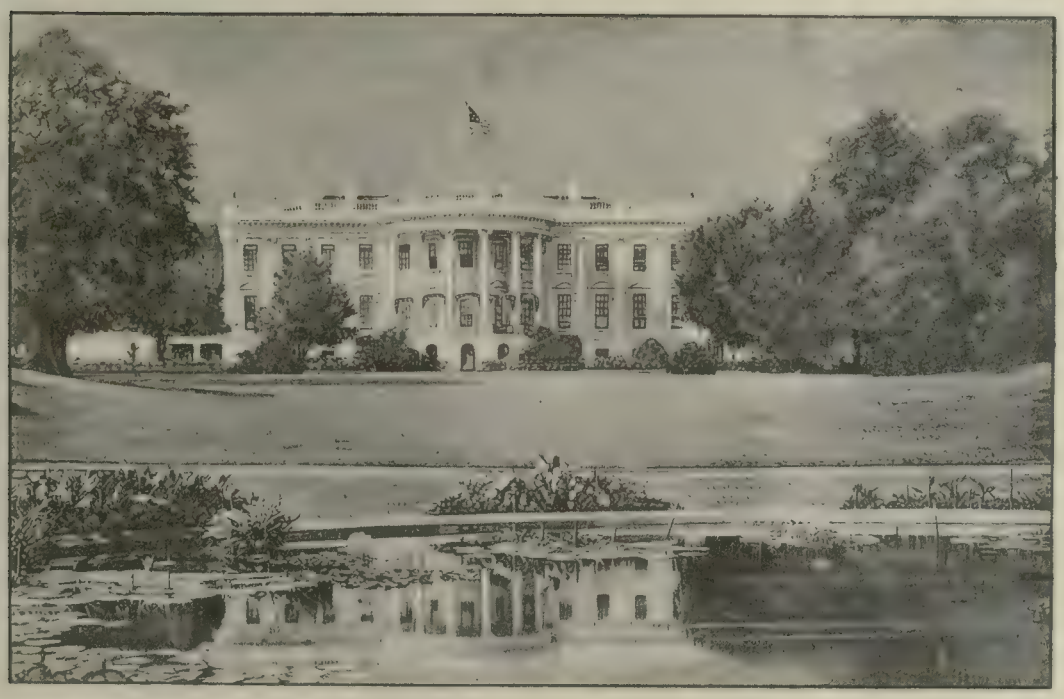
The Straight Lithographic Process in six colors on Champion Super. Better results can be obtained on Lithographic Coated



The Straight Lithographic Process in six colors on Champion Super. Better results can be obtained on Lithographic Coated

Halftone by the Offset Process on Champion Super. Better results can be obtained by using two colors as in the lower illustration





Halftone by the Offset Process on Champion Super. It is advisable to use two colors as in the upper illustration

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident, that all men are created equal, that they are endowed by their Creator with certain unalien-

[*Twelve Point Scotch Double Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident, that all men are created equal, that they are endowed by their Creator with certain unalienable Rights,

[*Twelve Point Caslon Double Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the courses which impel them to the separation.

We hold these truths to be self-evident, that all men are created equal, that they are endowed by their Creator with certain unalienable Rights, that among these are Life, Liberty and the pursuit of happiness. That to secure these rights, Governments are instituted among Men, deriving their

[*Twelve Point Cloister Single Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident, that all men are created with certain unalienable Rights, that among these are Life, Liberty

[*Twelve Point Bookman Double Leaded*]

Four styles of type by the Straight Lithographic Process on Champion Super

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident: that all men are created equal, that they are endowed by their Creator with certain unalien-

[*Twelve Point Scotch Double Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident: that all men are created equal, that they are endowed by their Creator with certain unalienable Rights,

[*Twelve Point Caslon Double Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident: that all men are created equal, that they are endowed by their Creator with certain unalienable Rights, that among these are Life, Liberty and the pursuit of happiness. That to secure these rights, Governments are instituted among Men, deriving their

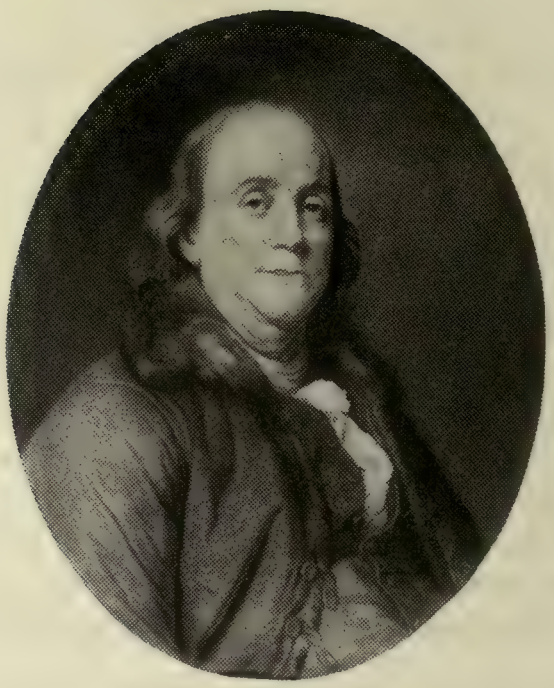
[*Twelve Point Cloister Single Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

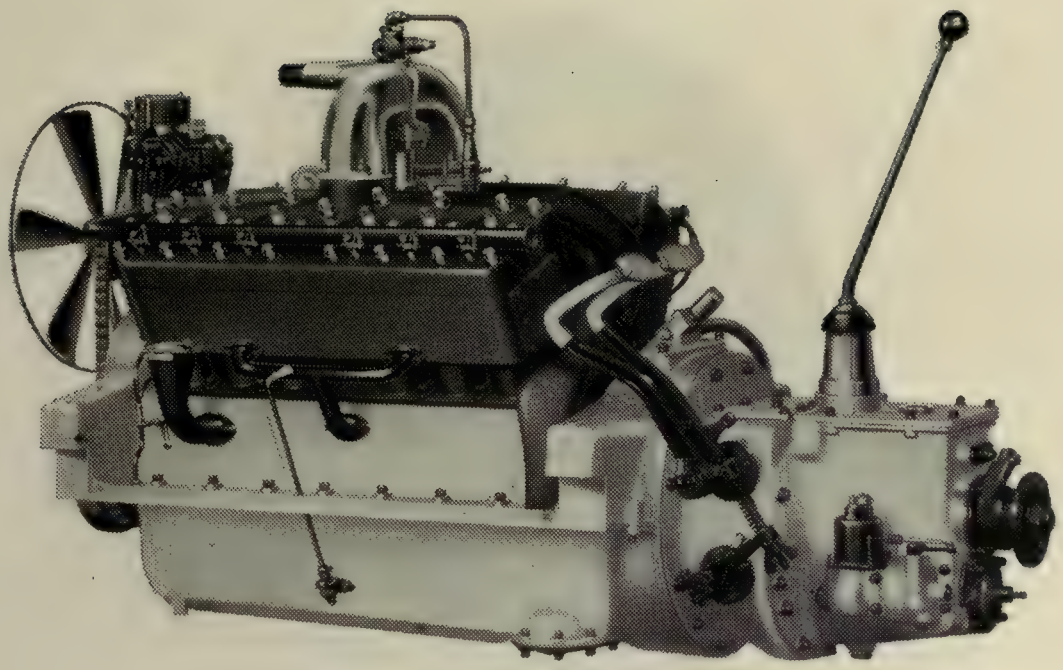
We hold these truths to be self-evident: that all men are created equal, that they are endowed by their Creator with certain unalien-

[*Twelve Point Bookman Double Leaded*]

Four styles of type printed on Koatine

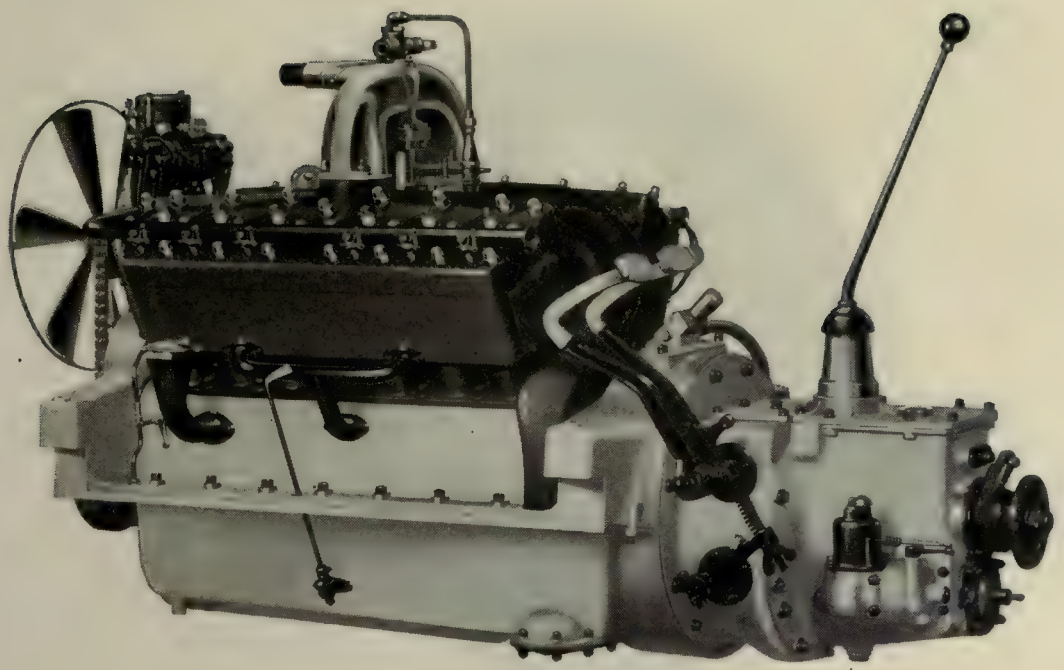


Sixty-five screen halftones are too coarse for Koatine. One hundred and twenty screen (page 478) or 133 screen (page 488) recommended



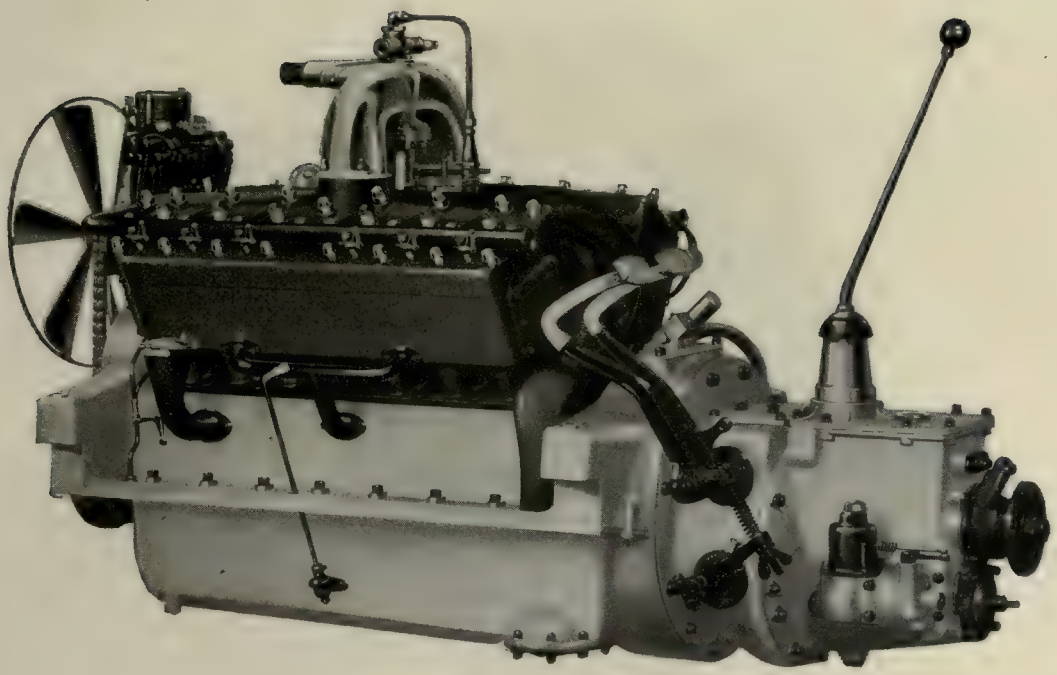
Sixty-five screen halftones are too coarse for Koatine. One hundred and twenty screen (page 479) or 133 screen (page 489) recommended

One hundred screen halftones are perhaps a little too coarse for Koatine. For better results see page 478 (120 screen) and page 488 (133 screen)



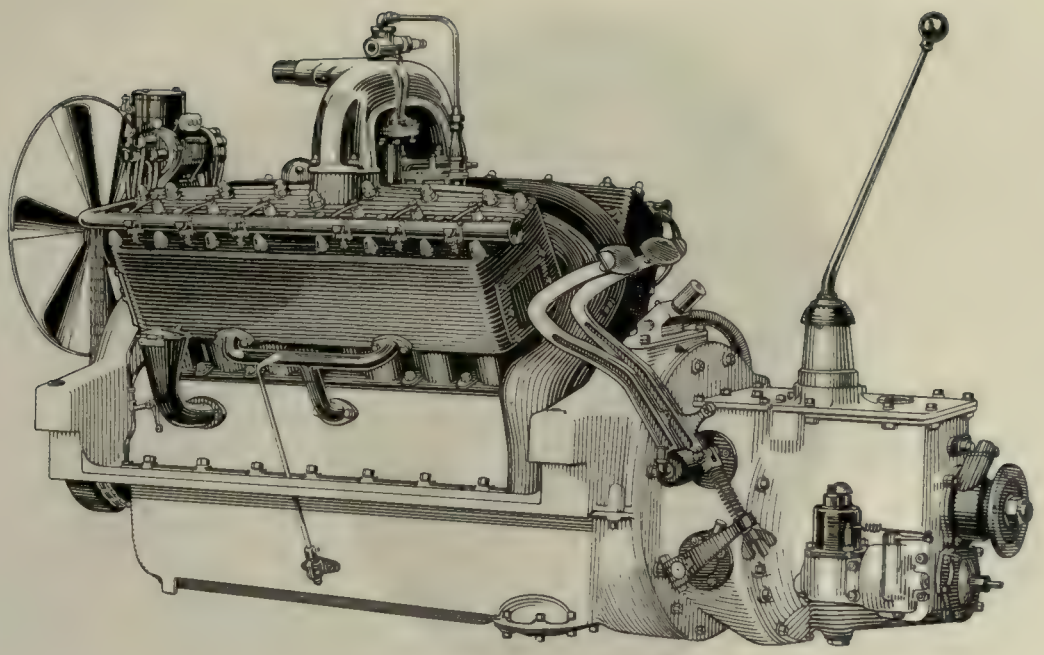
One hundred screen halftones are perhaps a little too coarse for Koatine. For better results see page 479 (120 screen) and page 489 (133 screen)

One hundred and twenty screen prints well on Koatine. Compare with 133 screen on page 488



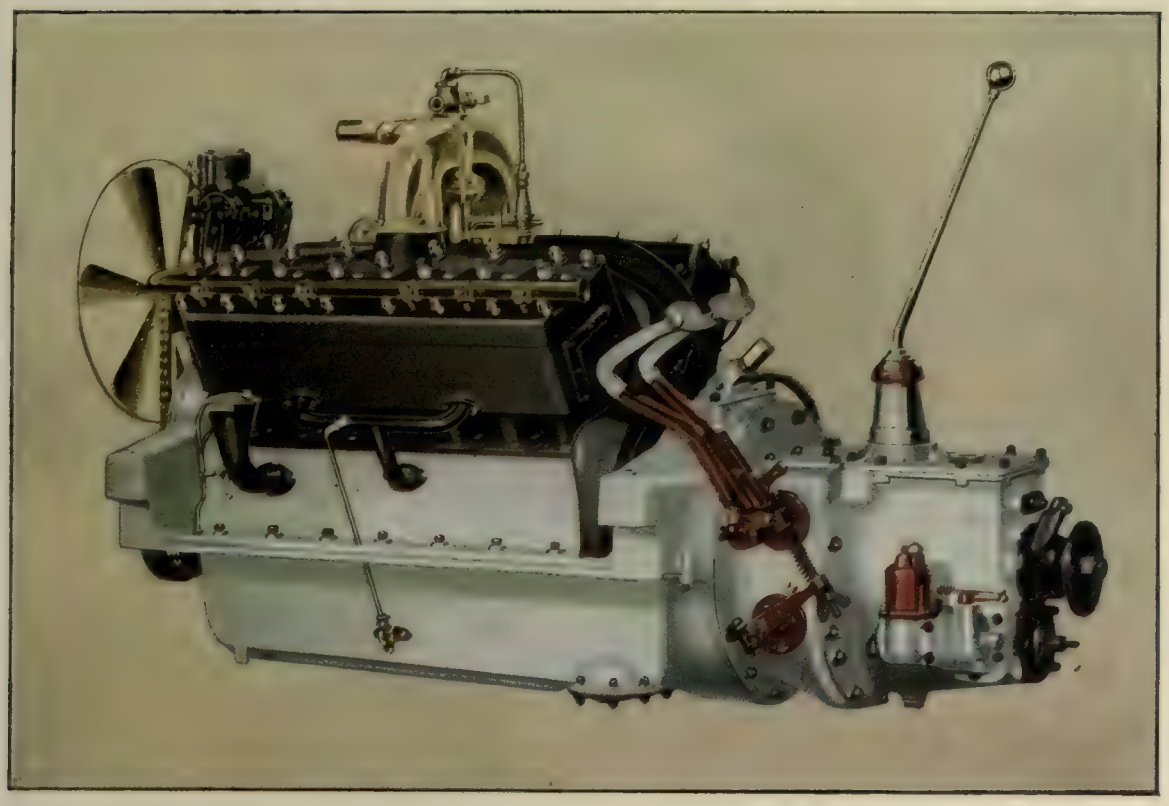
One hundred and twenty screen prints well on Koatine. Compare with 133 screen on page 489

Zinc line cuts on Koatine. This kind of engraving will print on any paper



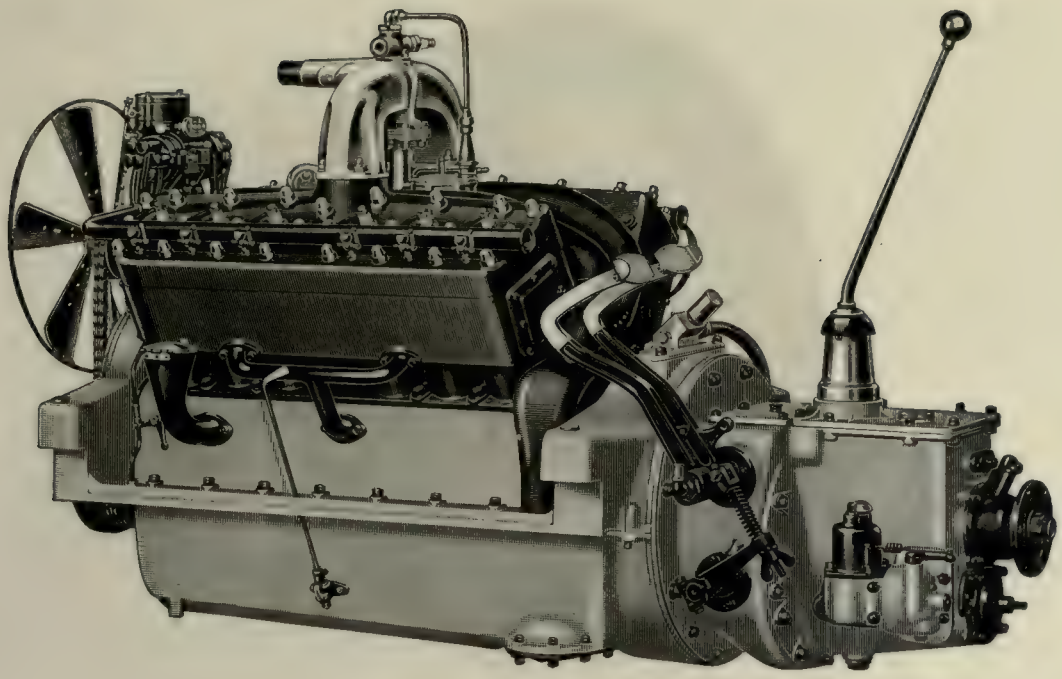
Zinc line cuts on Koatine. This kind of engraving will print on any paper

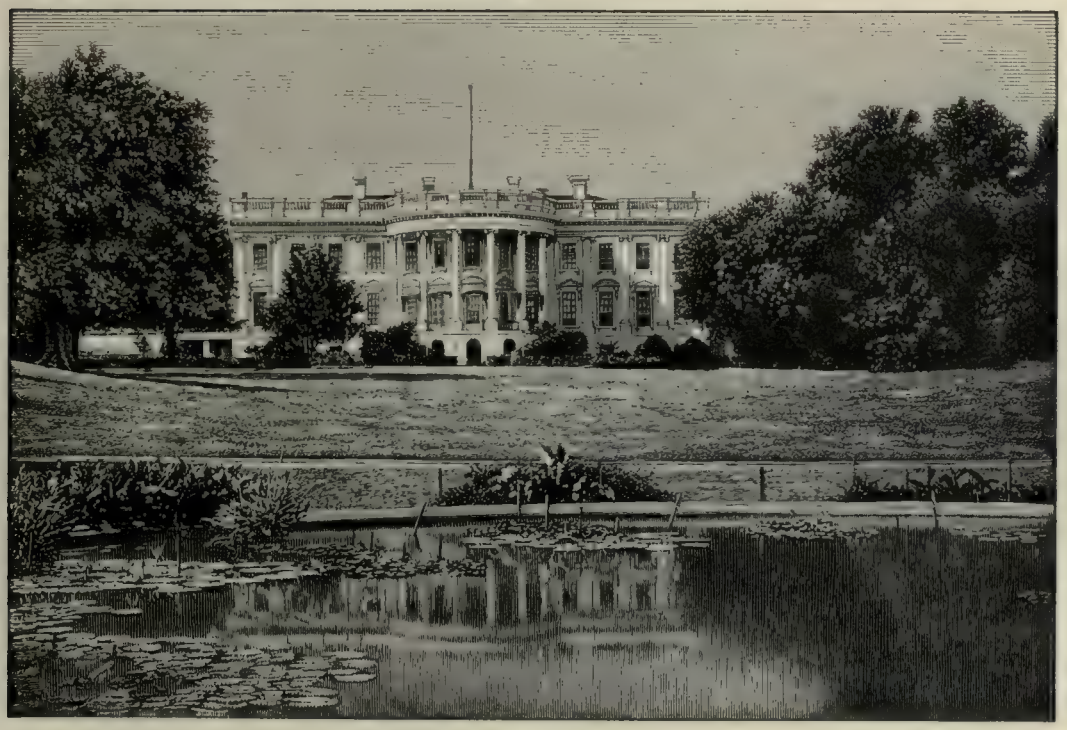
Koatine will print 133 screen four-color halftones as shown above



Koatine will print 133 screen four-color halftones as shown above

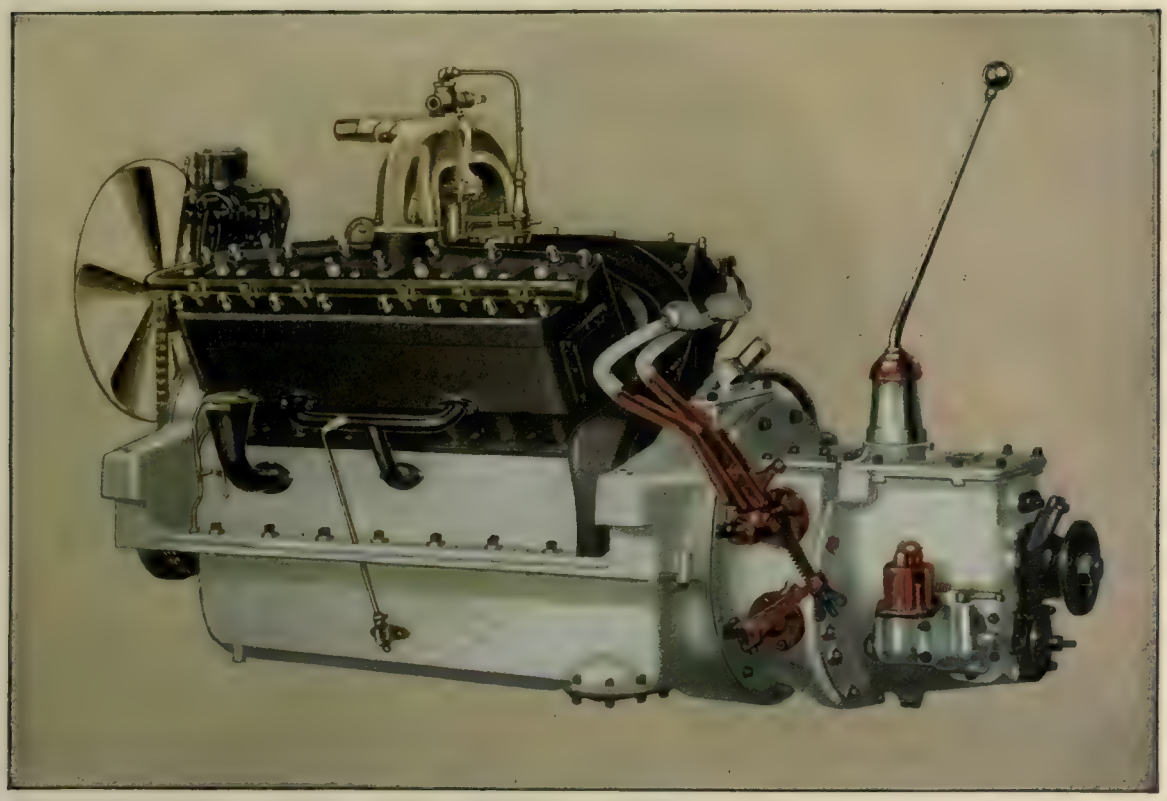
Wood engravings on Koatine





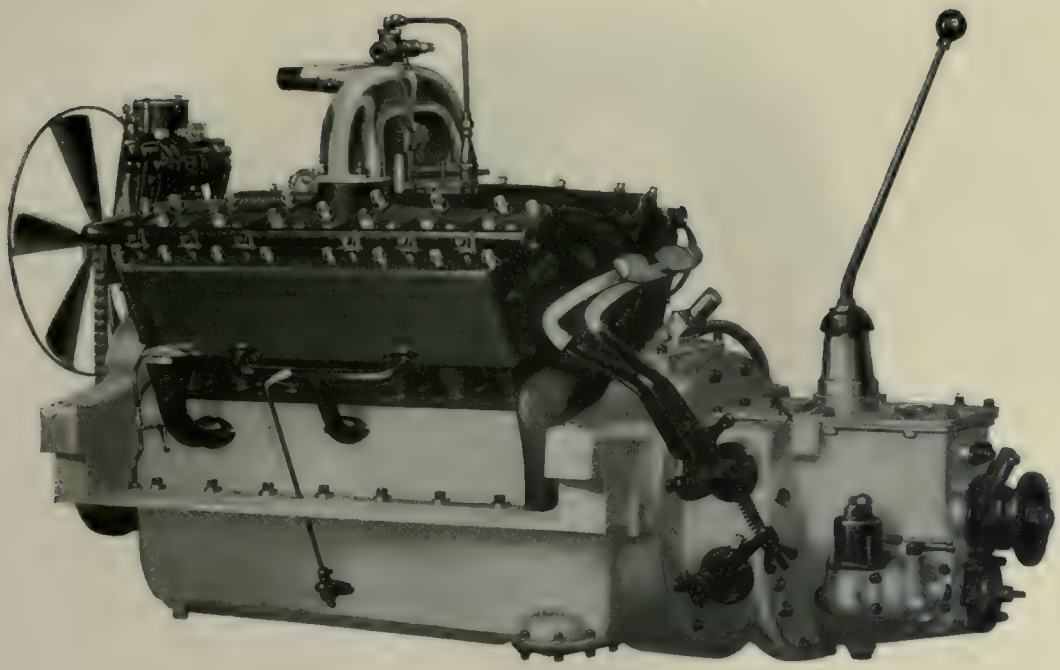
Wood engravings on Koatine

Splendid results from printing four-color Benday plates on Koatine



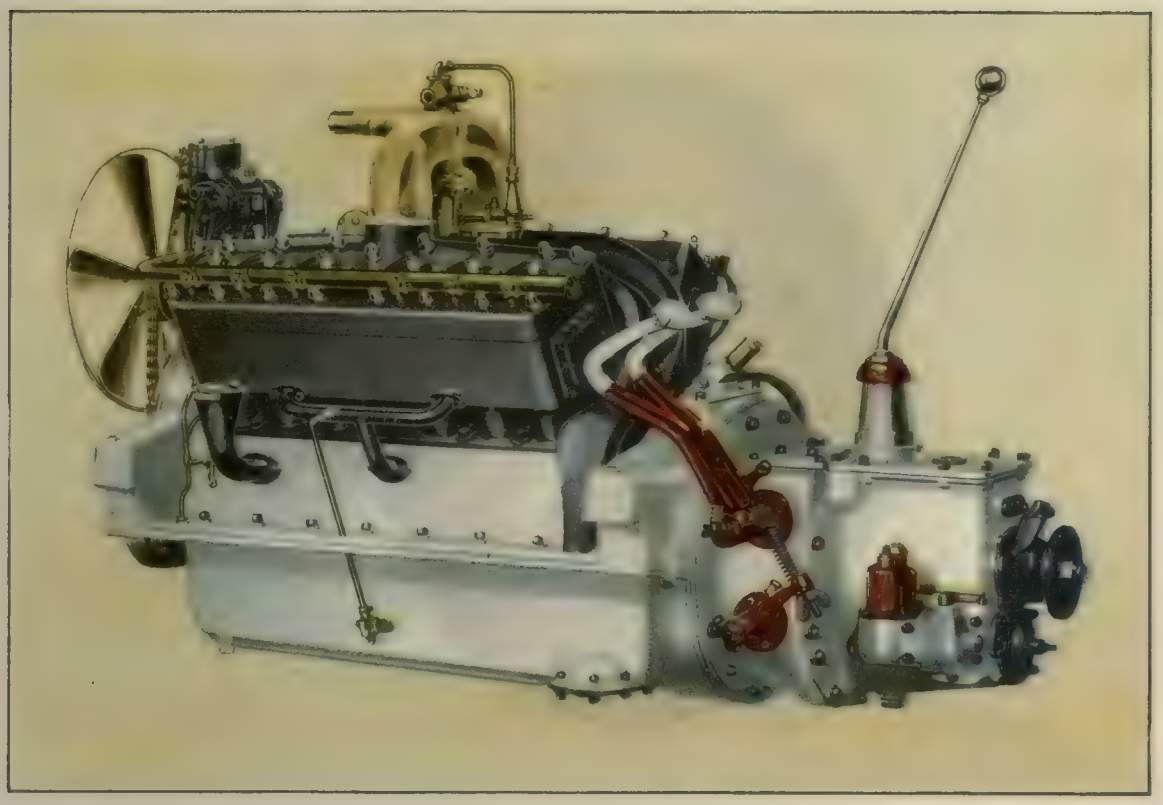
Splendid results from printing four-color Benday plates on Koatine

This rich effect is gained by printing 133 screen halftones on Koatine in doubletone ink



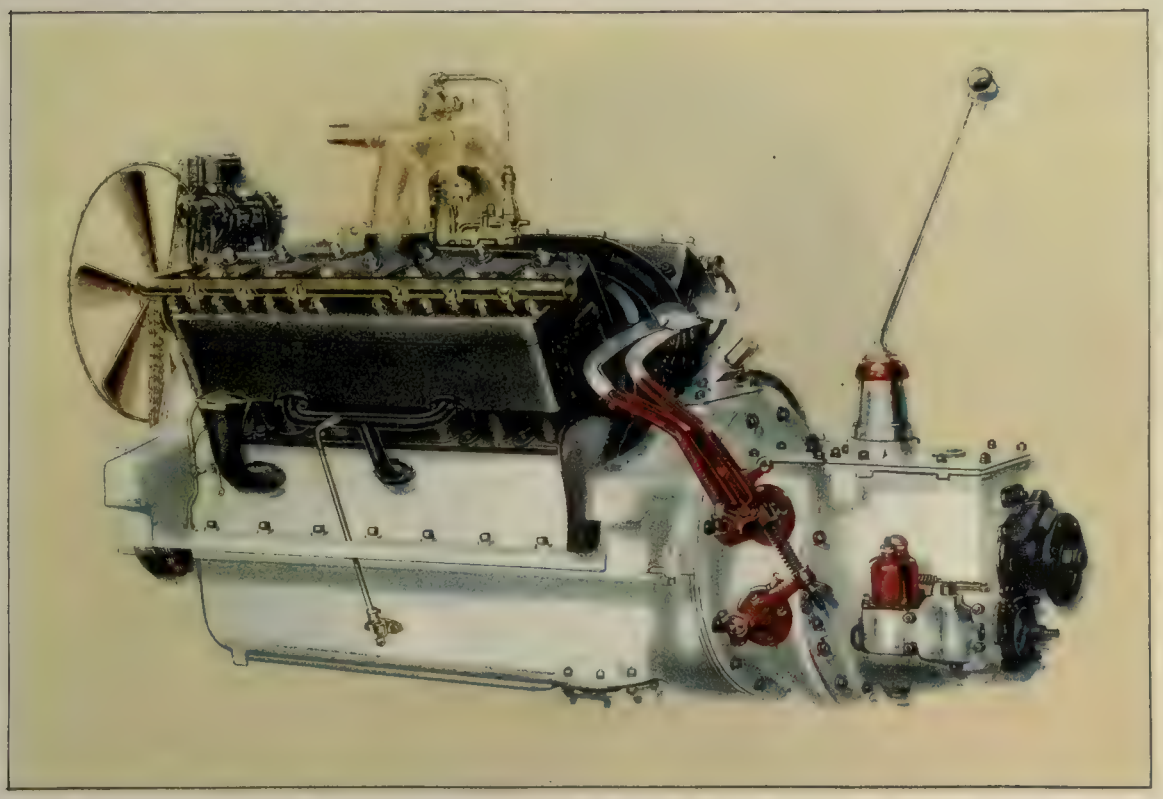
This rich effect is gained by printing 133 screen halftones on Koatine in doubletone ink

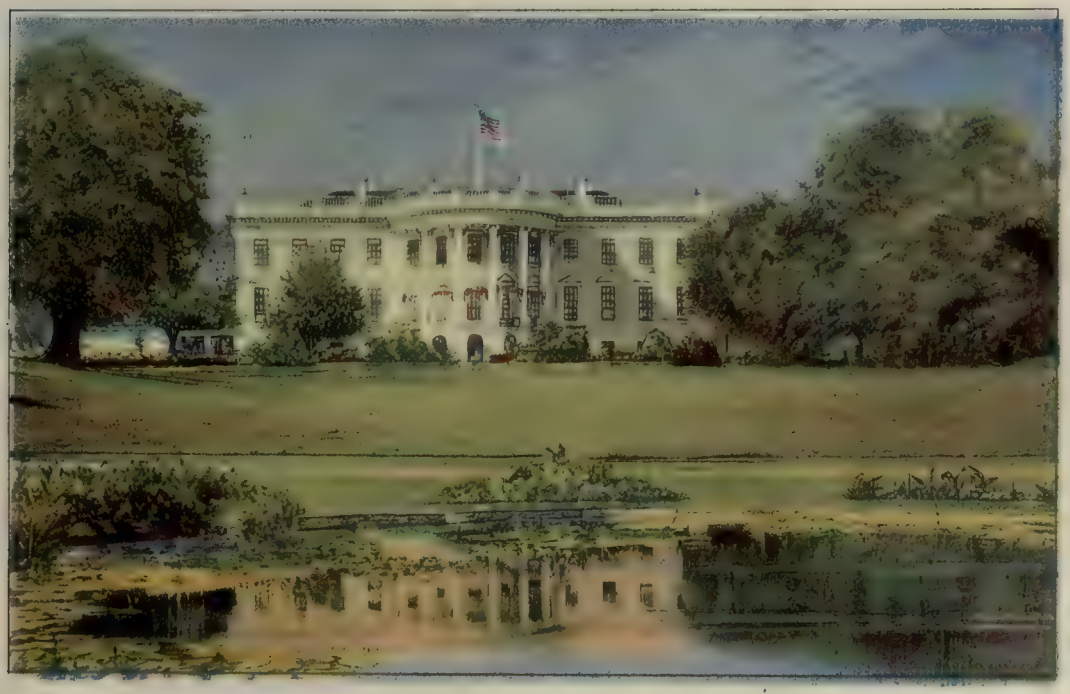
White Koatine gives fair results by the Offset Process in six colors



White Koatine gives fair results by the Offset Process in six colors

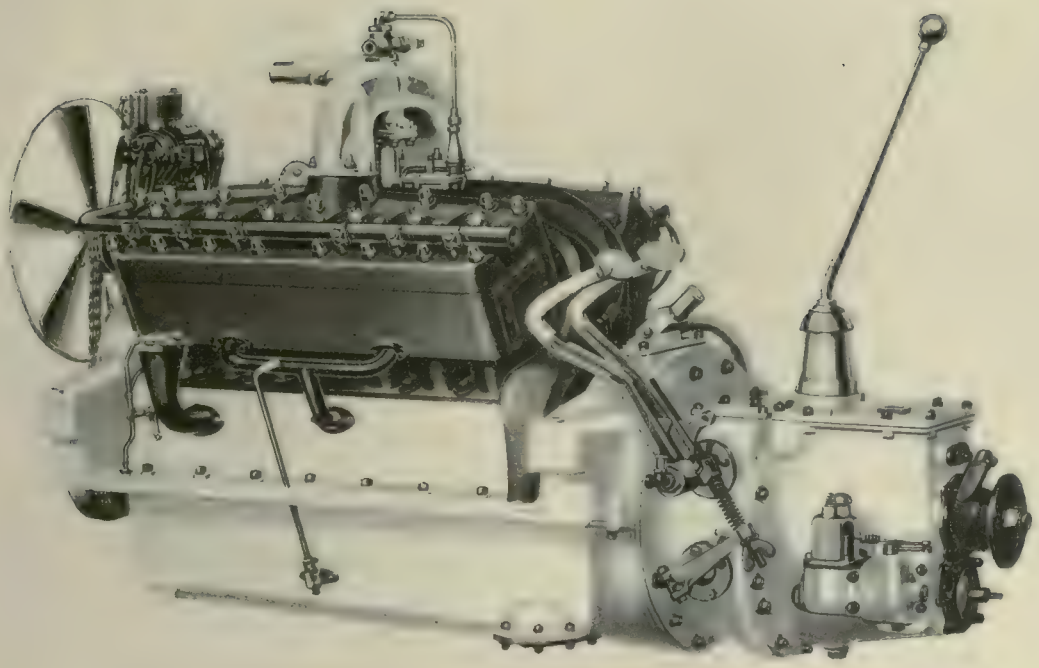
The Straight Lithographic Process in six colors on White Koatine. Better results can be obtained on Lithographic Coated





The Straight Lithographic Process in six colors on White Koatine. Better results can be obtained on Lithographic Coated

Halftone by the Offset Process on White Koatine. Better results can be obtained by using two colors as in the lower illustration



Halftone by the Offset Process on White Koatine. Better results can be obtained by using two colors as in the upper illustration

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident, that all men are created equal, that they are endowed by their Creator with certain unalien-

[*Twelve Point Scotch Double Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident, that all men are created equal, that they are endowed by their Creator with certain unalienable Rights,

[*Twelve Point Caslon Double Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the courses which impel them to the separation.

We hold these truths to be self-evident, that all men are created equal, that they are endowed by their Creator with certain unalienable Rights, that among these are Life, Liberty and the pursuit of happiness. That to secure these rights, Governments are instituted among Men, deriving their

[*Twelve Point Cloister Single Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident, that all men are created with certain unalienable Rights, that among these are Life, Liberty

[*Twelve Point Bookman Double Leaded*]

Four styles of type by the Straight Lithographic Process on White Koatine

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident: that all men are created equal, that they are endowed by their Creator with certain unalien-

[*Twelve Point Scotch Double Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident: that all men are created equal, that they are endowed by their Creator with certain unalienable Rights,

[*Twelve Point Caslon Double Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident: that all men are created equal, that they are endowed by their Creator with certain unalienable Rights, that among these are Life, Liberty and the pursuit of happiness. That to secure these rights, Governments are instituted among Men, deriving their

[*Twelve Point Cloister Single Leaded*]

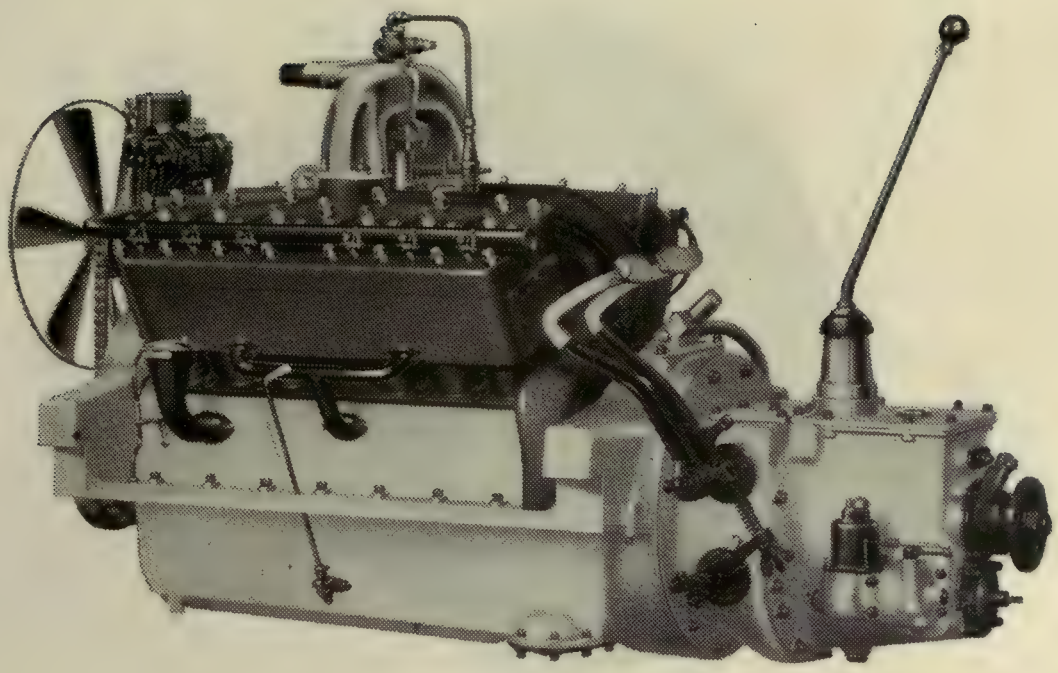
WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident: that all men are created equal, that they are endowed by their Creator with certain unalien-

[*Twelve Point Bookman Double Leaded*]

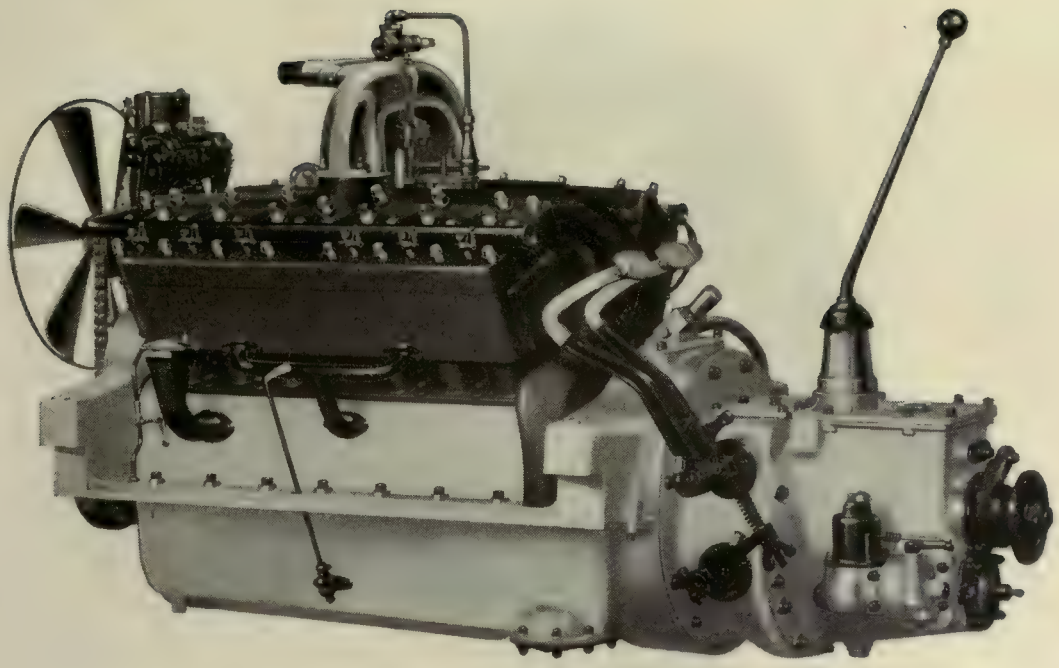
Four styles of type printed on Champion English Finish

Sixty-five screen halftones are too coarse for Champion English Finish. Better use 120 screen
(see page 502)

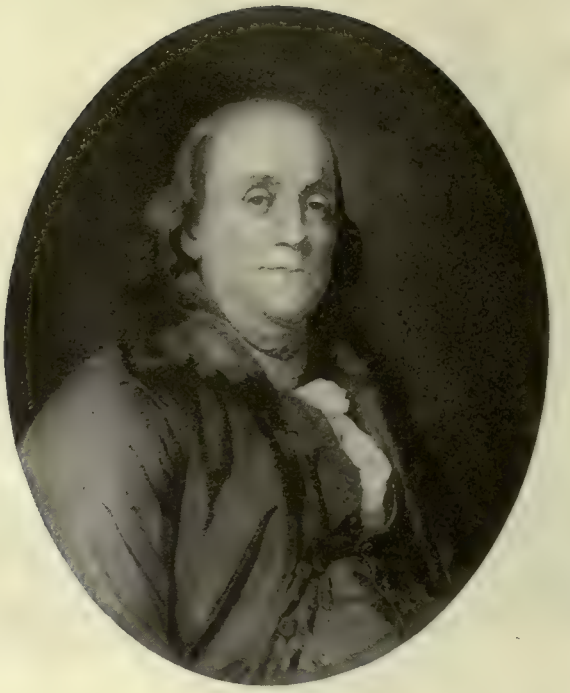


Sixty-five screen halftones are too coarse for Champion English Finish. Better use 120 screen (see page 503)

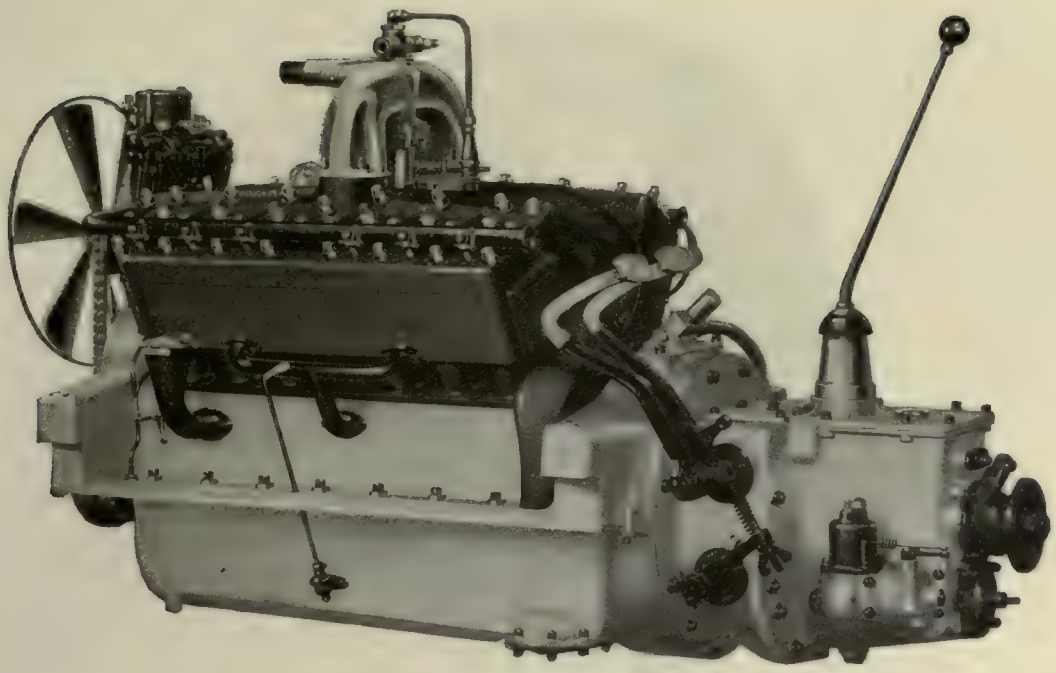
One hundred screen halftones are perhaps a little too coarse for Champion English Finish.
See 120 screen on page 502



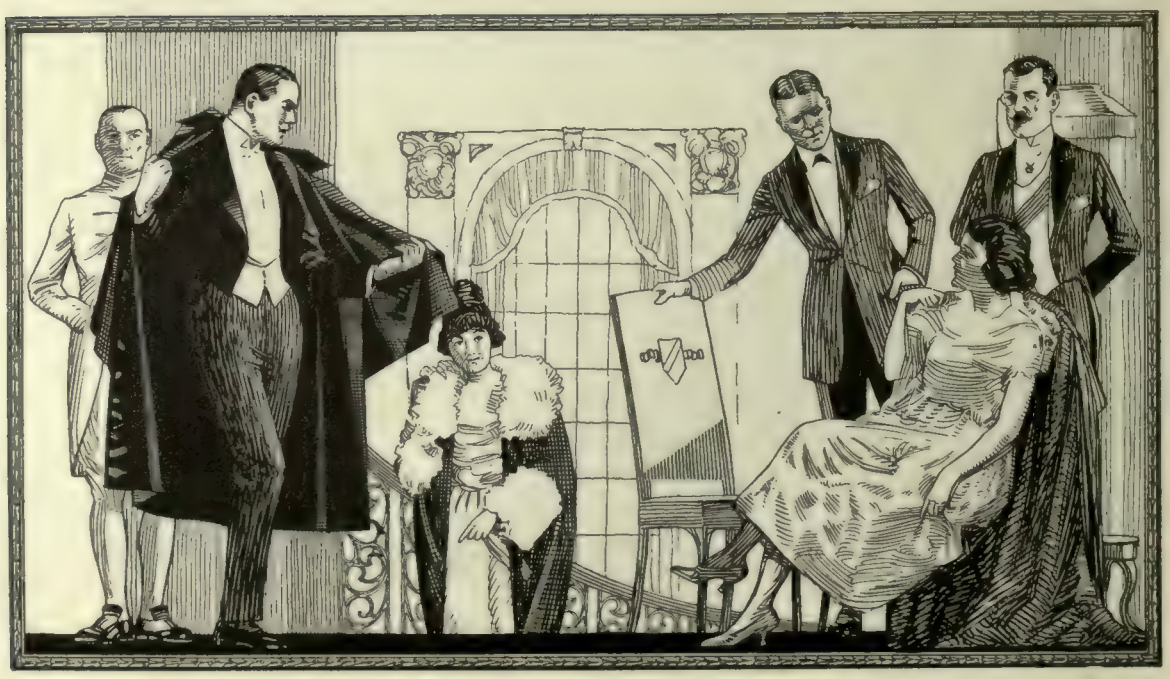
One hundred screen halftones are perhaps a little too coarse for Champion English Finish.
See 120 screen on page 503



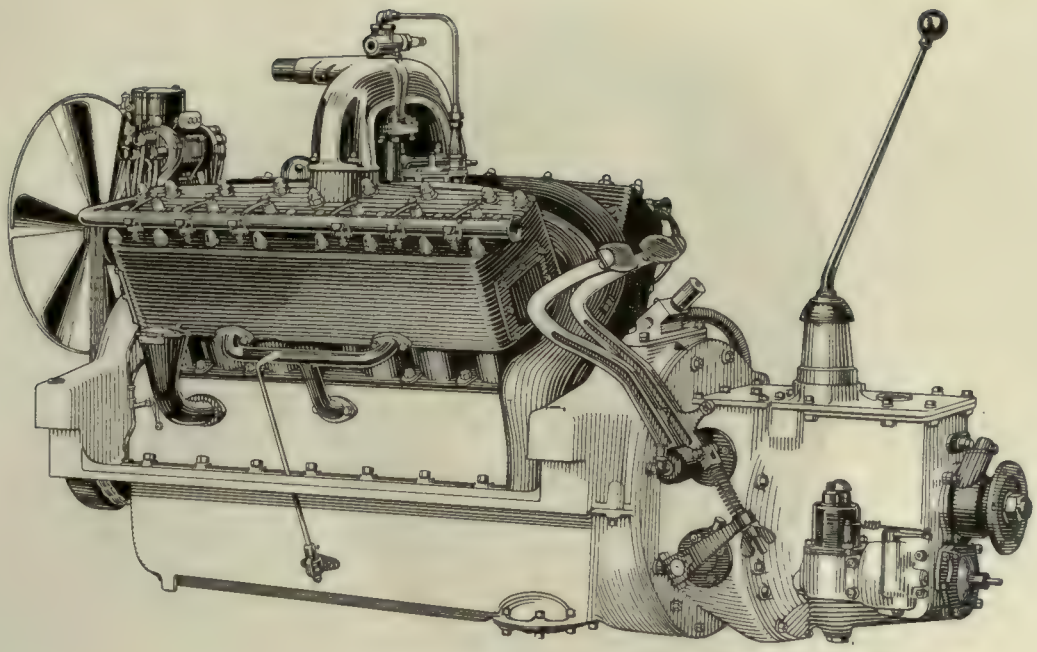
You will make no mistake if you select 120 screen halftones for printing on Champion English Finish



You will make no mistake if you select 120 screen halftones for printing on Champion English Finish

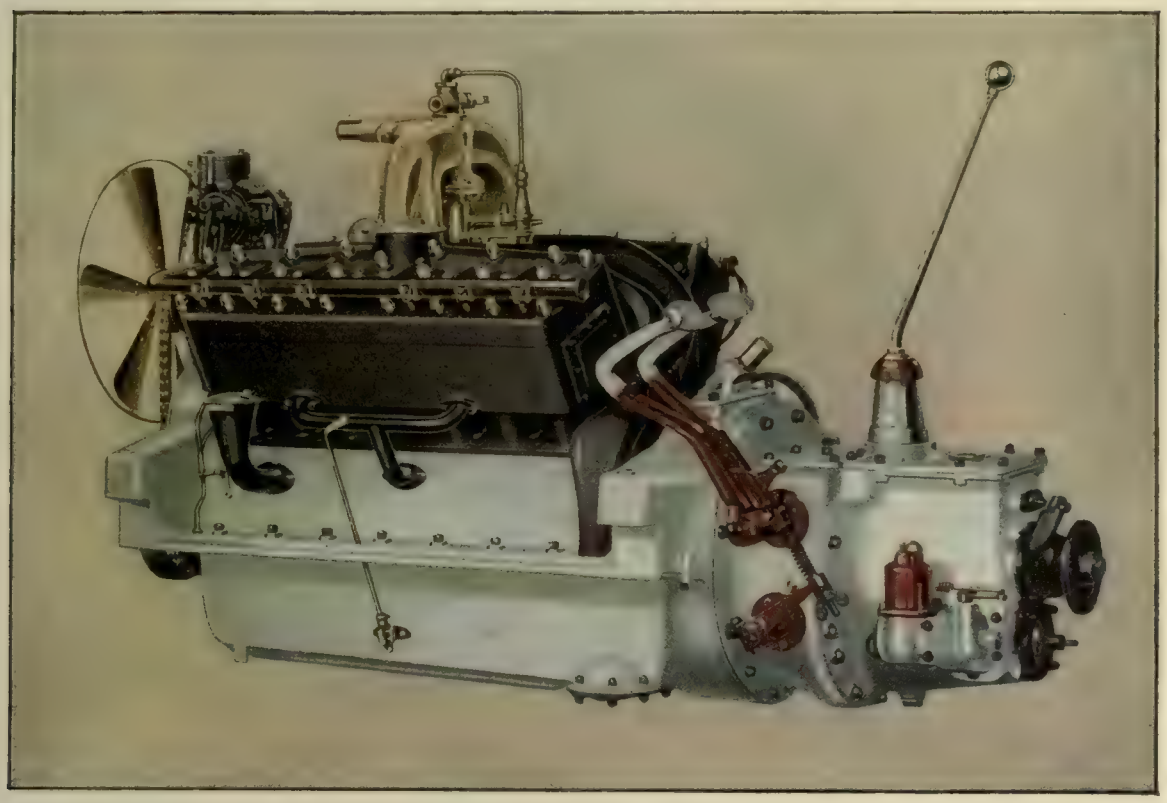


Zinc line cuts on Champion English Finish. This kind of engraving will print on any paper



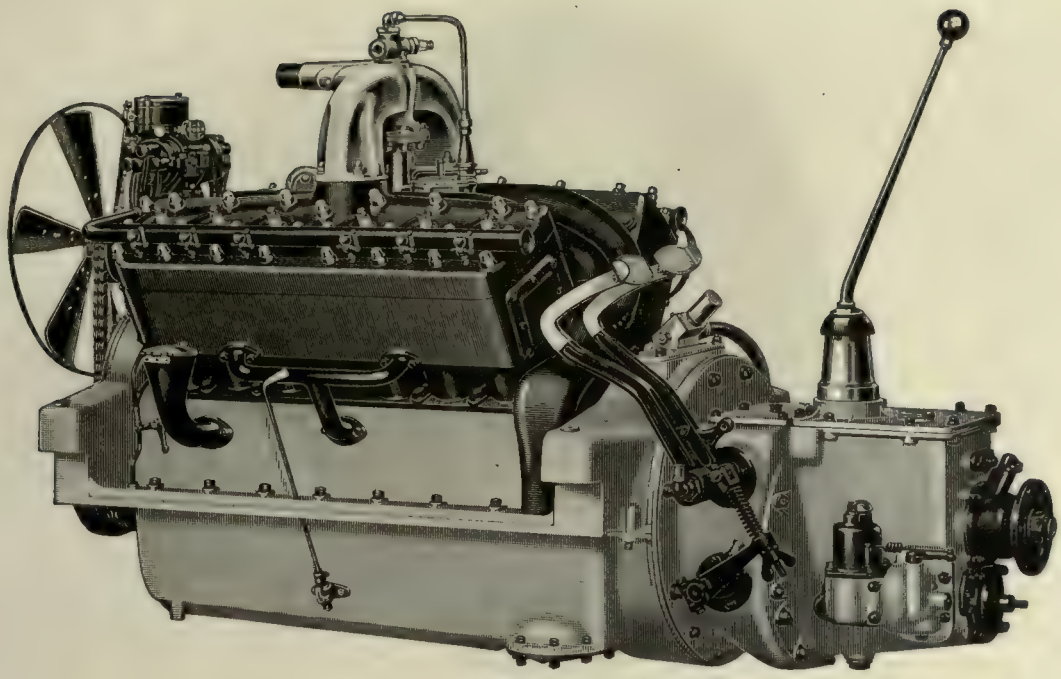
Zinc line cuts on Champion English Finish. This kind of engraving will print on any paper

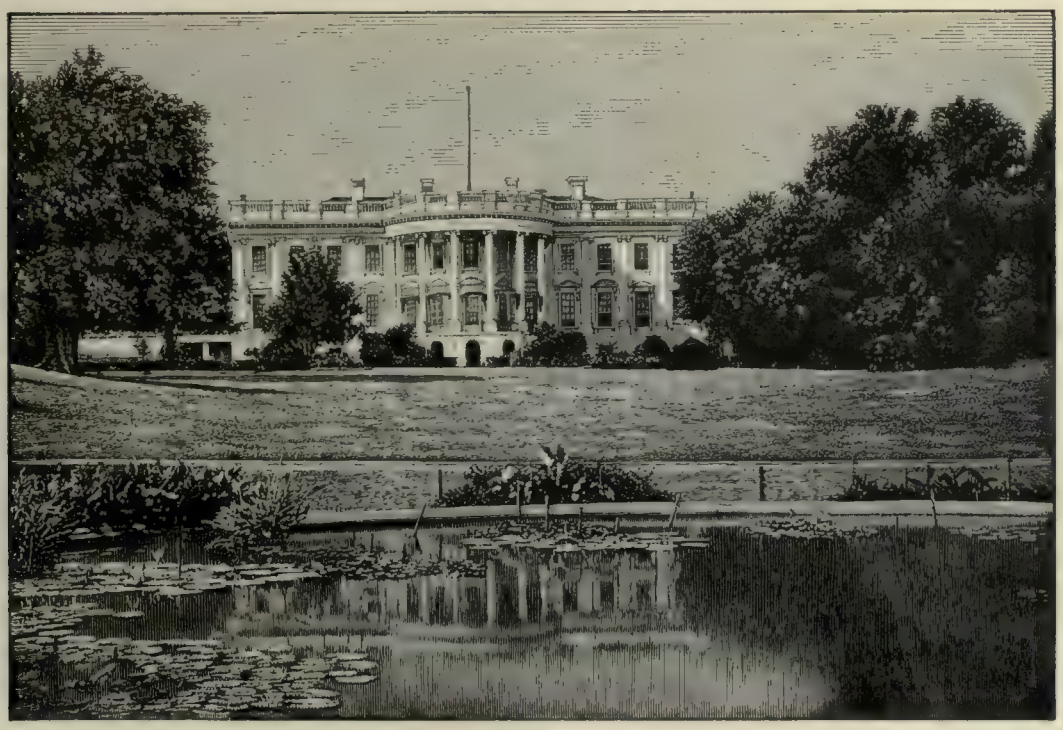
Four-color process plates (133 screen) on Champion English Finish ; too fine screen to print well



Four-color process plates (133 screen) on Champion English Finish; too fine screen to print well

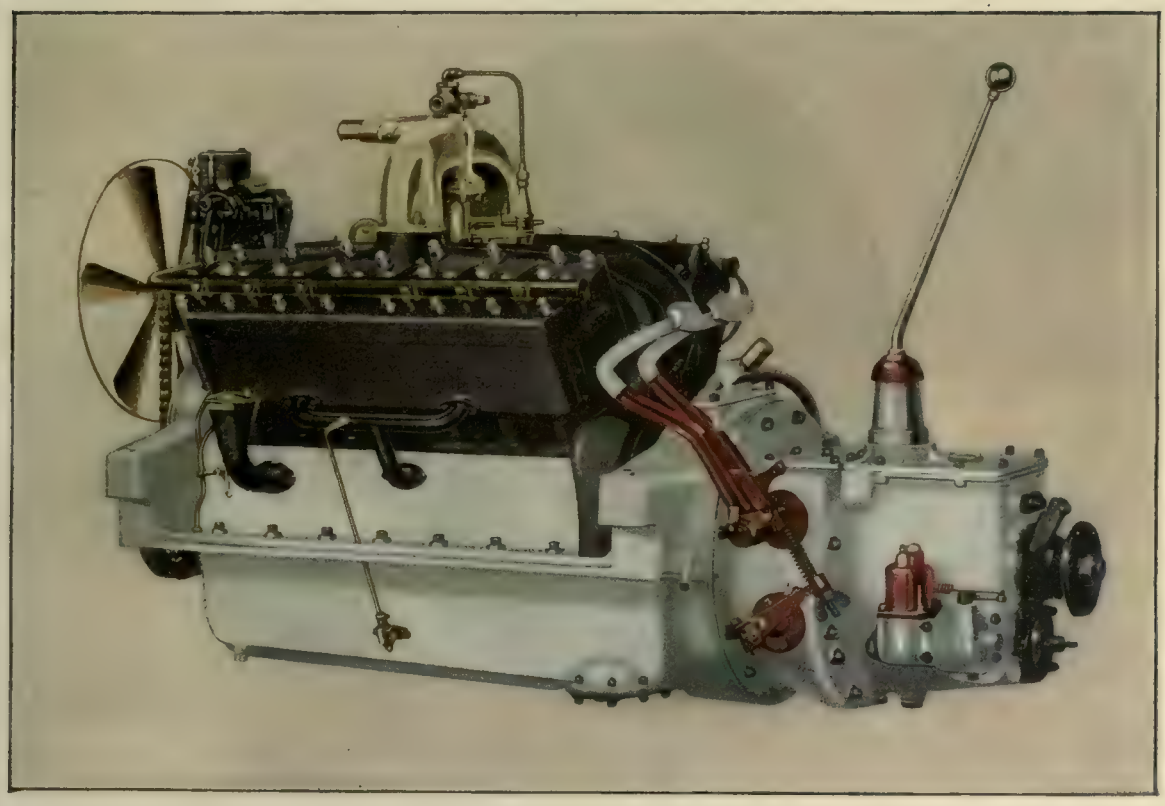
Wood engravings on Champion English Finish





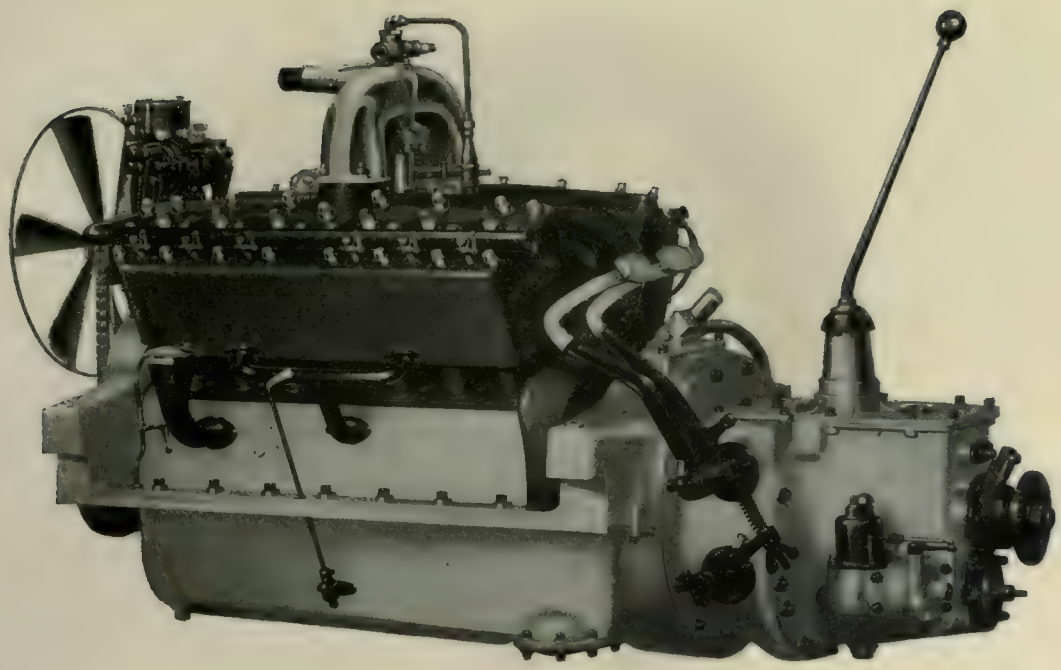
Wood engravings on Champion English Finish

Four-color Benday plates print well on Champion English Finish



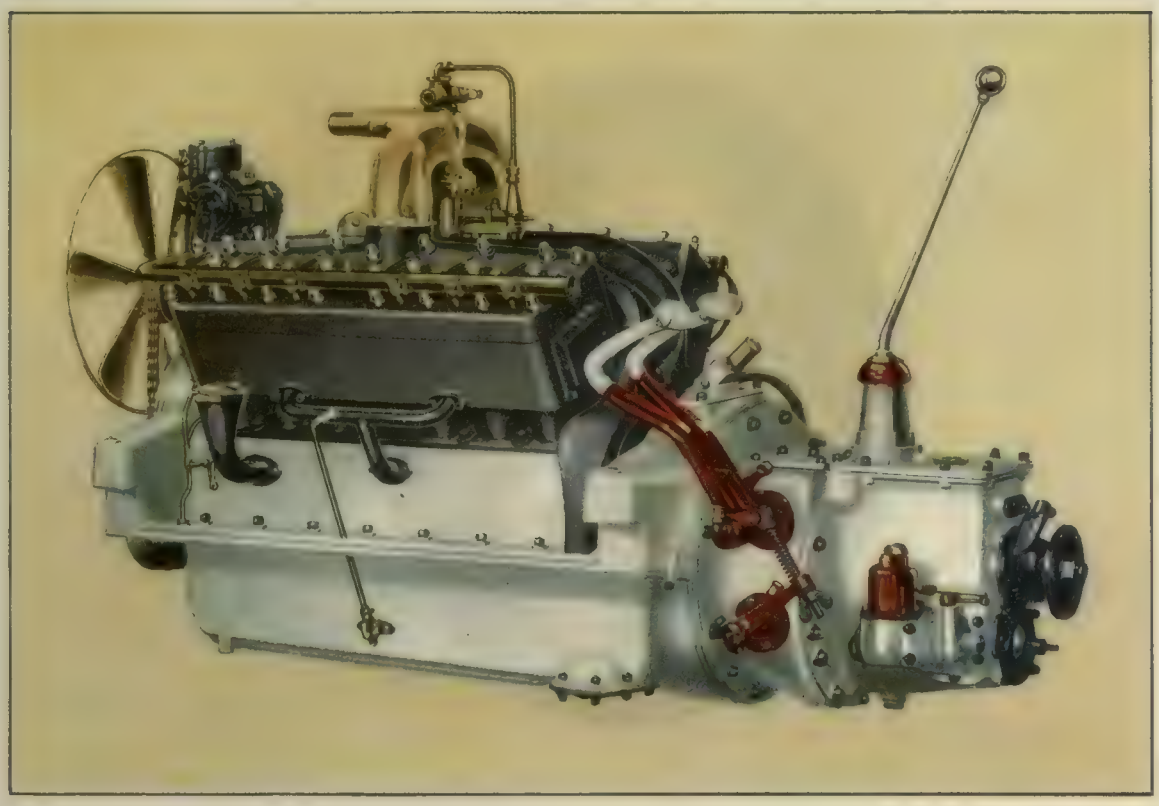
Four-color Benday plates print well on Champion English Finish

One hundred and thirty-three screen halftones printed in doubletone ink on Champion English Finish



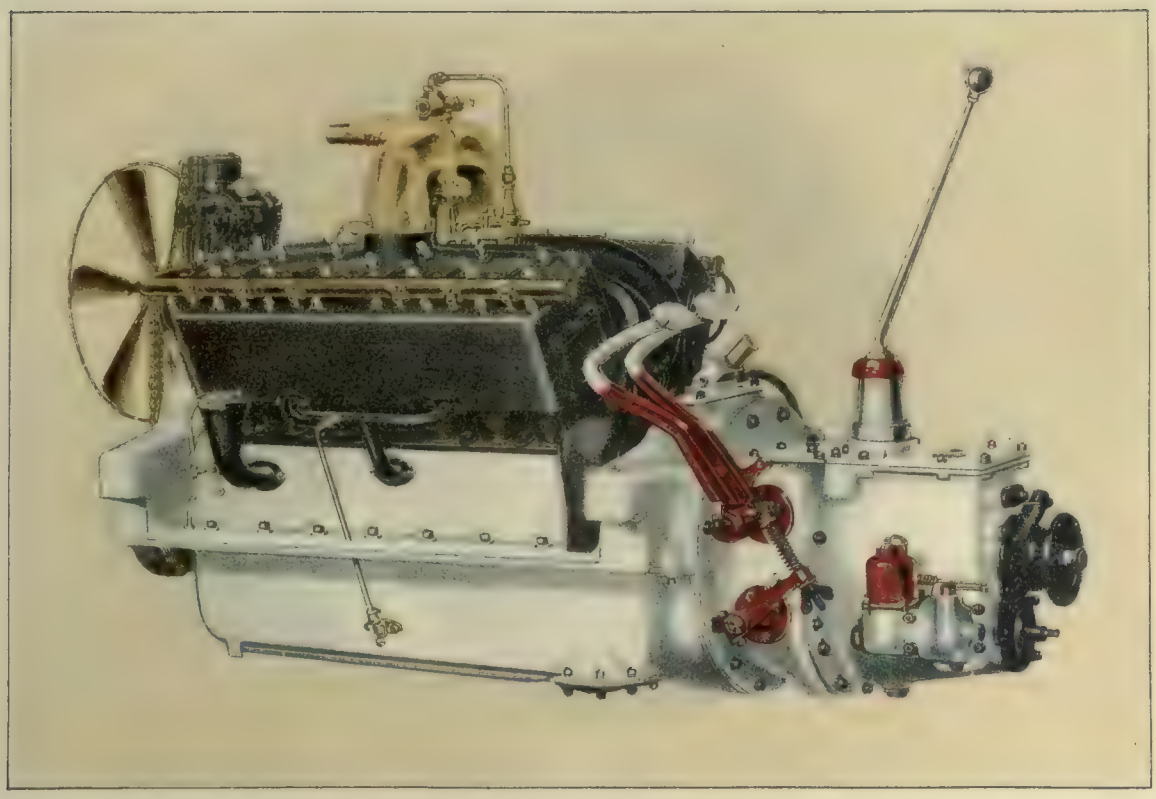
One hundred and thirty-three screen halftones printed in doubletone ink on Champion English Finish

Champion English Finish is not suitable for the Offset Process in six colors



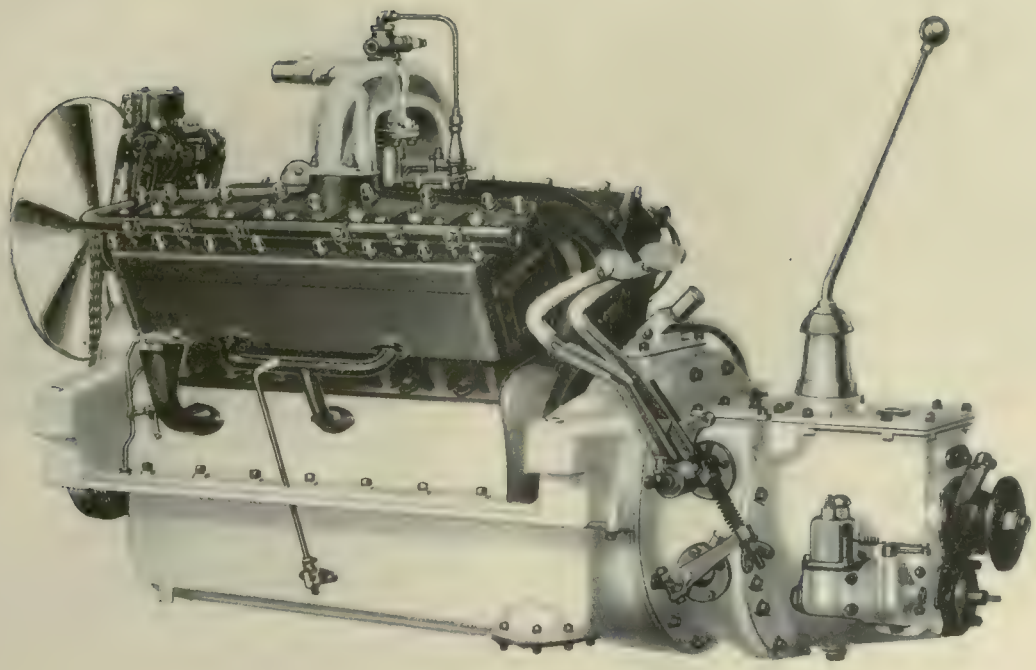
Champion English Finish is not suitable for the Offset Process in six colors unless made to order

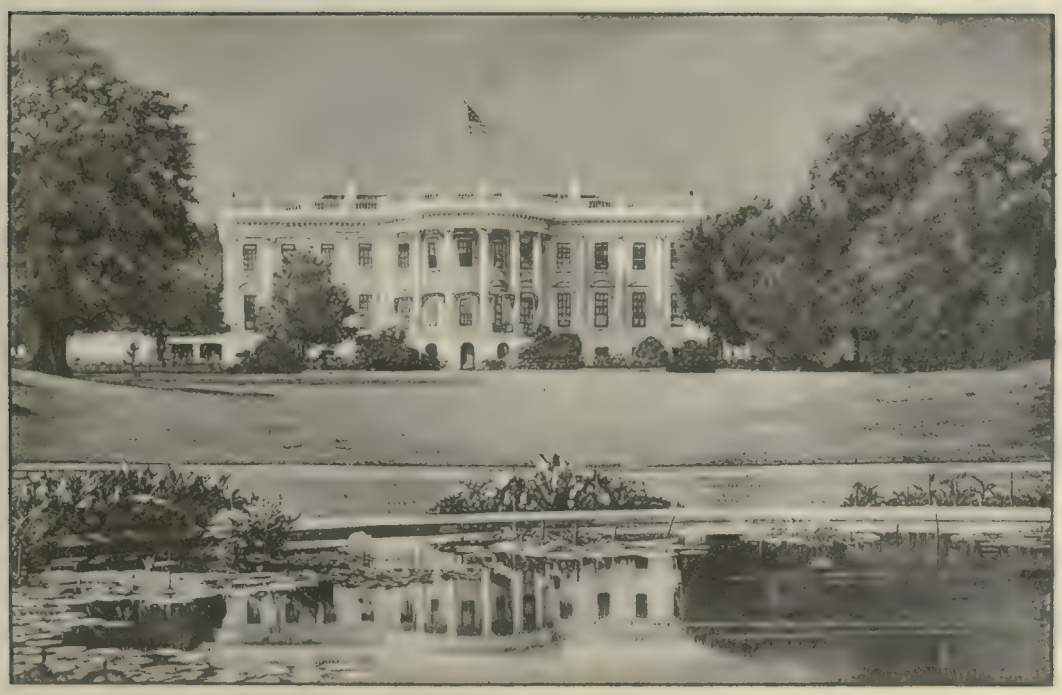
Champion English Finish is not adaptable to the Straight Lithographic Process in six colors unless made to order



Champion English Finish is not adaptable to the Straight Lithographic Process
in six colors

Champion English Finish is not suitable for the Offset Process. Better results can be obtained by using two colors as in the lower illustration





Champion English Finish is not suitable for the Offset Process. Better results can be obtained by using two colors as in the upper illustration

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident, that all men are created equal, that they are endowed by their Creator with certain unalien-

[*Twelve Point Scotch Double Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident, that all men are created equal, that they are endowed by their Creator with certain unalienable Rights,

[*Twelve Point Caslon Double Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the courses which impel them to the separation.

We hold these truths to be self-evident, that all men are created equal, that they are endowed by their Creator with certain unalienable Rights, that among these are Life, Liberty and the pursuit of happiness. That to secure these rights, Governments are instituted among Men, deriving their

[*Twelve Point Cloister Single Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident, that all men are created with certain unalienable Rights, that among these are Life, Liberty

[*Twelve Point Bookman Double Leaded*]

Four styles of type by the Straight Lithographic Process on Champion English Finish

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident: that all men are created equal, that they are endowed by their Creator with certain unalien-

[*Twelve Point Scotch Double Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident: that all men are created equal, that they are endowed by their Creator with certain unalienable Rights,

[*Twelve Point Caslon Double Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident: that all men are created equal, that they are endowed by their Creator with certain unalienable Rights, that among these are Life, Liberty and the pursuit of happiness. That to secure these rights, Governments are instituted among Men, deriving their

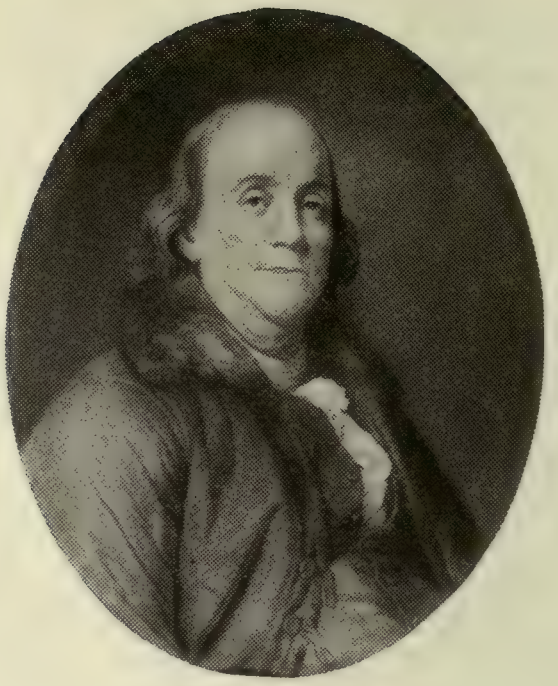
[*Twelve Point Cloister Single Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

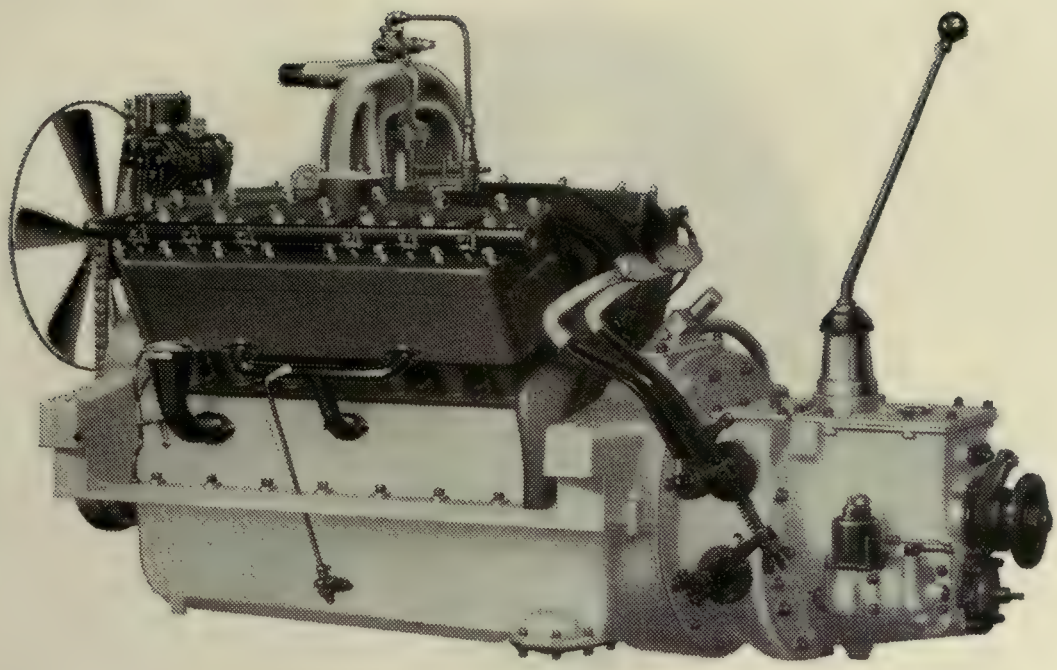
We hold these truths to be self-evident: that all men are created equal, that they are endowed by their Creator with certain unalien-

[*Twelve Point Bookman Double Leaded*]

Four styles of type printed on Champion Machine Finish

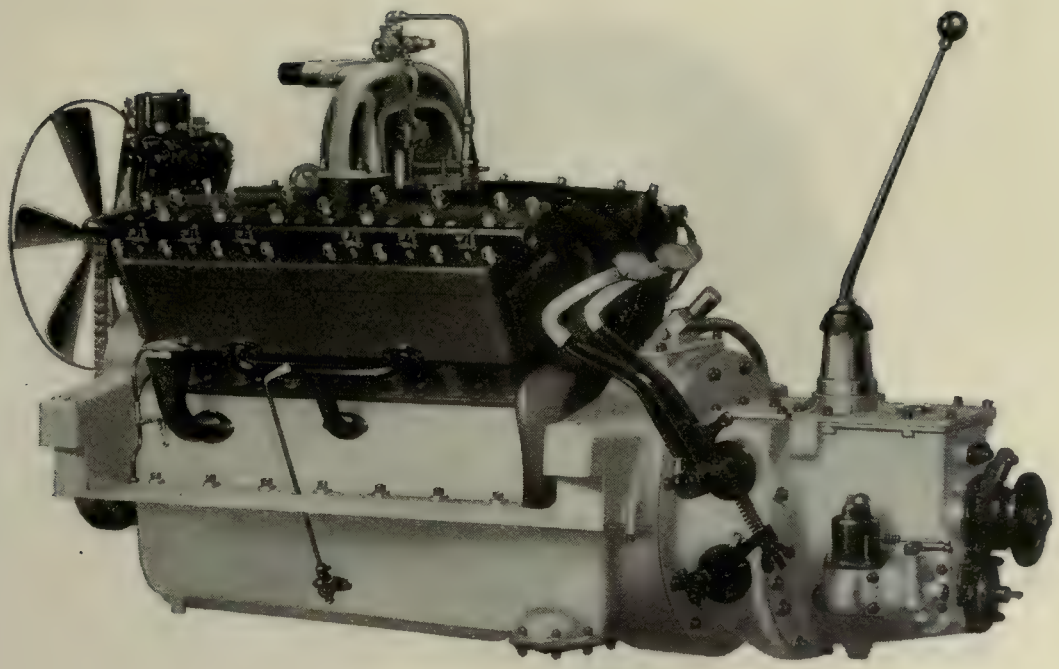


Sixty-five screen is too coarse for Champion Machine Finish. See 120 screen on page 526 for better results

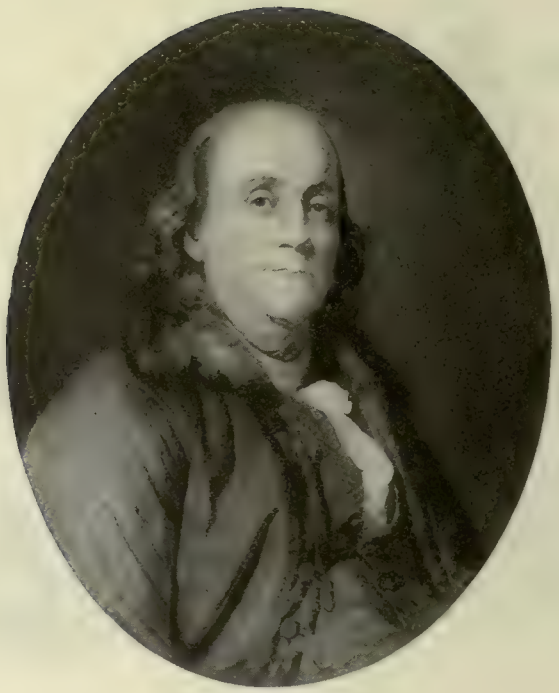


Sixty-five screen is too coarse for Champion Machine Finish. See 120 screen on page 527 for better results

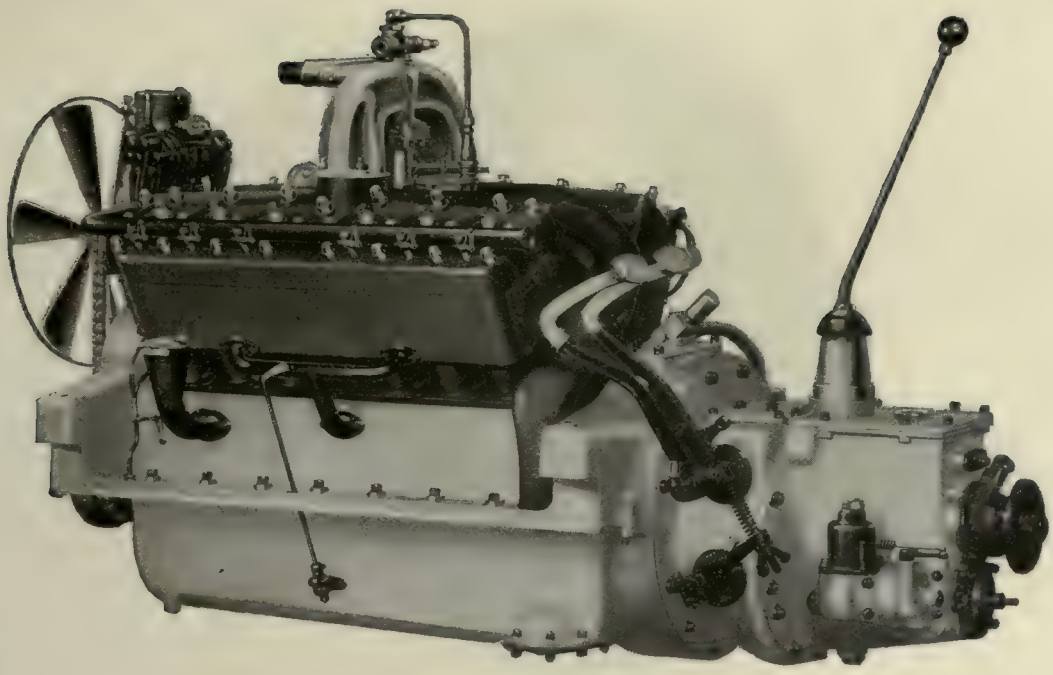
One hundred screen on Champion Machine Finish is shown above. Probably 120 screen is better.
See page 526



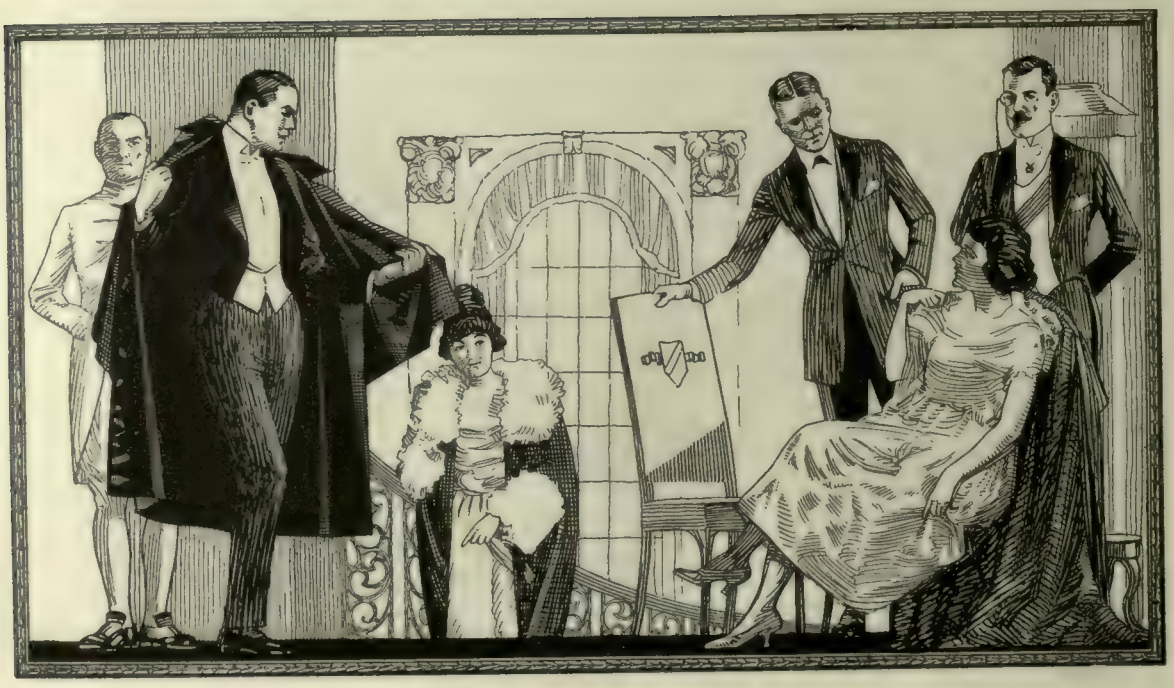
One hundred screen on Champion Machine Finish is shown above. Probably 120 screen is better. See page 527



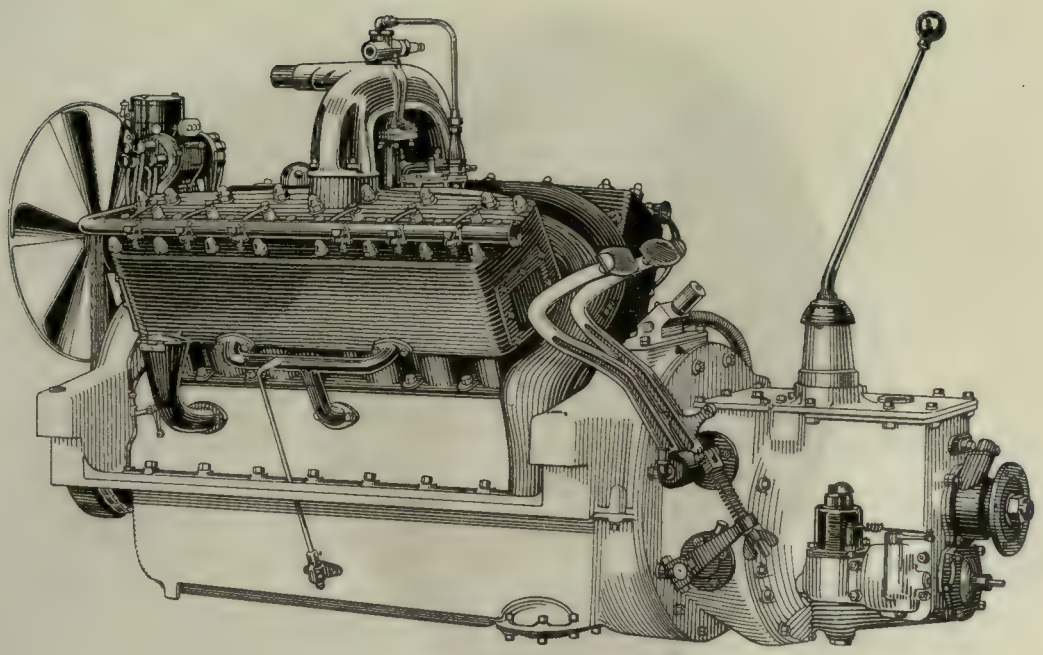
Here is 120 screen halftone work on Champion Machine Finish. An excellent choice of screen



Here is 120 screen halftone work on Champion Machine Finish. An excellent choice of screen

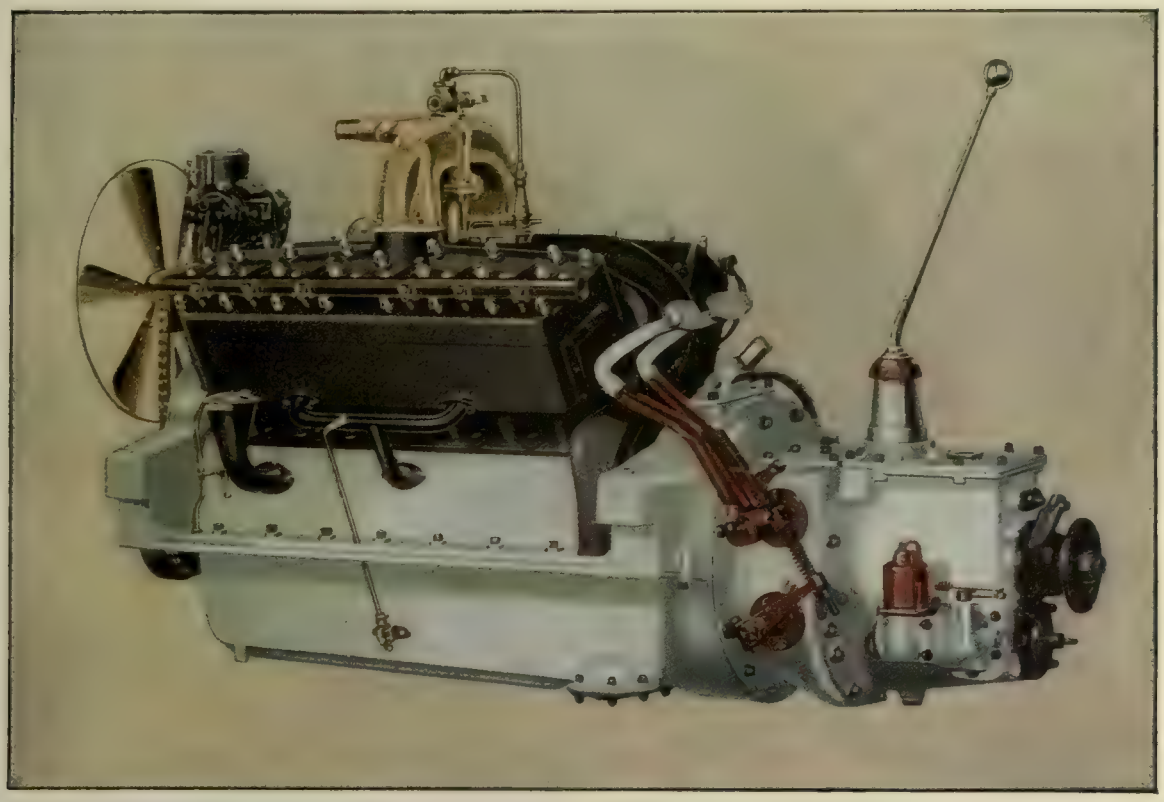


Zinc line cuts on Champion Machine Finish. This kind of engraving will print on any paper

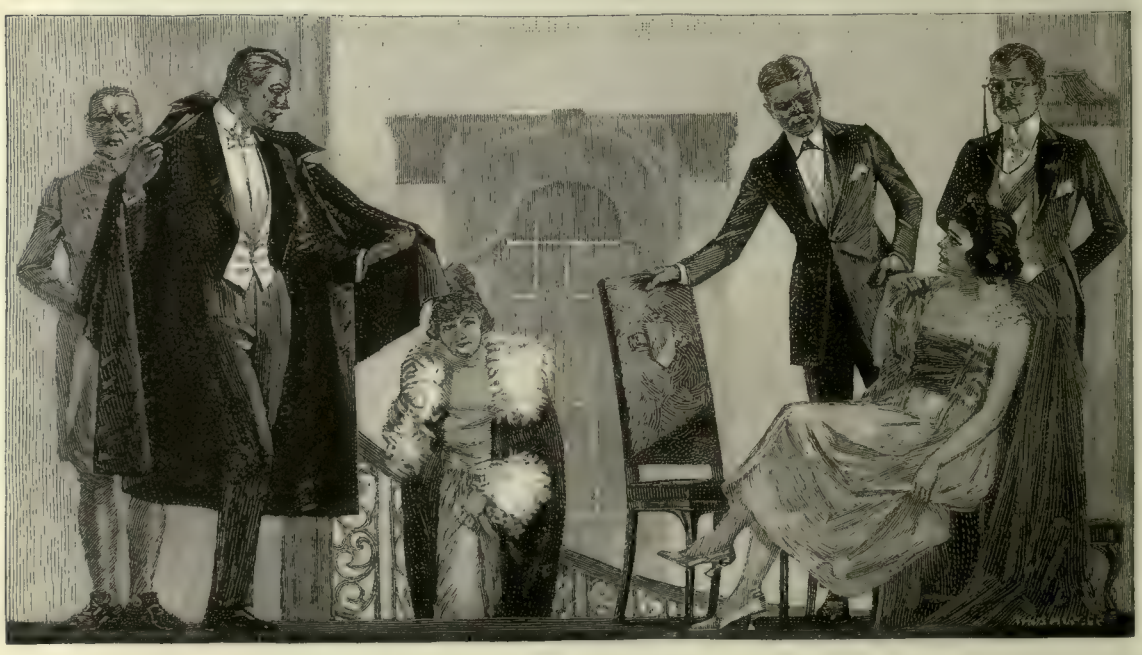


Zinc line cuts on Champion Machine Finish. This kind of engraving will print on any paper

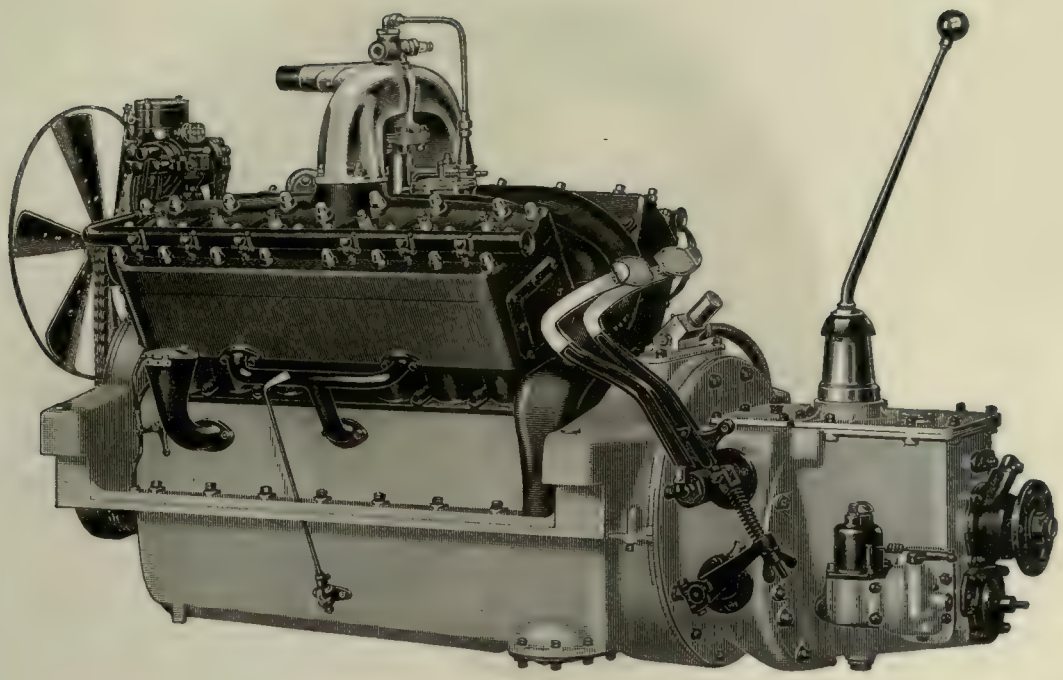
Champion Machine Finish is not the paper for 133 screen four-color process work. For better results see the Benday work on page 534



Champion Machine Finish is not the paper for 133 screen four-color process work. For better results see the Benday work on page 535

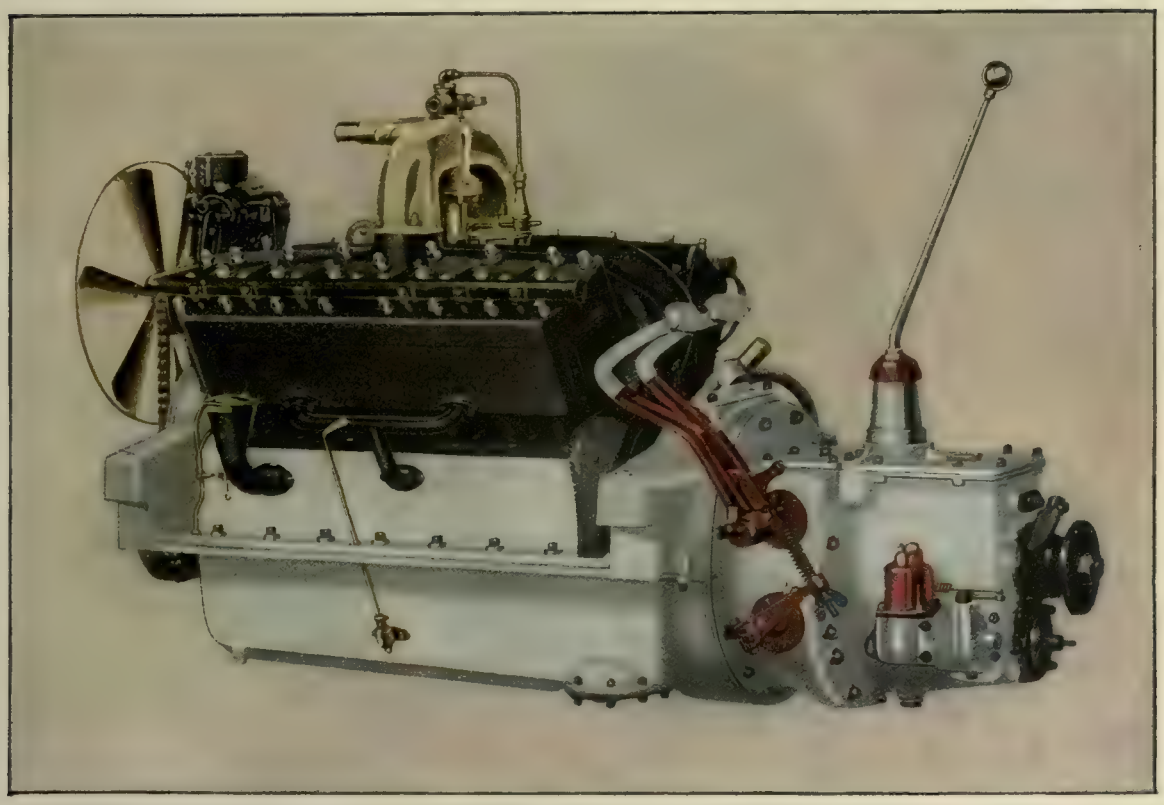


Wood engravings on Champion Machine Finish

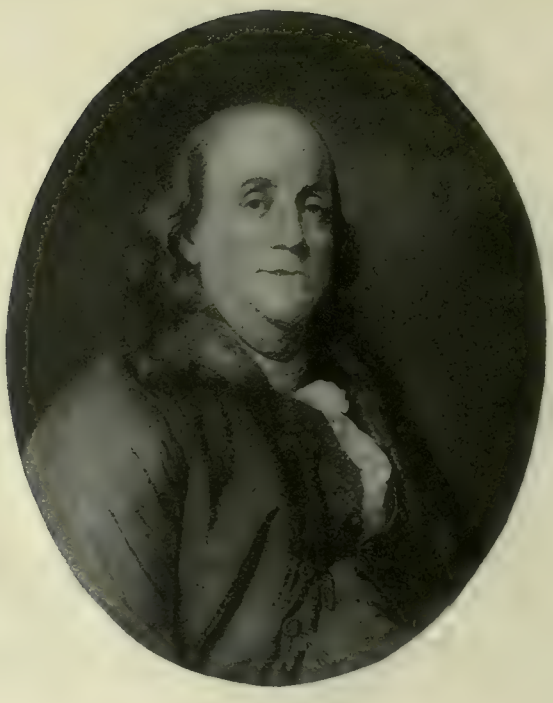


Wood engravings on Champion Machine Finish

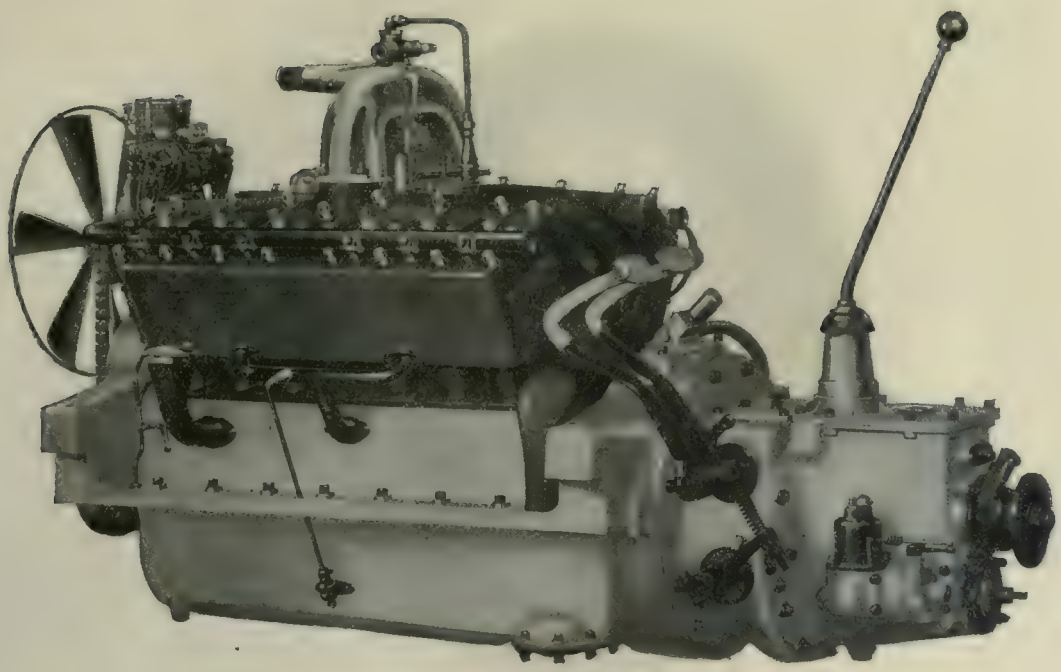
This four-color Benday work on Champion Machine Finish is preferable to four-color process work.
Compare with page 530



This four-color Benday work on Champion Machine Finish is preferable to four-color process work. Compare with page 531

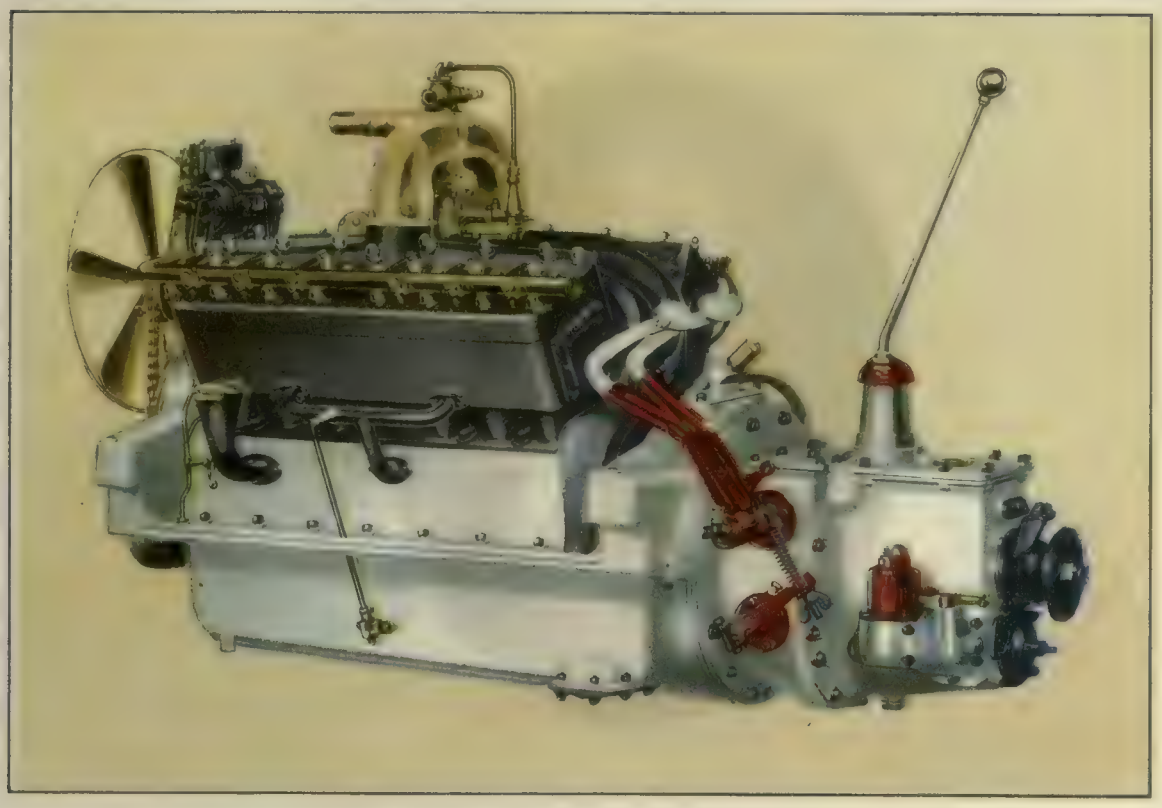


One hundred and thirty-three screen halftones printed on Champion Machine Finish in doubletone ink



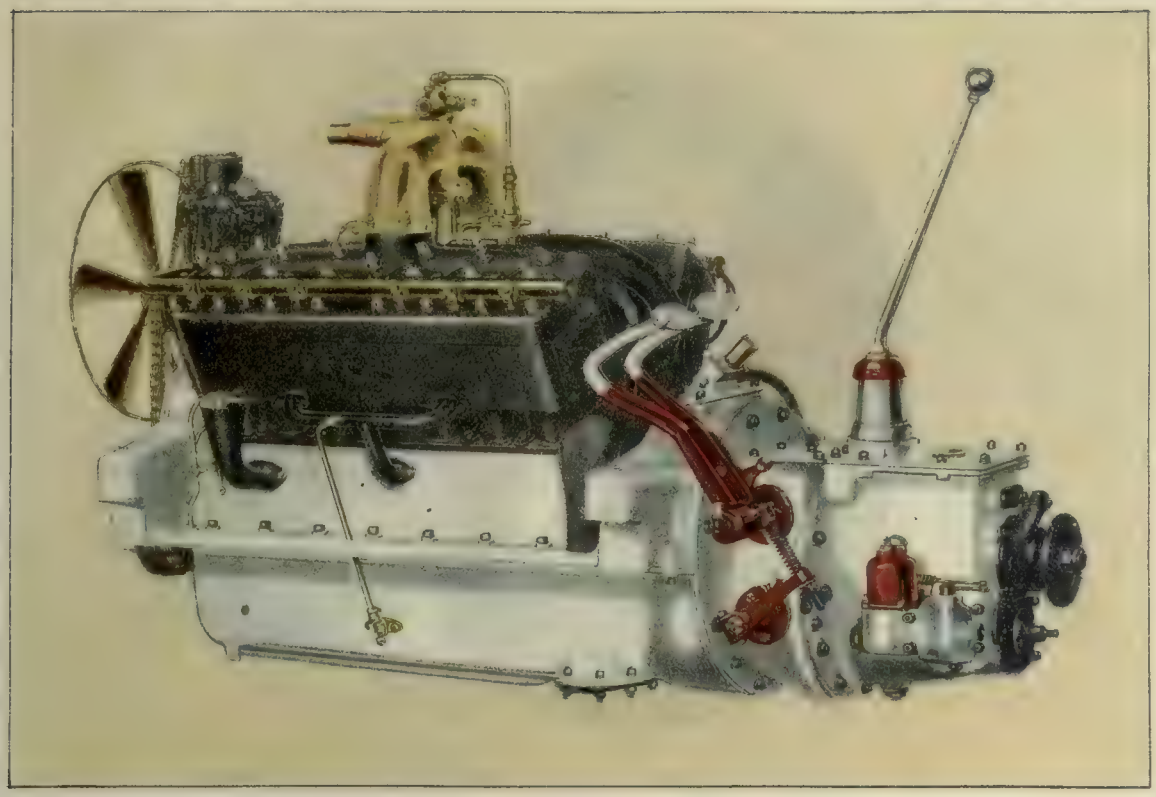
One hundred and thirty-three screen halftones printed on Champion Machine Finish in doubletone ink

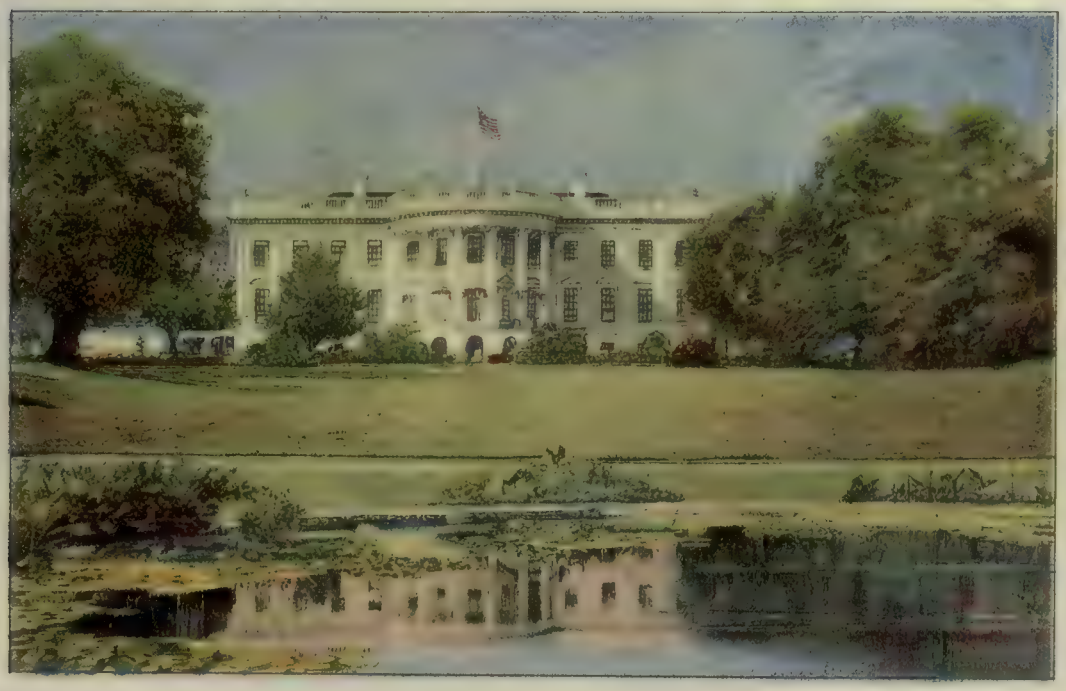
The Offset Process on Machine Finish in six colors



The Offset Process in six colors on Machine Finish. This paper is not made for this process

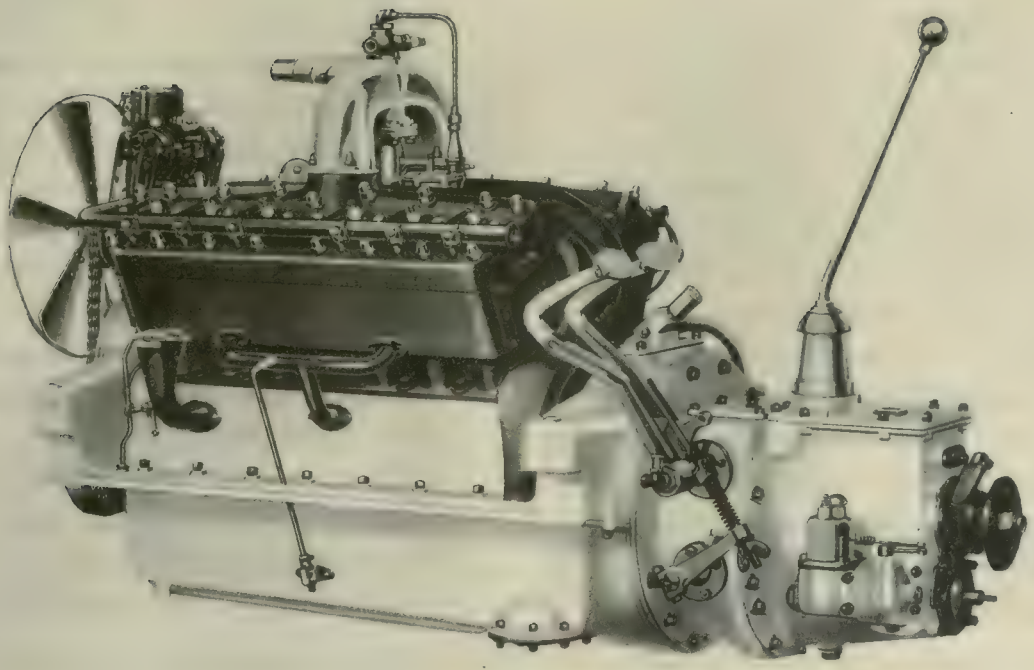
Straight Lithographic Process in six colors on Machine Finish. Better results can be obtained on regular Lithographic coated paper. This paper is not made for this process

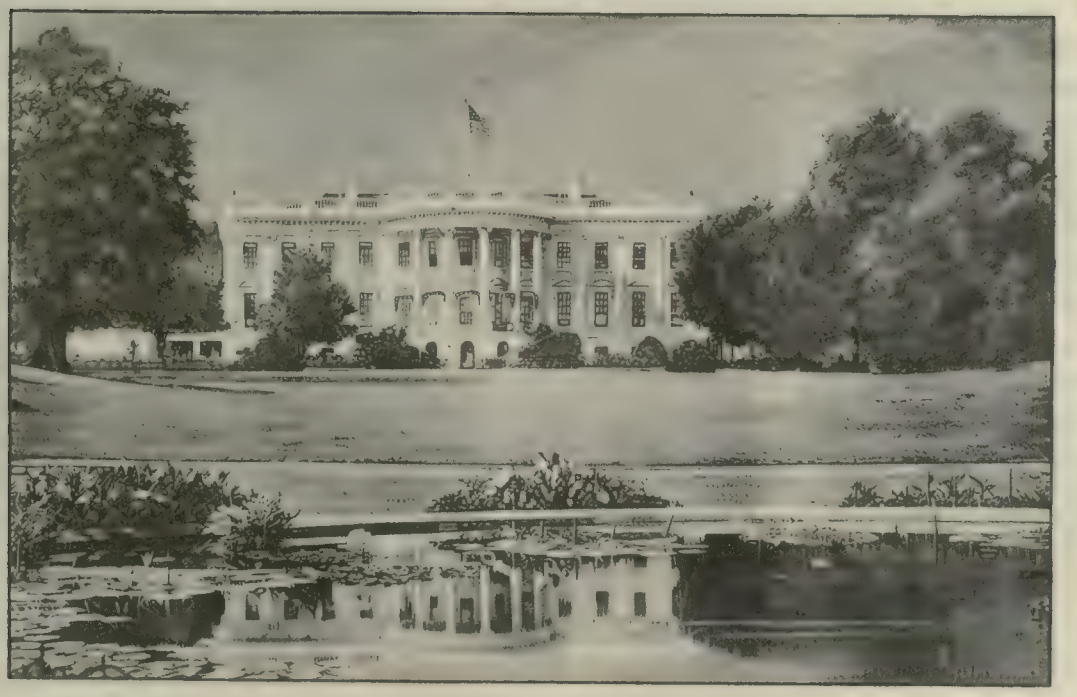




Lithographic Process on Machine Finish in six colors. Better results can be obtained on regular Lithographic coated paper

Halftone by the Offset Process on Machine Finish. Better results can be obtained by using two colors as in the lower illustration





Halftone by the Offset Process on Machine Finish. Better results can be obtained by using two colors as in the upper illustration

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident, that all men are created equal, that they are endowed by their Creator with certain unalien-

[*Twelve Point Scotch Double Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident, that all men are created equal, that they are endowed by their Creator with certain unalienable Rights,

[*Twelve Point Caslon Double Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to as. sume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the courses which impel them to the separation.

We hold these truths to be self-evident, that all men are created equal, that they are endowed by their Creator with certain unalienable Rights, that among these are Life, Liberty and the pursuit of happiness. That to secure these rights, Governments are instituted among Men, deriving their

[*Twelve Point Cloister Single Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident, that all men are created with certain unalienable Rights, that among these are Life, Liberty

[*Twelve Point Bookman Double Leaded*]

Four styles of type by the Straight Lithographic Process on Machine Finish

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident: that all men are created equal, that they are endowed by their Creator with certain unalien-

[*Twelve Point Scotch Double Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident: that all men are created equal, that they are endowed by their Creator with certain unalienable Rights,

[*Twelve Point Caslon Double Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident: that all men are created equal, that they are endowed by their Creator with certain unalienable Rights, that among these are Life, Liberty and the pursuit of happiness. That to secure these rights, Governments are instituted among Men, deriving their

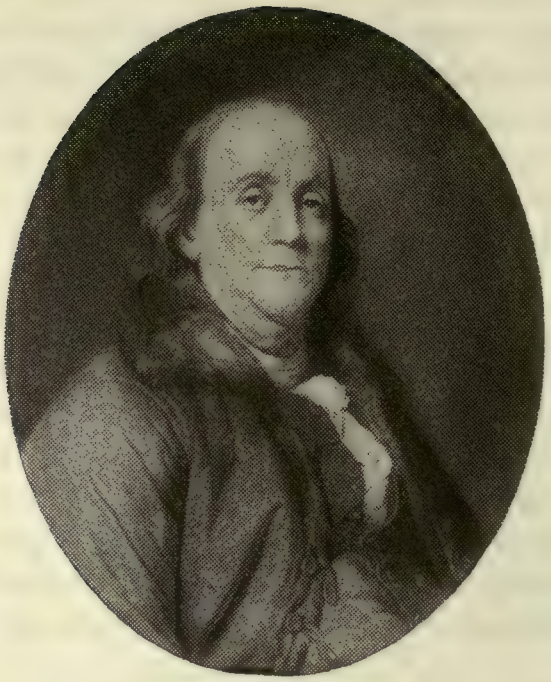
[*Twelve Point Cloister Single Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

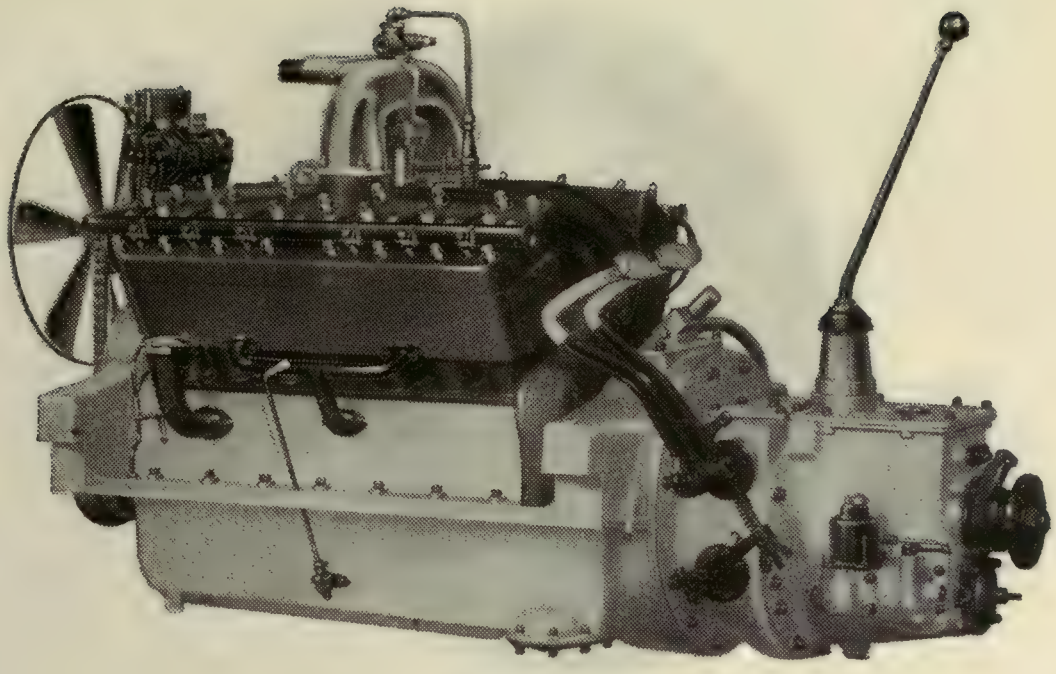
We hold these truths to be self-evident: that all men are created equal, that they are endowed by their Creator with certain unalien-

[*Twelve Point Bookman Double Leaded*]

Champion Eggshell is especially suitable to letterpress or type work. Above are shown four styles of type on this paper

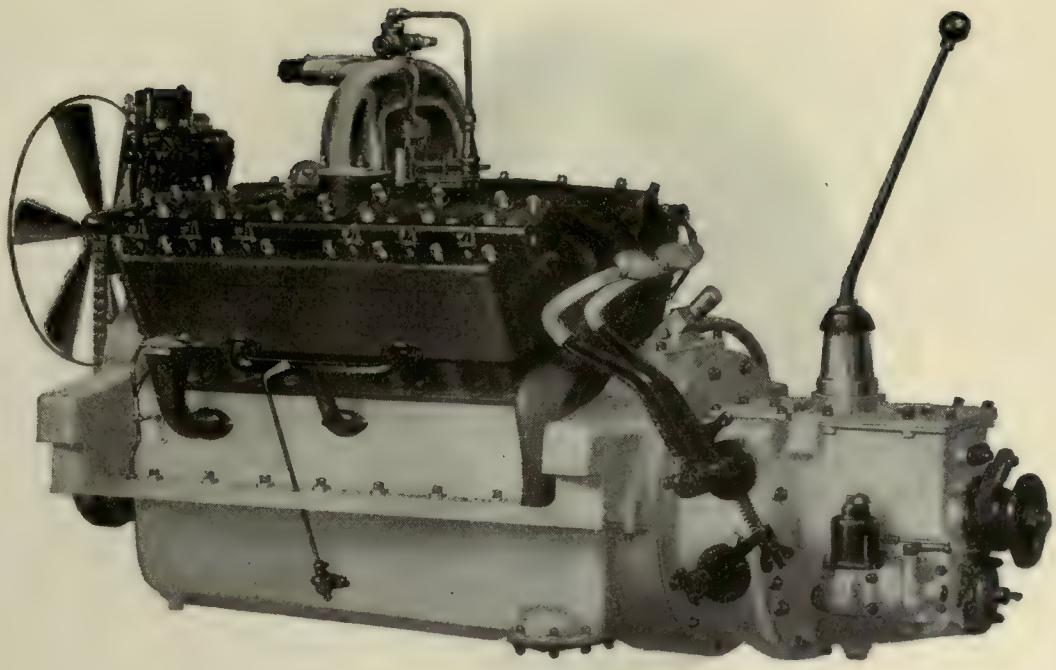


If halftones must be used on Champion Eggshell, 65 screen, as shown above, is the proper screen



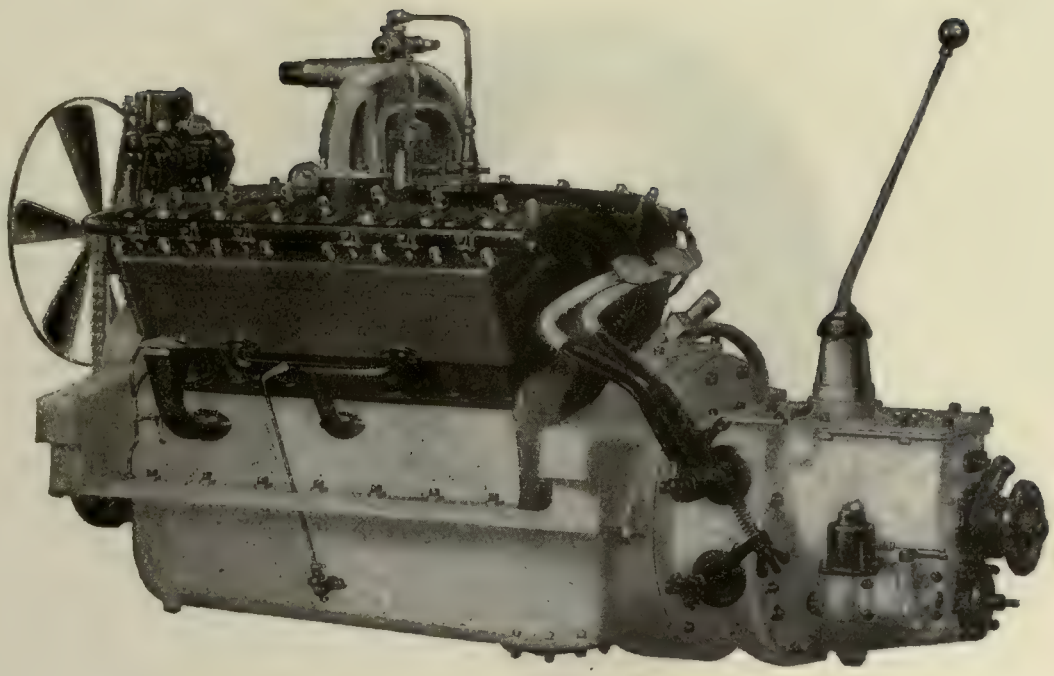
If halftones must be used on Champion Eggshell, 65 screen, as shown above, is the proper screen

One hundred screen halftones are generally too fine for Champion Eggshell

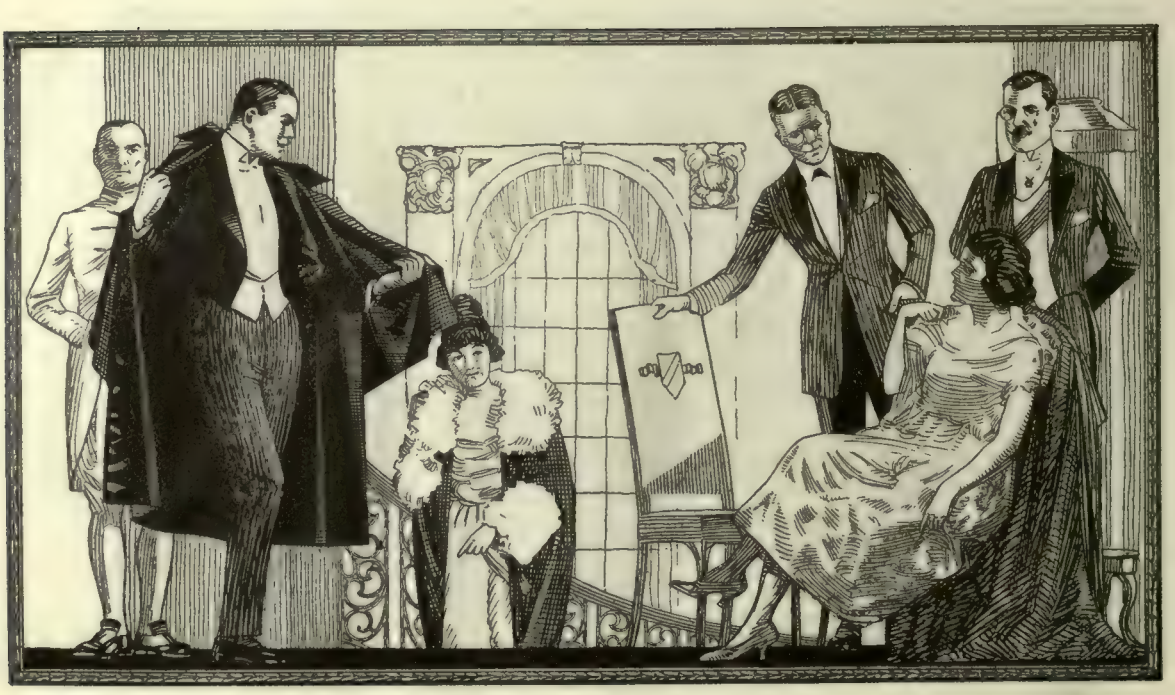


One hundred screen halftones are generally too fine for Champion Eggshell

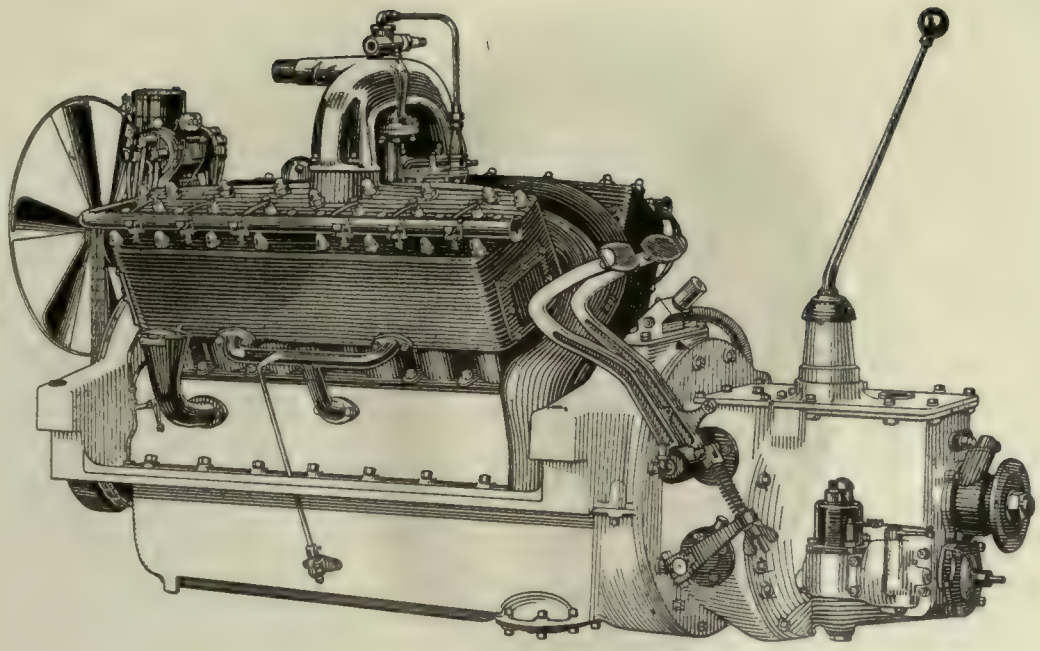
One hundred and twenty screen halftones are entirely too fine for Champion Eggshell



One hundred and twenty screen halftones are entirely too fine for Champion Eggshell

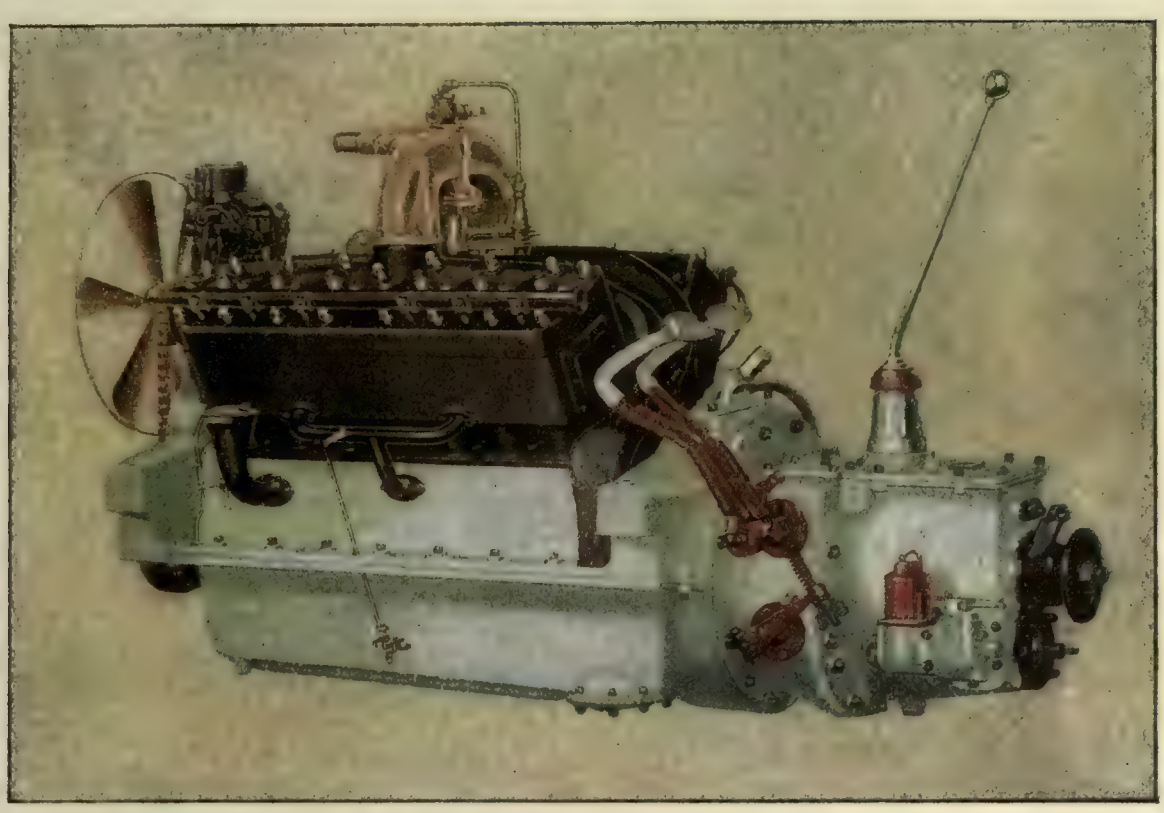


Line cuts print splendidly on Champion Eggshell. This is the best style of illustration when this paper is used

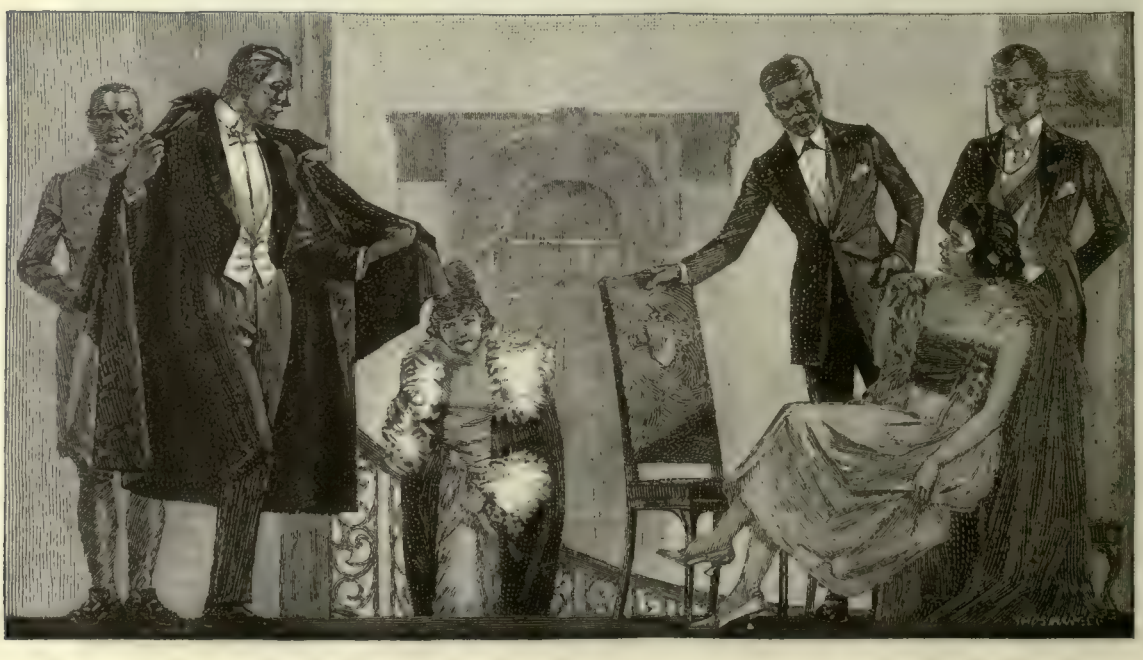


Line cuts print splendidly on Champion Eggshell. This is the best style of illustration when this paper is used

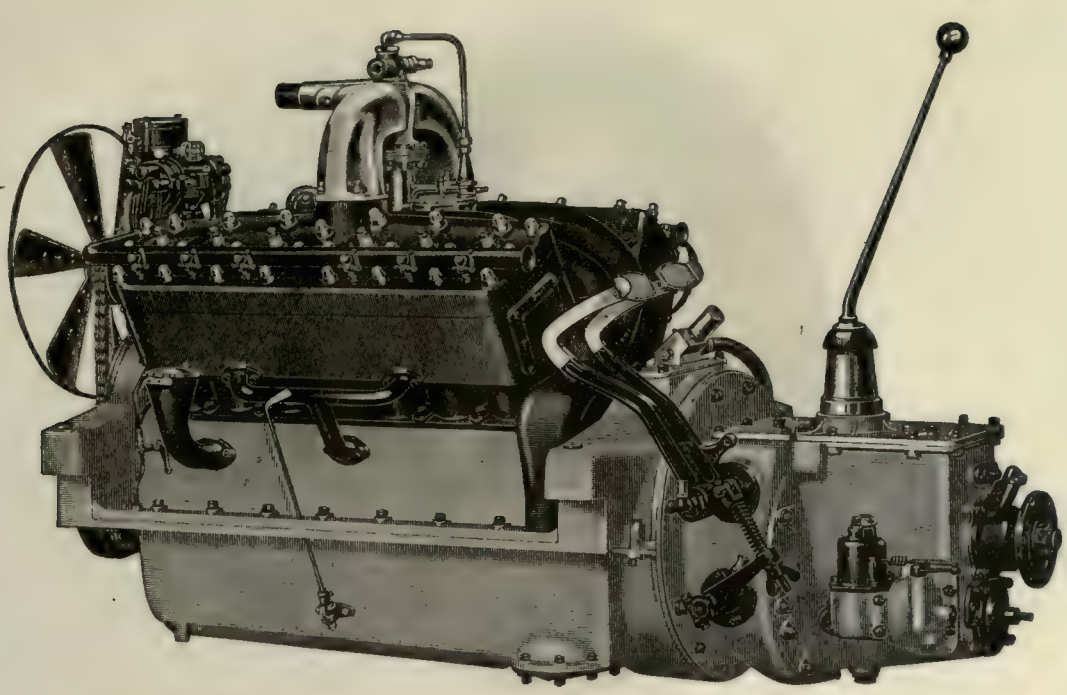
The above result shows that four-color process plates cannot be printed on Champion Eggshell, which is entirely too rough for this kind of engraving

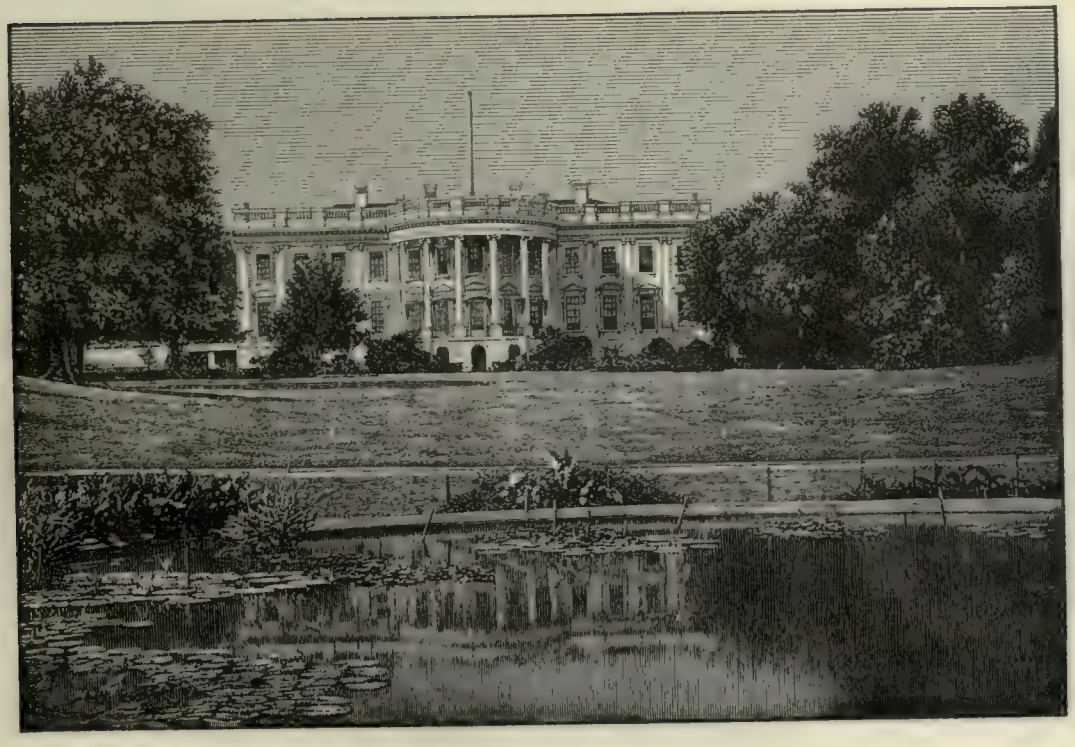


The above result shows that four-color process plates cannot be printed on Champion Eggshell, which is entirely too rough for this kind of engraving



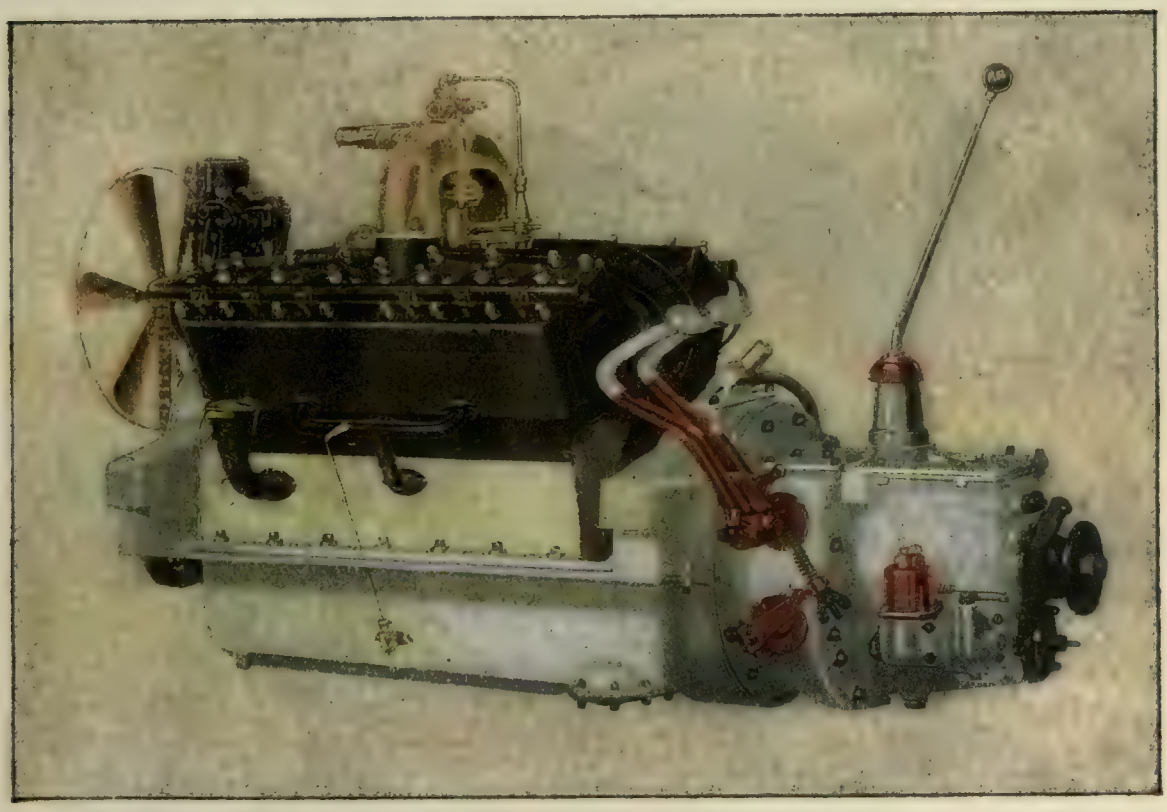
Unless the wood cuts are very coarsely engraved they will not print properly on a paper as rough as Champion Eggshell





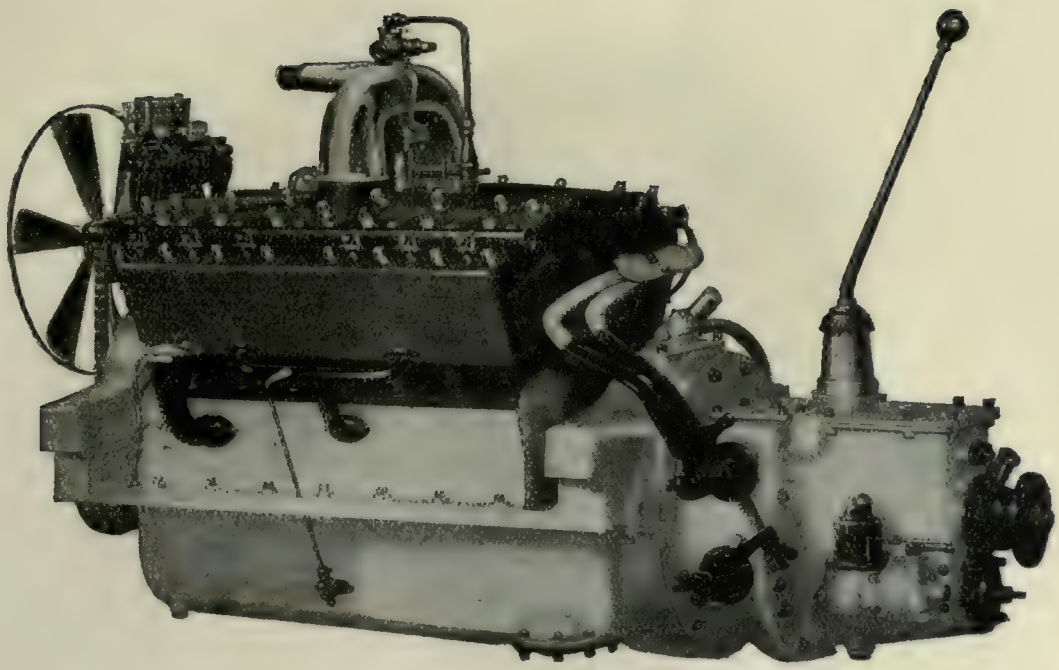
Unless the wood cuts are very coarsely engraved they will not print properly on a paper as rough as Champion Eggshell

The four-color Benday plates are much too fine to print on a paper as rough as Champion Eggshell



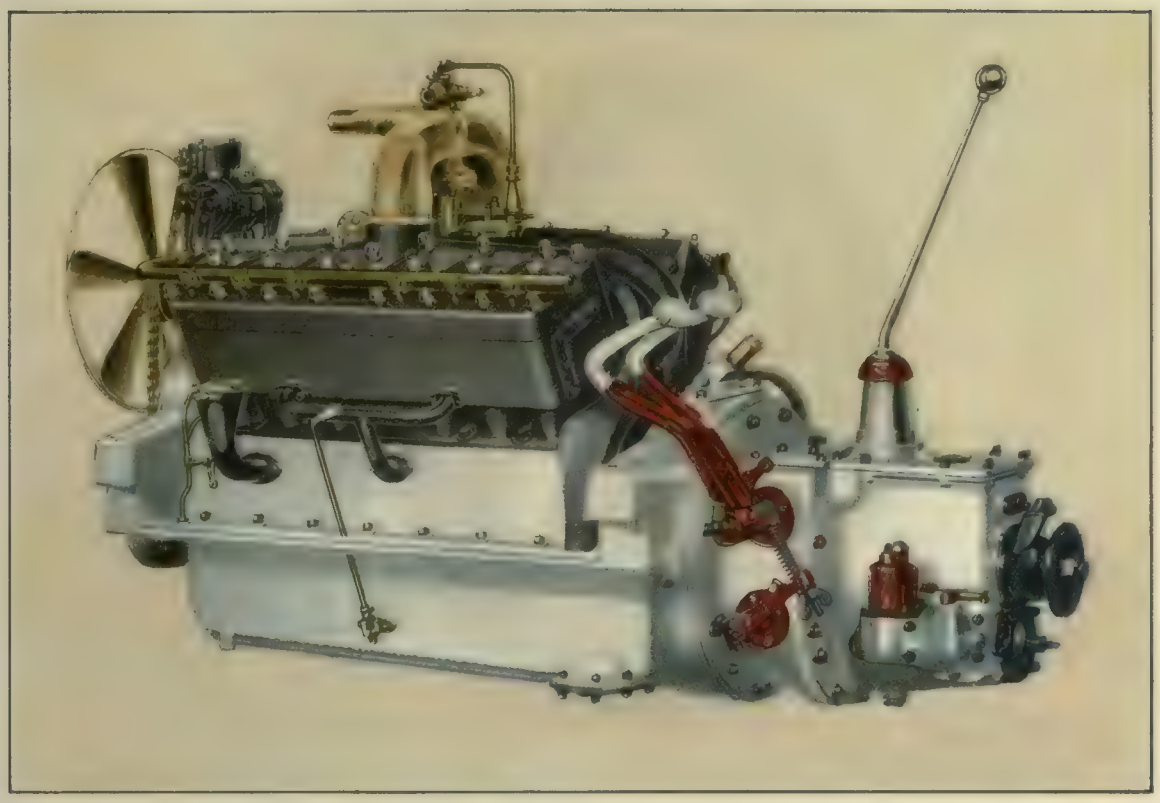
The four-color Benday plates are much too fine to print on a paper as rough as Champion Eggshell

This shows that 133 screen halftones are too fine to print properly on a paper as rough as Champion Eggshell



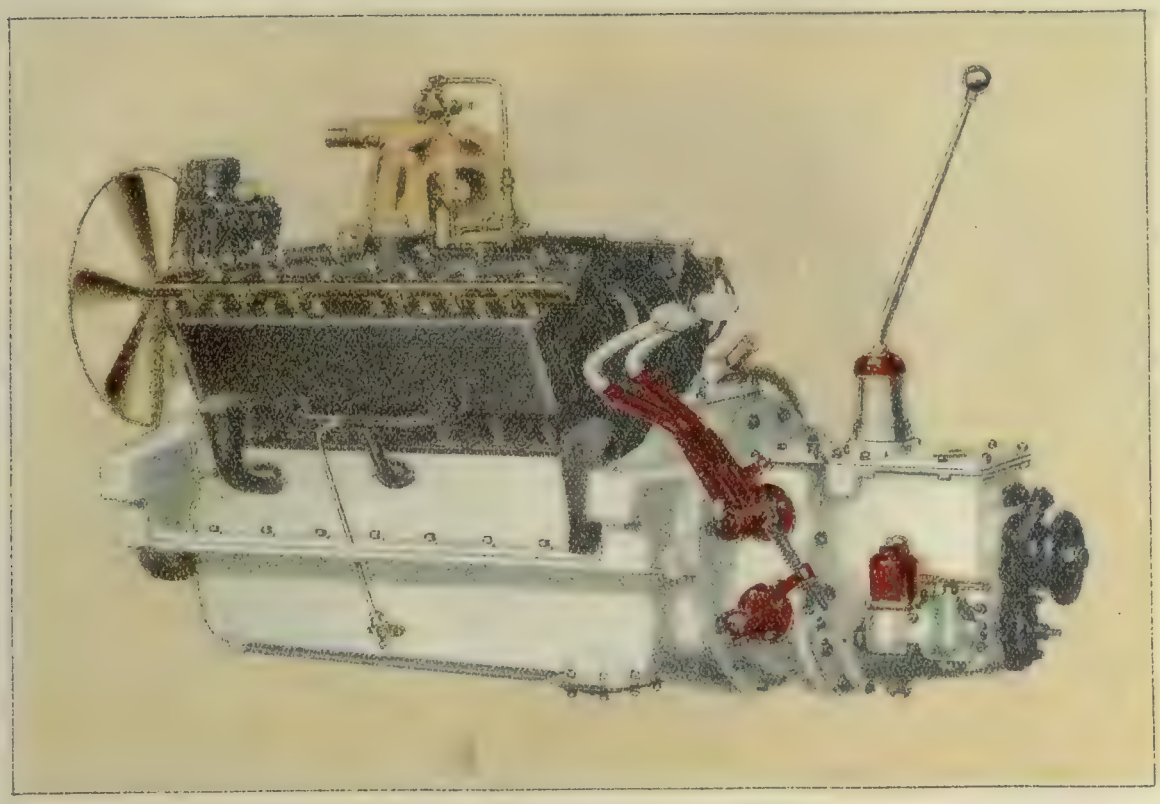
This shows that 133 screen halftones are too fine to print properly on a paper as rough as Champion Eggshell

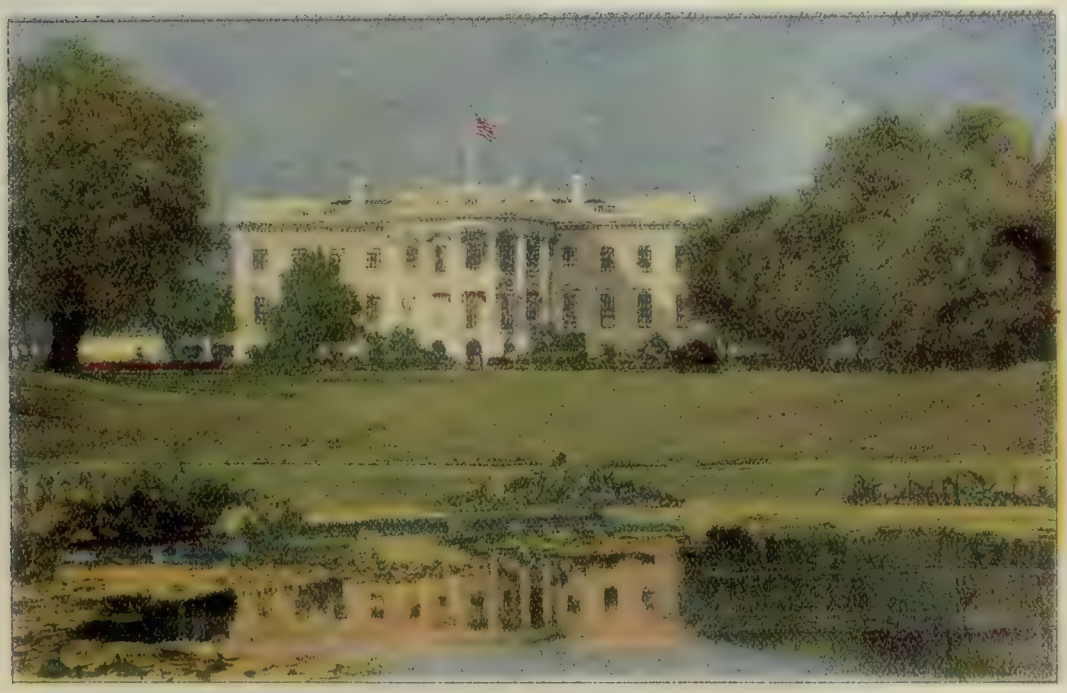
Champion Eggshell printed in six colors by the Offset Process



It made waterproof Champion Eggshell would be adaptable to the Offset Process in six colors.
This paper not made for this process

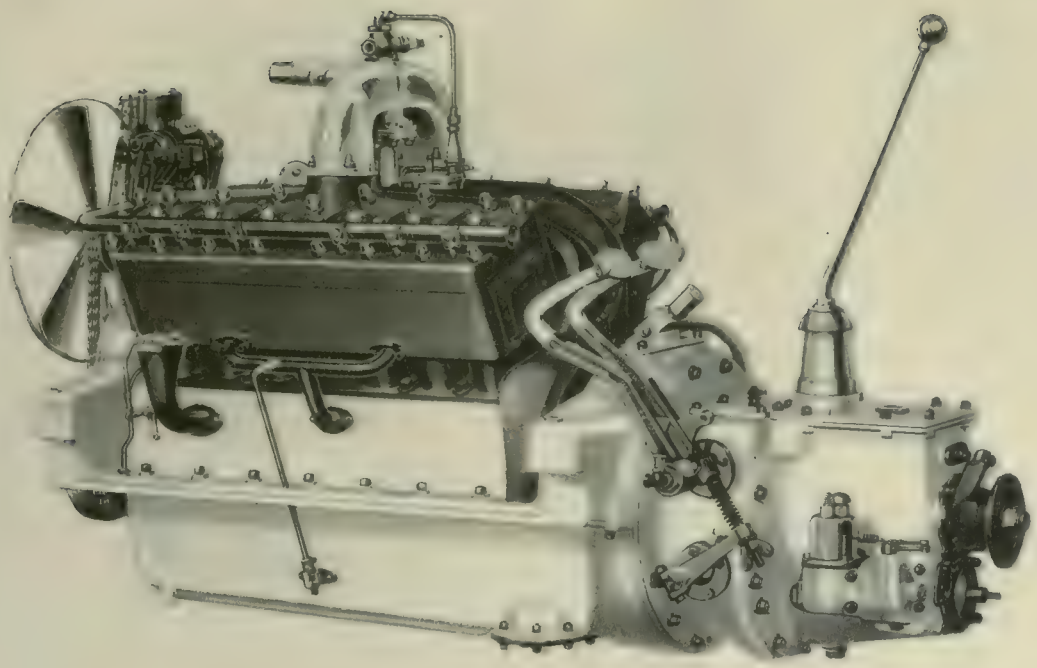
Champion Eggshell is not adaptable to the Straight Lithographic Process in six colors as shown above





Champion Eggshell is not adaptable to the Straight Lithographic Process as shown in six colors on this page

Halftone by the Offset Process on Champion Eggshell. Two colors, as in the lower illustration, give better results



Halftone by the Offset Process on Champion Eggshell. Two colors, as in the upper illustration, give better results. This paper not made for this process

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident, that all men are created equal, that they are endowed by their Creator with certain unalien-

[*Twelve Point Scotch Double Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident, that all men are created equal, that they are endowed by their Creator with certain unalienable Rights,

[*Twelve Point Caslon Double Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the courses which impel them to the separation.

We hold these truths to be self-evident, that all men are created equal, that they are endowed by their Creator with certain unalienable Rights, that among these are Life, Liberty and the pursuit of happiness. That to secure these rights, Governments are instituted among Men, deriving their

[*Twelve Point Cloister Single Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident, that all men are created with certain unalienable Rights, that among these are Life, Liberty

[*Twelve Point Bookman Double Leaded*]

Champion Eggshell is not adaptable to the Straight Lithographic Process

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident: that all men are created equal, that they are endowed by their Creator with certain unalien-

[*Twelve Point Scotch Double Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident: that all men are created equal, that they are endowed by their Creator with certain unalienable Rights,

[*Twelve Point Caslon Double Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident: that all men are created equal, that they are endowed by their Creator with certain unalienable Rights, that among these are Life, Liberty and the pursuit of happiness. That to secure these rights, Governments are instituted among Men, deriving their

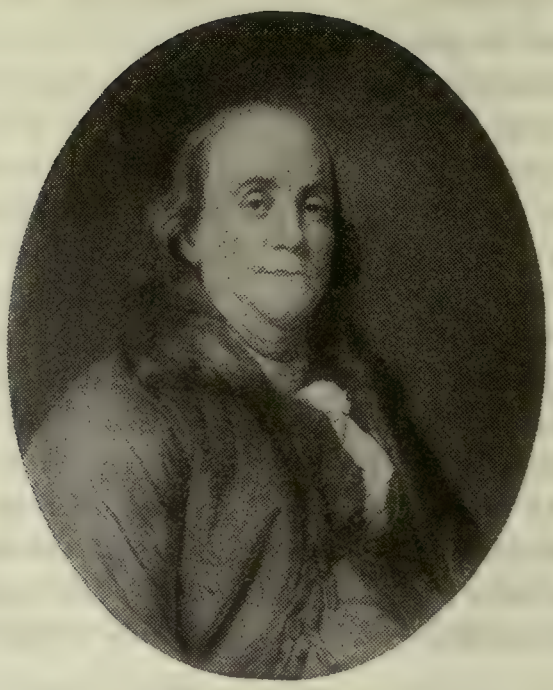
[*Twelve Point Cloister Single Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

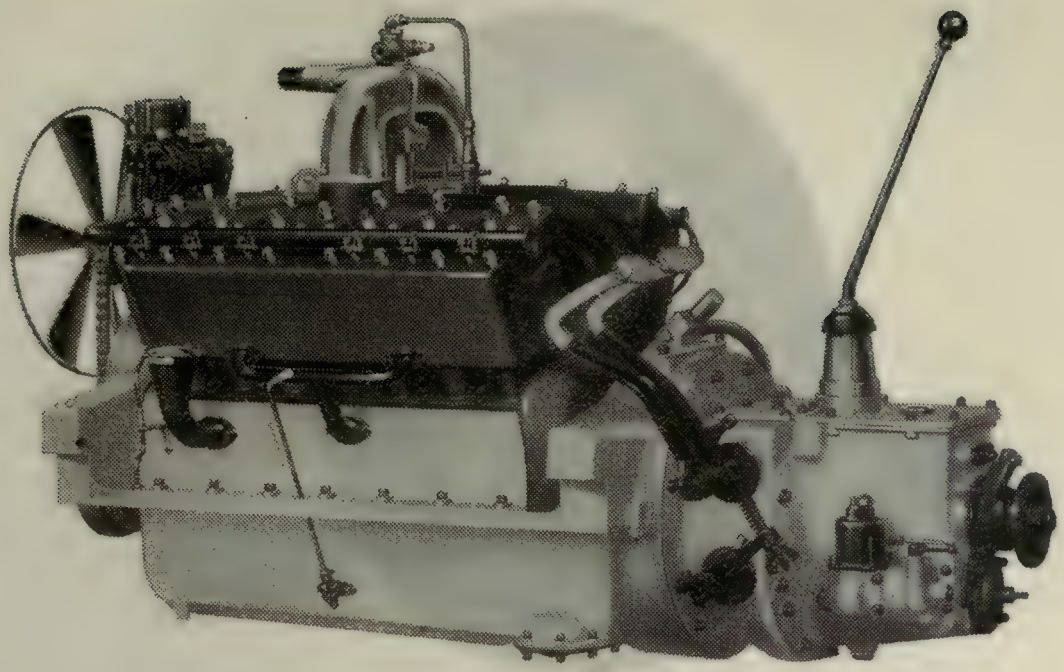
We hold these truths to be self-evident: that all men are created equal, that they are endowed by their Creator with certain unalien-

[*Twelve Point Bookman Double Leaded*]

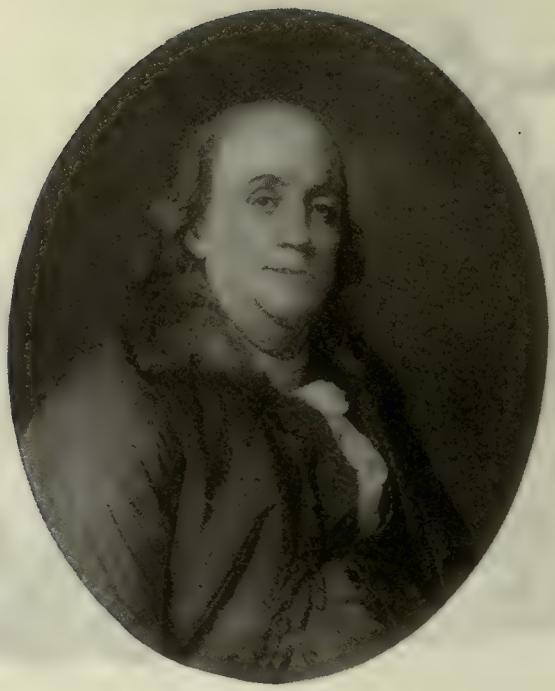
Four styles of type printed on Champion Bond



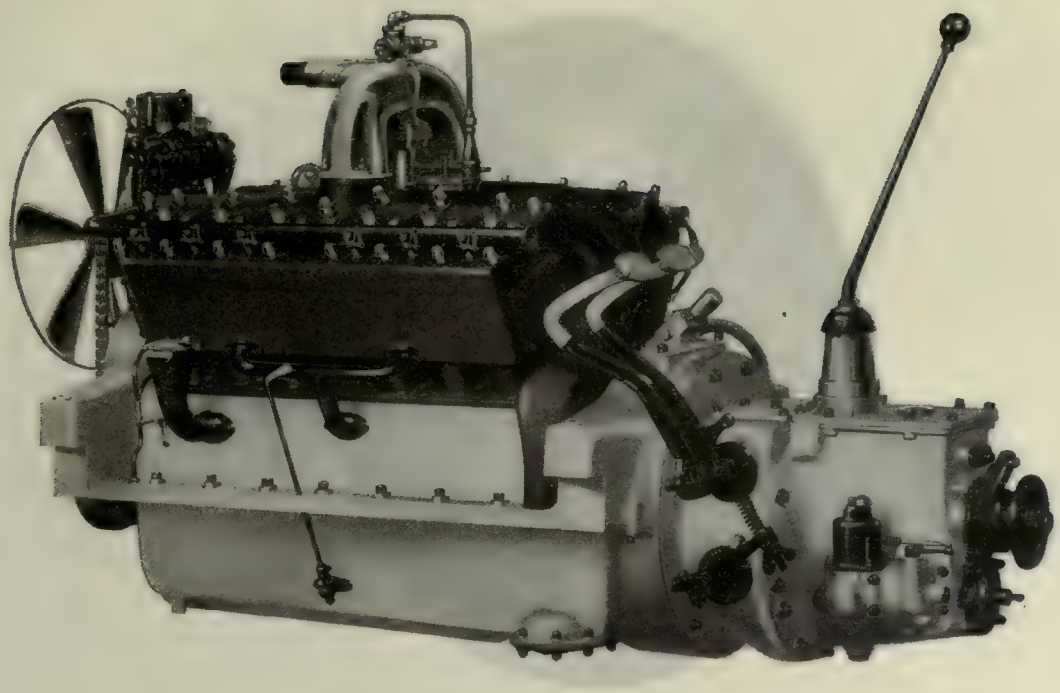
Champion Bond prints 65 screen halftones. But the mesh is too coarse. For better results see 120 screen, page 574



Champion Bond prints 65 screen halftones. But the mesh is too coarse. For better results see 120 screen, page 575

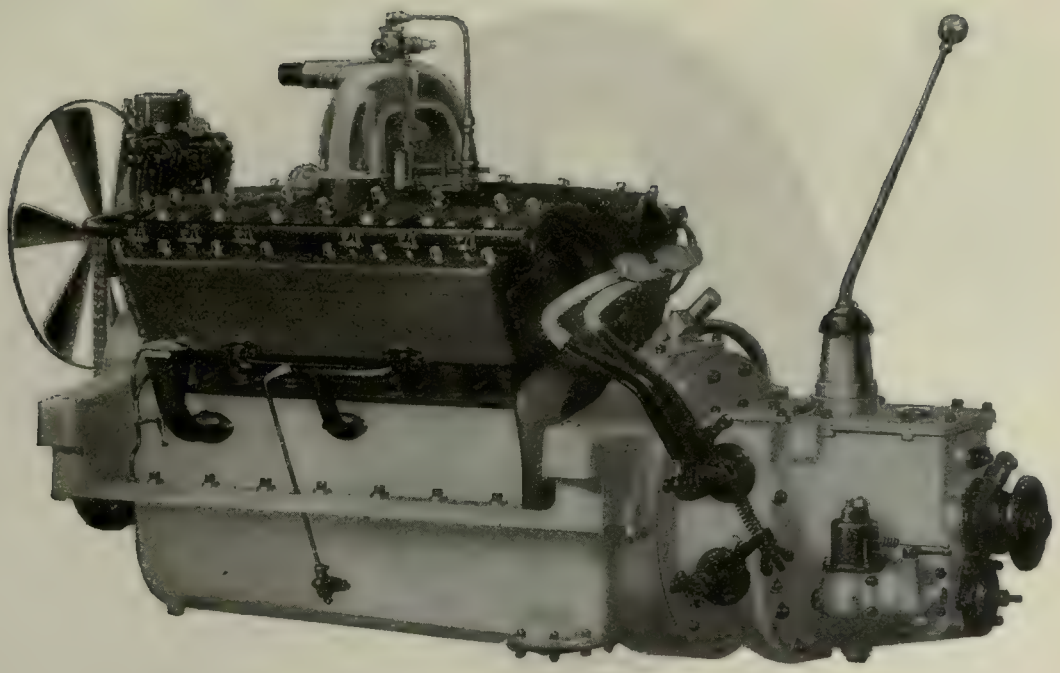


These 100 screen halftones do not print as well on Champion Bond as the 120 screen shown on page 574

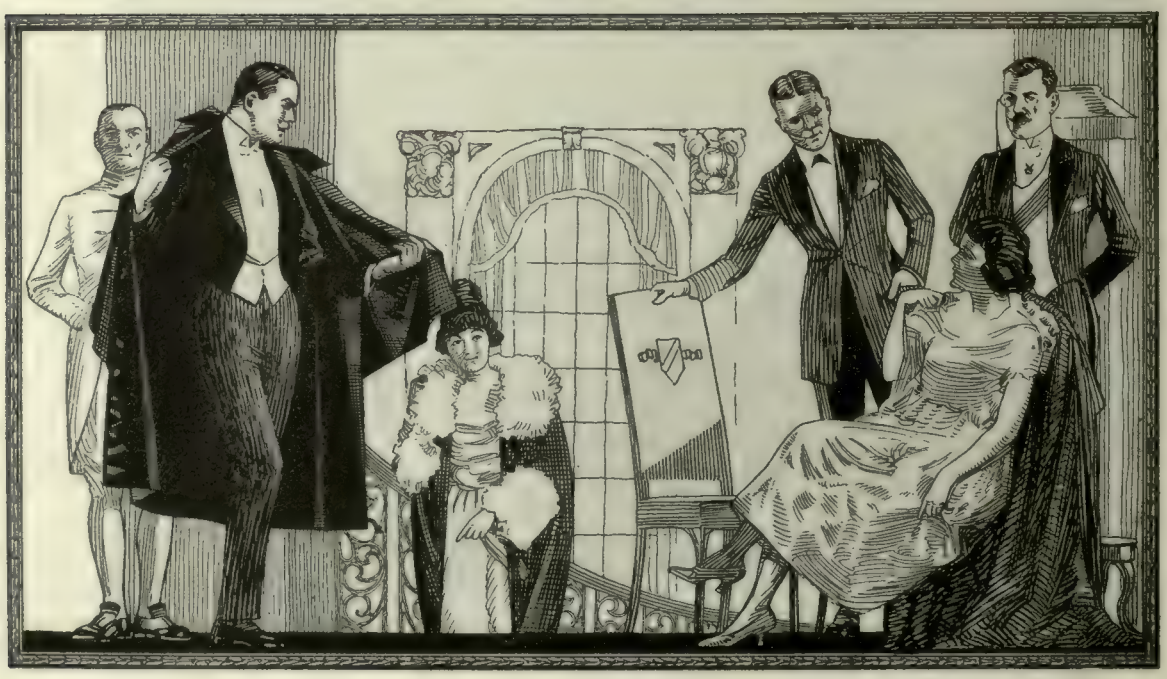


These 100 screen halftones do not print as well on Champion Bond as the 120 screen shown on page 575

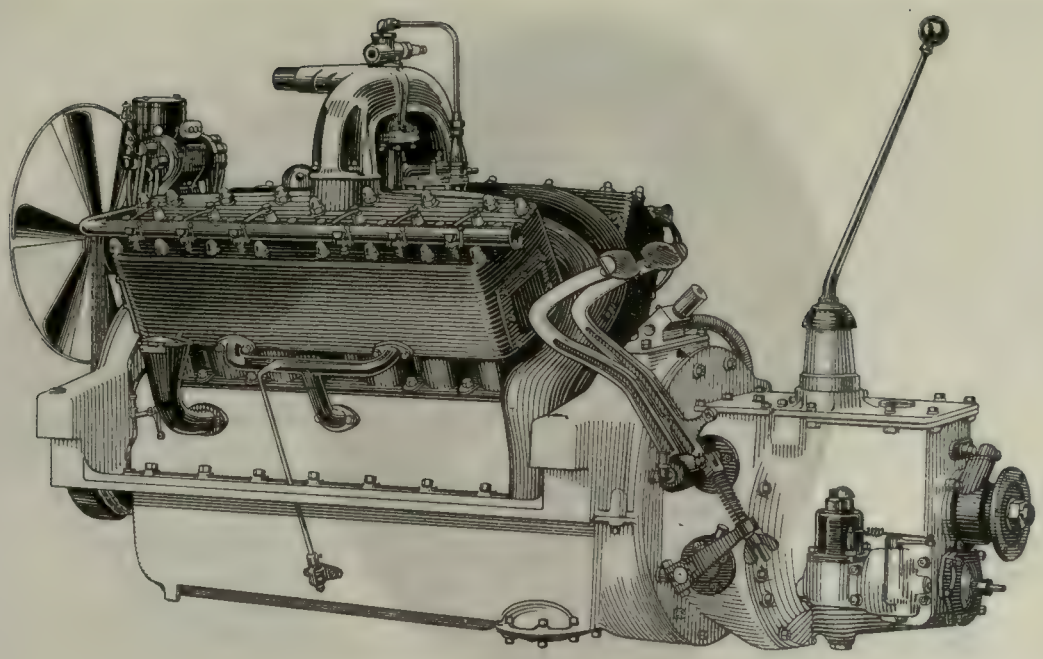
Interesting results from printing 120 screen halftones on Champion Bond



Interesting results from printing 120 screen halftones on Champion Bond

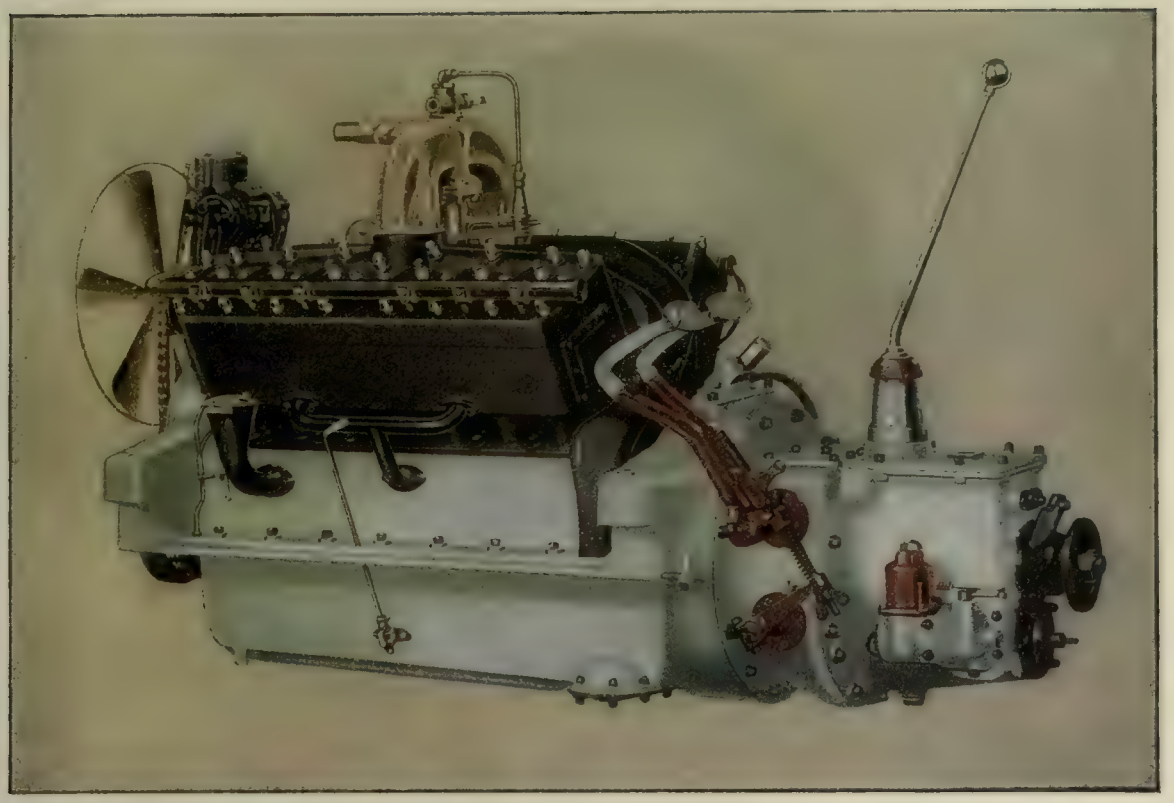


Zinc line cuts on Champion Bond. This kind of engraving will print on any paper



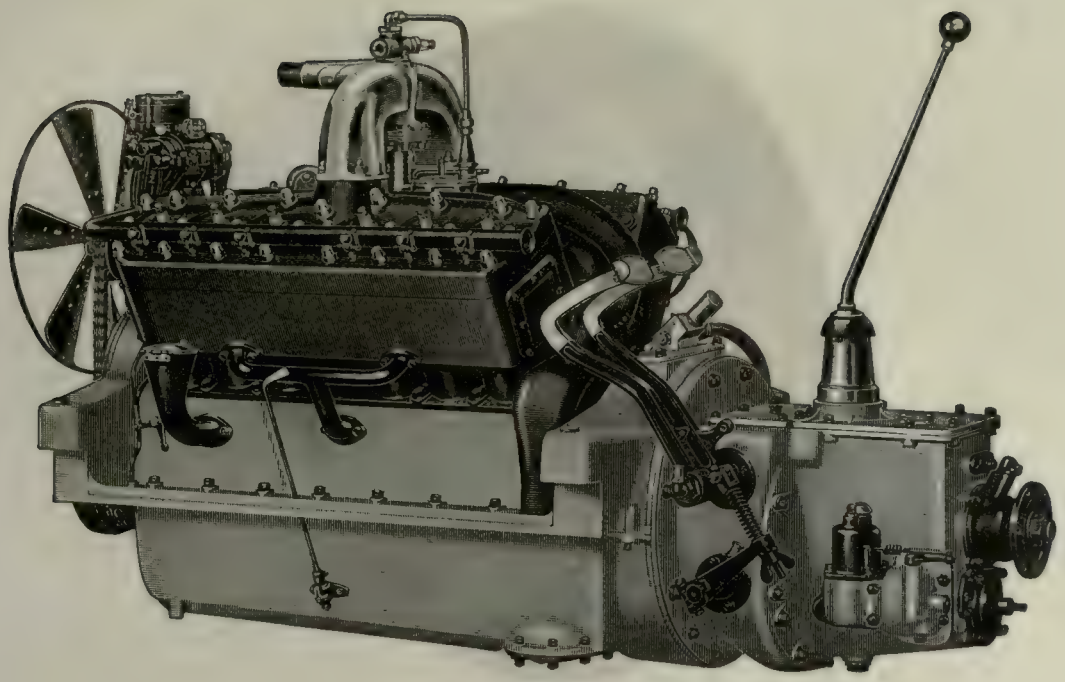
Zinc line cuts on Champion Bond. This kind of engraving will print on any paper

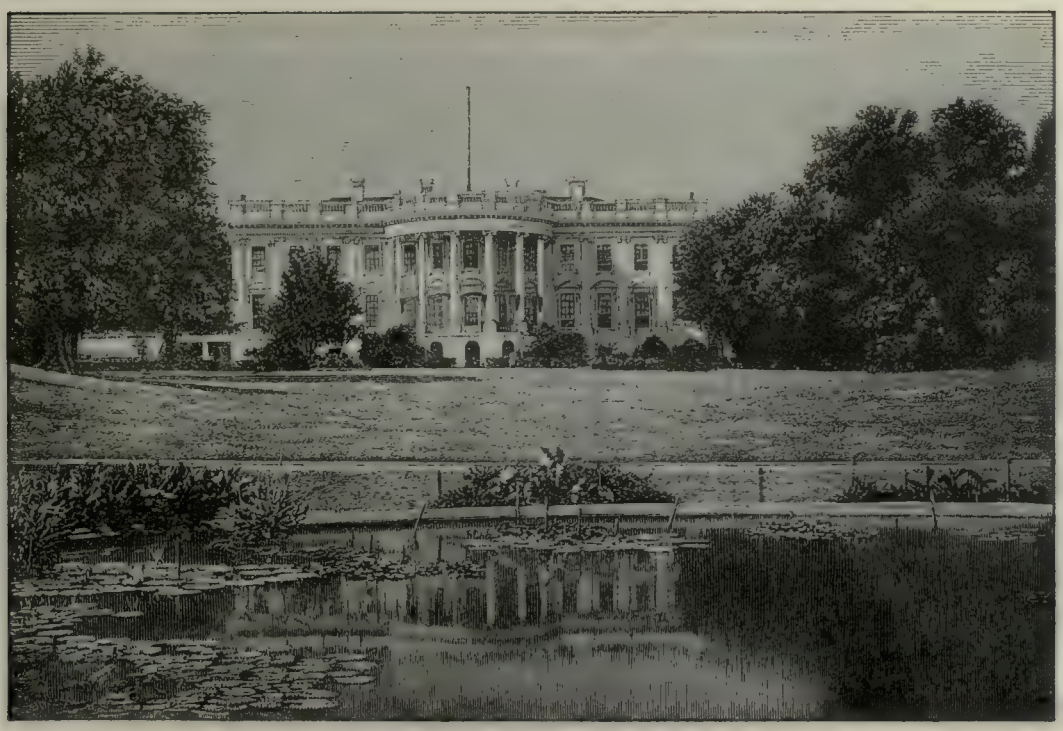
Very unsatisfactory results from printing 133 screen from color plates on Champion Bond.
Offset is far better, see page 586



Very unsatisfactory results from printing 133 screen from color plates on Champion Bond.
Offset is far better, see page 587

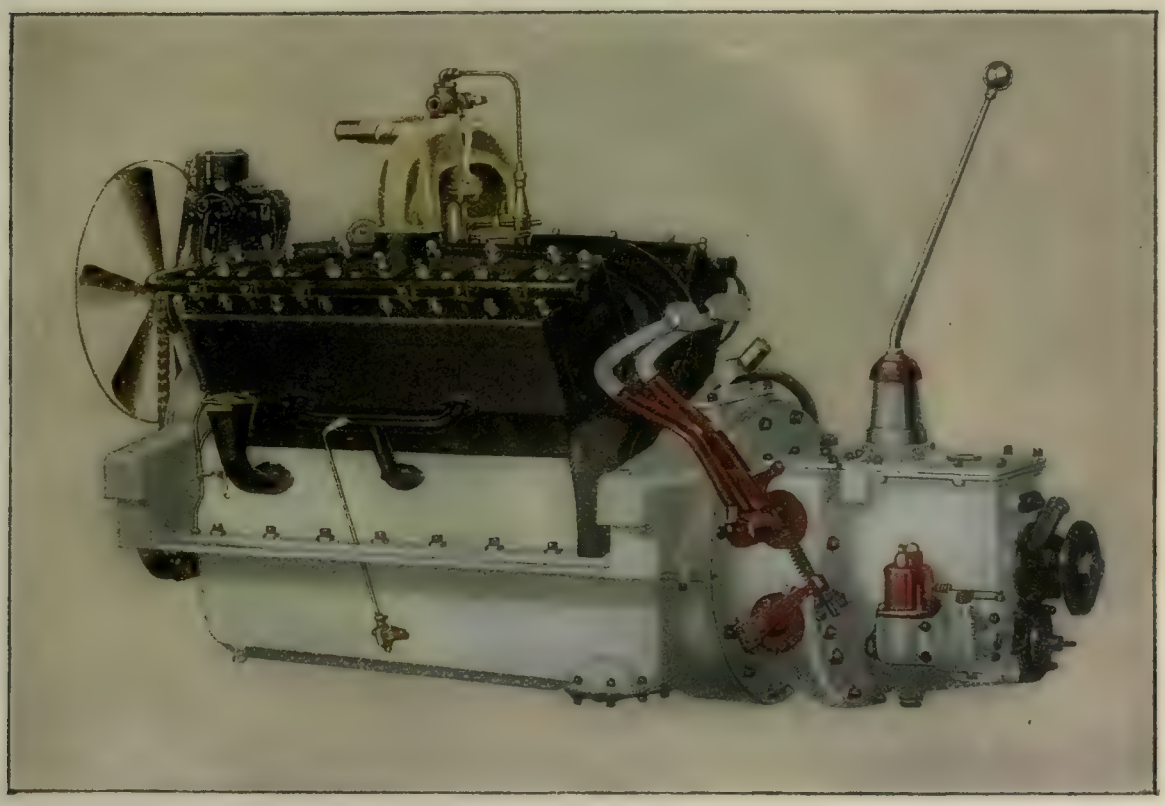
Wood engravings on Champion Bond





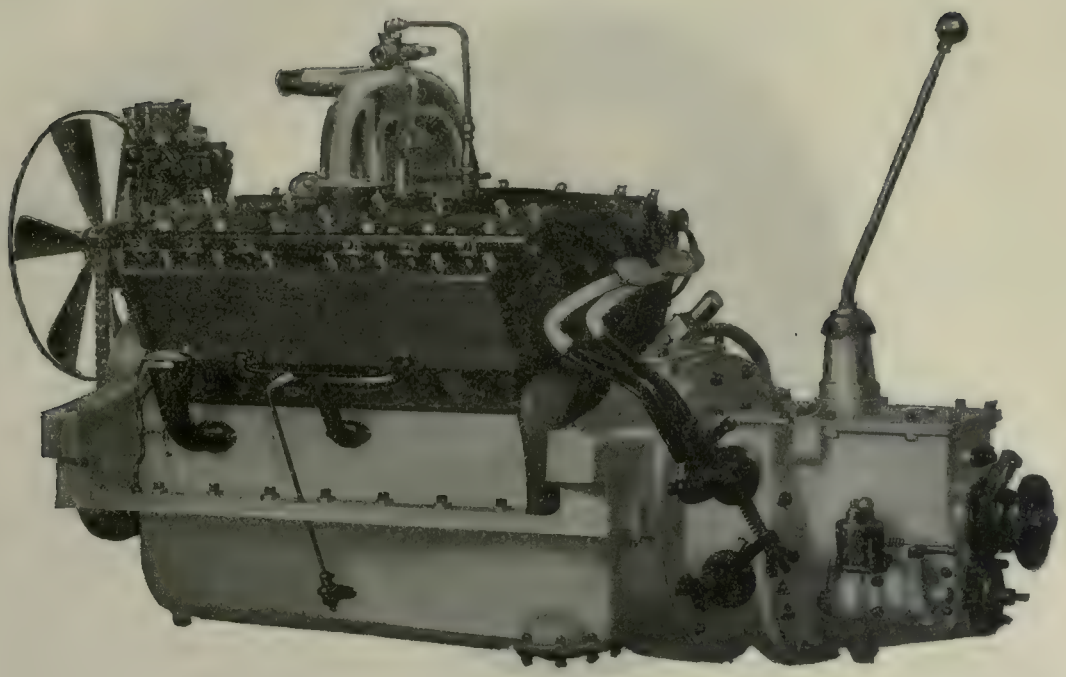
Wood engravings on Champion Bond

Four-color Benday plates on Champion Bond are better than the process work on page 578, but the offset is still better



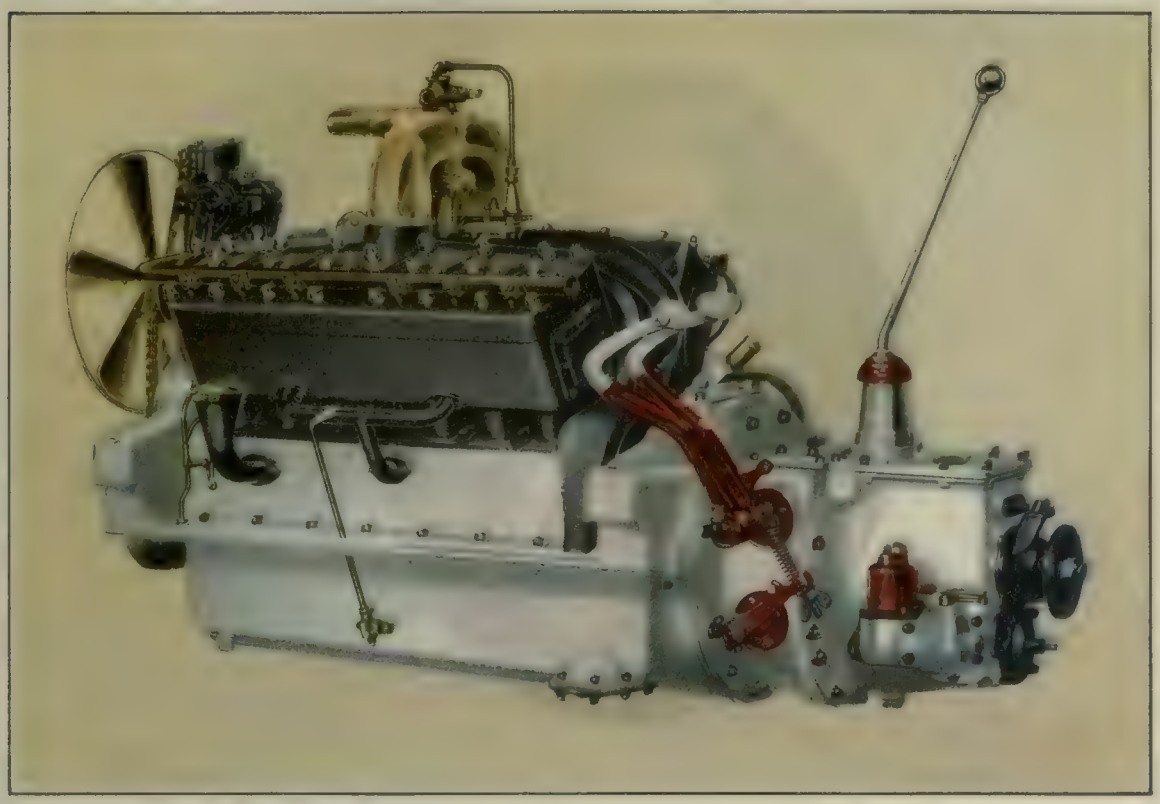
Four-color Benday plates on Champion Bond are better than the process work on page 579, but the offset is still better

Doubletone ink from 133 screen halftones on Champion Bond. The screen is too fine for a bond paper



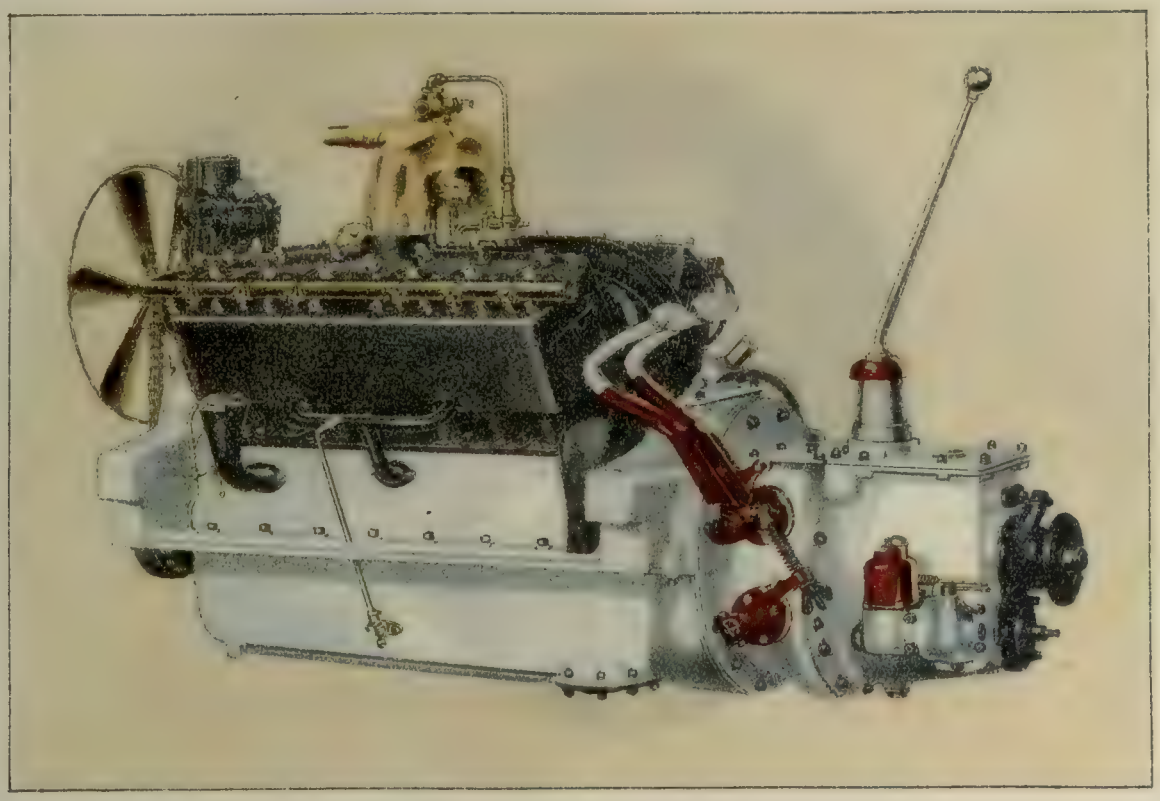
Doubletone ink from 133 screen halftones on Champion Bond. The screen is too fine for a bond paper

Fair results can be obtained on Champion Bond by the Offset Process in six colors

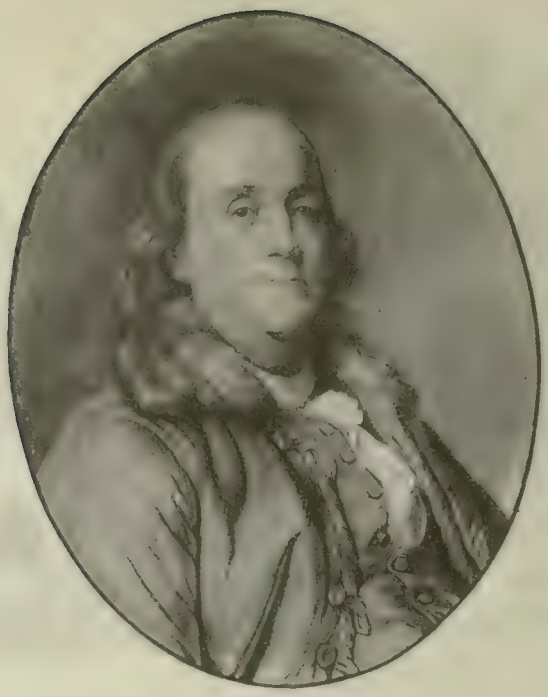


Fair results can be obtained on Champion Bond by the Offset Process in six colors

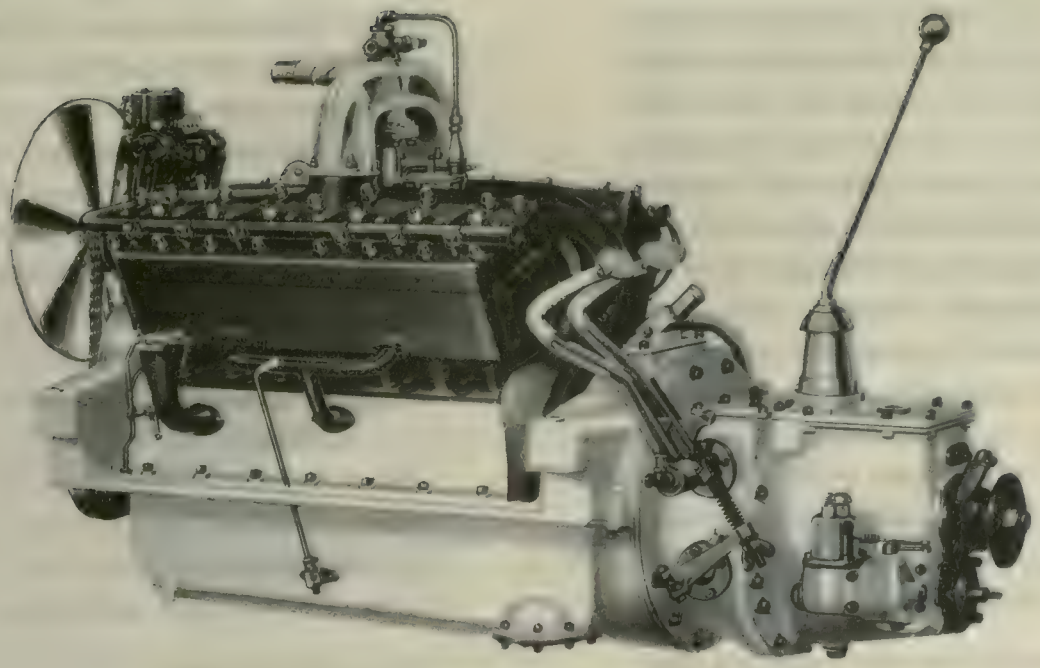
Champion Bond is not adaptable to the Straight Lithographic Process in six colors as shown above



Champion Bond is not adaptable to the Straight Lithographic Process in colors



Halftone by the Offset Process on Champion Bond. The surface is too hard to work well
It improves the result to use two colors as in the lower illustration



Halftone by the Offset Process on Champion Bond. Better results can be obtained if two colors are used as in the upper illustration

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident, that all men are created equal, that they are endowed by their Creator with certain unalien-

[*Twelve Point Scotch Double Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident, that all men are created equal, that they are endowed by their Creator with certain unalienable Rights,

[*Twelve Point Caslon Double Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the courses which impel them to the separation.

We hold these truths to be self-evident, that all men are created equal, that they are endowed by their Creator with certain unalienable Rights, that among these are Life, Liberty and the pursuit of happiness. That to secure these rights, Governments are instituted among Men, deriving their

[*Twelve Point Cloister Single Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident, that all men are created with certain unalienable Rights, that among these are Life, Liberty

[*Twelve Point Bookman Double Leaded*]

Four styles of type by the Straight Lithographic Process on Champion Bond. The Offset Process will give better results on this paper

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident: that all men are created equal, that they are endowed by their Creator with certain unalien-

[*Twelve Point Scotch Double Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident: that all men are created equal, that they are endowed by their Creator with certain unalienable Rights,

[*Twelve Point Caslon Double Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident: that all men are created equal, that they are endowed by their Creator with certain unalienable Rights, that among these are Life, Liberty and the pursuit of happiness. That to secure these rights, Governments are instituted among Men, deriving their

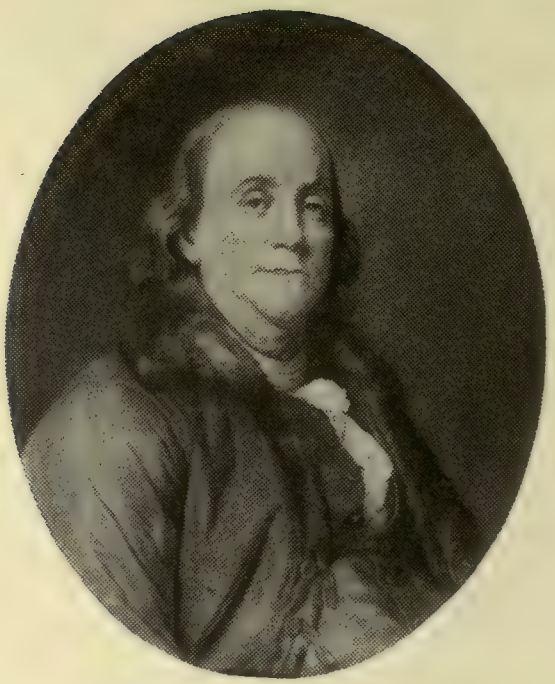
[*Twelve Point Cloister Single Leaded*]

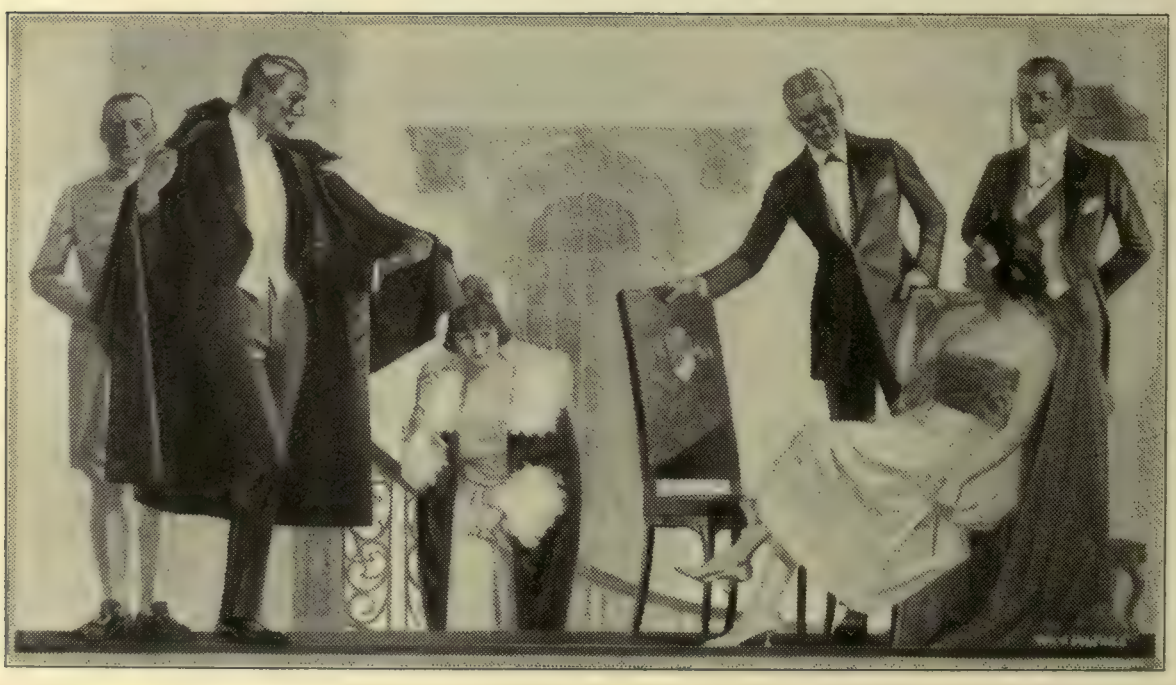
WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident: that all men are created equal, that they are endowed by their Creator with certain unalien-

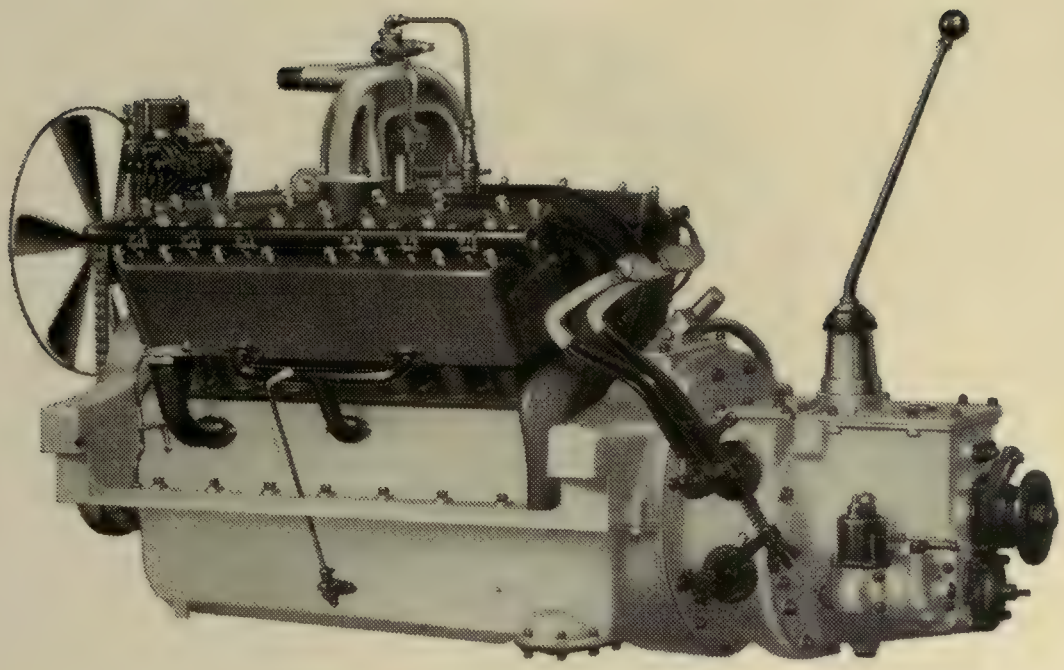
[*Twelve Point Bookman Double Leaded*]

Four styles of type printed on Champion Cream Post Card



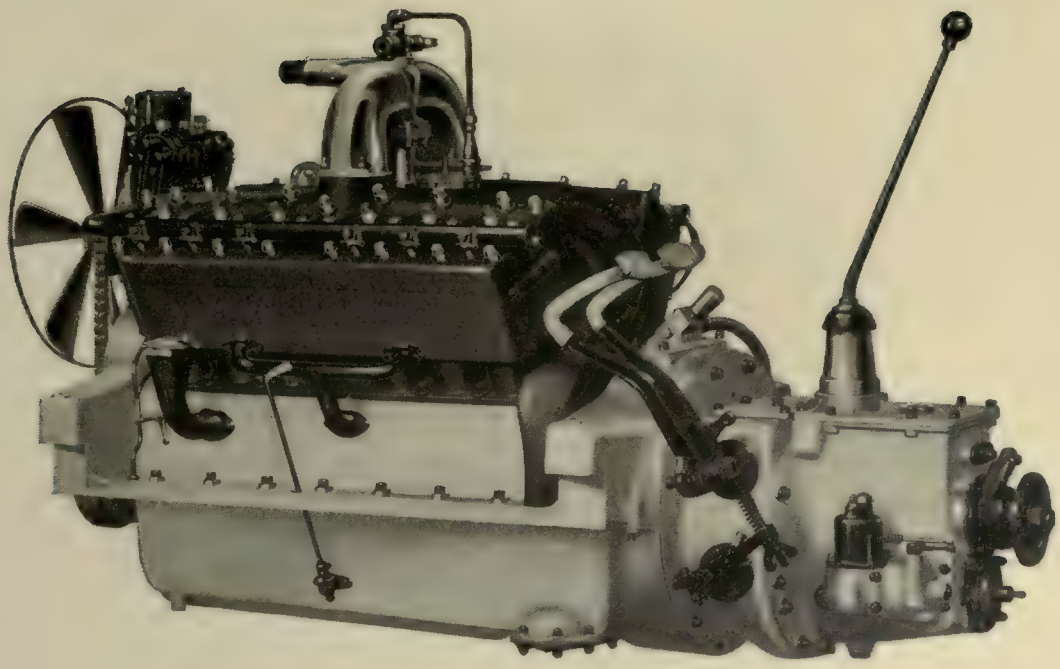


Champion Cream Post Card is so smooth that a screen finer than 65, as shown above, should be used. The 120 screen (page 598) and 133 screen (page 608) both print well



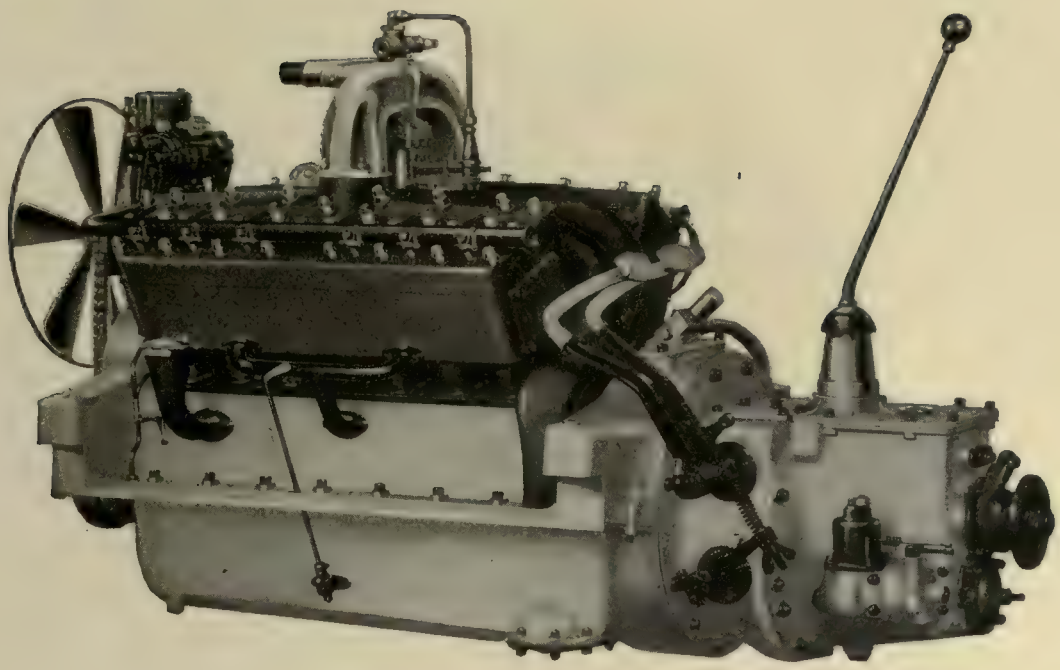
Champion Cream Post Card is so smooth that a screen finer than 65, as shown above, should be used. The 120 screen (page 599) and 133 screen (page 609) both print well

The 100 screen, as shown above, looks well on Champion Cream Post Card. But 120 screen (page 598) and 133 screen (page 608) are even better



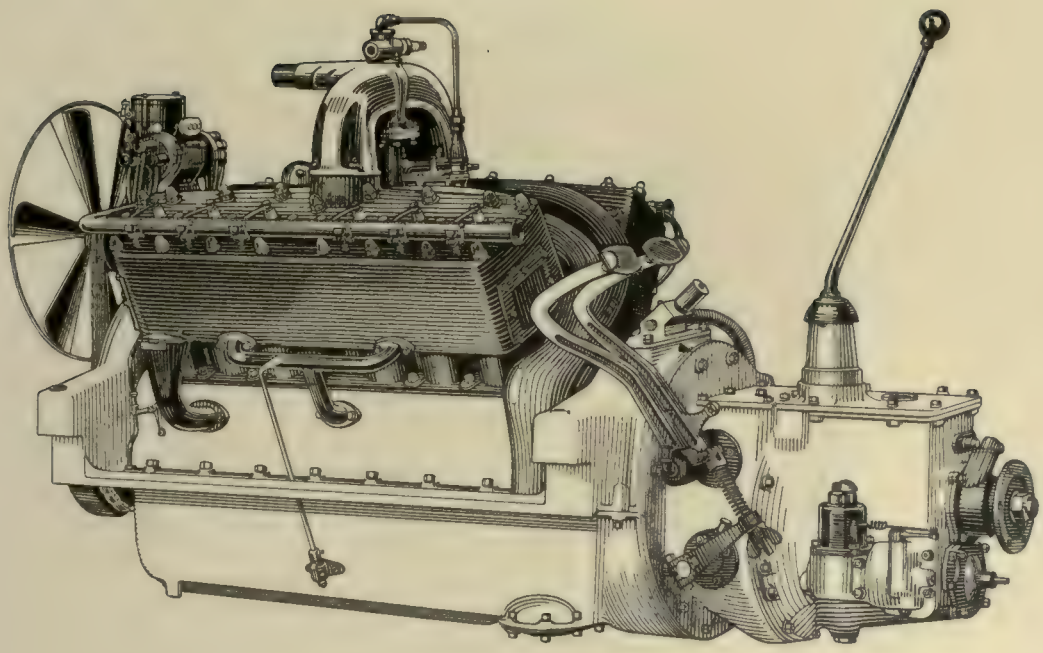
The 100 screen, as shown above, looks well on Champion Cream Post Card. But 120 screen (page 599) and 133 screen (page 609) are even better

Fine results from printing 120 screen on Champion Cream Post Card



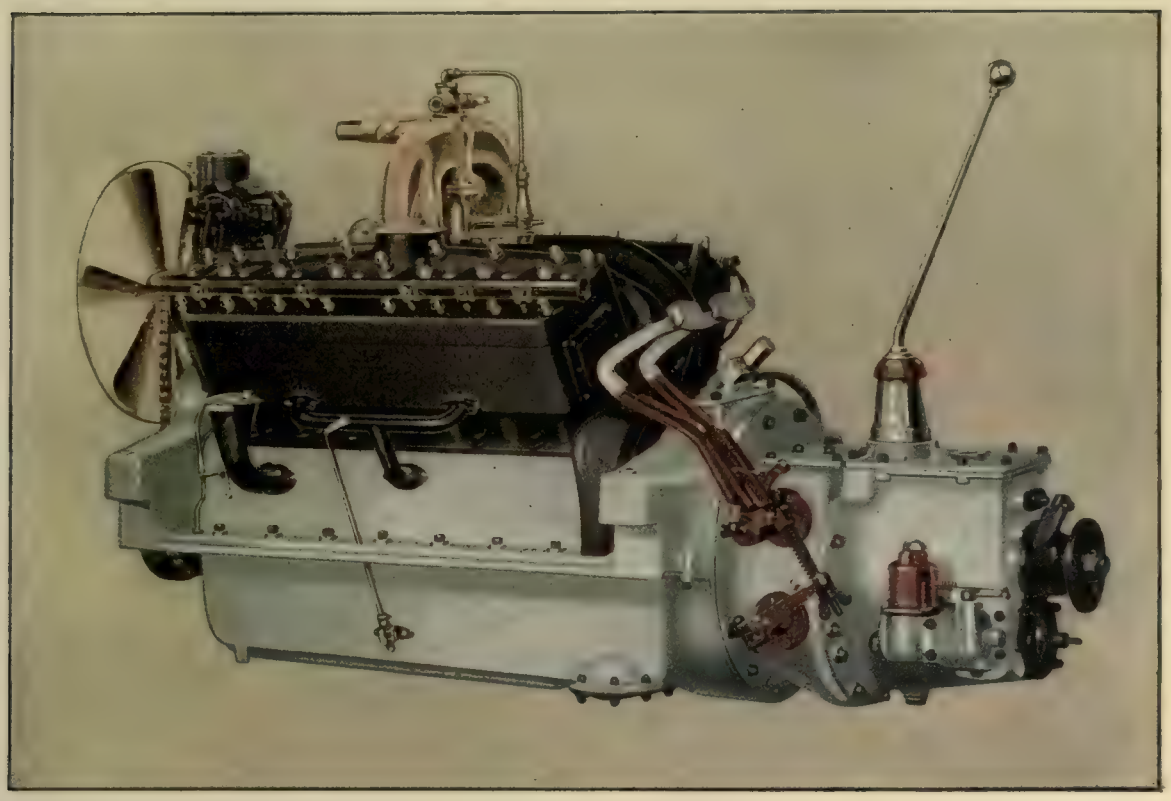
Fine results from printing 120 screen on Champion Cream Post Card

Zinc line cuts print well on Champion Cream Post Card



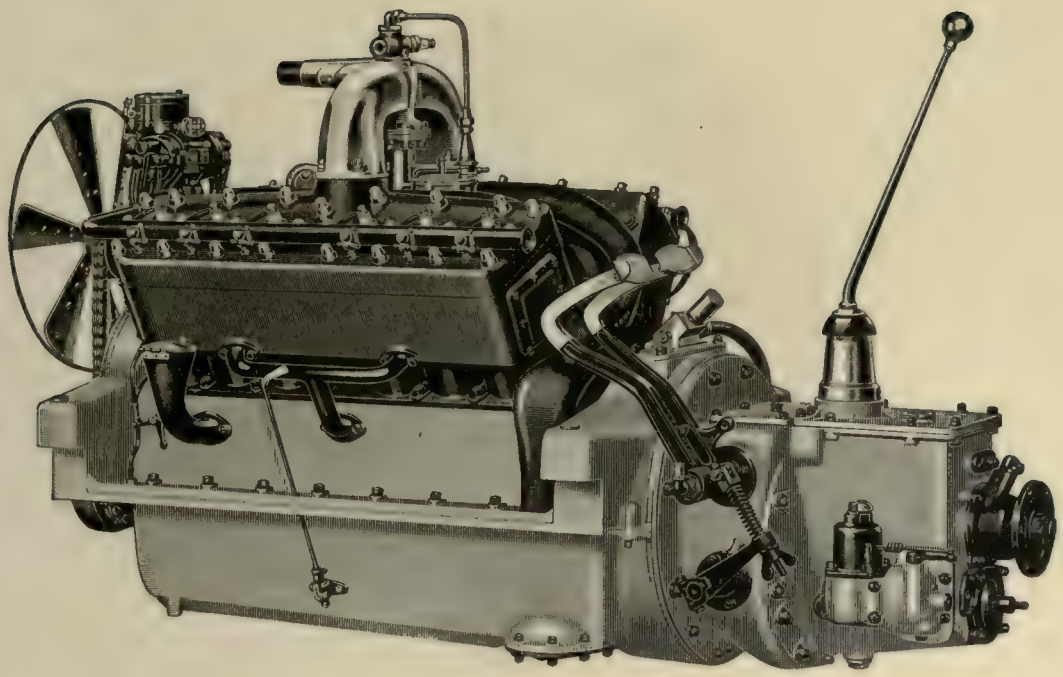
Zinc line cuts print well on Champion Cream Post Card

When four color process plates are printed on Champion Cream Post Card the above result may be expected



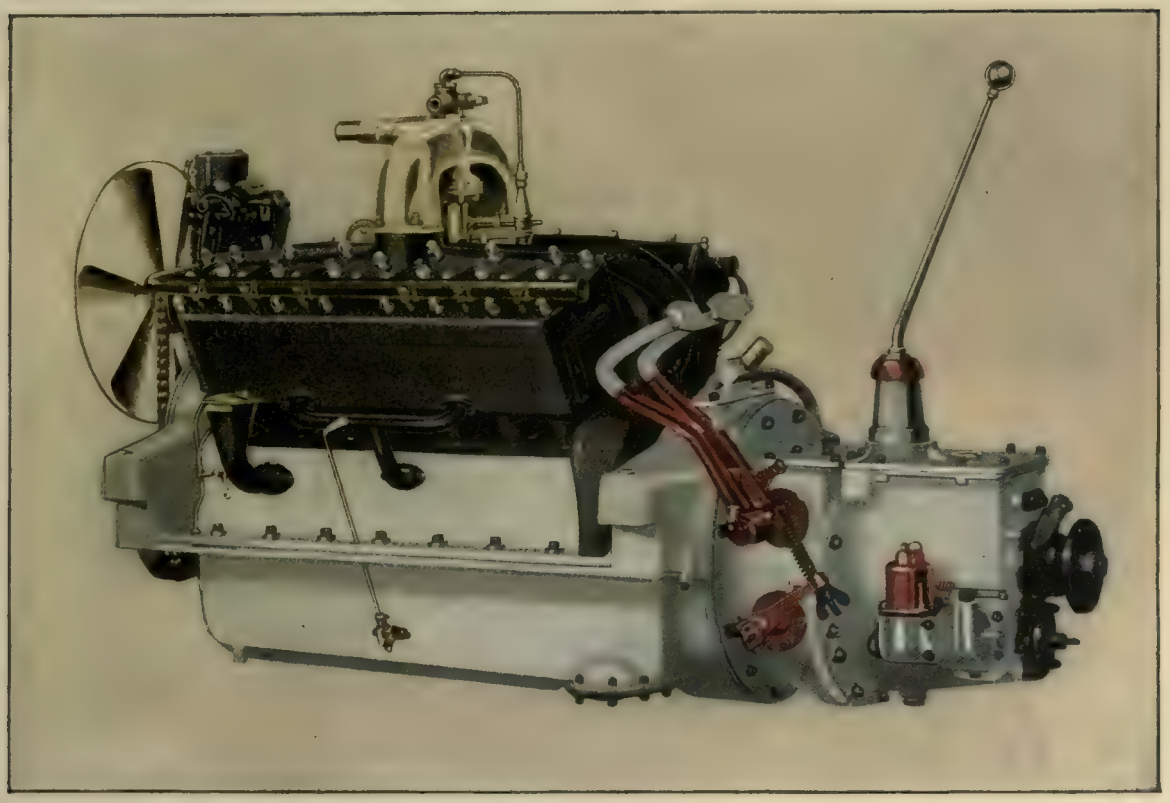
When four color process plates are printed on Champion Cream Post Card the above result may be expected

Wood cuts print unusually well on Champion Cream Post Card



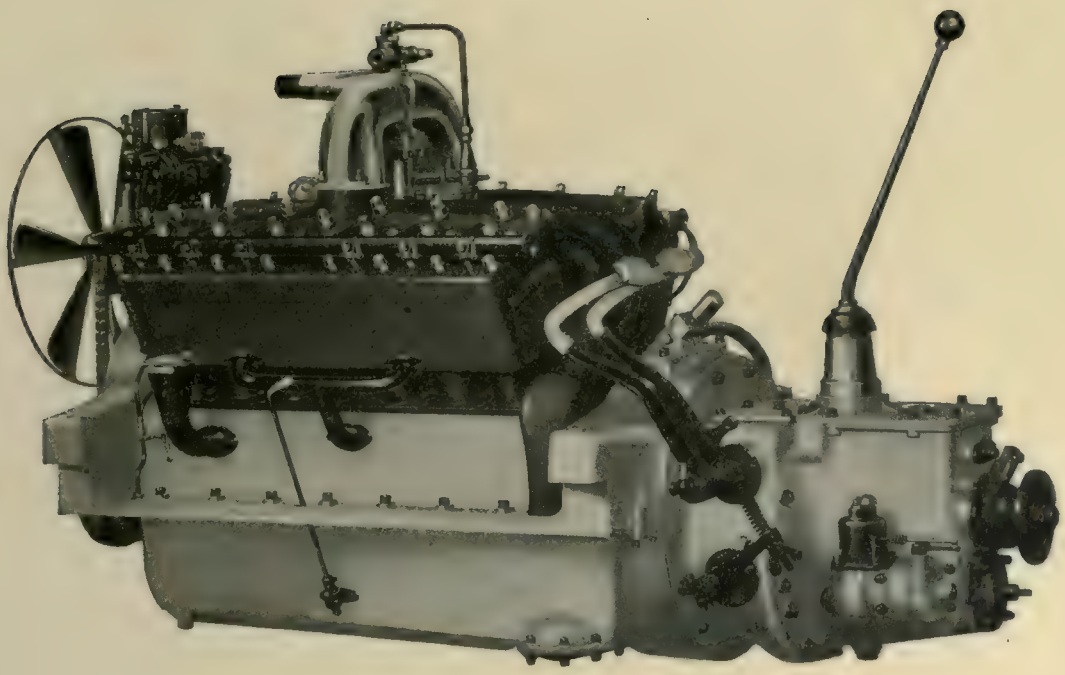
Wood cuts print unusually well on Champion Cream Post Card

Interesting results from printing four color Benday plates on Champion Cream Post Card

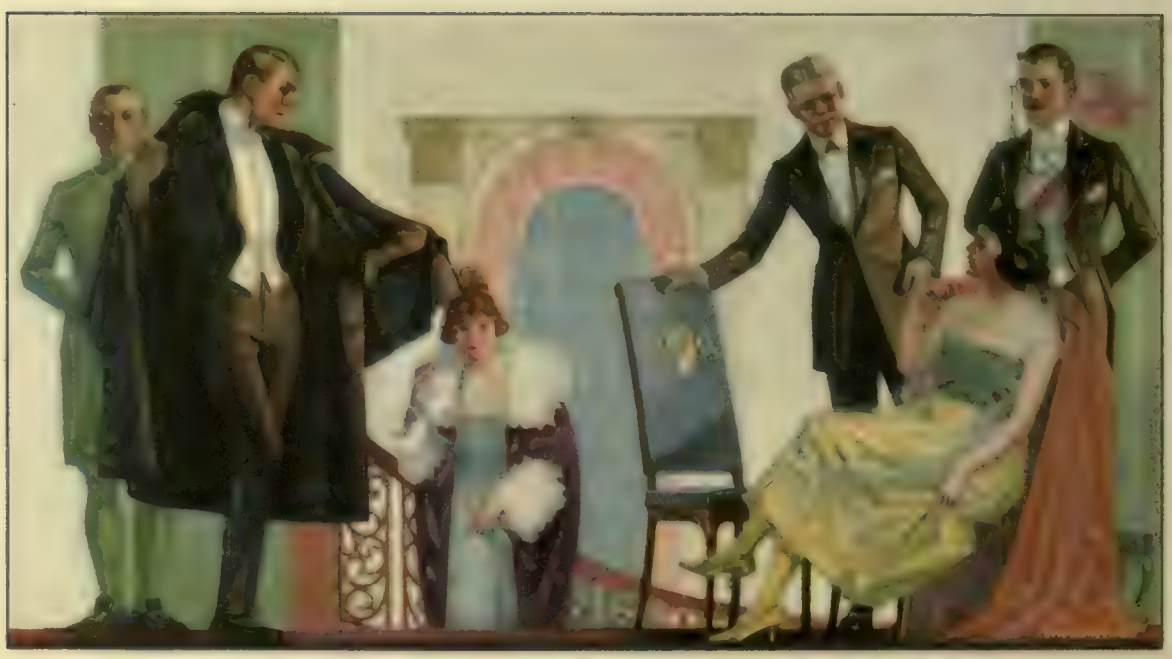


Interesting results from printing four color Benday plates on Champion Cream Post Card

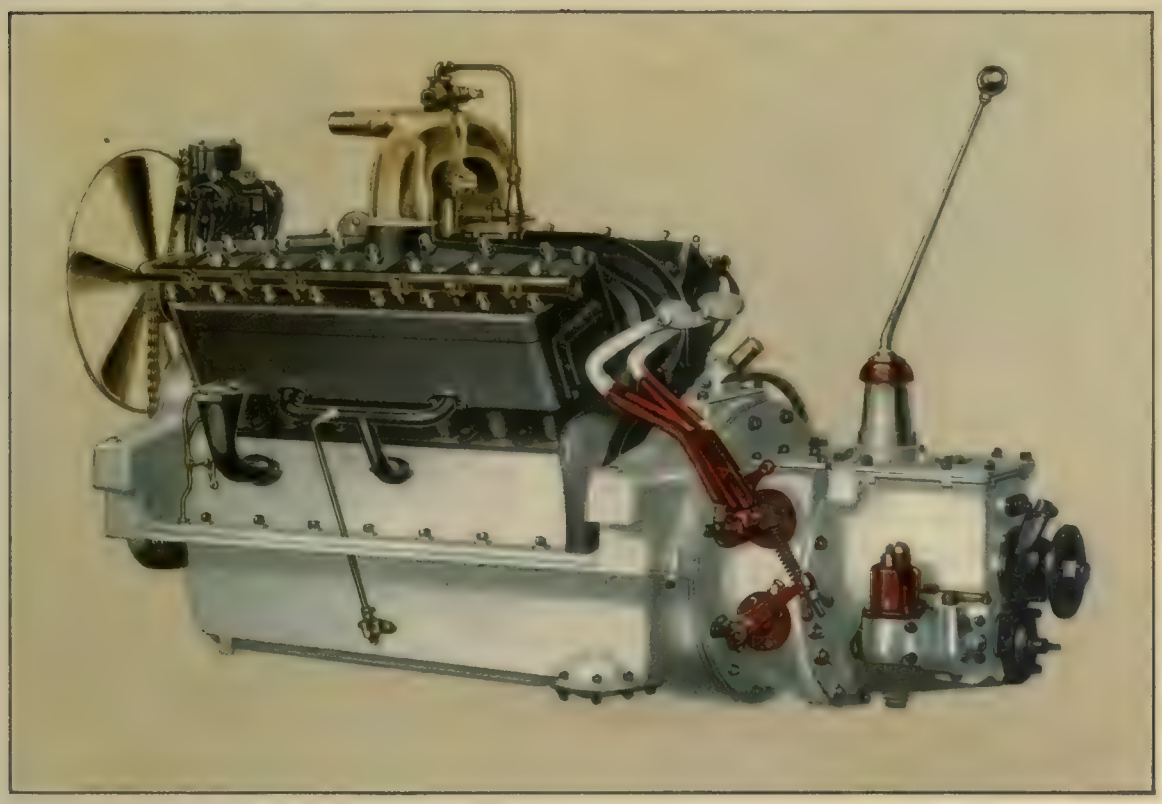
Here are 133 screen halftones printed in doubletone ink on Champion Cream Post Card



Here are 133 screen halftones printed in doubletone ink on Champion Cream Post Card

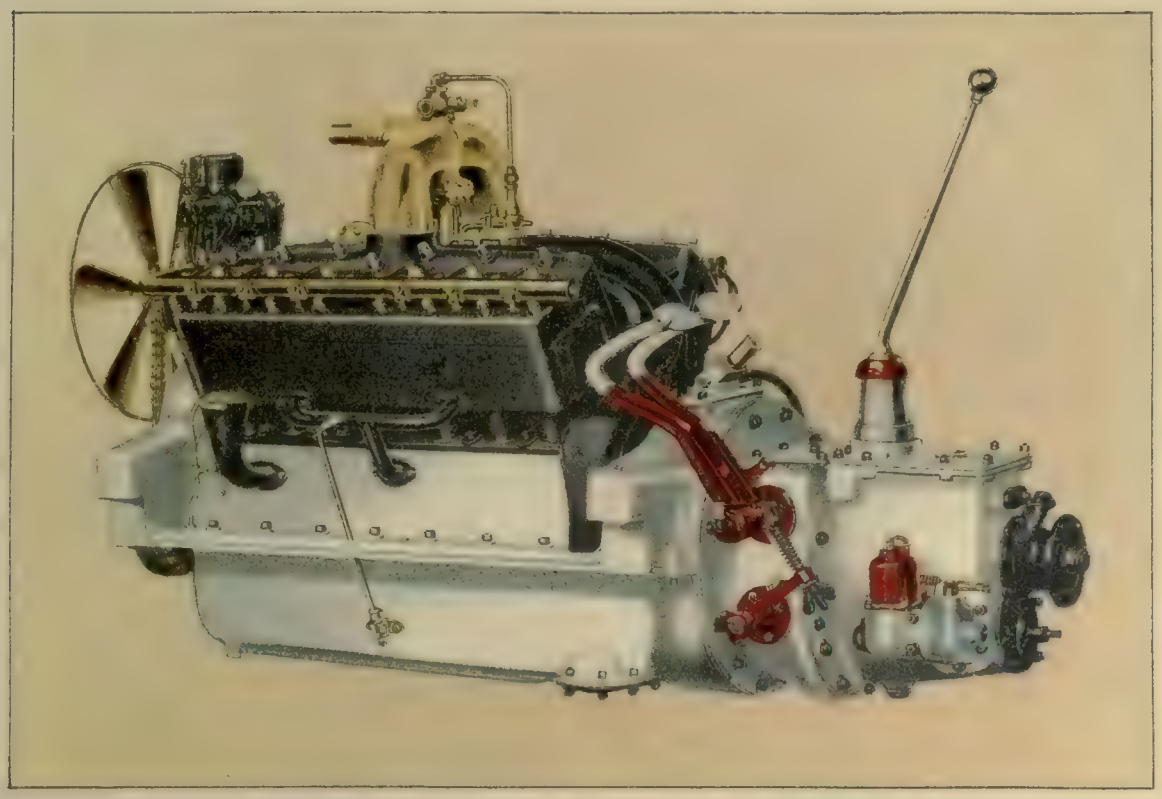


Fair results can be obtained in six colors by the Offset Process on Champion Cream Post Card



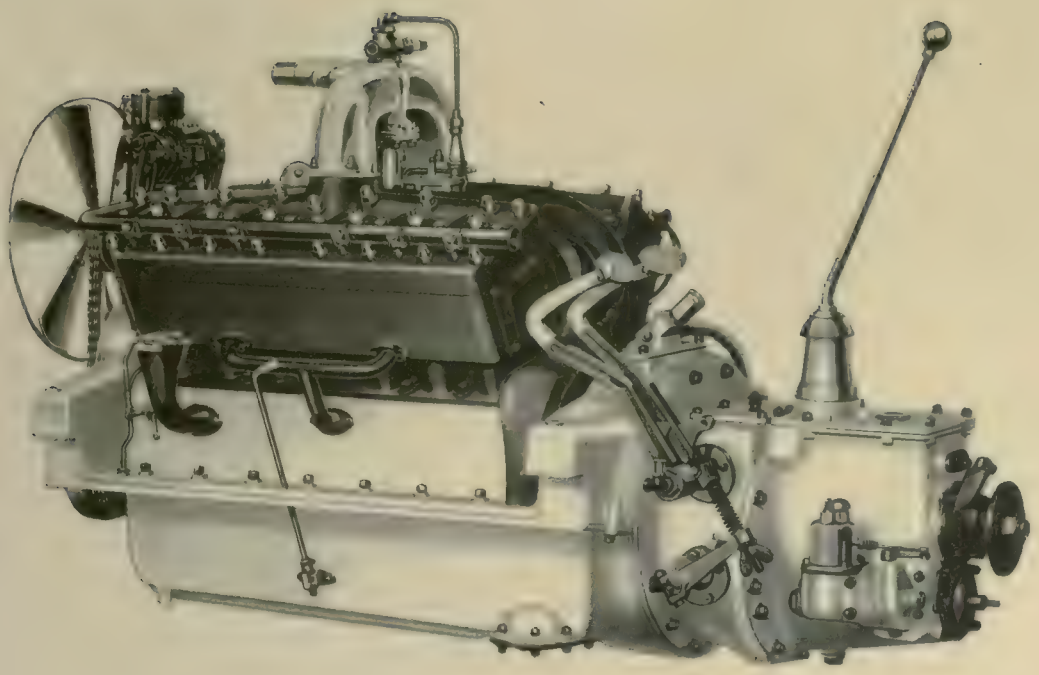
Fair results can be obtained by the Offset Process in six colors on Champion Cream Post Card. This stock is not made for this process

Champion Cream Post Card is not adaptable to the Straight Lithographic Process in six colors



Champion Cream Post Card is not adaptable to the Straight Lithographic Process

Halftone by the Offset Process on Champion Cream Post Card. It is advisable to use two colors as in the lower illustration



Halftone by the Offset Process on Champion Cream Post Card. Better results can be obtained by using two colors as in the upper illustration

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident, that all men are created equal, that they are endowed by their Creator with certain unalien-

[*Twelve Point Scotch Double Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident, that all men are created equal, that they are endowed by their Creator with certain unalienable Rights,

[*Twelve Point Caslon Double Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the courses which impel them to the separation.

We hold these truths to be self-evident, that all men are created equal, that they are endowed by their Creator with certain unalienable Rights, that among these are Life, Liberty and the pursuit of happiness. That to secure these rights, Governments are instituted among Men, deriving their

[*Twelve Point Cloister Single Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident, that all men are created with certain unalienable Rights, that among these are Life, Liberty

[*Twelve Point Bookman Double Leaded*]

Champion Cream Post Card is not adaptable to Straight Lithographic Process

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident. that all men are created equal, that they are endowed by their Creator with certain unalien-

[*Twelve Point Scotch Double Leaded*

WHEN in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident, that all men are created equal, that they are endowed by their Creator with certain unalienable Rights,

[*Twelve Point Caslon Double Leaded*]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the courses which impel them to the separation.

We hold these truths to be self-evident, that all men are created equal, that they are endowed by their Creator with certain unalienable Rights, that among these are Life, Liberty and the pursuit of happiness. That to secure these rights, Governments are instituted among Men, deriving their

[*Twelve Point Cloister Single Leaded*]

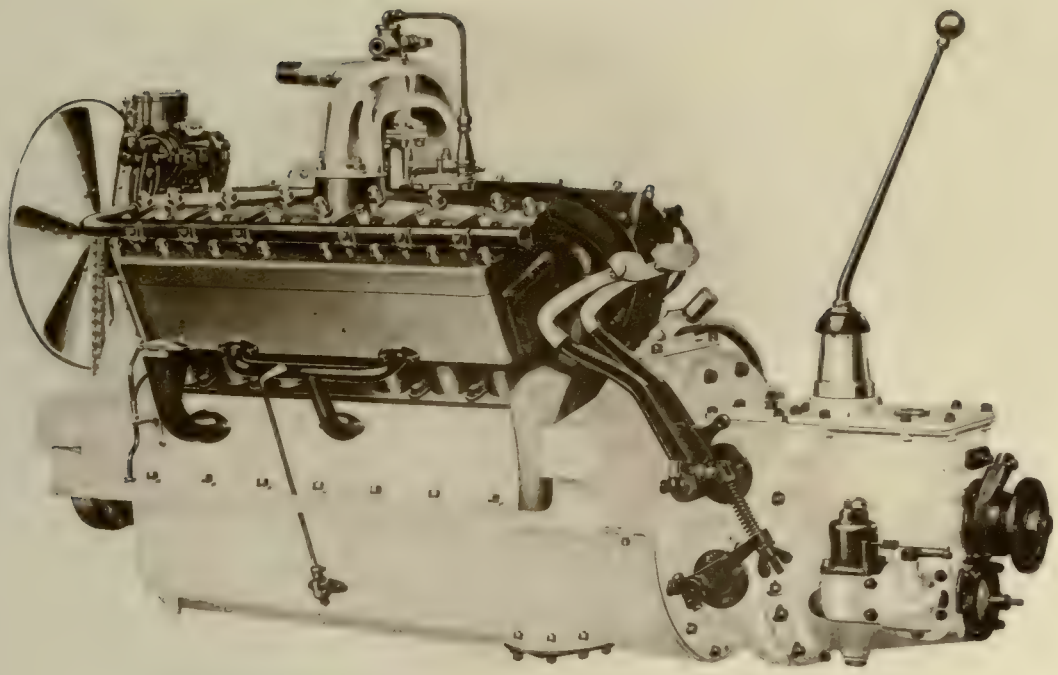
WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident, that all men are created with certain unalienable Rights, that among these are Life, Liberty

[*Twelve Point Bookman Double Leaded*]

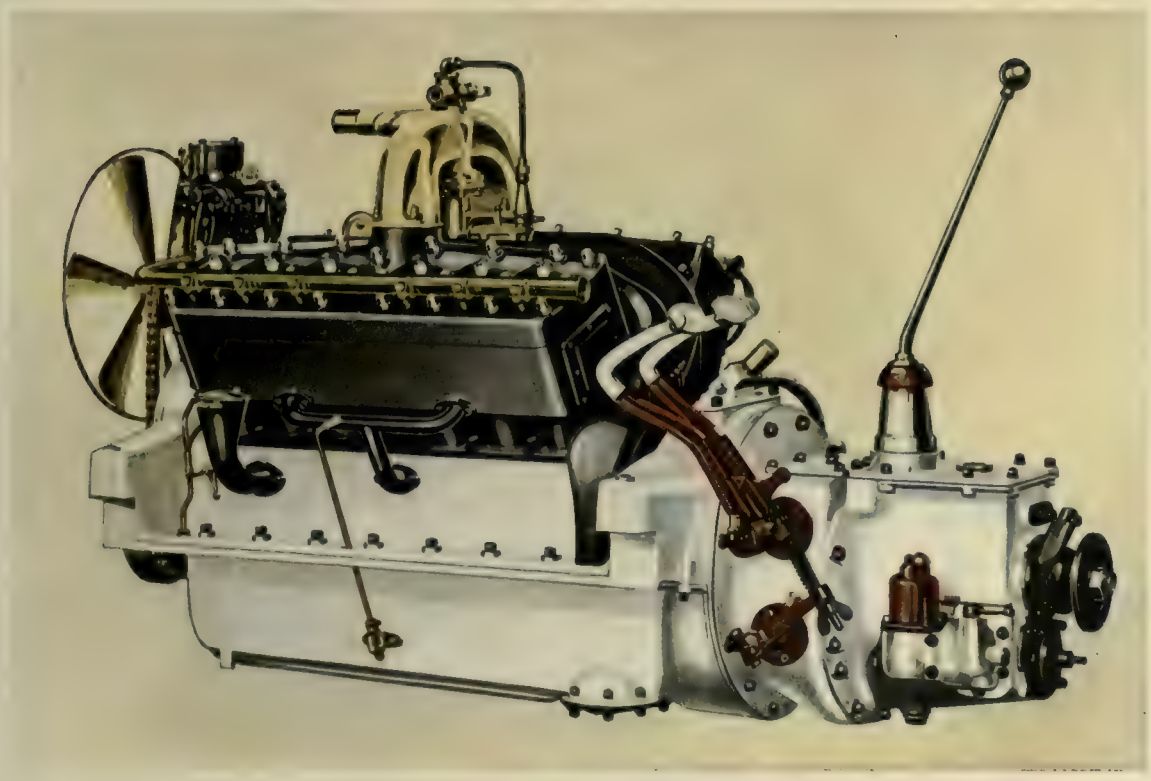
Four styles of type printed in the Rapid Photogravure Process on Champion English Finish

Rapid Photogravure Process in one color on Champion English Finish



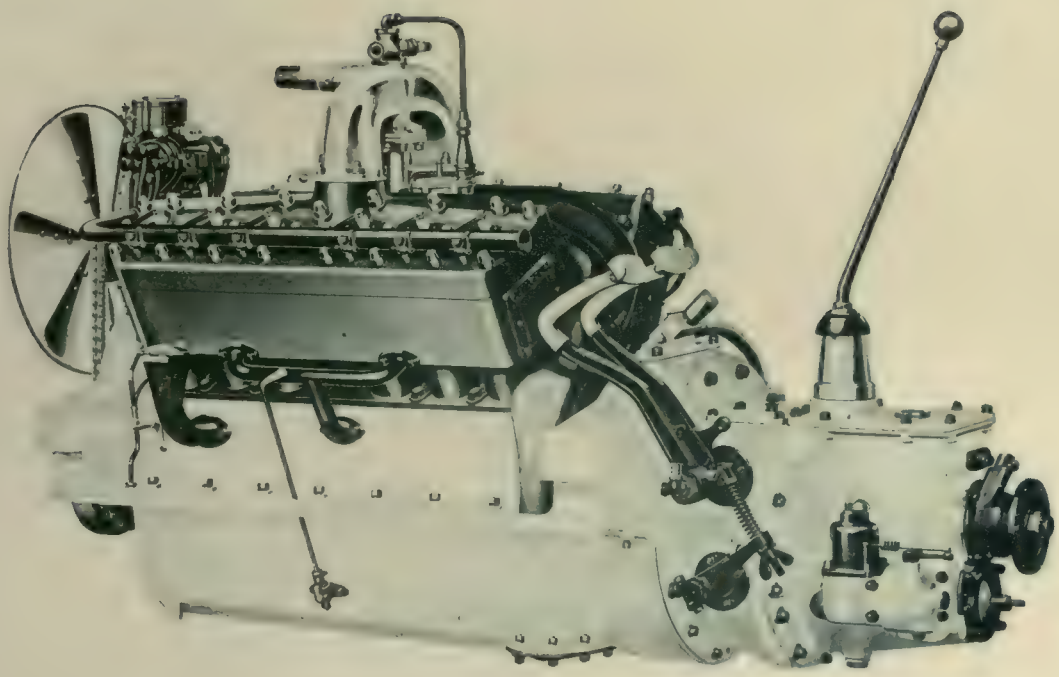
Rapid Photogravure Process in one color on Champion English Finish

Rapid Photogravure Process in four colors printed on Champion English Finish



Rapid Photogravure Process in four colors printed on Champion English Finish

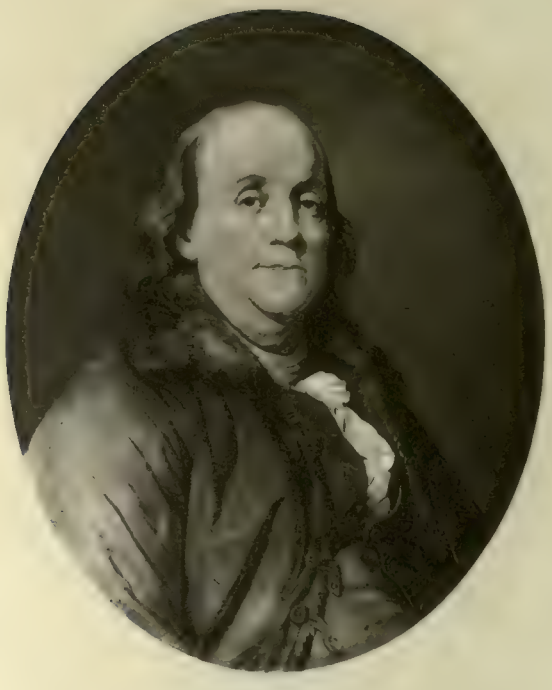
Rapid Photogravure Process in one color printed on Champion English Finish



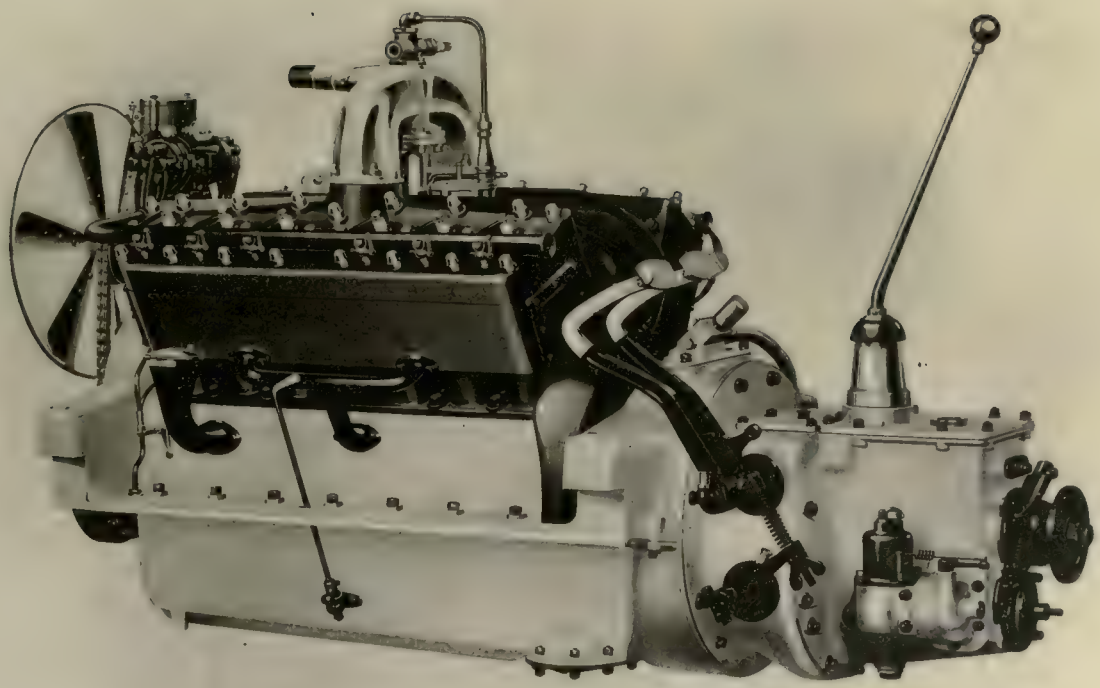
Rapid Photogravure Process in one color printed on Champion English Finish

HAND PHOTOGRAVURE

This process is used mainly for book illustrations and the better grade of pictures



Hand photogravure on Champion English Finish

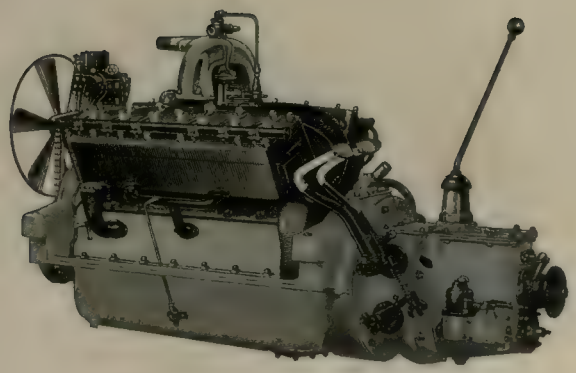


Hand photogravure on Champion English Finish

STEEL PLATE

This process of illustration is used mostly for portraits, commercial stationery and stock certificates

Steel Engraving on Champion Bond

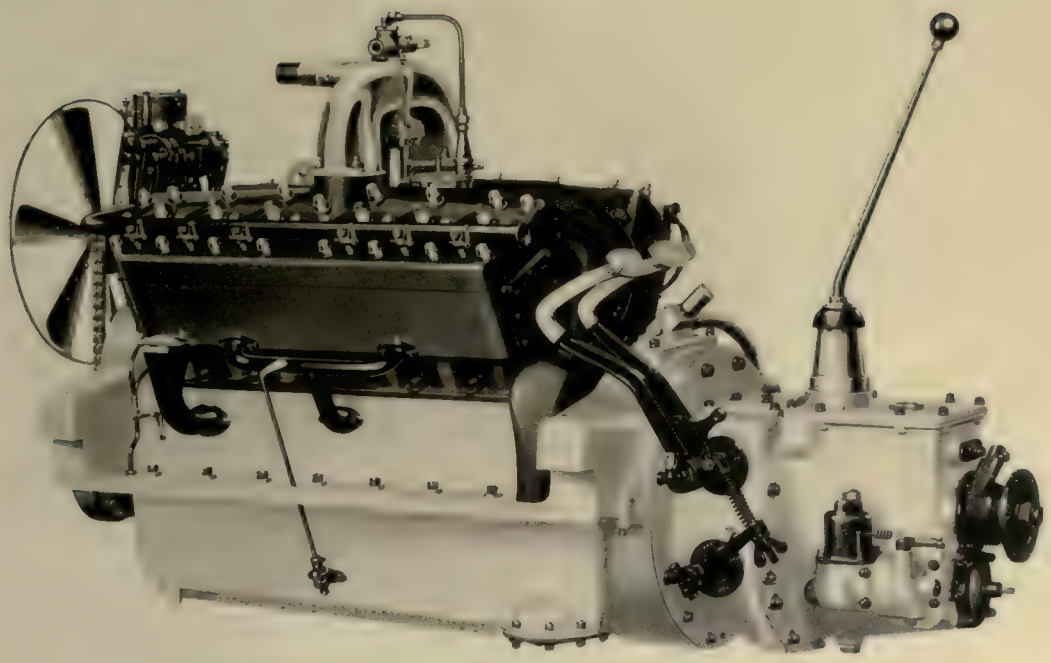


Steel Engraving on Champion Bond

GELATINE PROCESS

This process is used where a less expensive type of illustration is required than is shown on pages 626 and 627

Gelatine printing on Champion Cream Post Card



Gelatine printing on Champion Cream Post Card

THIS BOOK IS DUE ON THE LAST DATE
STAMPED BELOW

AN INITIAL FINE OF 25 CENTS
WILL BE ASSESSED FOR FAILURE TO RETURN
THIS BOOK ON THE DATE DUE. THE PENALTY
WILL INCREASE TO 50 CENTS ON THE FOURTH
DAY AND TO $1.00 ON THE SEVENTH DAY
OVERDUE.

SEP 25 1938

DEC 21 1944

28Jan'58MH

REC'D LD JAN 18 '74-4PM

LD 21-95m-7,'37

492748

TS1220
C5

The Champion coated paper co., New York.
A book of samples of paper.

FEB 20 1928 Hagge FEB 20 1928

OCT 6 1930 Watson OCT 6 1930

SEP 26 1938 SEP 12 1938

DEC 21 1944 Palmer DEC 12 1944

TS1220
C5

492748

UNIVERSITY OF CALIFORNIA LIBRARY